INTEGRITY CROSS-TRAINER (INXSX, INXDX, INXSC, CSXD, INXSE)

HXX, CHC, PDX, PHC, HXE, HDX, CHB, CHE

PARTS MANUAL



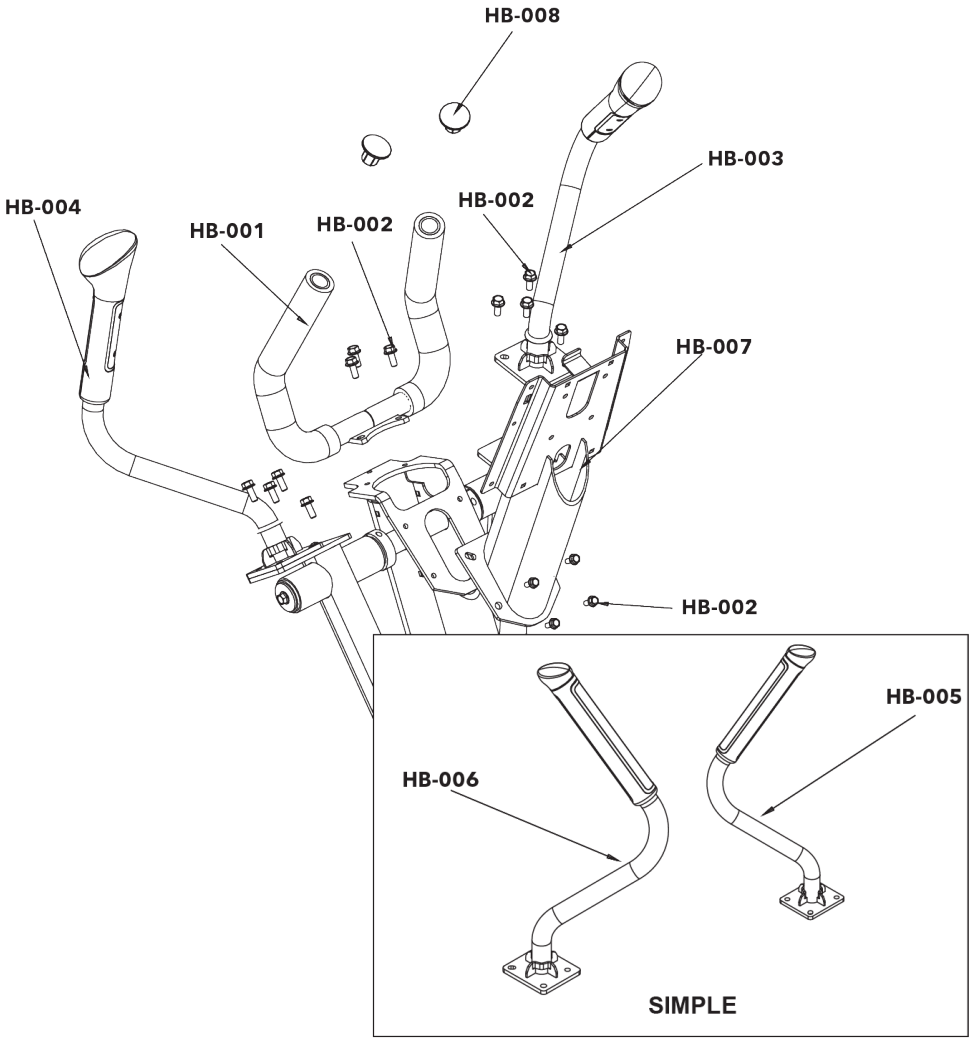
JUNE 2023

Table of Contents

Handlebars, Bullhorn & Console Mount	**3**
(Rocker Arms without Studs)	**3**
(Rocker Arms with Studs)	**4**
Upper Shrouds & Cup Holder	**5**
Clevis Covers	**6**
Leg Levelers, Battery & PCB Assembly	**7**
Crank Arms	**8**
Metal Crank Cover	**8**
Plastic Crank Cover	**9**
Rocker Arms	**10**
Without Studs	**10**
With Studs	**11**
Deadshaft Covers & Console Back	**12**
Link Shrouds & Pedal Levers	**13**
Pedal Levers Hardware	**14**
Timing Link	**15**
Aluminum Tie Rod	**15**
Plastic Tie Rod	**16**
Brake, Pulley & Idler	**17**
Brake, Pulley & Idler *(Plastic Crank Cover)*	**18**
Roller	**19**
Pedals & Miscellaneous	**20**
Front Rollers & Communication Port	**21**
Rear Shrouds	**22**
Wiring Diagrams	**23**
Base	**23**
Integrity X & C Consoles	**25**
Discover Console	**26**
Power Cords	**27**

