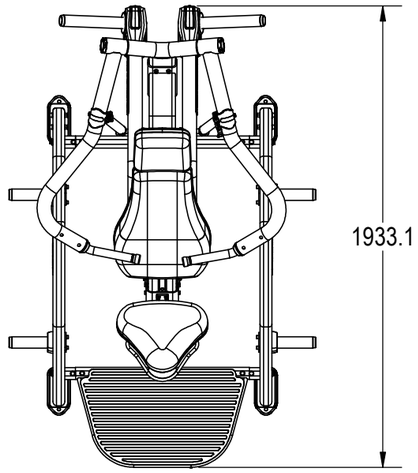
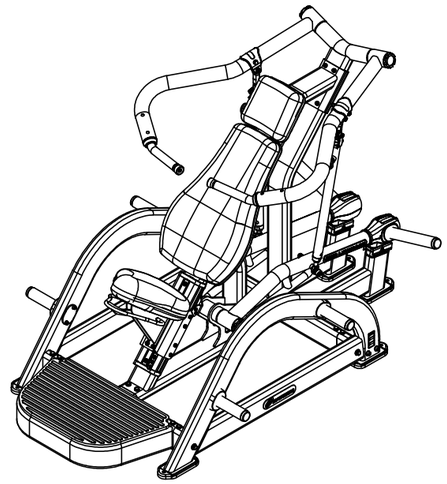
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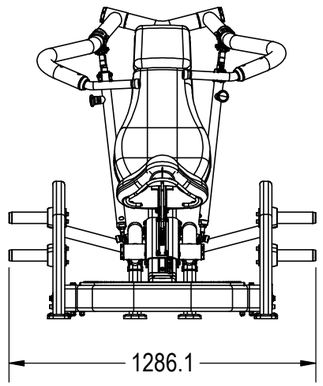
1. ASSEMBLE AND INSPECT PER SOP 620-7918.
2. APPLY DESIGNATED THREAD LOCKER TO SPECIFIED ITEMS IN NUMEROUS LOCATIONS WHERE THE ITEM IS USED.
   a. VERIFY THAT MATING THREADS ARE FREE OF ANY DEBRIS OR OIL RESIDUES AND APPLY LOCTITE 242 (BLUE) THREAD LOCKER OR ENGINEERING APPROVED EQUIVALENT.
   b. VERIFY THAT MATING THREADS ARE FREE OF ANY DEBRIS OR OIL RESIDUES AND APPLY LOCTITE 262 (RED) THREAD LOCKER OR ENGINEERING APPROVED EQUIVALENT.
3. TAPERED ROLLER BEARING ASSEMBLY:
   a. BEFORE MOUNTING; PACK BEARINGS WITH GENERAL PURPOSED LITHIUM GRADE 2 GREASE OR ENGINEERING APPROVED EQUIVALENT.
4. TAPERED BEARING NUT LOCKING PROCESS:
   a. APPLY INITIAL TORQUE OF: 40-42 FT-LBS TO SQUARE AND SEAT BEARINGS.
   b. LOOSEN LOCK NUT.
   c. APPLY FINAL TORQUE OF 7-9 FT-LBS.
   d. CLOCK THE LOCK NUT TO ALIGN WITH HOLE IN PIVOT SHAFT AND INSTALL COTTER PIN.
5. COLOR DICTATED BY THE SALES ORDER:
   a. COLOR: -XX COLOR DESIGNATOR AS SPECIFIED IN SOP 620-200-112.
   b. THE -XX CAN RESULT IN ONE COLOR FOR THE METAL SHROUD AND A DIFFERENT COLOR FOR THE METAL FRAME ALSO WITH A -XX LISTED ON THE BOM.
   c. THE -00XX IS THE COLOR DESIGNATOR FOR UPHOLSTERY.
   d. THE 5TH DESIGNATOR: "X" WITHIN -XXXXX DEFINES THE HEAD
   e. STRAP OR CUSTOM PRODUCTS BRAND. THIS IS SPECIFIED ON SALES ORDERS.
   f. THE -XXXXX IS CREATED BY COMBINING THE -XX, -00XX AND THE 5TH DESIGNATOR.
6. ALL X'S SHOULD BE DEFINED ON THE SALES ORDER.

