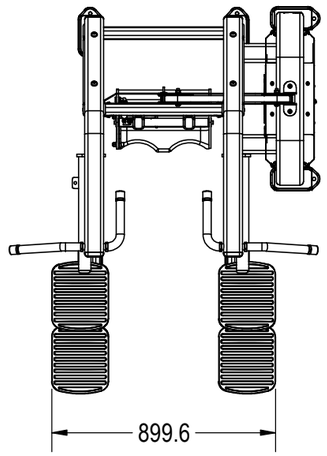
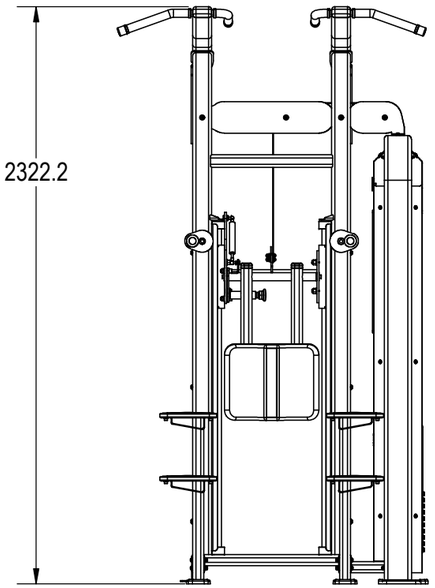
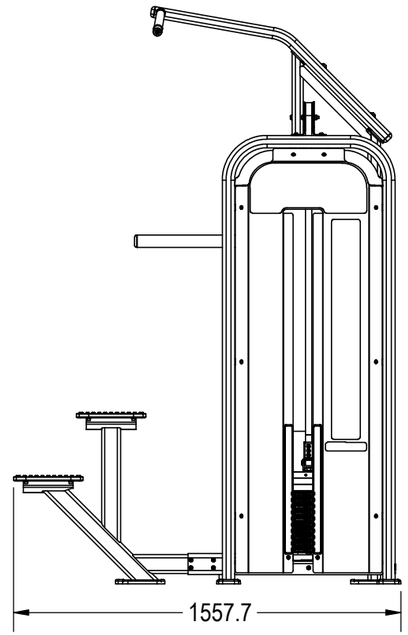
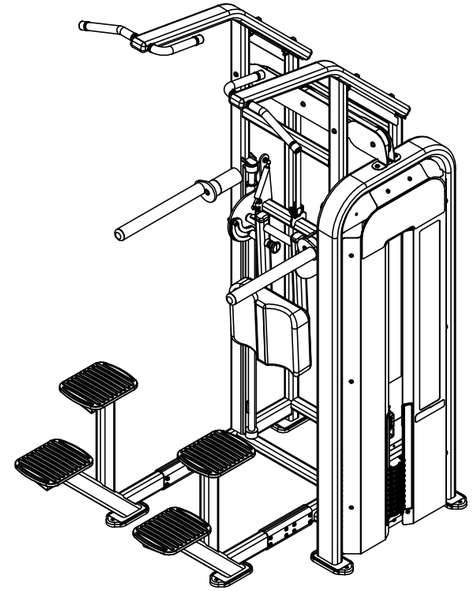
NOTES:

1. ASSEMBLE AND INSPECT PER SOP 620-7918..
2. INSTALL Kg STICKER AND AFFIX Lb STICKER TO INSIDE OF SHROUD WITH TAPE.
3. COLOR DICTATED BY THE SALES ORDER. REFERENCE THE MACHINES BOM FOR COMPONENTS CONTAINING -XX, -00XX AND -XXXXX.
   a. COLOR: -XX COLOR DESIGNATOR AS SPECIFIED IN SOP 620-8222.
   b. THE -XX CAN RESULT IN ONE COLOR FOR THE METAL SHROUD AND A DIFFERENT COLOR FOR THE METAL FRAME ALSO WITH A -XX LISTED ON THE BOM.
   c. THE -00XX IS THE COLOR DESIGNATOR FOR UPHOLSTERY.
   d. THE 5TH DESIGNATOR: "X" WITHIN -XXXXX DEFINES THE HEAD STRAP OR CUSTOM PRODUCTS BRAND. THIS IS SPECIFIED ON SALES ORDERS.
   e. THE -XXXXX IS CREATED BY COMBINING THE -XX, -00XX AND THE 5TH DESIGNATOR.
   f. ALL X'S SHOULD BE DEFINED ON THE SALES ORDER.









REVISION HISTORY

REV	DATE	DESCRIPTION	ECO	BY
A	6/6/16	INITIAL RELEASE	15387	AM

DOCUMENT STATUS:

NOTICE OF PROPRIETARY INFORMATION

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.

CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE: 0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000
		ANGLES = ±2°							
FINE		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-----
MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
VERY COARSE		-----	±0.5	±1	±1.5	±2.5	±4	±6	±8

MATERIAL
SEE BOM

FINISH
N/A

VENDOR: **N/A** P/N: **N/A**

THIRD ANGLE PROJECTION

	INITIAL	DATE
DRAWN	AM	6/6/16
CHECKED		
APPROVED		
	U.O.M.	MM

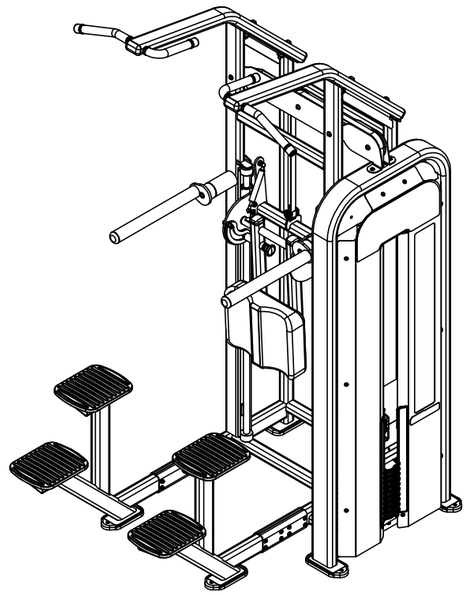
CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO **NA-S6302-XXXXX** REV **A**

