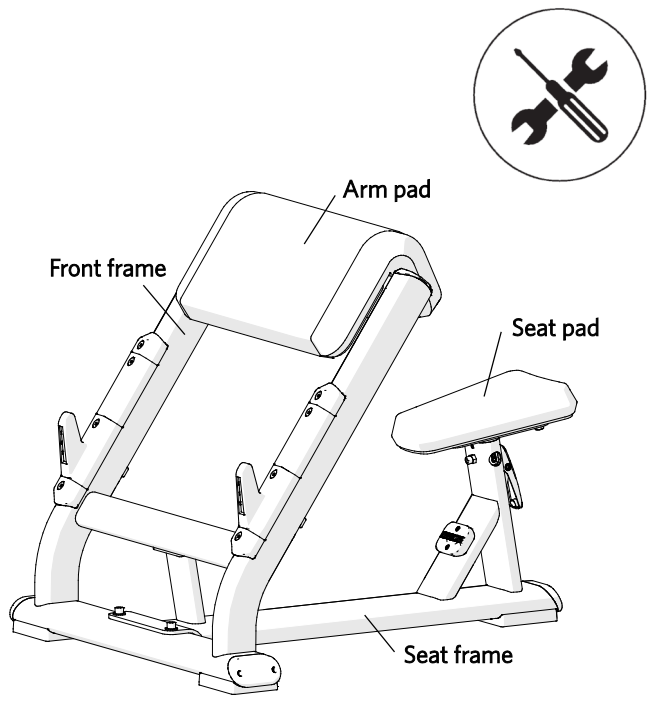
Discovery™ Series Preacher Curl (202) Assembly Guide

To assemble your equipment, follow the steps in the order listed in this assembly guide. For more product information, visit us at *www.precor.com*.

WARNING **At least two people are required to assemble the equipment. DO NOT attempt assembly by yourself.**



Assembly requirements

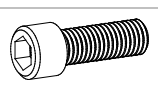
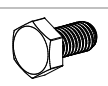
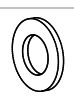
When assembling the equipment, we recommend you:

- Unpack the box and assemble the equipment close to where you plan to use it.
- Locate the equipment at least 40 inches (1 meter) away from walls or furniture on either side of the equipment, and 40 inches (1 meter) away from objects behind or in front of the equipment.
- Assemble the equipment on a solid, flat surface, so that it remains level and stable.
- DO NOT move the equipment without assistance.

Specifications

Equipment Dimensions:	42" L x "37 W x 36" H (1079 mm L x 930 mm W x 925 mm H)
Equipment Weight:	128 lb (58 kg)

Hardware kit

	Component		Quantity
❶		Socket head cap bolt (M12 x 35 mm)	6
❷		Hex head bolt (M10 x 30 mm)	7
❸		Hex key (10 mm)	1
❹		Flat washer (13 x 26 mm)	6
❺		Flat washer (11 x 23 mm)	7

Begin assembly

Important *DO NOT fully tighten the fasteners until instructed to do so.*

To assemble the frame:

1. Attach the seat frame to the front frame using six bolts ❶ and six washers ❹ (Figure 1). Partially tighten the bolts.
2. After all bolts are installed, fully tighten them.

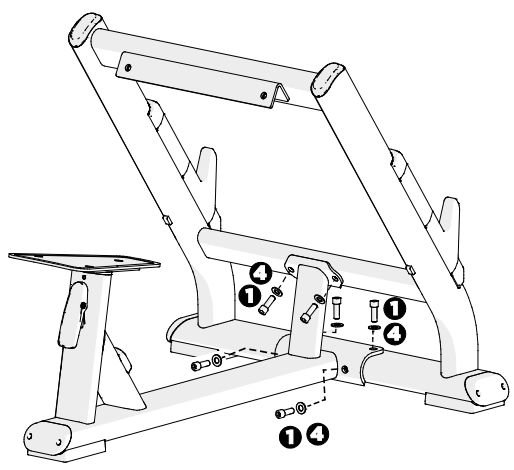


Figure 1

3. Attach the seat using three bolts ❷ and three washers ❺ (Figure 2). Fully tighten the bolts.

4. Attach the arm pad using four bolts ❷ and four washers ❺ (Figure 3). Fully tighten the bolts.

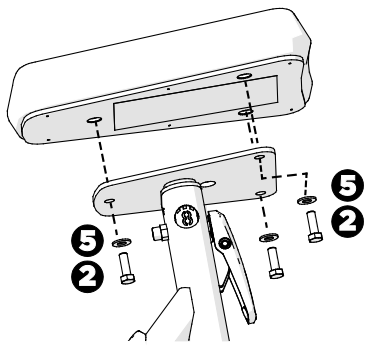


Figure 2

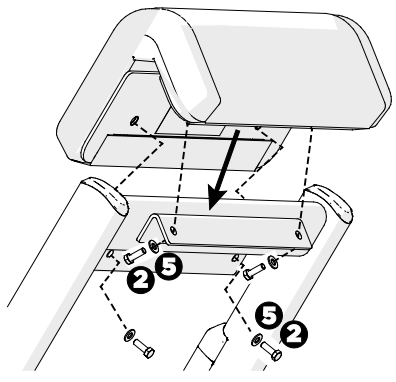


Figure 3

Bolt the equipment to the floor

Precor recommends that the strength equipment be bolted down at all anchoring points. Bolting is made possible by removing the end caps at the frame base and exposing the mounting holes that accommodate the bolts (see the accompanying figure). Replace end caps when bolting is complete.

Important *As floor materials vary, it is important that you consult a licensed contractor to advise you on proper bolting techniques and appropriate fastener types.*

Standards occasionally change or are updated. Precor recommends that you keep apprised of your local industry standards. Precor shall not be held liable for failure to properly bolt the strength equipment to the floor.

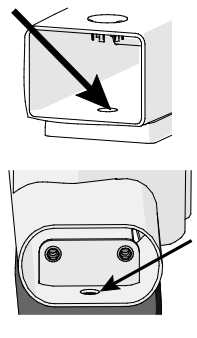


Figure 4

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