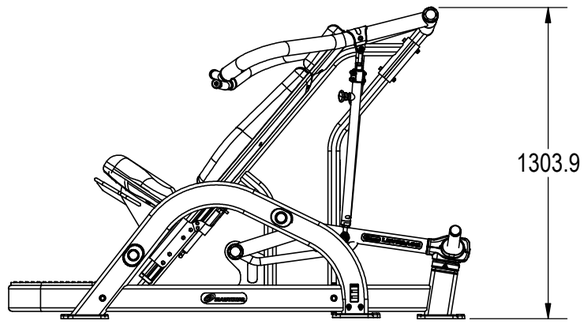
REVISION HISTORY

REV	DATE	DESCRIPTION	ECO	BY
A	5/5/2016	INITIAL RELEASE	15313	CW
B	8/23/2016	REMOVE 731-2635, 731-3657, 731-2764, 731-2768, 731-7352, 731-6060-XX, 731-6062-XX; ADD 731-7683, 731-7699, 731-7700, 731-7708, 731-7712, 731-7740-XX, 731-7741-XX, 731-7743-XX; 731-7804;CHANGE BHC TO HHC	15519	BAL
C	9/5/2017	REPLACE QTY: 2 OF NUT 731-0363 WITH NUT 110-3973 AT THE SPECIFIED LOCATIONS REFERENCED ON SHEET 5.	15792	JO









DOCUMENT STATUS:

NOTICE OF PROPRIETARY INFORMATION

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.

CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:							ANGLES = ±2°
		0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000
FINE		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-----
MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
VERY COARSE		-----	±0.5	±1	±1.5	±2.5	±4	±6	±8

MATERIAL
SEE BOM

FINISH
N/A

VENDOR: **N/A** P/N: **N/A**

THIRD ANGLE PROJECTION

	INITIAL	DATE
DRAWN	CW	5/5/16
CHECKED		
APPROVED		
	U.O.M.	MM

CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO **NP-L2003-XXXXX** REV **C**