TITLE
NA, SSS, CHIN DIP ASSIST

SCALE: 1:24 | SHEET 1 OF 9 | SHEET SIZE: B

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	050-5457	Label, S/N, Non-Powered, Primary, Core H&F	1
2	4800-0001	BELT, 6302	2500
3	4900-0440	PULLEY,BELT,4.75D,3/8B,1.5W,MOLDED	2
4	731-0033	NUT, RIVET,M8 X 1.25	2
5	731-0034	WASHER,M8,34MM OD,1.5MM THK	2
6	731-0119	NUT,M12X1.75, NYLOC	4
7	731-0124	CAP,GUIDE ROD,RUBBER	2
8	731-0137	BEARING,52 OD,25 ID,X 15MM	4
9	731-0169	SCREW, M8X1.25,20MM, BHC, HK	8
10	731-0208	MACHINE WASHER 25MM ID	4
11	731-0242	SCREW,M10 X 1.5,105MM,BHC,HK	7
12	731-0335	STICKER, MADE IN CHINA, IP	1
13	731-0351	SCREW,M10 X 1.5,25mm,FHM,HK	2
14	731-0355	WASHER,PLAIN,M8,NARROW	53
15	731-0357	WASHER,PLAIN,M12	12
16	731-0358	SCREW, M12 X 1.75, 75mm, BHC, HK	4
17	731-0359	SCREW,M8 X 1.25,25mm,BHC,HK	2
18	731-0363	NUT,M10X1.5,NYLOC	6
19	731-0365	NUT,M8 X 1.25,NYLOC JAM	12
20	731-0367	WASHER,PLAIN,M10	19
21	731-0370	SCREW,M8 X 1.25,65mm,BHC,HK	8
22	731-0371	SCREW,M10 X 1.5,70MM,BHC,HK	1
23	731-0373	WASHER,PLAIN,M6	8
24	731-0381	HOUSING,LOGO,STARTRAC	1
25	731-0390	SCREW,M8 X 1.25,25mm,SHC,HK	3
26	731-0397	SCREW,M8 X 1.25,25mm,FHM,HK	4
27	731-0532	Screw, M8x1.25, 12mm, HHM, HE, CS, NKL, Gr-8.8	1
28	731-0570	SCREW,M8 X1.25,16mm,SHC,HK	2
29	731-1363	NUT, M6X1.0, NYLOC	4
30	731-1462	SCREW,M8 X 1.25,80mm,BHC,HK,AS, NKL	4
31	731-1785	SCREW,SET,M4X.7,4MM	16
32	731-1904	END CAP	4
33	731-1916	HOUSING,PLASTIC,WGT STACK,DAP	1
34	731-1917	TRIM RING,GRIP	8
35	731-1932	RIVET,5MM	12
36	731-1933	RIVET, PUSH TYPE	18
37	731-1934	TAPE, 3M VHB 5925	24
38	731-2073	CAP,TUBE,44.5 X 76.2	4
39	731-2074	COVER,PLATE,FOOT,HYPER	4
40	731-2236	PLASTIC,CAP,ROUND	2
41	731-2434	BEARING, ROLLER 25MM, OPEN	4
42	731-2498	PIN,SPRING,M3 X 8mm	4
43	731-2500	STAND-OFF,ROD,SMITH	6
44	731-2647	FOOT,LONG,LEVERAGE	6
45	731-3113	BRKT,SHROUD,IMP	6
46	731-3114	BRKT, SHROUD, UPPER,IMP	2
47	731-3115	HOUSING,PLASTIC,WGT STACK,IMP	2
48	731-3320	BRONZE BUSHING,32X20	2
49	731-3391	BELT CLAMP BODY	1
50	731-3392	PLATE,THREADED,BELT CLAMP	1
51	731-3393	BELT CLAMP PLATE	2
52	731-3396	SHROUD CENTER SUPPORT	1
53	731-3522	SCREW,M8 X 1.25,110mm,BHC,HK,NP	3
54	731-3540	PIN,BELT CLAMP	1
55	731-3541	CLIP,BELT CLAMP PIN	2
56	731-3559	SCREW,M10 X 1.5,65MM,BHC,HK, NP	2
57	731-3662	CAP,TUBE,44.5 X 50.8	4
58	731-3773	PLATE, BELT CLAMP, IMP	2
59	731-3780	SCREW,M6 X1.0, 35mm, BHC,HK	4
60	731-4237-XX	ASSY, WELD, MAIN FRAME, CHIN DIP	1
61	731-4248-XX	ASSY, WELD, KNEE PIVOT, CHIN DIP	1
62	731-4254	ASSY,WELD, KNEE SLED, CHIN DIP	1
63	731-4260-XX	ASSY, WELD, ADJUSTABLE GRIP	2
64	731-4265-XX	ASSY, WELD, CHIN UP, RH	1
65	731-4268-XX	ASSY, WELD, CHIN UP, LH	1
66	731-4270-XX	ASSY,WELD,STEPS,LHS	1
67	731-4277-XX	ASSY,WELD,STEPS,RH	1
68	731-4279-XX	CLAMSHELL,76.2X250MM	2
69	731-4280	LINEAR SYSTEM FINGER GUARD	2
70	731-4281	ROM PLATE, INNER, KNEE PIVOT	1
71	731-4282	ROM PLATE, OUTER, KNEE PIVOT	1
72	731-4283	ASSY,SHOCK,SEAT SLED,120LBS	1
73	731-4284	BUMPER,ROUND,25MM ID	4
74	731-4285-XX	PULLEY COVER, OUTER	1
75	731-4286-XX	PULLEY COVER, INNER	1
76	731-4287	SPACER, PULLEY COVERS	1
77	731-4288	STICKER,NAME,CHIN DIP ASSIST	1
78	731-4290	CAP, BEARING TUBE STOP	2
79	731-4295	ASSY,WGT STK,130 KG, 30KG TOP PLATE	1
80	731-4296-00XX	ASSY,UPHOLSTERY,285 x 715	1
81	731-4297-XX	ASSY,WGT FRAME,6302	1
82	731-4299-XX	SHROUD,INSIDE,6302	1
83	731-4300-XX	SHROUD,OUTSIDE,6302	1
84	731-4301	STUD,AXLE,12MM X 1.5P X 40MM	4
85	731-4302	GRIP, INSIDE,6302	2
86	731-4303	GRIP, OUTSIDE,6302	2
87	731-4305	STOP, 25MM SHAFT	2
88	731-4310	ROD,GUIDE,25MM X 1324,THRD	2
89	731-4314	SHAFT,20 X 377,D	1
90	731-4315	GUIDE RODE,Ø22MM X 1363MM	2
91	731-4316	SHIPPING FOOT	1
92	731-4317	STICKER,LNL,6302	1
93	731-4318-XX	CLAMSHELL,76.2X250MM,4HOLE	2
94	731-4780	STICKER,LOCK N LOAD,IMPACT	1
95	731-4894	NUT,M16X1.5, NYLOC, ZP	1
96	731-5161	STICKER, IMPACT STRENGTH	1
97	731-5184	PLATE,FOOT PAD, 8MM	4
98	731-5186	SCREW,M8 X 1.25, 12MM, SHC, HK, CS, NP	16
99	731-5187	WINDOW,IMP,TALL	1
100	731-5219	WINDOW,INSIDE,IMP,LONG	1
101	731-5496	TUBE,GUIDE,BEARING,SMITH	2
102	731-5508	WASHER, WAVE 25.4MM ID	2
103	731-5534	Nut, Nyloc, M12x1.5, NKL, Gr-10	4
104	731-5559	SCREW, M10 X 1.5, 35mm, SHC, HK, CS, NP	2
105	731-7230	PULL PIN, CHIN/DIP, 139mm, M22x2 THREAD	1
106	731-7311	STICKER,NAUTILUS,DECO,45MMX191MM	1
107	731-7346	PLACARD,IMPACT,CHIN DIP ASSIST, NAUT.	1

