Number	S5VC/QTY.	DESCRIPTION
BF604B	1	NITRO PLUS VC BACKFRAME
HB601	1	SEAT ADJUSTMENT RACK
SF610	1	NITRO VC SEAT BACK
MA606	1	NITRO PLUS VC LEFT MA
MA607	1	NITRO PLUS VC RIGHT MA
SE613	1	RELEASE HANDLE
LK609B	1	NITRO PLUS VC LINKAGE ASSEMBLY
LK650	2	NITRO PLUS VC DRAG LINK
01-4038	1	BUTTON HEAD SOCKET CAP SCREW, ½ -13 x 2 ½"
	2	BUTTON HEAD SOCKET CAP SCREW
01-0013	1	5/16 -18 UNC x 5½ Bolt
01-1564	3	½ -13 UNC x 4½ Bolt
01-1565	1	½ -13 UNC x 5 Bolt
01-1381	1	½ -13 UNC x 4 Bolt
01-1362	1	½ -13 UNC x 3½ Bolt
01-0011	1	½ -13 UNC x 3 Bolt
01-2205	2	5/8-11 UNC x 2¾ Bolt Cutoff
01-1520	1	5/8-11 UNC x 4 Bolt
02-9220	2	3/8 -16 UNC x 1¼ Bolt
01-1185	3	3/8 -16 UNC x 3½ Bolt
01-1552	1	3/8 -16 UNC x 4 Bolt
01-1553	1	3/8 -16 UNC x 4½ Bolt
01-4035	2	¼ -20 UNC x 1¼ Wiz Lock Bolt
01-4030	8	¼ -20 UNC x 1 Wiz Lock Bolt
01-1115	4	3/8 -16 UNC x 2½ Bolt
03-1067	3	5/8" Lock Nut
03-1035	5	3/8" Lock Nut
03-5101	2	1/4" Hex Nut
03-3043	1	5/16" Lock Nut
03-1055	8	1/2" Lock Nut
04-5214	6	½" Internal Loc Washer
04-5213	13	3/8" Internal Loc Washer
04-5202	1	WASHER, FLAT, 5/16" USS
02-2290	4	¼ -20 UNC THREAD x 1¼" LENGTH FLAT HEAD SOCKET CAP SCREW STAINLESS STEEL
02-3055	8	SCREW, SET, ¼ -28 UNF x ¼
12-5474	1	S5VC PLACARD BACK (NEW LOGO)
09-5046	4	Nitro Plus Footpad
---	1	---
UP8238	1	LOWER CONTOURED BACK PAD
UP8237	1	STD TALL TOP BACK PAD
12-5473	1	S5VC PLACARD FRONT (NEW LOGO)
03-4035	10	1/4-20 INSERT 11/16" LONG
07-9850	4	1" BEARING MOLDED FLANGE
07-9607	2	MOLDED BEARING CUP

Number	S5VC/QTY.	DESCRIPTION
OPT-AW	1	Add On Weight Assembly
OPT-WT-04	1	WEIGHTSTACK ASSEMBLY #04
03-5118	2	5/8" LH Fine Thread Jam Nut
03-5119	2	5/8" RH Fine Thread Jam Nut
05-5105	4	.500 ID Bushing (IGUS Replacement)
06-5045	2	NYLON BELT ROLLER
06-9036	2	---
06-9036	2	SEALMASTER CTMD-10Y
06-9035	2	---
06-9035	2	---
07-5032	1	SEAT TRACK
07-5033	1	SEAT TRACK BACK
07-5034	3	SEAT ROLLERS
07-5064	6	6203 RADIAL BEARING
07-5545	1	LOWER BRACKET MOUNT
07-5579	2	IDLER PULLEY SPACER
07-8230	1	STANDARD SEAT CLEVIS PIN
07-8363	3	IDLER PULLEY SPACER
07-9376	3	SEAT ROLLER SLEEVE
07-8359	2	IDLER PULLEY SPACER
07-8683	1	STANDARD SEAT 0 degree
56-0217	1	Clamp Belt ONE
07-9771	2	IDLER PULLEY SPACER
07-9821	1	Movement Arm Hub Spacer
07-9849	2	MOLDED BEARING CAP, Ti SERIES
07-9868	1	IDLER PULLEY SPACER
07-9869	2	VC PLACARD SHIELD
07-9372	1	---
07-9873	2	MOLDED BEARING CAP WITH HOLE
08-1535	4	Rod End Spacer 5/8"
08-5067	1	SLEEVE
08-5098	1	BUSHING NYLON
09-1004	2	.500 ID X 3" CLOSED END
09-1102	4	1.438 ID X 5 1/2 OPEN END GRIP
09-2040	1	1 1/2 X 2 11 GA FRAME PLUG
09-2070	2	2 X 2 11 GA FRAME PLUG
09-2090	1	2 X 3 X 11 GA FRAME PLUG
09-3055	2	2 X 4 11 GA FRAME PLUG
09-4077	2	BEARING 1 1/2 SQ X 3/4 ID
09-4080	1	RUBBER BUMPER OLD RB#1
09-4092	3	BUMPER
09-8018	2	GUIDE ROD BUSHING
09-8327	3	REDIRECTIONAL PULLEY 3"
09-8329	2	WIDE PULLEY 3" DIA
09-9520	4	GRIP CAP 1.530 ID (FOR 1 1/2 BAR)