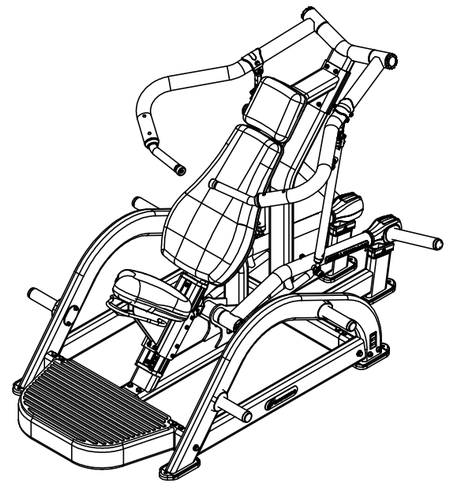
TITLE
LEVERAGE, INCLINE PRESS

SCALE: 1:25 | SHEET 1 OF 7 | SHEET SIZE: B

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	050-5457	Label, S/N, Non-Powered, Primary, Core H&F	1
2	110-3402	SCREW, #8-18, 3/4", HI-LOW, PHT, PH, CS, BO	6
3	110-3614	SCREW, M10 X1.5 X 120, SHC, HK, CS	2
4	110-3780	SCREW,M8x1.25,80mm,HHC,HE,AS,ZC,GR12.9	2
5	110-3781	SCREW,M8x1.25,40mm,HHC,HE,AS,ZC,GR12.9	8
6	110-3782	SCREW,M10x1.5,80MM,HHC,HE,AS,ZC,GR12.9	4
7	110-3784	SCREW,M10x1.5,65mm,HHC,HE,AS,ZC,GR12.9	4
8	110-3868	SCREW,M6x0.8,10mm,HHC,HE,AS,ZC,GR12.9	4
9	110-3880	SCREW,M8x1.25,45mm,HHC,HE,AS,ZC,GR12.9	1
C 10	110-3973	NUT,M10X1.5,AS,ZC,NYLON	2
11	731-0022-00XX	ASSY,UPHOLSTERY,HEAD REST	1
12	731-0076	PULL PIN, SEAT ADJ	1
13	731-0077	LINKAGE,PULL PIN,SEAT ADJ	2
14	731-0097-00XX	ASSY,SEAT BOTTOM,STD	1
15	731-0287	NUT,M8x1.25,NYLOCK	4
16	731-0335	STICKER, MADE IN CHINA, IP	1
17	731-0355	WASHER,PLAIN,M8,NARROW	39
C 18	731-0363	NUT,M10X1.5,NYLOC	16
19	731-0365	NUT,M8 X 1.25,NYLOC JAM	10
20	731-0367	WASHER,PLAIN,M10	42
21	731-0373	WASHER,PLAIN,M6	4
22	731-0382	ROLL PIN,M6 X 20mm	1
23	731-0383	Cover, Head Rest	1
24	731-0385	SHROUD, SEAT BOTTOM	1
25	731-0390	SCREW,M8x1.25,25mm,SHC,HK,AS,GR12.9,NKL,FT	6
26	731-0397	SCREW,M8x1.25,25mm,FHM,HK,AS,GR12.9,NKL,FT	3
27	731-0421	SCREW, M8 X 1.25, 30MM, SHC, HK, CS	17
28	731-0510	STICKER,SEAT ADJ,1-9	1
29	731-0517	STICKER, WARNING, BOLT DOWN	1
30	731-0550-01	COVER,SEAT BACK,STD.,LEFT	1
31	731-0550-02	COVER, SEAT BACK, STD, RIGHT	1
32	731-0555-XX	WELD,MOUNT,TROLLEY,SEAT	1
33	731-0557	SPACER,WHEEL,TROLLEY	8
34	731-0560	ASSY,WHEEL,41M DIA,TROLLEY	8
35	731-0561	WASHER,M8,1MM THK	14
36	731-0562	NUT,M8 X 1.25,NYLOC	8
37	731-0564	EXTRUSION,TROLLEY,SEAT	1
38	731-0565	SCREW,M4x0.7,22mm,FHM,AS,GR12.9,NKL,ST	8
39	731-0566	CAP,EXTRUSION,SEAT,TOP	2
40	731-0567	BAR,ADJ,SEAT	1
41	731-0570	SCREW,M8x1.25,16mm,SHC,HK,AS,GR12.9,NKL,FT	4
42	731-0574-XX	MOUNT,SHOCK,SEAT	1
43	731-0577	ASSY,SHOCK,SEAT SLED,30LBS	1
41	731-0582	SETSCREW, M8 X 1.25, 10mm, CUP	2
45	731-0601	SPRING, EXTENSION, 2.0", 21 LBS	1
46	731-0672-XX	WELD,SEAT REST,MOUNT -5DEG	1
47	731-0674	ASSY,HANDLE,SEAT ADJ -5DEG	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
48	731-0842	ASSY, BRG, TAPER, 30205	4
49	731-1030	PIN, SPLIT, 2MM X 12	1
50	731-1448	NUT,M8x1.25,ACORN	2
51	731-1450	SCREW,M8 X 1.25,75mm,SHC,HK,AS,ZP	12
52	731-1456-01	PLATE,MOUNT,WGT HOLDER,BLANK	4
53	731-1458-XX	BRACKET,BOTTOM,FOOT,WT STORAGE	1
54	731-1713	PIN,CLEVIS,M6 X 22,15.9UL	1
