Number	S3GRV/QTY.	DESCRIPTION
	2	# 10-24 UNC THREAD x ¾" LENGTH ROUND HEAD PHILLIPS SCREW
---	1	---
---	1	---
---	2	---
---	1	---
---	2	---
01-1546	4	3/8 -16 UNC x ¾ Bolt
01-1549	1	3/8 -16 UNC x 1¾ Bolt
01-1550	4	3/8 -16 UNC x 3 Bolt
01-1553	2	3/8 -16 UNC x 4½ Bolt
01-2185	1	5/8-11 UNC x 2½ Bolt
01-2245	1	5/8-11 X 5 1/4" HH5 BOLT
01-4030	6	¼ -20 UNC x 1 Wiz Lock Bolt
01-4038	1	BUTTON HEAD SOCKET CAP SCREW, ½ -13 x 2 ½"
02-2290	2	¼ -20 UNC x 1¼" LENGTH FLAT HEAD SOCKET CAP SCREW SS
02-9210	4	3/8 -16 UNC x 1 Bolt
03-1035	10	3/8" Lock Nut
03-1067	1	5/8" Lock Nut
03-4035	2	1/4-20 INSERT 11/16" LONG
03-4040	4	1/4-20 INSERT 5/8" LONG
04-5208	2	WASHER, FLAT, 5/8" SAE
04-5213	23	3/8" Internal Loc Washer
06-8162	1	SNAP RING 3/4" EXTERNAL
07-5612	1	KNEE PAD MOUNT
07-8344	1	IDLER PULLEY SPACER
07-8363	2	IDLER PULLEY SPACER
07-9607	2	MOLDED BEARING CUP
07-9766	1	3" PULLEY GUARD
07-9771	2	IDLER PULLEY SPACER
07-9821	1	Movement Arm Hub Spacer
07-9849	2	MOLDED BEARING CAP, Ti SERIES
07-9850	4	1" BEARING MOLDED FLANGE
07-9960	2	PLACARD SHIELD SIDE GRV
07-9961	1	PLACARD SHIELD FRONT GRV
07-9964	1	BEARING SLEEVE
07-9965	1	GRAVITRON SHIELD
07-9990	1	Weight Stack Shield Assy
09-1062	2	HANDGRIP
09-2010	2	1 1/4 x 1 1/4 x 11 GA FRAME PLUG
09-2020	4	1 1/2 SQ 11 GA FRAME PLUG
09-2070	6	2 X 2 11 GA FRAME PLUG
09-3062	4	3/8" DIA HOLE PLUG