Handlebars, Bullhorn & Console Mount

Rocker Arms without Studs

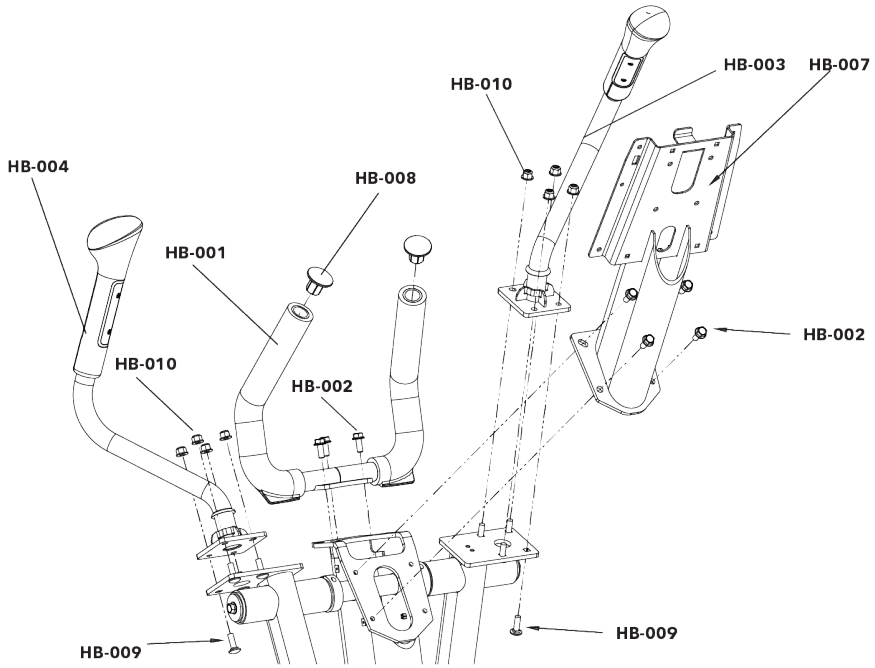


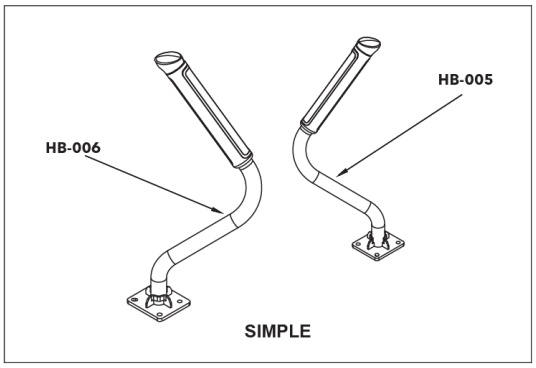
Parts List

Item	Alpha Code	Part Number	Description (Quantity)
HB-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001059-0700	WELDMENT: BULLHORN, BLACK
HB-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2150	M8 X 1.25 6G6H X 20 HXW, CS, ST, ZB (15)
HB-003	HXX, CHC, HDX, CHE	1003361-7401	ASSEMBLY: HANDLEBAR; FEATURED; LEFT; CHARCOAL GREY ROBUST
HB-004	HXX, CHC, HDX, CHE	1003362-7401	ASSEMBLY: HANDLEBAR; FEATURED; RIGHT; CHARCOAL GREY ROBUST
HB-005	HXX, PDX, PHC, HXE	1003359-7401	ASSEMBLY: HANDLEBAR; SIMPLE; LEFT; CHARCOAL GREY ROBUST
HB-006	HXX, PDX, PHC, HXE	1003360-7401	ASSEMBLY: HANDLEBAR; SIMPLE; RIGHT; CHARCOAL GREY ROBUST
HB-007	HXX, HXE, HDX	1001029-5100	WELDMENT: CONSOLE MOUNT, ARCTIC SILVER ROBUST
	HXX, HDX	1001029-7100	WELDMENT: CONSOLE MOUNT, DIAMOND WHITE ROBUST
	HXX, CHC, CHE	1001029-7200	WELDMENT: CONSOLE MOUNT, TITANIUM ROBUST
	HXX, HDX, HXE	1001029-7300	WELDMENT: CONSOLE MOUNT, BLACK ONYX ROBUST
	PHC, PDX	1001029-5800	WELDMENT: CONSOLE MOUNT, PURPLE ROBUST
HB-008	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K63-01114-XXXX	ENDCAP: HANDLEBAR (2)