55	731-2575	ASSEMBLY, FOOT PAD, LEVERAGE	1
56	731-2580	M10 X 65MM HSHCS	4
57	731-2591	O-RING 30X3.55-A	4
58	731-2592	SEAL,HOUSING	4
59	731-2595	TAPPER ROLLER BEARING, 30304 GB 297-94	4
60	731-2596	O-RING, BEARING CAP SEAL	4
61	731-2606	DIE CAST END CAP, L2	2
62	731-2607	WEDGE,END CAP,	2
63	731-2608	BOLT, M8X70mm HSHCS	2
64	731-2609	BASE,HANDLE GRIP,ARMS,L2	2
65	731-2610	PLATE,BENT,PIVOT RING	2
66	731-2616	NUT,JAM,M16X2.0	4
67	731-2622	BAR,BUSHING,MISS-ALIGNMENT	4
68	731-2624	SHOULDER BOLT B18.3.3M-10X40 SHCC	2
69	731-2628	STICK,ADJUST,ROM	2
70	731-2633	BAR,ROM,SLIDE	2
71	731-2634	BUSHING,ROM,SLIDER	2
72	731-2639	TRIM RING, LEVERAGE,	2
73	731-2640-XX	WELD,FOOT,MAX RACK,RH	2
74	731-2647	FOOT,LONG,LEVERAGE	6
75	731-2648-00XX	ASSY,BACK REST, STD,ONE COLOR	1
76	731-2762	RUBBER BUMPER	2
77	731-2776-XX	WELDMENT,ARM,RIGHT,INCLINE	1
78	731-2779-XX	WELDMENT,ARM,LEFT,INCLINE	1
79	731-2784	WELDMENT,ROM ADJUST,STRAIGHT	2
80	731-2856	PLASTIC WEIGHT HORN COVER TRIM INSERT	2
81	731-2857	PLASTIC WEIGHT HORN COVER TOP	1
82	731-2858	PLASTIC WEIGHT HORN COVER BOTTOM	1
83	731-2866	PLASTIC,WEIGHT HORN COVER,TOP	1
84	731-2867	PLASTIC,WEIGHT HORN COVER BOTTOM	1
85	731-3466	ASSY,LEV, BIG PIN	2
86	731-5256	WELD,WEIGHT HORN,SINGLE	4
87	731-5259	BUMPER,STOP,WGT	6
88	731-5272	CAP,PLUG,WEIGHT HORN,BLANK	6
89	731-5725	RIVET NUT, HEX HEAD,M8	7
90	731-5806	WASHER,M8,HAT	4
91	731-6104	Slotted Hex Nut,Low,M16X1.5mm	4
92	731-6107	PIN, COTTER,3.2mmDIA x 32mm LONG	4
93	731-6430	BAR, PIVOT AXLE, L2, LONG	4
94	731-6617	SPACER, STIFFENING, LEVERAGE	4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
95	731-6618	SLEEVE, COMPRESSION, LEVERAGE	4
96	731-6619	INSERT, THREADED, LEVERAGE	4
97	731-6622-XX	WELD,CHEST WEIGHT FRAME,RIGHT	1
98	731-6627-XX	WELD,CHEST WEIGHT FRAME,LEFT	1
99	731-7108	ASSEMBLY, ARM COUPLING, LEVERAGE	2
100	731-7111	WASHER,M16,30mmOD,1mmTHK	4
101	731-7311	STICKER,NAUTILUS,DECO,45MMX191MM	2
102	731-7314	PLACARD,INCLINE PRESS,LEVERAGE 2	1
103	731-7683	END CAP, BEARING,SEAL,NAUT.	4
104	731-7699-XX	WELDMENT.L2 STOP,INCLINE	1
105	731-7700-XX	MID FRAME,INCLINE PRESS,L2	1
106	731-7706	SCREW,M10x1.5,130mm,HHC,HE,AS,ZC,GR12.9	8
107	731-7708-XX	WELDMENT,SHOULDER,FOOT REST	1
108	731-7712	KIT, BUSHING COVER CLAMP	2
109	731-7715	ROD END, M16x2.0, FEMALE	2
110	731-7716	ROD END, M16x2.0, MALE	2
111	731-7740-XX	WELD,BENT ARM,INCLINE,L2,LEFT	1
112	731-7741-XX	WELD,WEIGHT ARM,INCLINE,L2,RIGHT	1
113	731-7743	KIT, COUPLER, O-RING	2
114	731-7804	KIT, LEVERAGE EMBLEM, NAU. LOGO	2