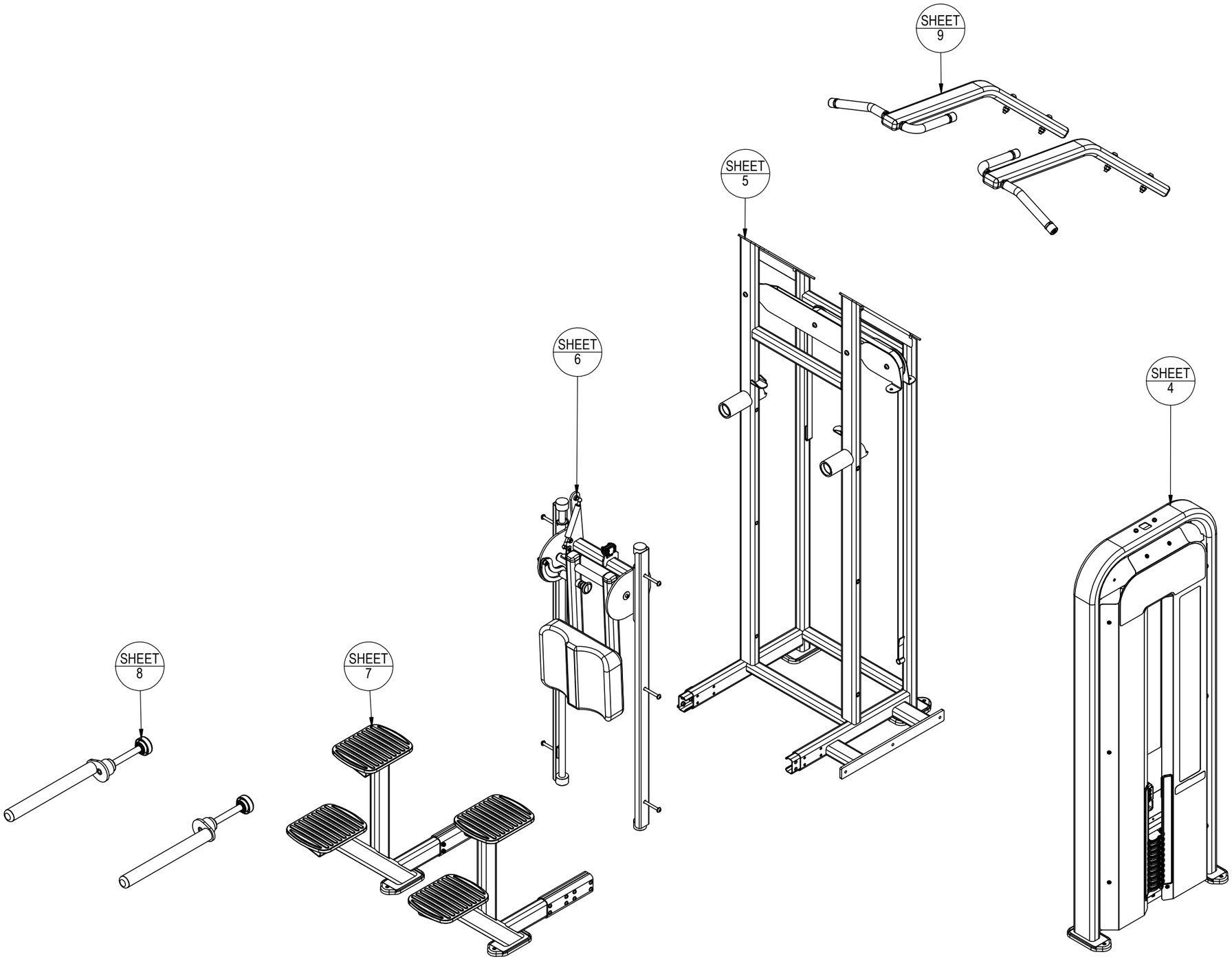


CORE HEALTH & FITNESS, LLC
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CORE PART NO	REV
NA-S6302-XXXXX	**A**

TITLE
NA, SSS, CHIN DIP ASSIST

SCALE: 1:24	SHEET 2 OF 9	SHEET SIZE: B

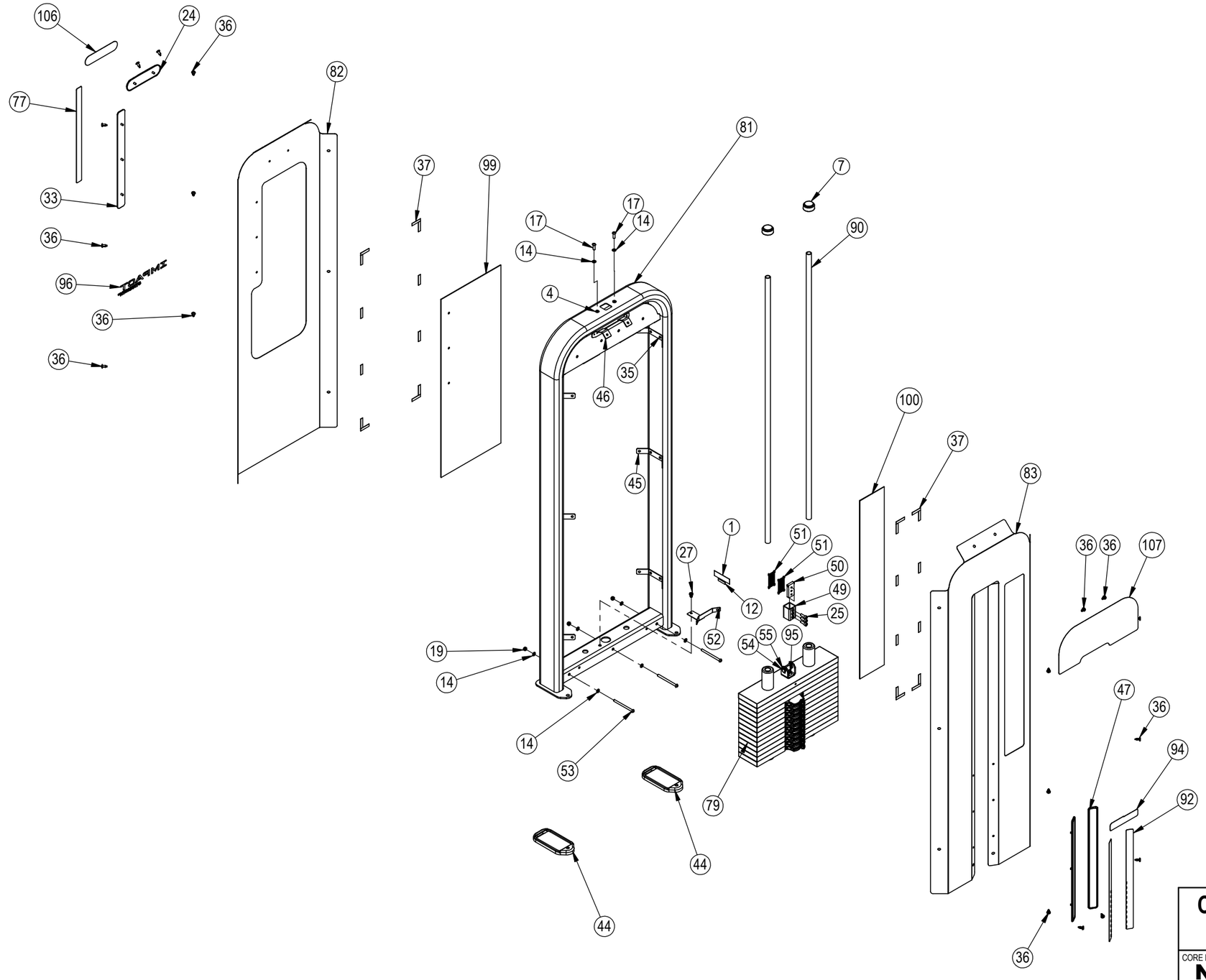


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CORE PART NO	REV
NA-S6302-XXXXX	**A**