Handlebars, Bullhorn & Console Mount

Rocker Arms with Studs

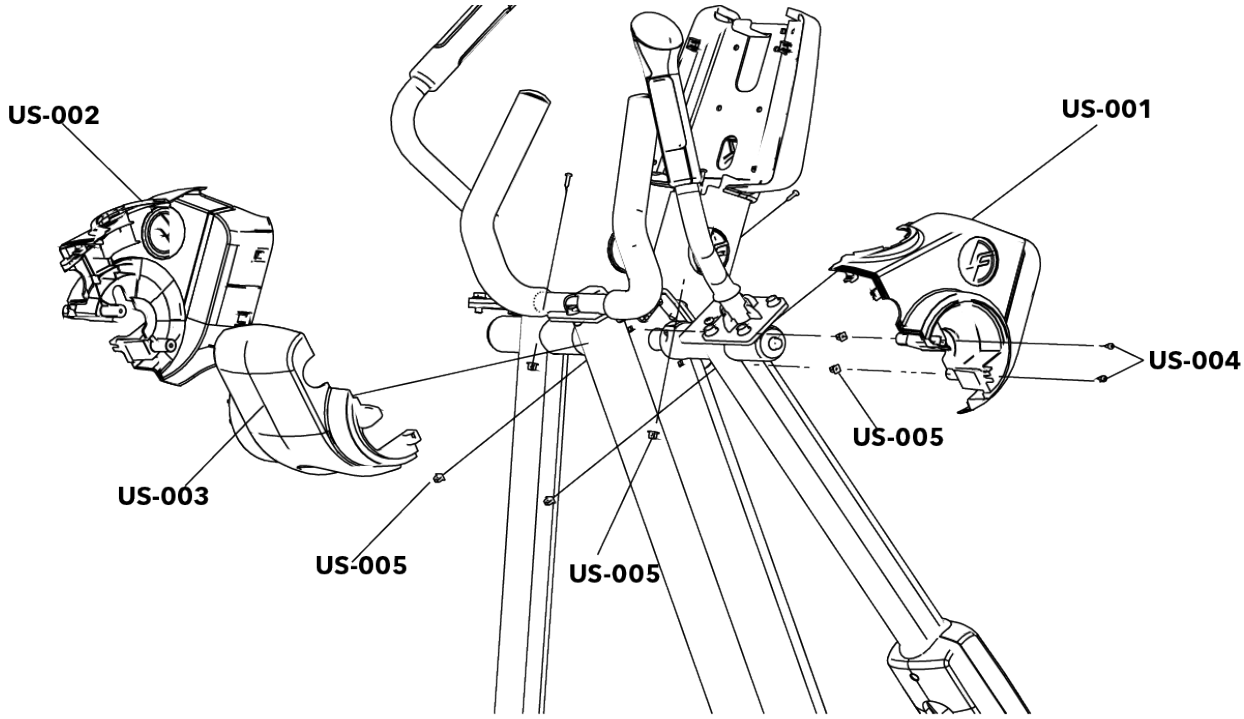


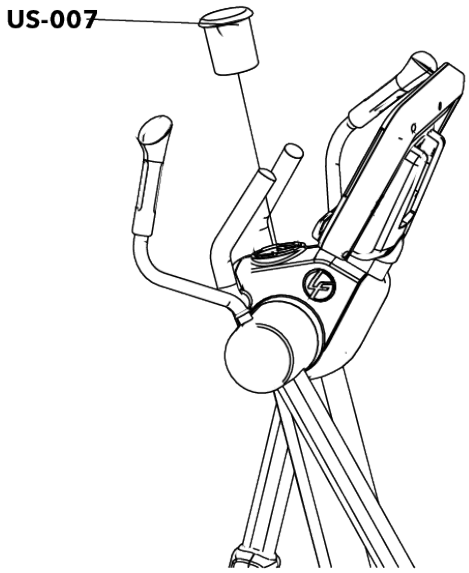


Parts List

Item	Alpha Code	Part Number	Description (Quantity)
HB-001	HXX, CHC, PDX, PHC, HXE, HDX	1001059-0700	WELDMENT: BULLHORN, BLACK
HB-002	HXX, CHC, PDX, PHC, HXE, HDX	0017-00101-2150	M8 X 1.25 6G6H X 20 HXW, CS, ST, ZB (15)
HB-003	HXX, CHC, HDX, CHE	1012645-7401	ASSEMBLY: HANDLEBAR; FEATURED; LEFT; CHARCOAL GREY ROBUST
HB-004	HXX, CHC, HDX, CHE	1012647-7401	ASSEMBLY: HANDLEBAR; FEATURED; RIGHT; CHARCOAL GREY ROBUST
HB-005	HXX, PDX, PHC, HXE	1012649-7401	ASSEMBLY: HANDLEBAR; SIMPLE; LEFT; CHARCOAL GREY ROBUST
HB-006	HXX, PDX, PHC, HXE	1012651-7401	ASSEMBLY: HANDLEBAR; SIMPLE; RIGHT; CHARCOAL GREY ROBUST
HB-007	HXX, HXE, HDX	1001029-5100	WELDMENT: CONSOLE MOUNT, ARCTIC SILVER ROBUST
	HXX, HDX	1001029-7100	WELDMENT: CONSOLE MOUNT, DIAMOND WHITE ROBUST
	HXX, CHC, CHE	1001029-7200	WELDMENT: CONSOLE MOUNT, TITANIUM ROBUST
	HXX, HDX, HXE	1001029-7300	WELDMENT: CONSOLE MOUNT, BLACK ONYX ROBUST
	PHC, PDX	1001029-5800	WELDMENT: CONSOLE MOUNT, PURPLE ROBUST
HB-008	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K63-01114-0000	ENDCAP: HANDLEBAR (2)
HB-009	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1012660-0001	M8 X 1.25 X 25 UNS, RND, ST, ZB (8)
HB-010	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003388-0001	NUT: M8 (8)

Upper Shrouds & Cup Holder

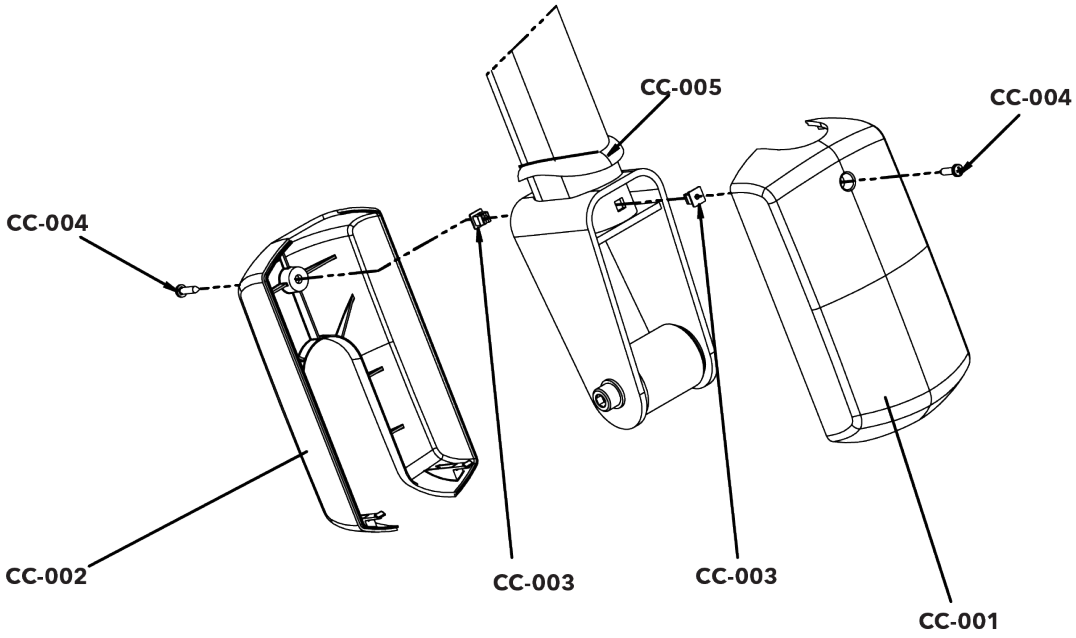




Parts List

Item	Alpha Code	Part Number	Description (Quantity)
US-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002575-2400	SHROUD: UPPER, RIGHT, CHARCOAL GREY
US-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002576-2400	SHROUD: UPPER, LEFT, CHARCOAL GREY
US-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002577-2400	SHROUD: UPPER, MIDDLE, CHARCOAL GREY
US-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1846	M4.2X0.70-6g6gX 10 DIN PHL PAN (4)
US-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00042-1147	GROMMET: NYLON; SCREW (12)
US-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1796	M4.2X0.7-6g6gX 19 DIN PHL PAN (8)
US-007	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001034-2400	CUPHOLDER: LOCKING, CHARCOAL GREY