Number	S5VC/QTY.	DESCRIPTION
09-9550	4	GRIP RING 1.530 ID (FOR 1 1/2" BAR)
09-9605	4	TUBE INSERT 1.125 ID PN3046-4-1
10-1022	1	Extension Spring
10-1025	1	SPRING, TORSION
12-1145	1	SEAT BACK ADJ. DECAL
17-1306	2	GUIDE ROD
19-1015	16	2" Square Duo-Loc
24-6035 VC 86"	1	---
12-1104	1	SEAT ADJUSTMENT DECAL 1-11
12-5611	1	Standard Nautilus Transfer Decal
12-1146	1	SEAT ADJ DECAL 1
12-1026	2	KEEP HANDS AWAY
12-1380	1	MADE IN USA
12-1164	1	WARNING DECAL, MINI WEIGHT SELECTOR PIN
32-0001	1	PAD SEAT STANDARD "ONE" CONTOURED



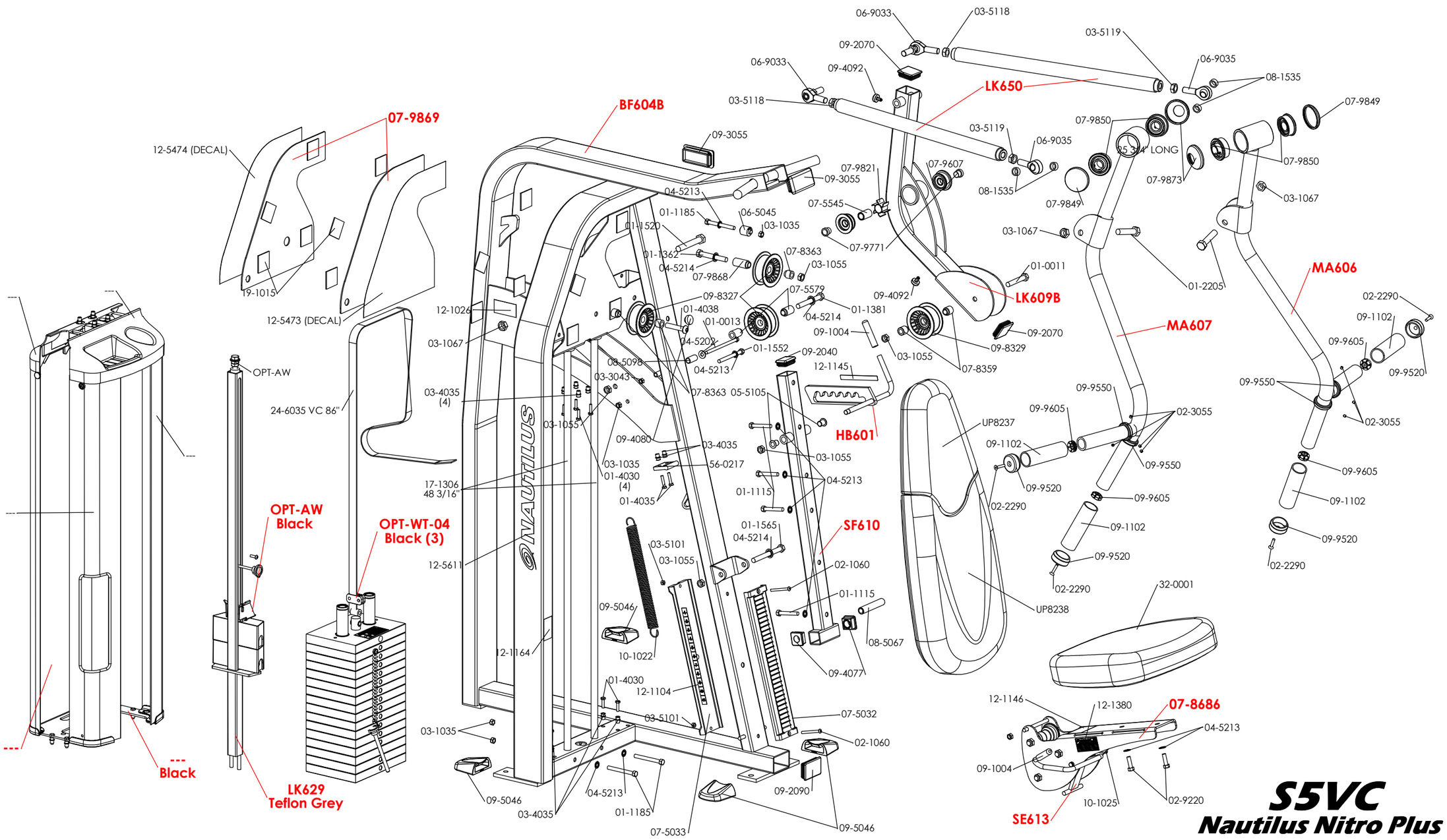
S5VC Vertical Chest

Parts List

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S5VC

Nautilus Nitro Plus

VERTICAL CHEST

Parts Diagram

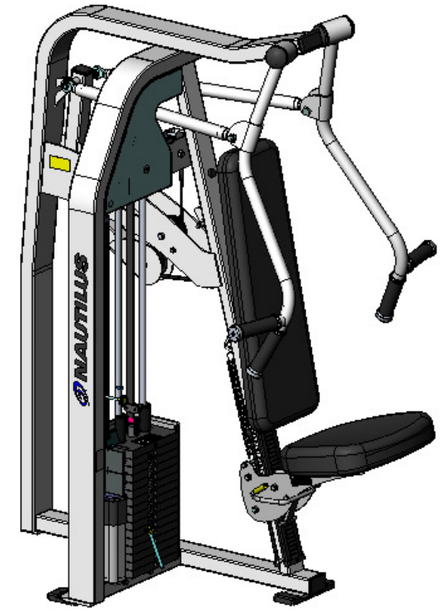
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Number	S3VC/QTY.	DESCRIPTION
BF604B	1	NITRO PLUS VC BACKFRAME
HB601	1	SEAT ADJUSTMENT RACK
SF610	1	NITRO VC SEAT BACK
MA606	1	NITRO PLUS VC LEFT MA
MA607	1	NITRO PLUS VC RIGHT MA
SE613	1	RELEASE HANDLE
LK609B	2	NITRO PLUS VC LINKAGE ASSEMBLY
LK650	2	NITRO PLUS VC DRAG LINK
01-4038	1	BUTTON HEAD SOCKET CAP SCREW, ½ -13 x 2 ½"
	2	BUTTON HEAD SOCKET CAP SCREW