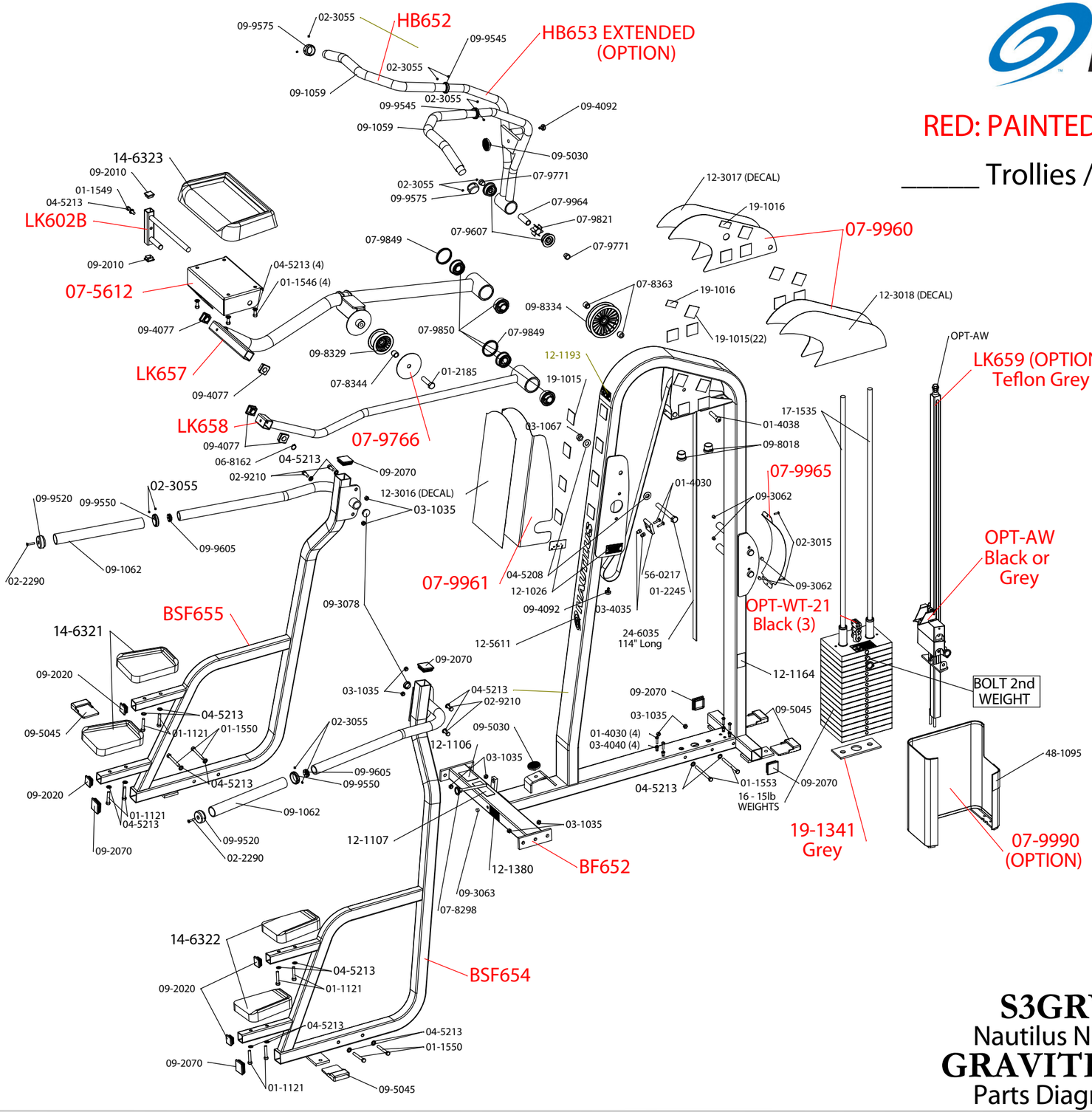
Number	S3GRV/QTY.	DESCRIPTION
09-3063	1	7/16" DIA HOLE PLUG
09-3078	2	BLACK HOLE PLUG MP-1093
09-4077	4	BEARING 1 1/2 SQ X 3/4 ID
09-4092	2	BUMPER
09-5030	2	FOOTPAD MOLDED BLACK
09-5045	4	NITRO SERIES MOLDED FOOTPAD
09-8018	2	GUIDE ROD BUSHING
09-8329	1	WIDE PULLEY 3" DIA
09-8334	1	PULLEY 5" DIA
09-9520	2	GRIP CAP 1.530 ID (FOR 1 1/2 BAR)
09-9545	2	GRIP RING 1.313 ID (FOR 1 1/4" BAR)
09-9550	2	GRIP RING 1.530 ID (FOR 1 1/2" BAR)
09-9575	2	GRIP CAP 1.280 ID (FOR 1 1/4 BAR)
09-9605	2	TUBE INSERT 1.125 ID PN3046-4-1
12-1026	2	KEEP HANDS AWAY
12-1106	1	WARNING MA DISENGAGE
12-1107	1	CAUTION CHIN DIP DECAL
12-1164	1	WARNING DECAL, MINI WEIGHT SELECTOR PIN
12-1102	1	PINCH POINT WARNING DECAL
12-1380	1	MADE IN USA
12-3016	1	PLACARD NITRO PLUS GRAVITRON FRONT (S3)
12-3017	1	PLACARD NITRO GRAVITRON LEFT (S3)
12-3018	1	PLACARD NITRO GRAVITRON RIGHT (S3)
12-5611	1	Standard Nautilus Transfer Decal
17-1535	2	GUIDE ROD
19-1015	22	2" Square Duo-Loc
19-1016	2	1" X 2" Duo-Loc
19-1341	1	WEIGHT SUPPORT PLATE
48-1095	1	TREAD STRIP ARMOR
BF652	1	S5GRV WEIGHT FRAME
BSF654	1	STEP FRAME ASSEMBLY RIGHT
BSF655	1	STEP FRAME ASSEMBLY LEFT
HB600-02proto	1	CHIN BAR WACD RIGHT
HB652	1	NITRO GRV CHINBAR
LK602B	1	LINKAGE MOUNT ASSEMBLY
LK657	1	UPPER LINKAGE ARM
LK658	1	LOWER LINKAGE ARM
OPT-AW	1	Add On Weight Assembly
OPT-WT-21	1	WEIGHTSTACK ASSEMBLY #21
02-3055	12	SCREW, SET, ¼ -28 UNF x ¼
07-8298	1	4 3/4" Selector Pin for Nitro
56-0217	1	Clamp Belt ONE
01-1121	8	3/8 -16 UNC x 2 Bolt