TITLE
NA, SSS, CHIN DIP ASSIST

SCALE: 1:16	SHEET 3 OF 9	SHEET SIZE: B

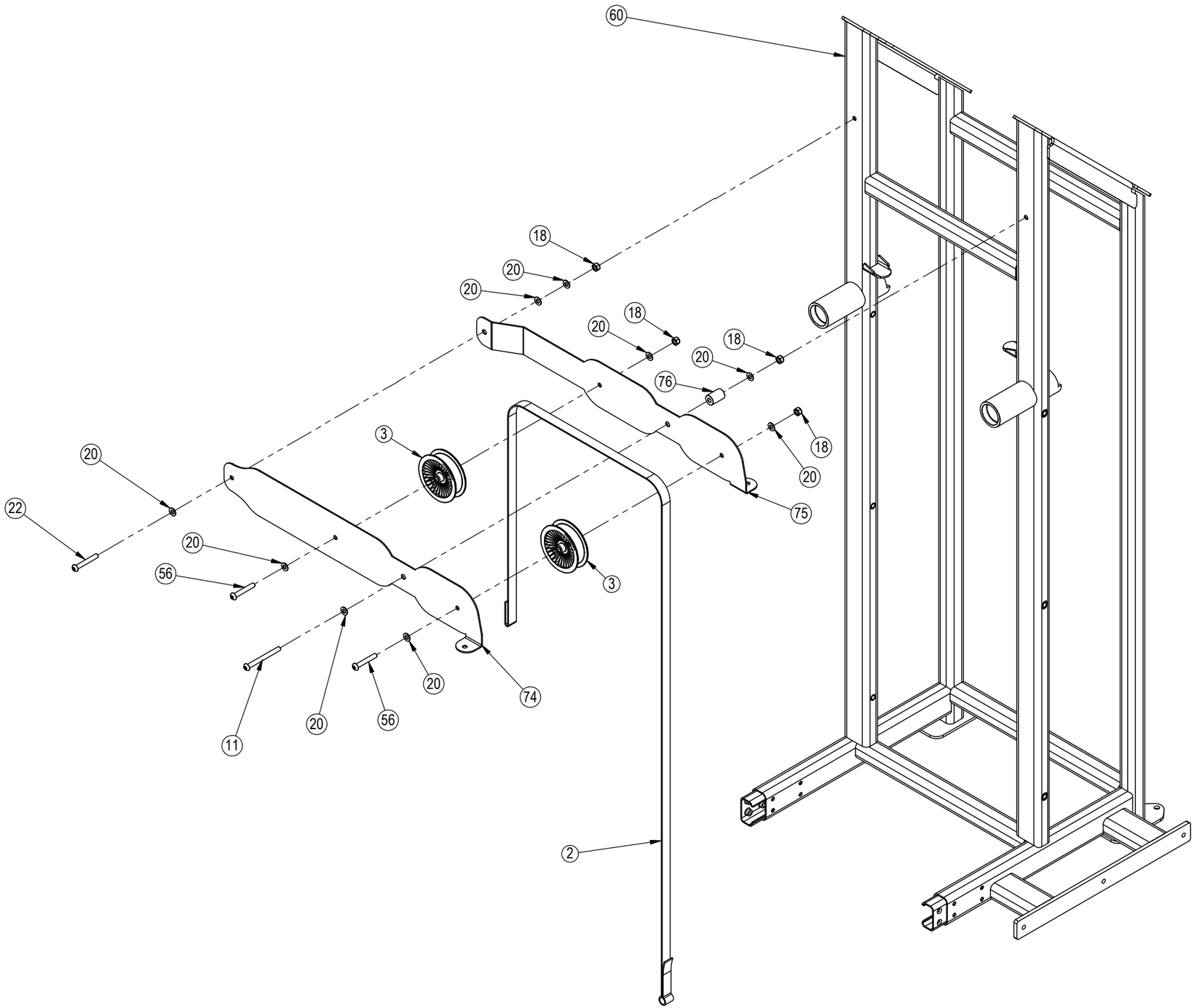


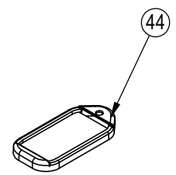
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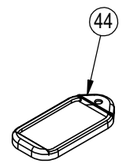
CORE PART NO	REV
NA-S6302-XXXXX	**A**