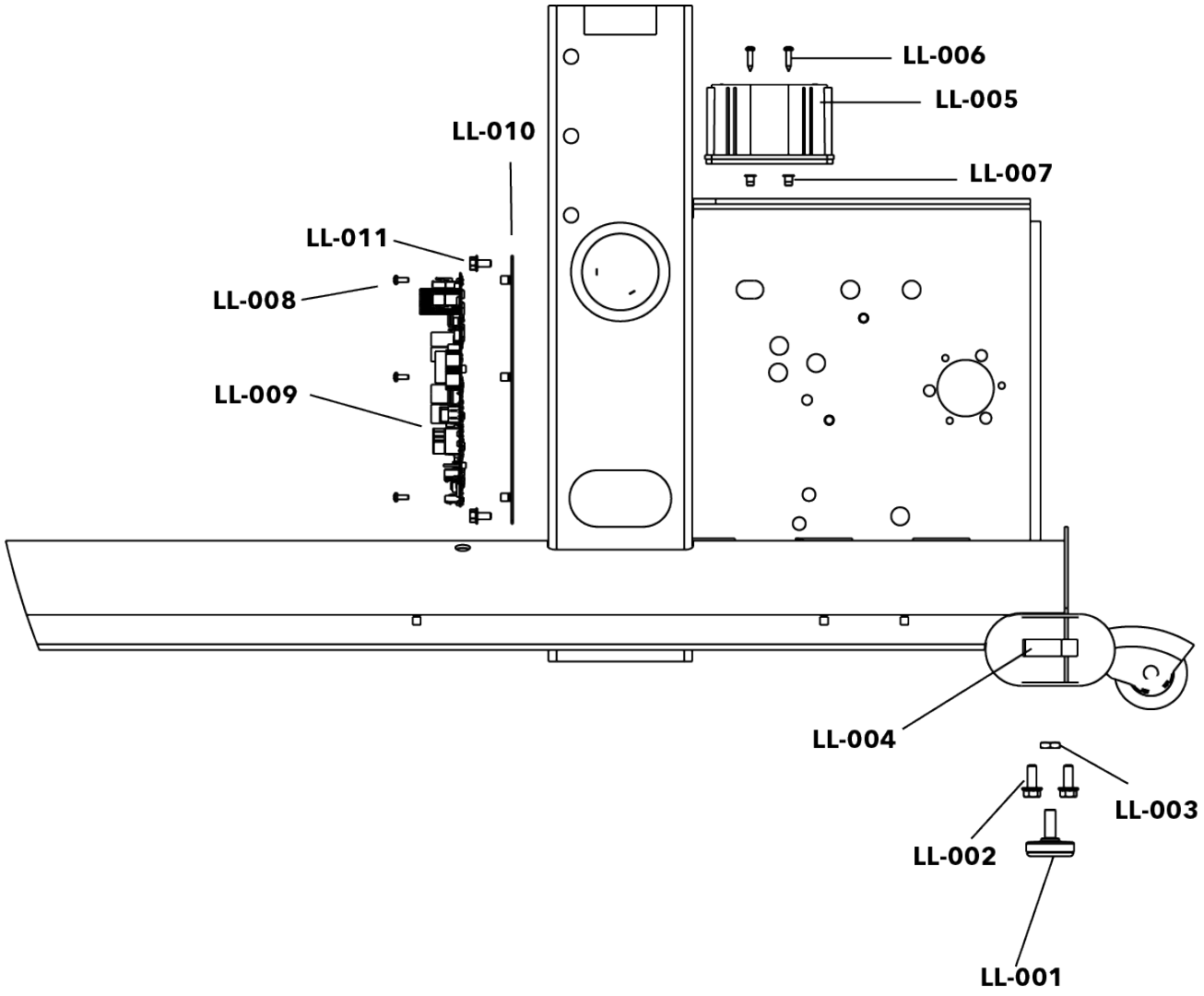
Clevis Covers



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
CC-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002594-2400	SHROUD: CLEVIS, FRONT, CHARCOAL GREY (2)
CC-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002595-2400	SHROUD: CLEVIS, BACK, CHARCOAL GREY (2)
CC-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00042-1147	GROMMET: NYLON; SCREW (4)
CC-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1796	M4.2X0.7-6g6gX 19 DIN PHL PAN (4)
CC-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002567-0000	GASKET: ROCKER ARM (2)