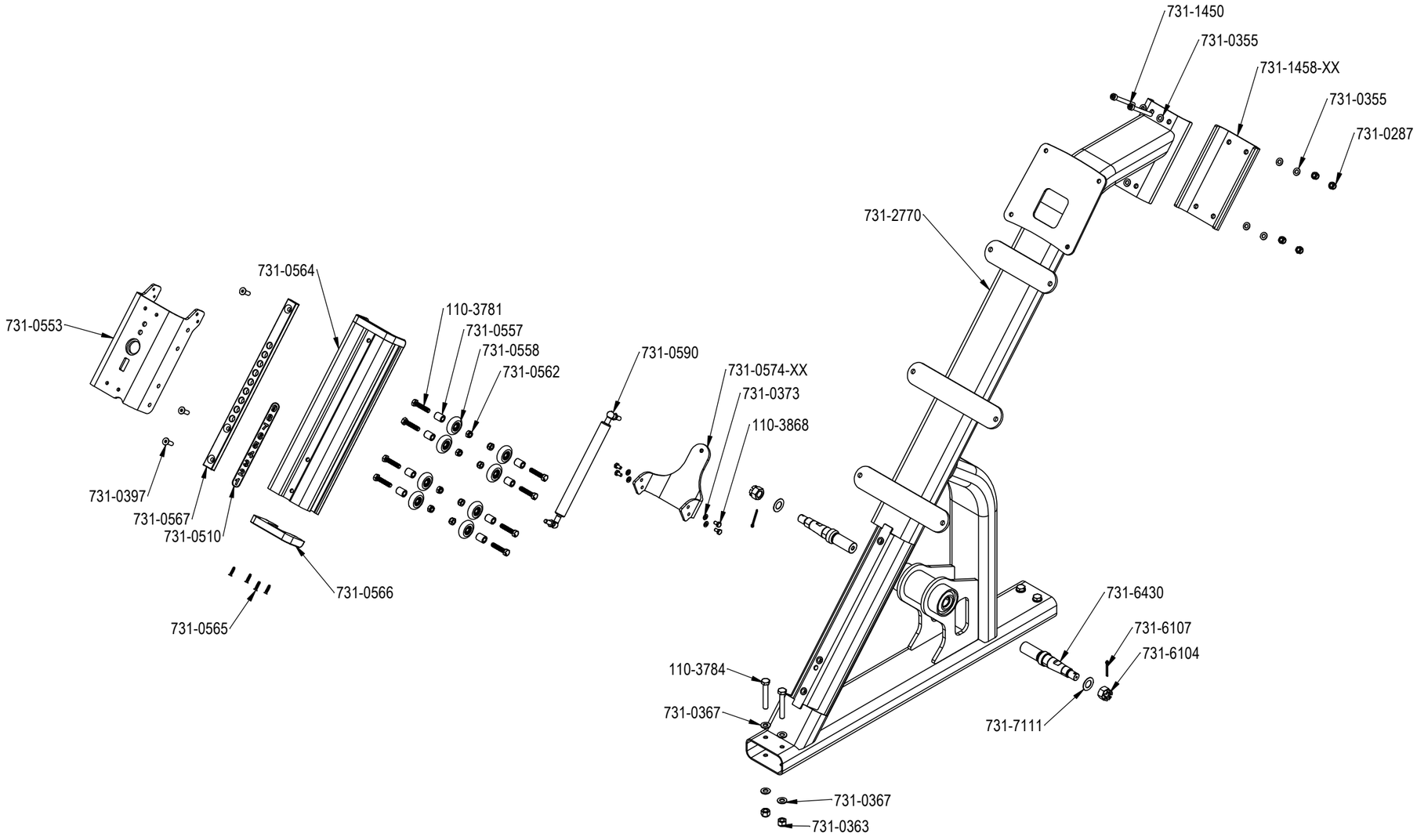


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CORE PART NO **NP-L2003-XXXXX** | REV **C**

TITLE
LEVERAGE, INCLINE PRESS

SCALE: 1:25 | SHEET 2 OF 7 | SHEET SIZE: B

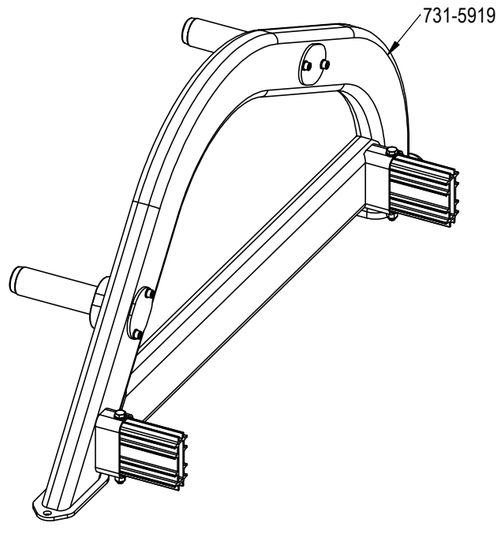


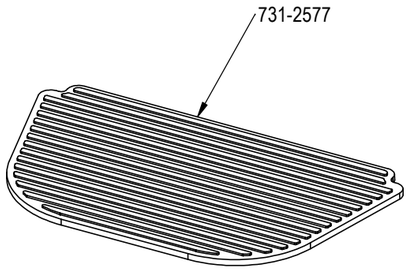
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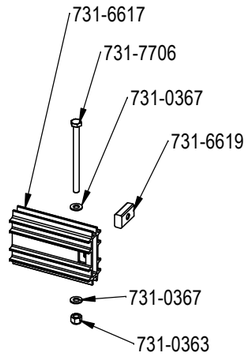
CORE PART NO	REV
NP-L2003-XXXXX	**A06**