TITLE
NA, SSS, CHIN DIP ASSIST

SCALE: 1:18	SHEET 4 OF 9	SHEET SIZE: B





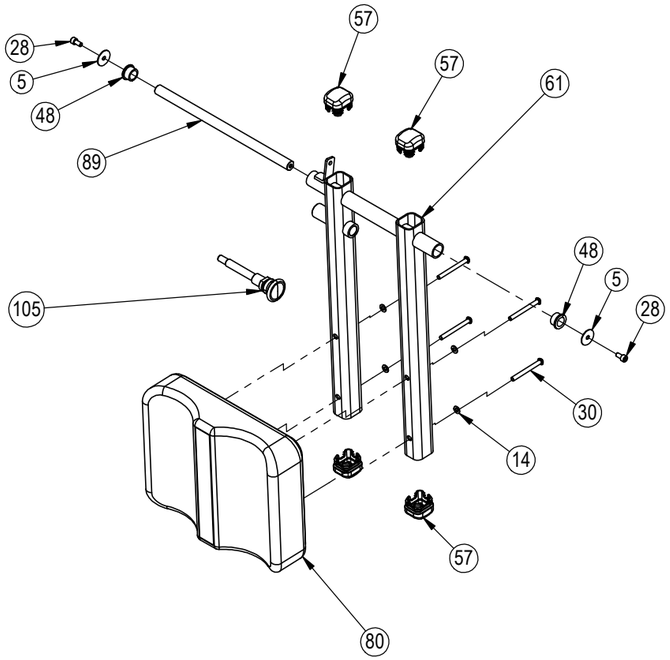


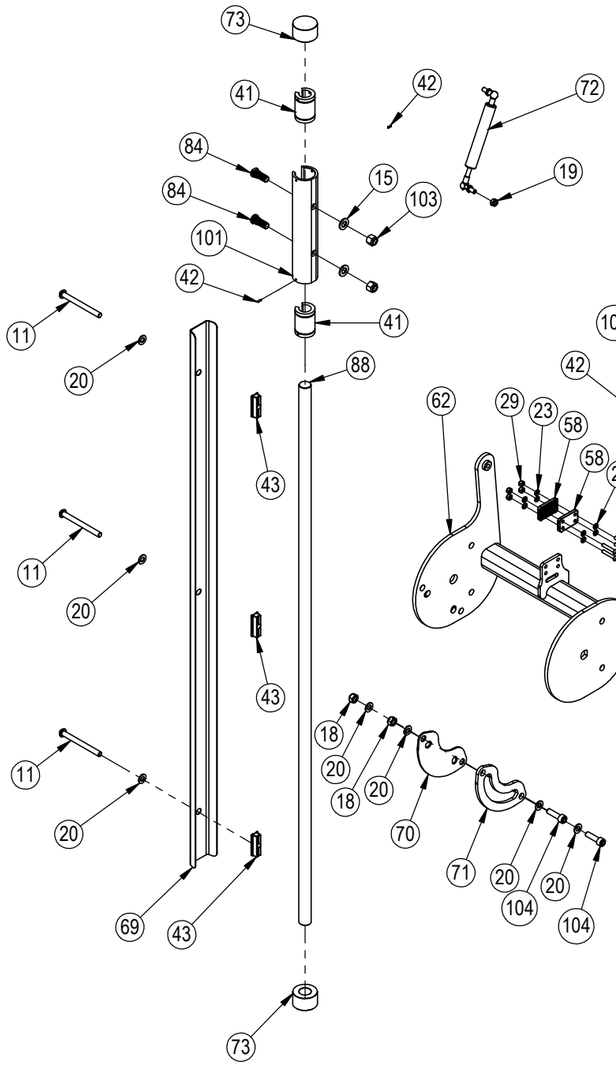
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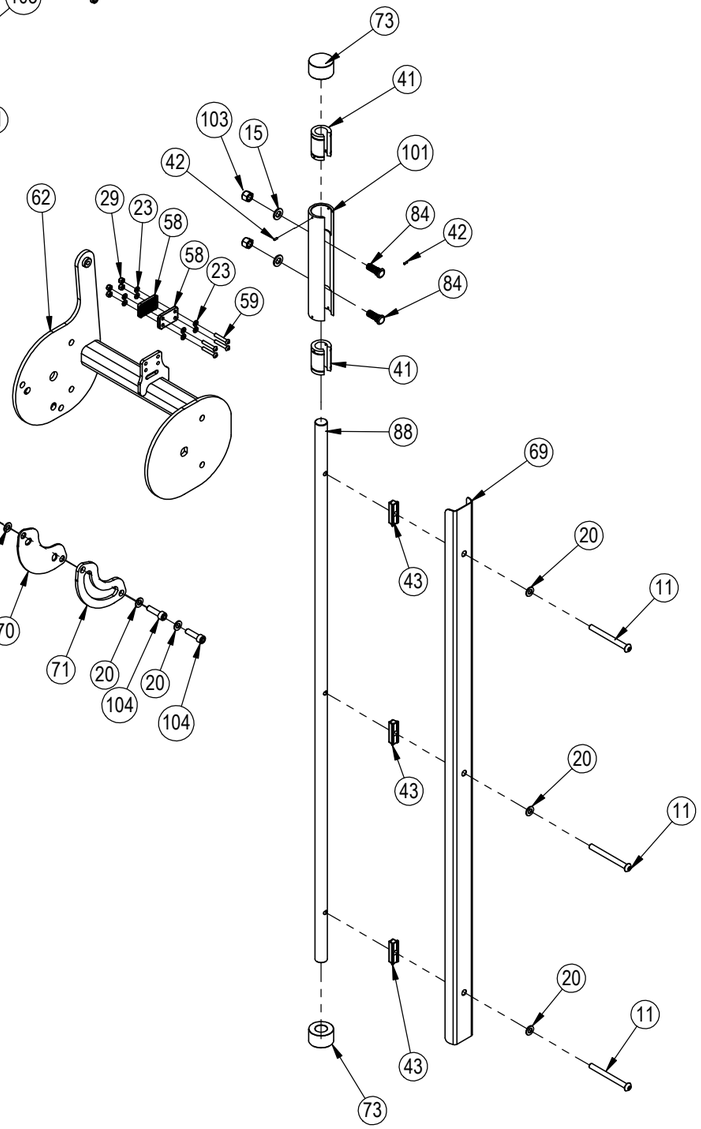
CORE PART NO	REV
NA-S6302-XXXXX	**A**