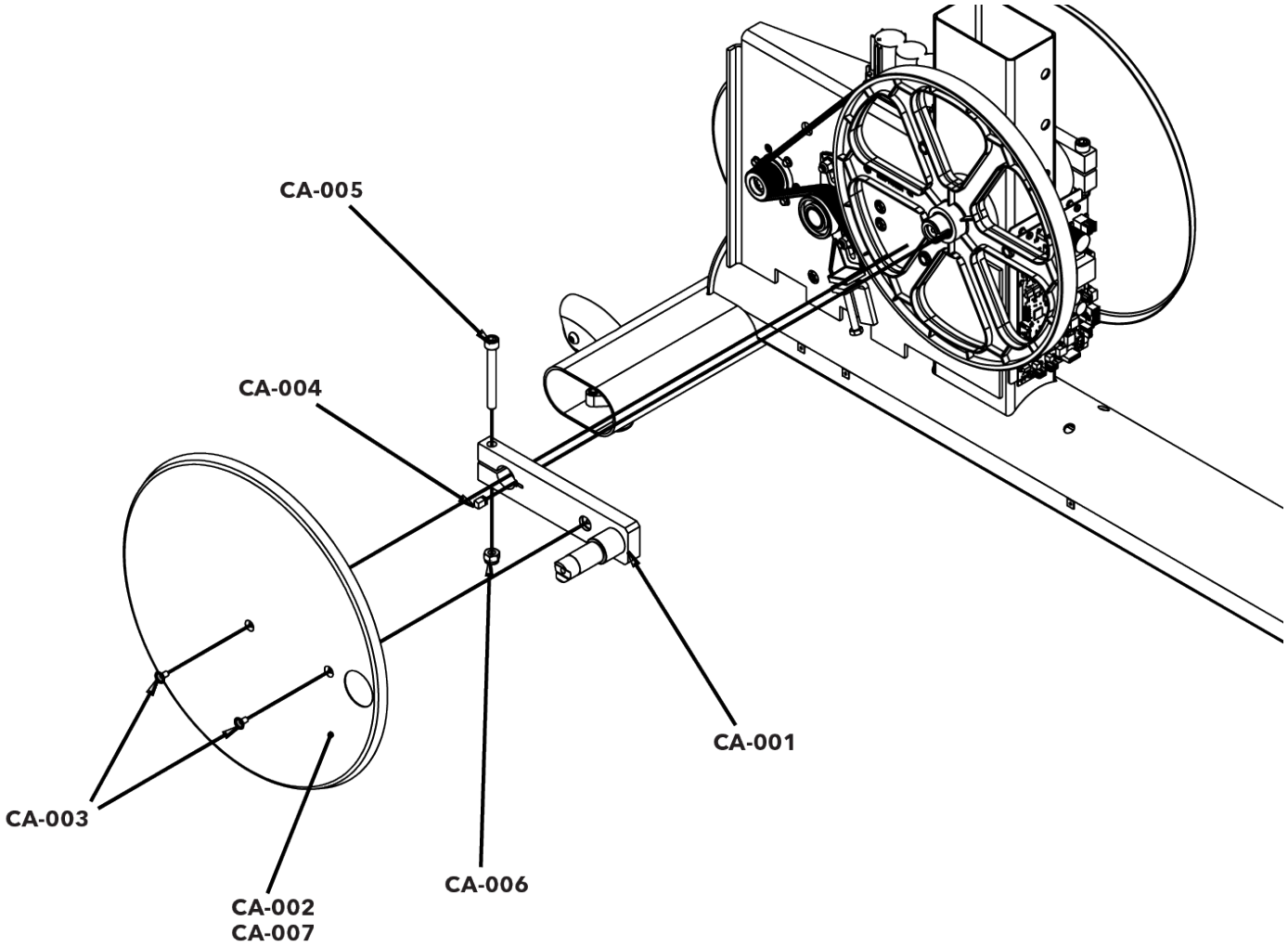
Leg Levelers, Battery & PCB Assembly



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LL-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K62-01178-0000	LEVELER: LEG; M10 X 1.50 (4)
LL-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2150	M8 X 1.25 x 6G6G X 20 FLANGE HEAD CAP SCREW (8)
LL-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00103-0330	NUT M 10X1.50-6h6h DIN D JAM (4)
LL-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001040-0001	BLOCK: LEVELER (4)
LL-005	HXX, CHC, PDX, PHC	0017-00003-0685	BATTERY: 6V; 2.5AH
LL-006	HXX, CHC, PDX, PHC	0017-00101-1796	M4.2X0.7-6g6gX 19 DIN PHL PAN (2)
LL-007	HXX, CHC, PDX, PHC	0017-00042-1147	GROMMET: NYLON; SCREW (2)
LL-008	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1989	M4 6G6G X 10 DIN PHL PAN (5)
LL-009	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003117-0011	ASSEMBLY: PCB; RESISTANCE CONTROL
LL-010	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1011068-0001	ASSEMBLY: BOARD MOUNT
LL-011	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1009565-0001	BOLT: M6 X 1.0 X 12, TAPTITE (2)