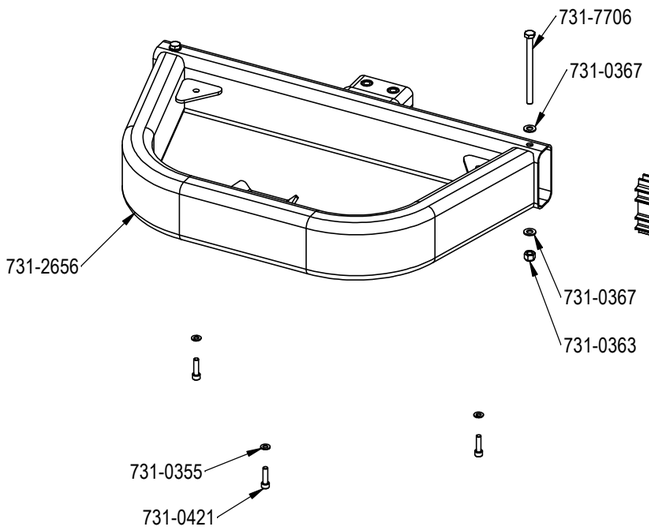
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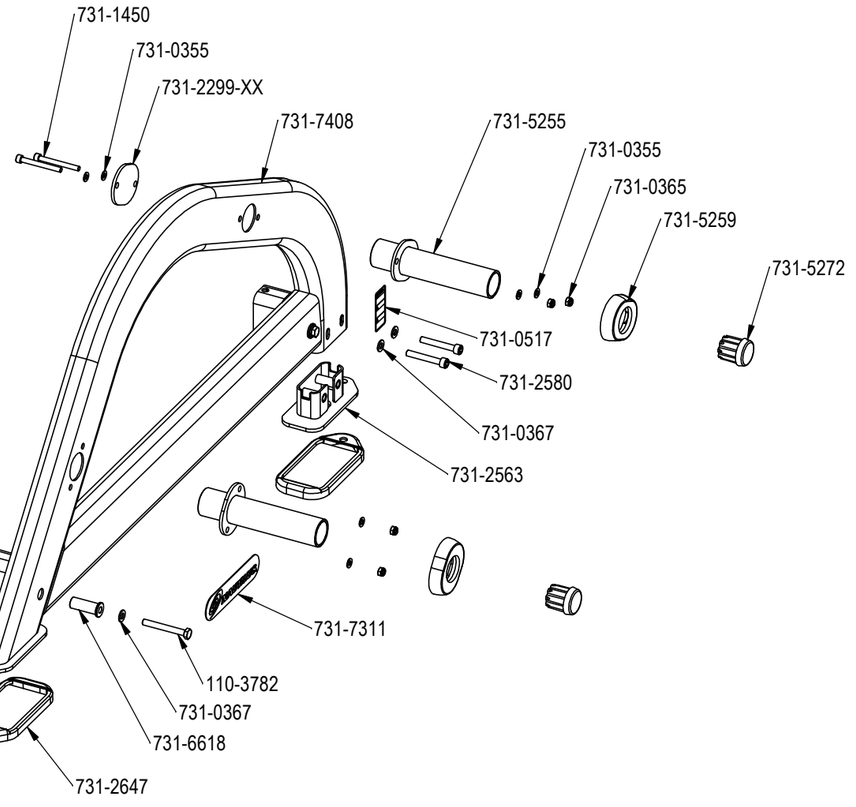
SCALE: 1:10	SHEET 3 OF 7	SHEET SIZE: B