TITLE
NA, SSS, CHIN DIP ASSIST

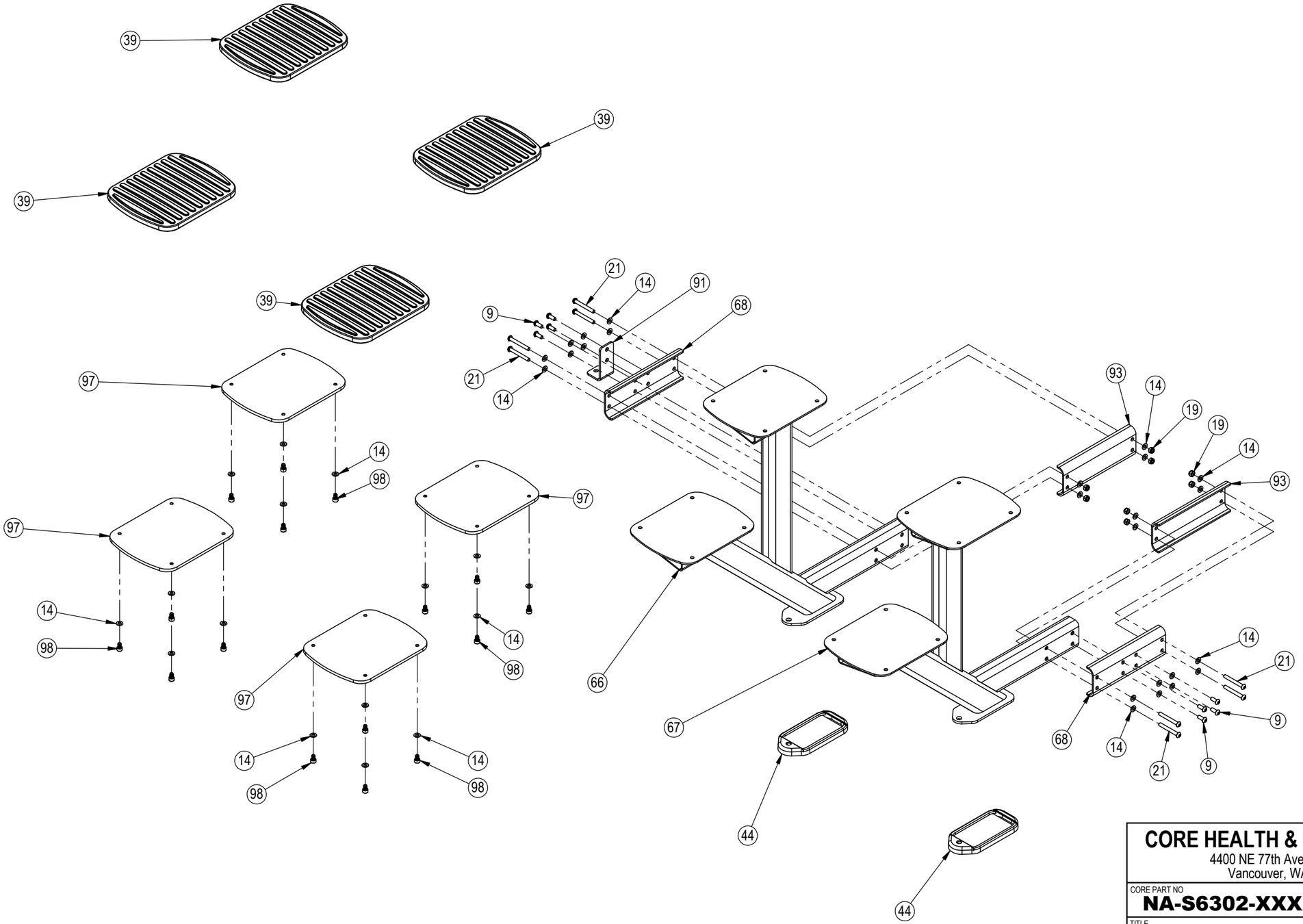
SCALE: 1:10	SHEET 5 OF 9	SHEET SIZE: B







CORE HEALTH & FITNESS, LLC	
4400 NE 77th Ave., Suite 300 Vancouver, WA 98662	
CORE PART NO **NA-S6302-XXXXX**	REV **A**
TITLE NA, SSS, CHIN DIP ASSIST	
SCALE: 1:12	SHEET 6 OF 9 | SHEET SIZE: B