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01-1564	3	½ -13 UNC x 4½ Bolt
01-1565	1	½ -13 UNC x 5 Bolt
01-1381	1	½ -13 UNC x 4 Bolt
01-1362	1	½ -13 UNC x 3½ Bolt
01-1331	1	½ -13 UNC x 2¾ Bolt
01-2205	2	5/8-11 UNC x 2¾ Bolt Cutoff
01-1520	1	5/8-11 UNC x 4 Bolt
02-9220	2	3/8 -16 UNC x 1¼ Bolt
01-1115	2	3/8 -16 UNC x 2½ Bolt
01-1185	3	3/8 -16 UNC x 3½ Bolt
01-1552	1	3/8 -16 UNC x 4 Bolt
01-1553	1	3/8 -16 UNC x 4½ Bolt
01-4030	4	¼ -20 UNC x 1 Wiz Lock Bolt
01-4035	2	¼ -20 UNC x 1¼ Wiz Lock Bolt
03-1067	3	5/8" Lock Nut
03-1035	5	3/8" Lock Nut
03-5101	2	1/4" Hex Nut
03-3043	1	5/16" Lock Nut
03-1055	8	1/2" Lock Nut
04-5214	6	½" Internal Loc Washer
04-5213	9	3/8" Internal Loc Washer
04-5202	1	WASHER, FLAT, 5/16" USS
02-2290	4	¼ -20 UNC THREAD x 1¼" LENGTH FLAT HEAD SOCKET CAP SCREW STAINLESS STEEL
02-3055	8	SCREW, SET, ¼ -28 UNF x ¼
48-1095	1	TREAD STRIP ARMOR
12-5587	1	S3VC PLACARD BACK (NEW LOGO)
12-5586	1	S3VC PLACARD FRONT (NEW LOGO)
07-9994	1	Weight Stack Shield Assy
09-5045	4	NITRO SERIES MOLDED FOOTPAD
UP8050	1	BACK PAD
07-9850	4	1" BEARING MOLDED FLANGE
07-9607	2	MOLDED BEARING CUP
OPT-AW	1	Add On Weight Assembly
OPT-WT-04	1	WEIGHTSTACK ASSEMBLY #04