NAUTILUS



S3GRV Gravitron Parts List

Date: 03/27/09



RED: PAINTED ITEMS

_____ Trollies / Machine

S3GRV
Nautilus Nitro
GRAVITRON
Parts Diagram

Last Rev Date: 11/19/09

Number	S5GRV/QTY.	DESCRIPTION
	2	# 10-24 UNC THREAD x ¾" LENGTH ROUND HEAD PHILLIPS SCREW
Shield Assembly-Painted	1	SHIELD ASSEMBLY
---	1	---
---	1	---
---	2	---
---	1	---
---	2	---
01-1546	4	3/8 -16 UNC x ¾ Bolt
01-1549	1	3/8 -16 UNC x 1¾ Bolt
01-1550	4	3/8 -16 UNC x 3 Bolt
01-1553	2	3/8 -16 UNC x 4½ Bolt
01-2185	1	5/8-11 UNC x 2½ Bolt
01-2245	1	5/8-11 X 5 1/4" HH5 BOLT
01-4030	10	¼ -20 UNC x 1 Wiz Lock Bolt
01-4038	1	BUTTON HEAD SOCKET CAP SCREW, ½ -13 x 2 ½"
02-3055	12	SCREW, SET, ¼ -28 UNF x ¼
02-2290	2	¼ -20 UNC x 1¼" LENGTH FLAT HEAD SOCKET CAP SCREW SS
02-9210	4	3/8 -16 UNC x 1 Bolt
03-1035	10	3/8" Lock Nut
03-1067	1	5/8" Lock Nut
03-4035	2	1/4-20 INSERT 11/16" LONG
03-4040	8	1/4-20 INSERT 5/8" LONG
04-5208	2	WASHER, FLAT, 5/8" SAE
04-5213	31	3/8" Internal Loc Washer
06-8162	1	SNAP RING 3/4" EXTERNAL
07-5612	1	KNEE PAD MOUNT
07-8298	1	4 3/4" Selector Pin for Nitro
07-8344	1	IDLER PULLEY SPACER
07-8363	2	IDLER PULLEY SPACER
07-9607	2	MOLDED BEARING CUP
07-9766	1	3" PULLEY GUARD
07-9771	2	IDLER PULLEY SPACER
07-9821	1	Movement Arm Hub Spacer
07-9849	2	MOLDED BEARING CAP, Ti SERIES
07-9850	4	1" BEARING MOLDED FLANGE
07-9960	2	PLACARD SHIELD SIDE GRV
07-9961	1	PLACARD SHIELD FRONT GRV
07-9964	1	BEARING SLEEVE
07-9965	1	GRAVITRON SHIELD
09-1062	2	HANDGRIP
09-2010	2	1 1/4 x 1 1/4 x 11 GA FRAME PLUG
09-2020	4	1 1/2 SQ 11 GA FRAME PLUG
09-2070	6	2 X 2 11 GA FRAME PLUG

Number	S5GRV/QTY.	DESCRIPTION
09-3062	4	3/8" DIA HOLE PLUG
09-3063	1	7/16" DIA HOLE PLUG
09-3078	2	BLACK HOLE PLUG MP-1093
09-4077	4	BEARING 1 1/2 SQ X 3/4 ID
09-4092	2	BUMPER
09-5030	2	FOOTPAD MOLDED BLACK
09-5046	4	Nitro Plus Footpad
09-8018	2	GUIDE ROD BUSHING
09-8329	1	WIDE PULLEY 3" DIA
09-8334	1	PULLEY 5" DIA
09-9520	2	GRIP CAP 1.530 ID (FOR 1 1/2 BAR)
09-9545	2	GRIP RING 1.313 ID (FOR 1 1/4" BAR)
09-9550	2	GRIP RING 1.530 ID (FOR 1 1/2" BAR)
09-9575	2	GRIP CAP 1.280 ID (FOR 1 1/4 BAR)
09-9605	2	TUBE INSERT 1.125 ID PN3046-4-1
12-1026	2	KEEP HANDS AWAY
12-1106	1	WARNING MA DISENGAGE
12-1107	1	CAUTION CHIN DIP DECAL
12-1164	1	WARNING DECAL, MINI WEIGHT SELECTOR PIN
12-1102	1	PINCH POINT WARNING DECAL
12-1380	1	MADE IN USA
12-3019	1	PLACARD NITRO GRAVITRON FRONT (S5)
12-3020	1	PLACARD NITRO PLUS GRAVITRON LEFT (S5)
12-3021	1	PLACARD NITRO PLUS GRAVITRON LEFT (S5)
12-5611	1	Standard Nautilus Transfer Decal
17-1535	2	GUIDE ROD
19-1015	22	2" Square Duo-Loc
19-1016	2	1" X 2" Duo-Loc
19-1341	1	WEIGHT SUPPORT PLATE
19-2527	1	Front Shield GRV
BF652	1	S5GRV WEIGHT FRAME
BSF654	1	STEP FRAME ASSEMBLY RIGHT
BSF655	1	STEP FRAME ASSEMBLY LEFT
HB600-02proto	1	CHIN BAR WACD RIGHT
HB652	1	NITRO GRV CHINBAR
HB653	1	GRV CHINBAR EXTENDED
LK602B	1	LINKAGE MOUNT ASSEMBLY
LK657	1	UPPER LINKAGE ARM
LK658	1	LOWER LINKAGE ARM
OPT-AW	1	Add On Weight Assembly
OPT-WT-21	1	WEIGHTSTACK ASSEMBLY #21
56-0217	1	Clamp Belt ONE
01-1121	8	3/8 -16 UNC x 2 Bolt