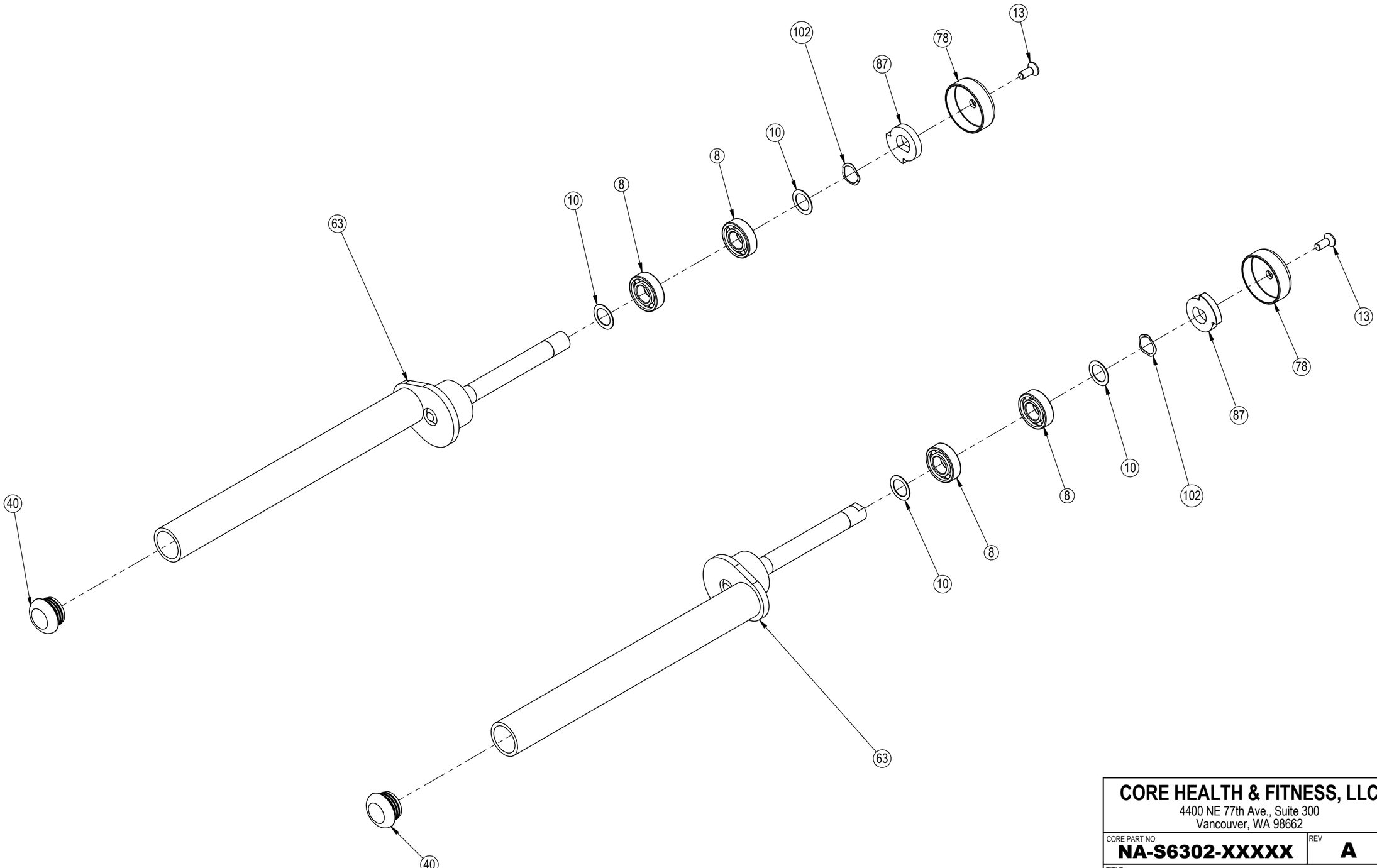


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CORE PART NO	REV
NA-S6302-XXXXX	**A**

TITLE
NA, SSS, CHIN DIP ASSIST

SCALE: 1:10	SHEET 7 OF 9	SHEET SIZE: B

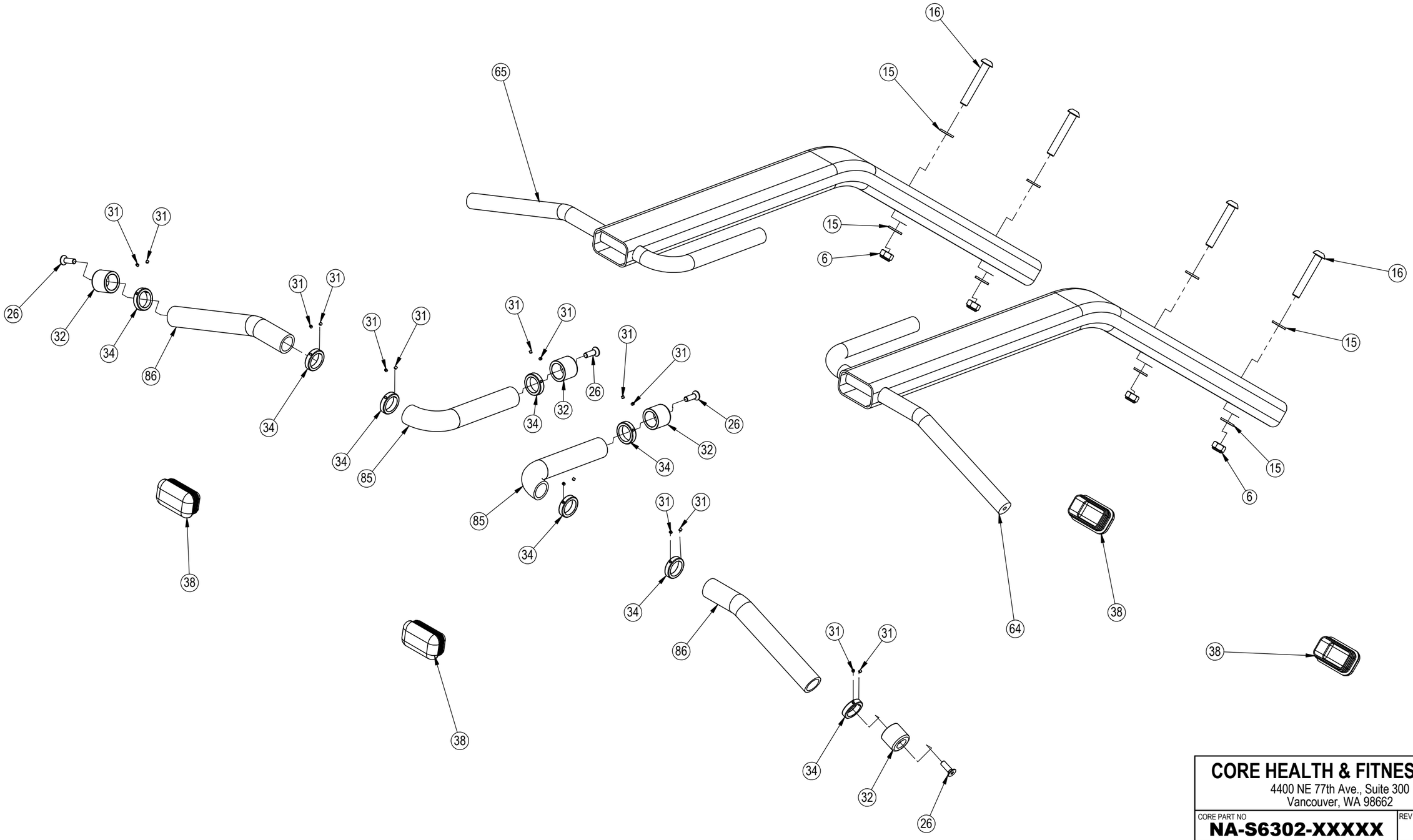


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NA-S6302-XXXXX	**A**

TITLE
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SCALE: 1:5	SHEET 8 OF 9	SHEET SIZE: B



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CORE PART NO **NA-S6302-XXXXX**	REV **A**
TITLE NA, SSS, CHIN DIP ASSIST	
SCALE: 1:6	SHEET 9 OF 9 | SHEET SIZE: B