Number	S3VC/QTY.	DESCRIPTION
03-4035	6	1/4-20 INSERT 11/16" LONG
03-5118	2	5/8" LH Fine Thread Jam Nut
03-5119	2	5/8" RH Fine Thread Jam Nut
05-5105	4	.500 ID Bushing (IGUS Replacement)
06-5045	2	NYLON BELT ROLLER
06-9036	2	---
06-9036	2	SEALMASTER CTMD-10Y
06-9035	2	---
06-9035	2	---
07-5032	1	SEAT TRACK
07-5033	1	SEAT TRACK BACK
07-5034	3	SEAT ROLLERS
07-5064	6	6203 RADIAL BEARING
07-5545	1	LOWER BRACKET MOUNT
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07-8363	3	IDLER PULLEY SPACER
07-9376	3	SEAT ROLLER SLEEVE
07-8359	2	IDLER PULLEY SPACER
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07-9868	1	IDLER PULLEY SPACER
07-9869	2	VC PLACARD SHIELD
07-9372	1	---
07-9873	2	MOLDED BEARING CAP WITH HOLE
08-1535	4	Rod End Spacer 5/8"
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09-2040	1	1 1/2 X 2 11 GA FRAME PLUG
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09-2090	1	2 X 3 X 11 GA FRAME PLUG
09-3055	2	2 X 4 11 GA FRAME PLUG
09-4077	2	BEARING 1 1/2 SQ X 3/4 ID
09-4080	1	RUBBER BUMPER OLD RB#1
09-4092	3	BUMPER
09-8018	2	GUIDE ROD BUSHING
09-8327	3	REDIRECTIONAL PULLEY 3"
09-8329	2	WIDE PULLEY 3" DIA
09-9520	4	GRIP CAP 1.530 ID (FOR 1 1/2 BAR)
09-9550	4	GRIP RING 1.530 ID (FOR 1 1/2" BAR)
09-9605	4	TUBE INSERT 1.125 ID PN3046-4-1

NAUTILUS

Number	S3VC/QTY.	DESCRIPTION
10-1022	1	Extension Spring
10-1025	1	SPRING, TORSION
12-1145	1	SEAT BACK ADJ. DECAL
17-1306	2	GUIDE ROD
19-1015	16	2" Square Duo-Loc
24-6035 VC 86"	1	---
12-1104	1	SEAT ADJUSTMENT DECAL 1-11
12-5611	1	Standard Nautilus Transfer Decal
12-1146	1	SEAT ADJ DECAL 1
12-1026	2	KEEP HANDS AWAY
12-1380	1	MADE IN USA
12-1164	1	WARNING DECAL, MINI WEIGHT SELECTOR PIN
32-0001	1	PAD SEAT STANDARD "ONE" CONTOURED