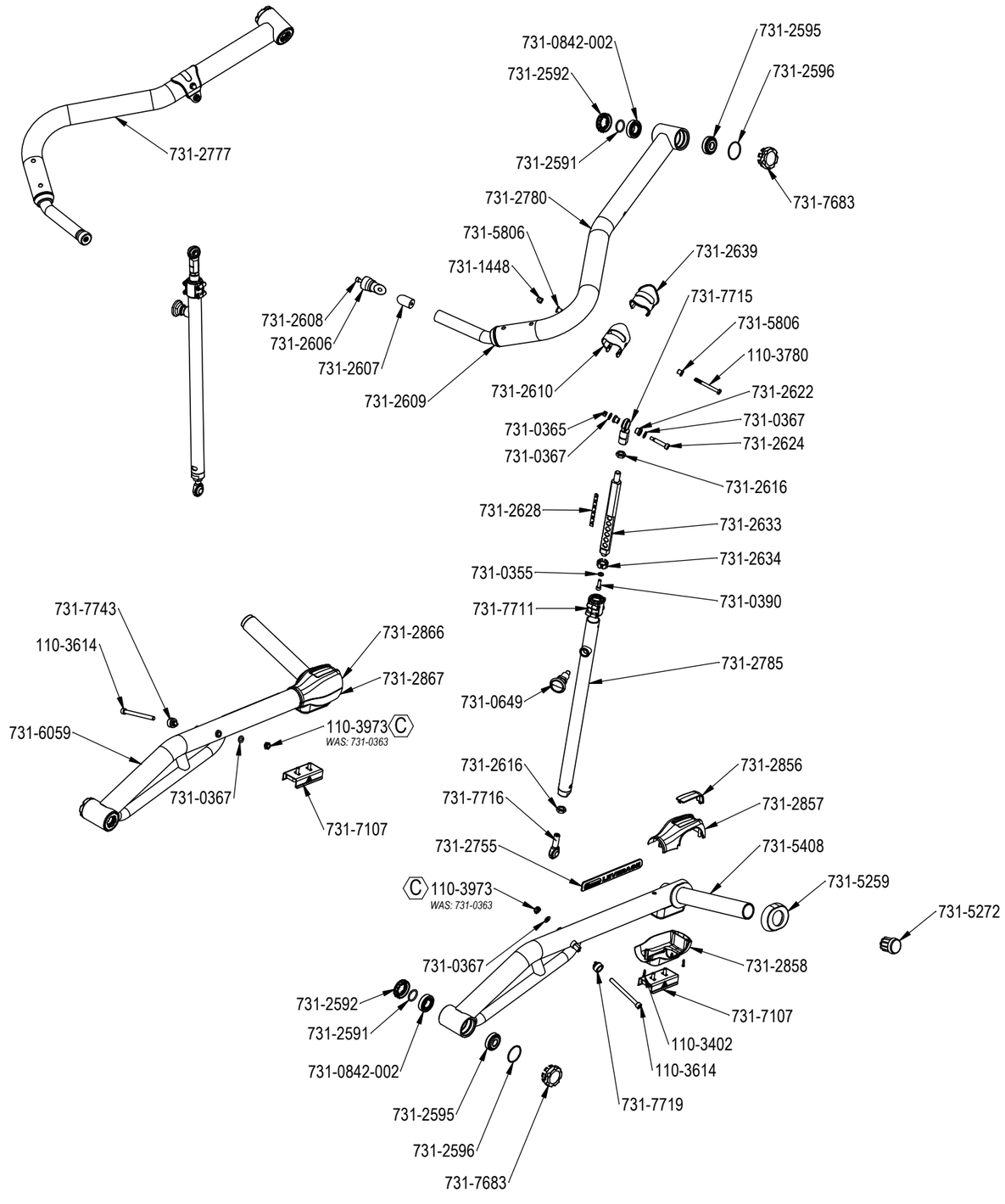


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CORE PART NO	REV
NP-L2003-XXXXX	**A06**

TITLE
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SCALE: 1:10	SHEET 4 OF 7	SHEET SIZE: B

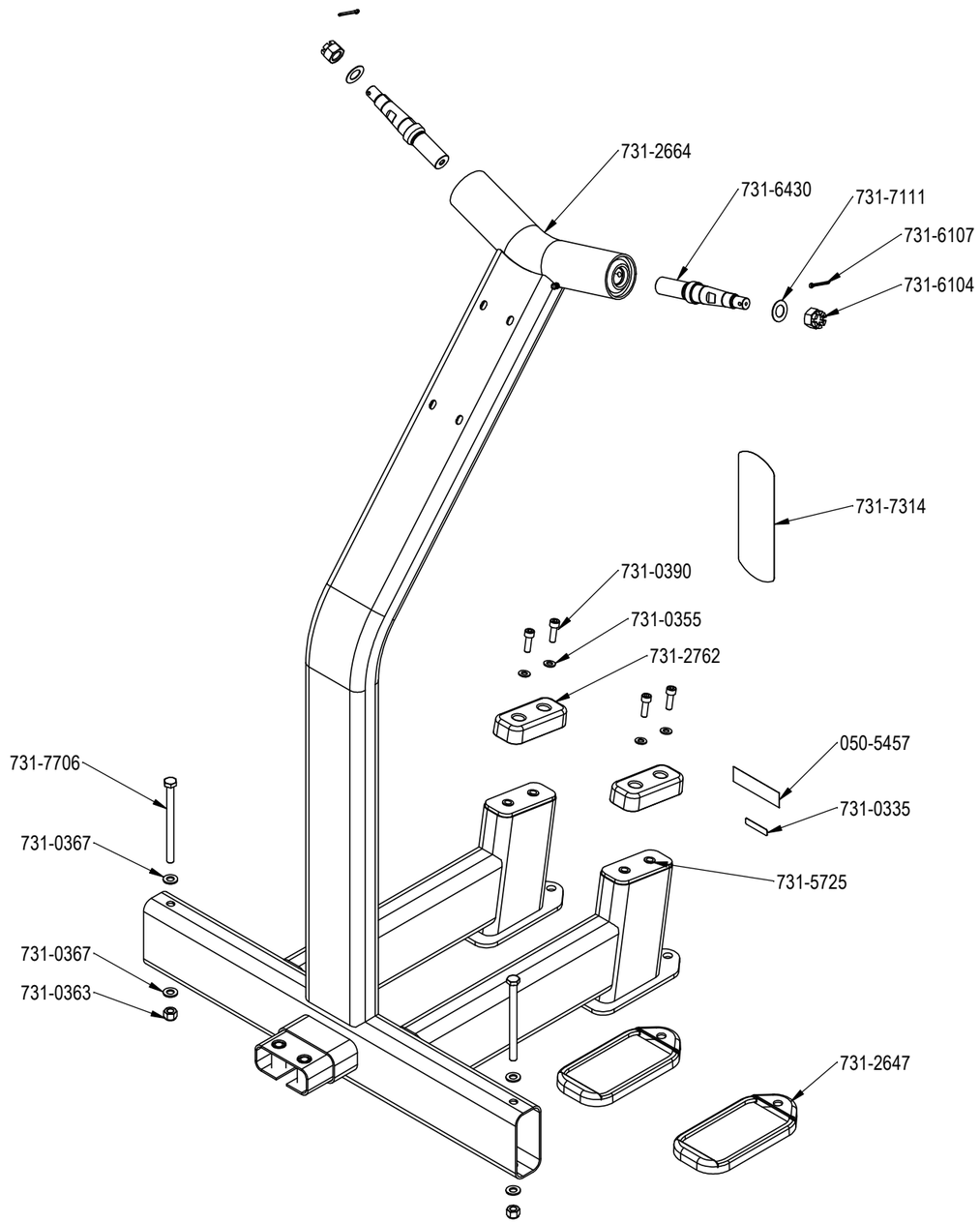


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CORE PART NO	REV
NP-L2003-XXXXX	**A06**