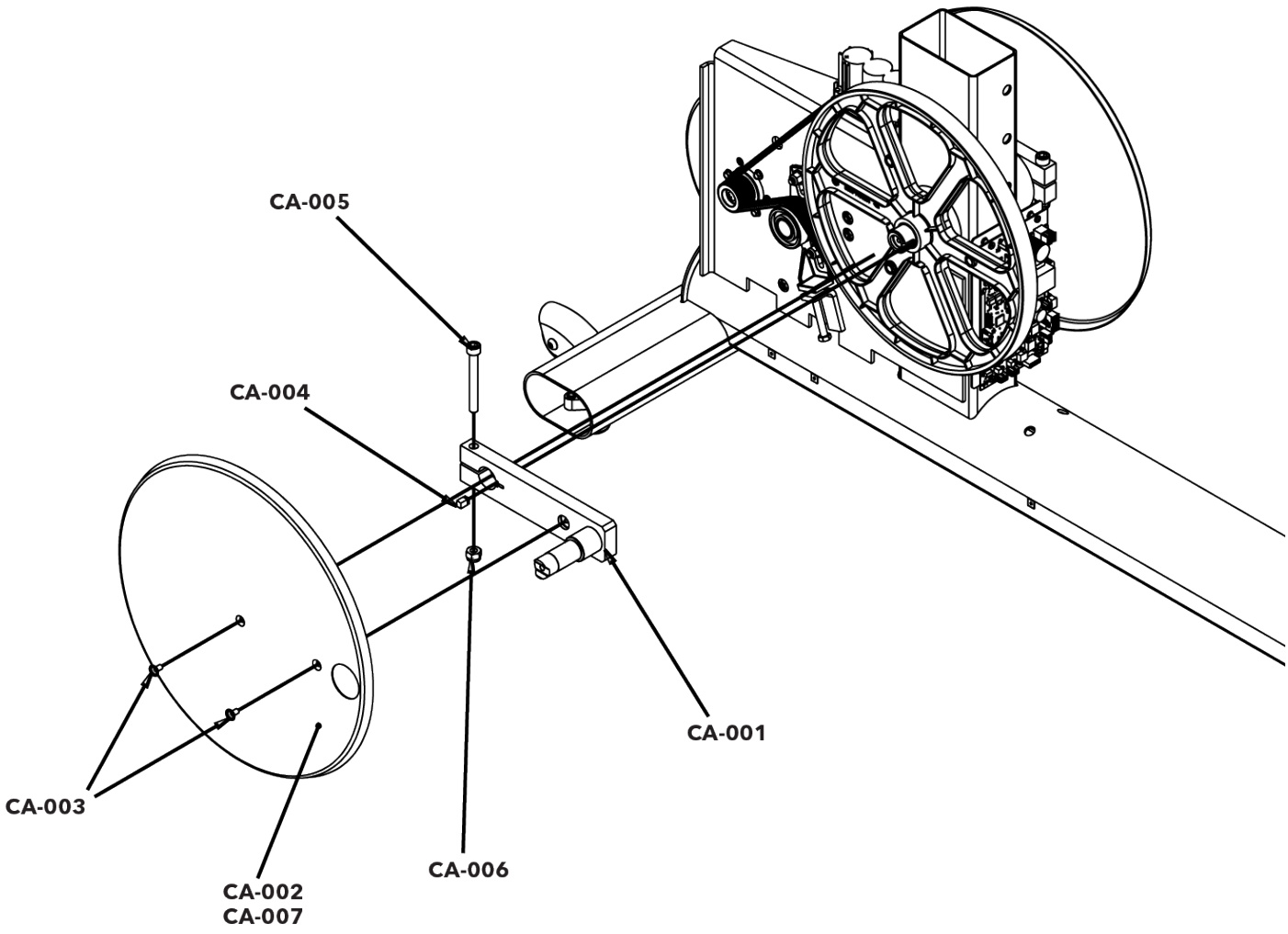
Crank Arm - *Metal Crank Cover*



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
CA-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001018-0001	WELDMENT: CRANK ARM (2)
CA-002	HXX	1001020-5100	COVER: CRANK ARM, ARCTIC SILVER ROBUST (2)
	HXX	1001020-7100	COVER: CRANK ARM, DIAMOND WHITE ROBUST (2)
	HXX, CHC	1001020-7200	COVER: CRANK ARM, TITANIUM ROBUST (2)
	HXX, HXE	1001020-7300	COVER: CRANK ARM, BLACK ONYX ROBUST (2)
	HXX, PDX, PHC	1001020-7400	COVER: CRANK ARM, CHARCOAL GREY ROBUST (2)
	HXE, HDX	1001020-0100	COVER: CRANK ARM, ARCTIC SILVER (2)
	HDX	1001020-2300	COVER: CRANK ARM, METALLIC BLACK (2)
	HDX	1001020-2100	COVER: CRANK ARM, PEARLESCENT WHITE (2)
	CHE	1001020-2200	COVER: CRANK ARM, TITANIUM (2)
CA-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1988	M6X1 - 6G6GX14 DIN SOC FLT CS ST ZS (4)
CA-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002599-0001	KEY: 7 X 8 (2)
CA-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1011066-0001	SCREW: M10X1.5X 65 SHCS (2)
CA-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00103-0334	NUT M 10X1.50-6H6H DIN L LOCKNUT (2)
CA-007	PDX, PHC	1012959-0001	ASSEMBLY: CRANK ARM COVER W/DECAL