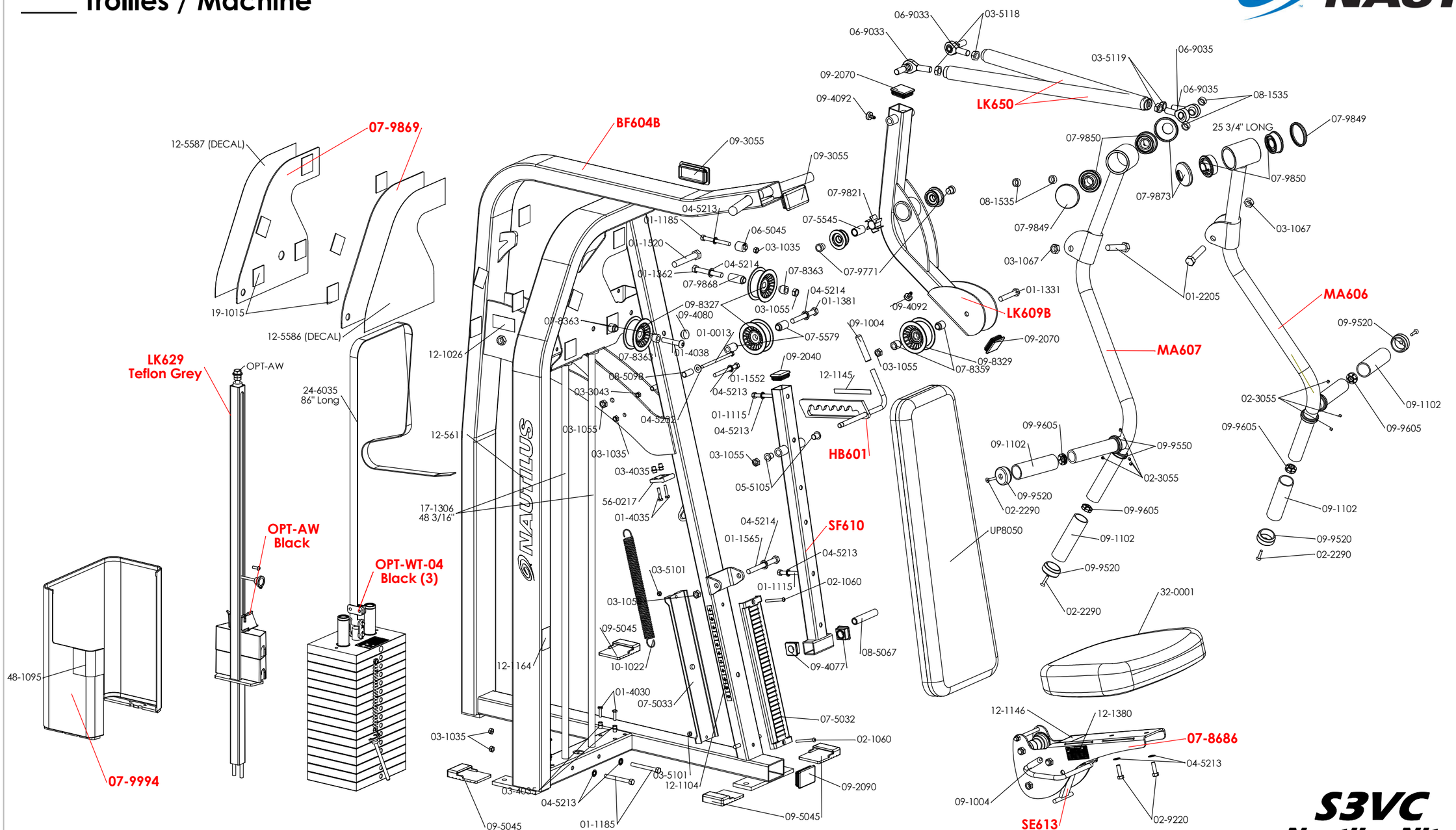
S3VC Vertical Chest

Parts List

Date: 7/7/08

RED: PAINTED ITEMS

____ Trollies / Machine



S3VC
Nautilus Nitro
VERTICAL CHEST
Parts Diagram

Last Rev Date: 7/7/08