TITLE
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SCALE: 1:15	SHEET 5 OF 7	SHEET SIZE: B

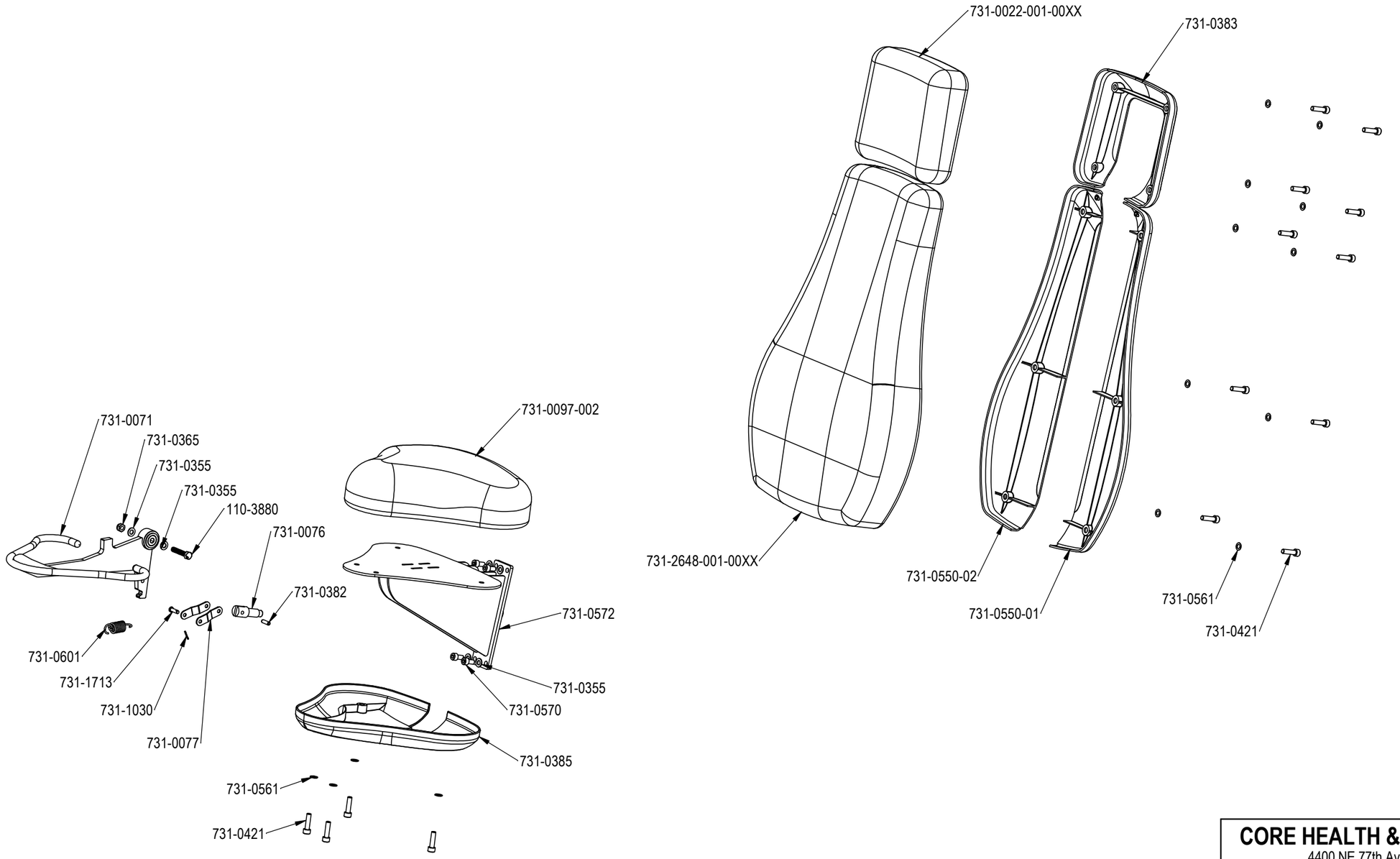


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CORE PART NO	REV
NP-L2003-XXXXX	**A06**

TITLE
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SCALE: 1:8	SHEET 6 OF 7	SHEET SIZE: B



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CORE PART NO	REV
NP-L2003-XXXXX	**A06**

TITLE
LEVERAGE, INCLINE PRESS

SCALE: 1:8	SHEET 7 OF 7	SHEET SIZE: B