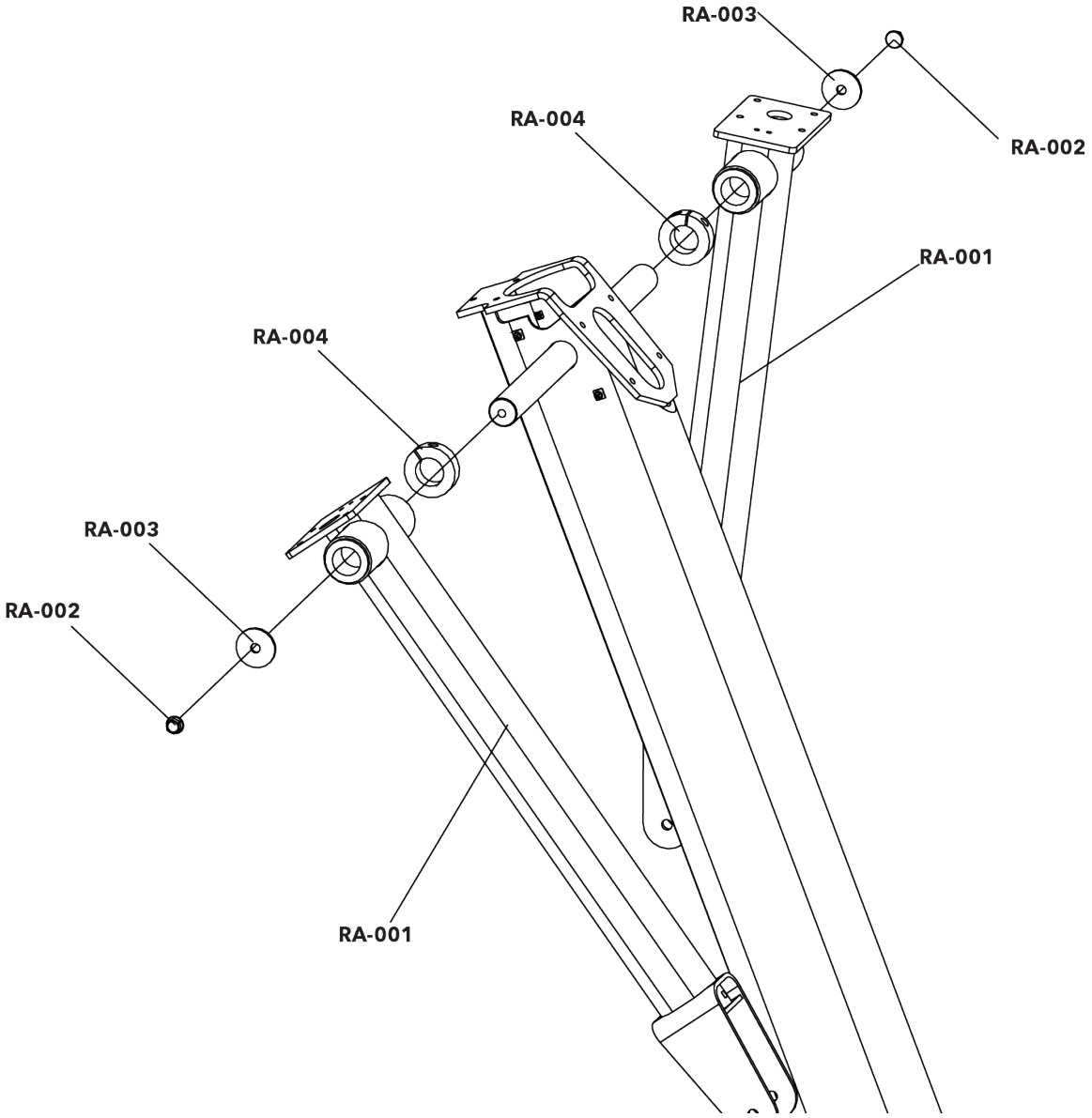
Crank Arm - *Plastic Crank Cover*



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
CA-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1012941-0001	WELDMENT: CRANK ARM (2)
CA-002	HXX, CHC, PDX, PHX, HXE, HDX, CHE	1011279-0001	COVER: CRANK ARM (2)
CA-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1005398-0001	M6 X 16 DIN HEX SOC L CS ST BO (4)
CA-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002599-0001	KEY: 7 X 8 (2)
CA-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1011066-0001	SCREW: M10X1.5X 65 SHCS (2)
CA-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00103-0334	NUT M 10X1.50-6H6H DIN L LOCKNUT (2)
CA-007	PDX, PHC	1017614-0001	ASSEMBLY: CRANK ARM COVER W/DECAL