NAUTILUS



Nautilus Nitro Plus

Machine Name

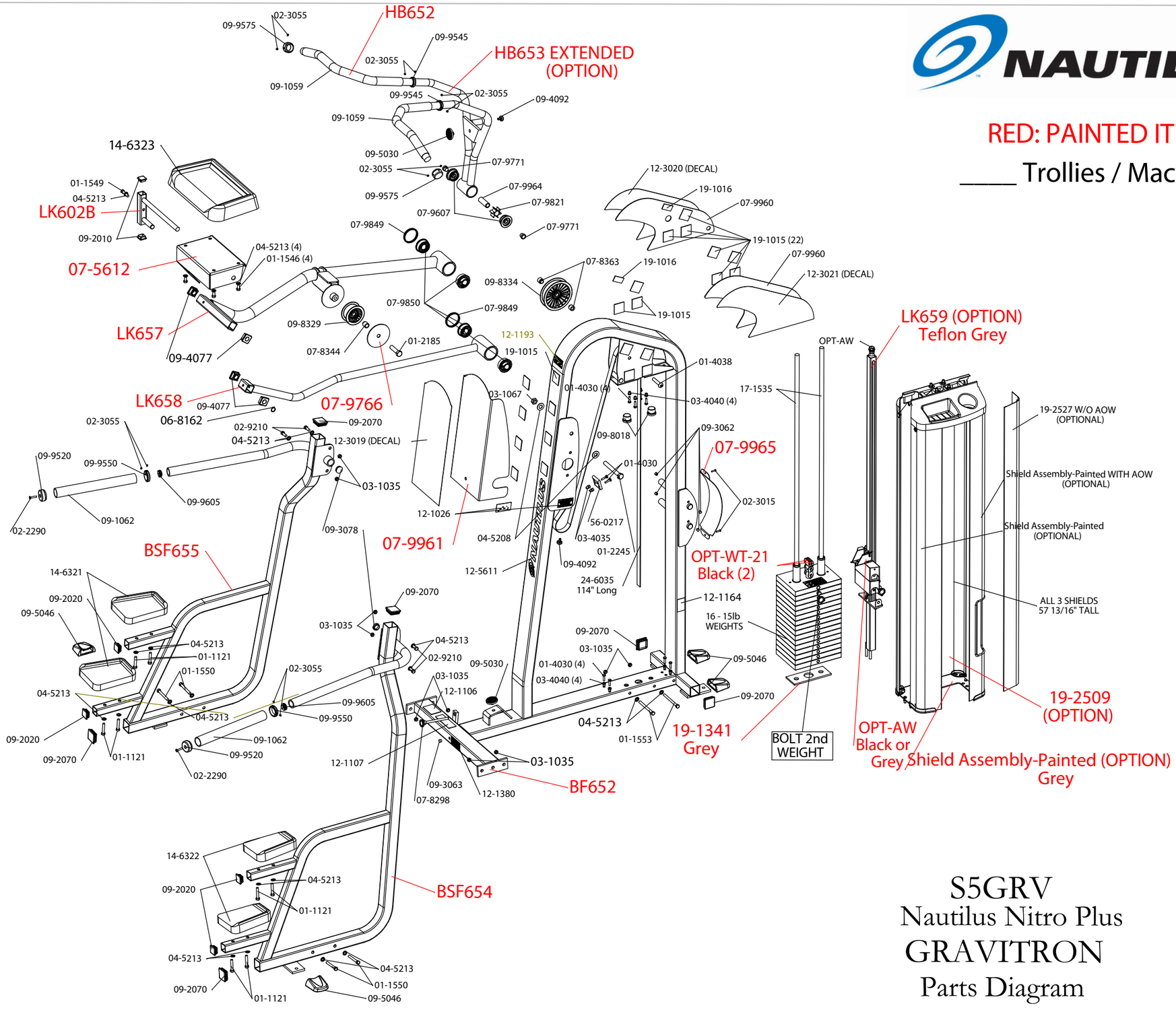
parts diagram

Date: 3/27/09

NAUTILUS

RED: PAINTED ITEMS

_____ Trollies / Machine



S5GRV

Nautilus Nitro Plus

GRAVITRON

Parts Diagram

Last Rev Date: 11/19/09