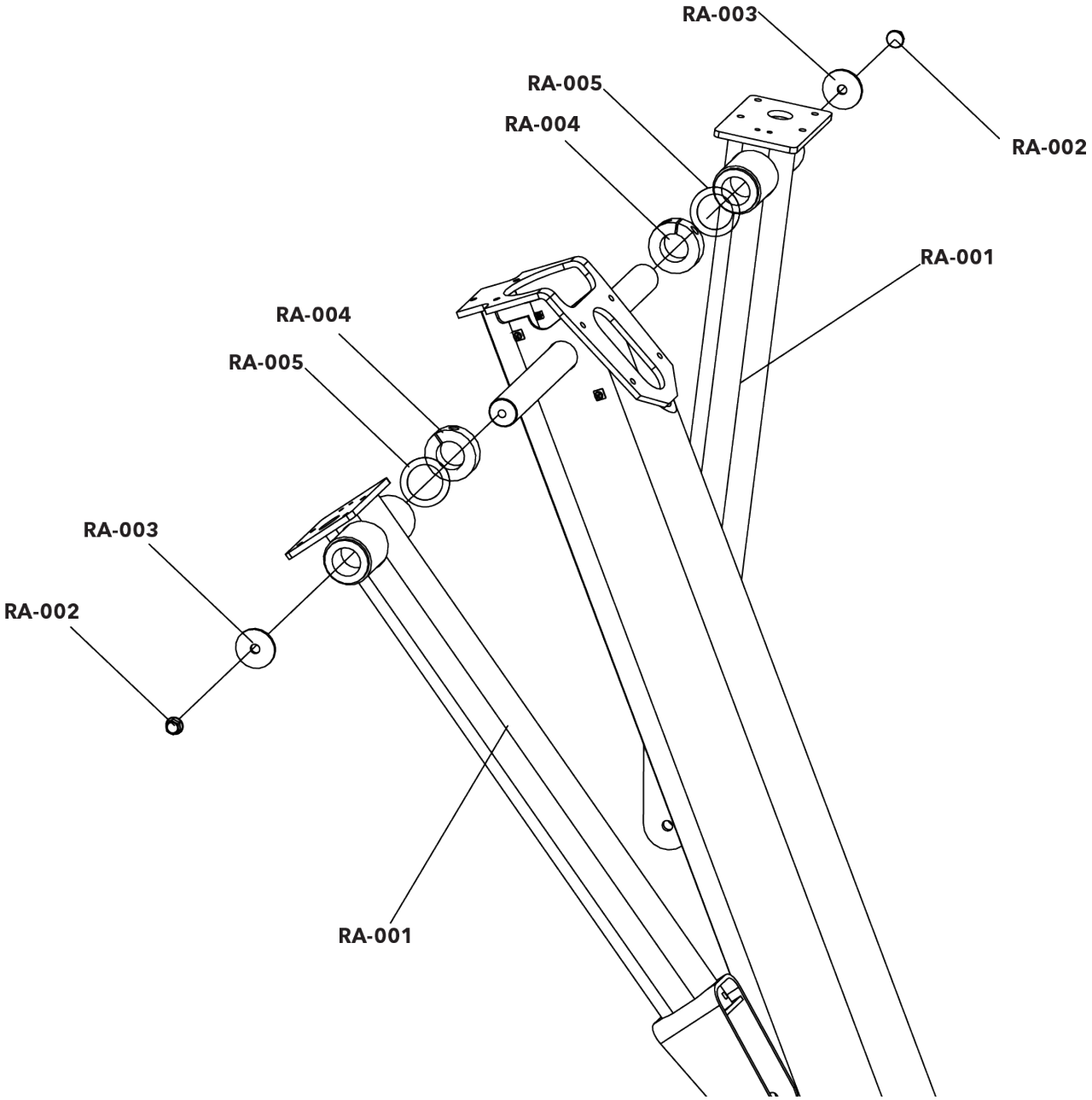
Rocker Arms - *Without Studs*



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
RA-001	HXX, CHC, HXE, HDX, CHE	1001048-7400	ASSEMBLY: ROCKER ARM; CHARCOAL GREY ROBUST (2)
	PDX, PHC	1001048-5800	ASSEMBLY: ROCKER ARM; PURPLE ROBUST (2)
RA-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2150	M8 X 1.25 x 6G6G X 20 FLANGE HEAD CAP SCREW (2)
RA-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00104-0454	WSH 390-1.62-120 FL-D ST ZN B (2)
RA-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K69-01018-0000	SHAFT: COLLAR (2)

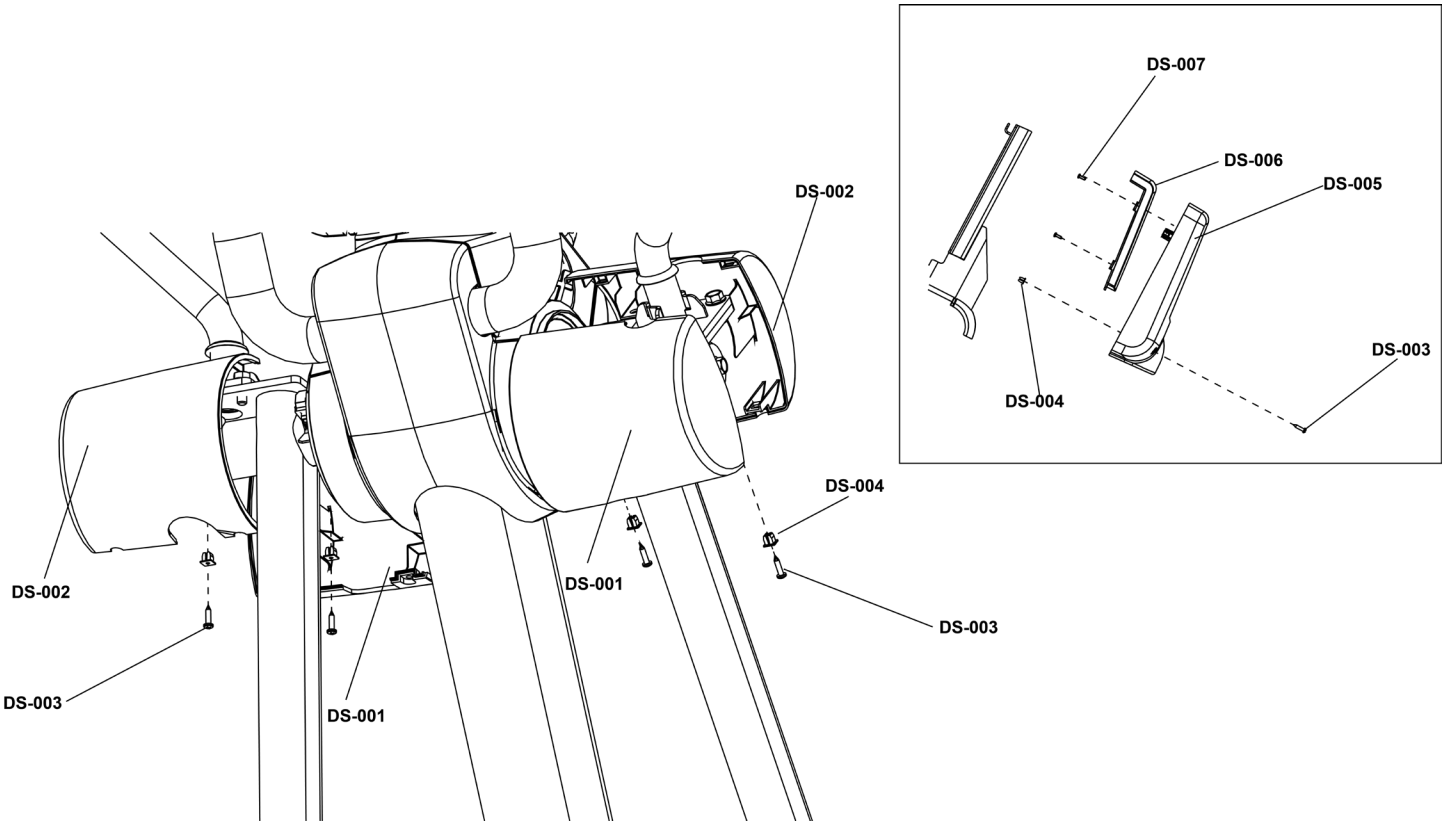
Rocker Arms - *With Studs*



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
RA-001	HXX, CHC, HXE, HDX, CHE	1012641-7401	ASSEMBLY: ROCKER ARM; CHARCOAL GREY ROBUST (2)
	PDX, PHC	1012641-5801	ASSEMBLY: ROCKER ARM; PURPLE ROBUST (2)
RA-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2150	M8 X 1.25 x 6G6G X 20 FLANGE HEAD CAP SCREW (2)
RA-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00104-0454	WSH 390-1.62-120 FL-D ST ZN B (2)
RA-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K69-01018-0000	SHAFT: COLLAR (2)
RA-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00104-0418	WSH 1.2-1.75-060 FL-D-ST ZN (2)

Deadshaft Covers & Console Back

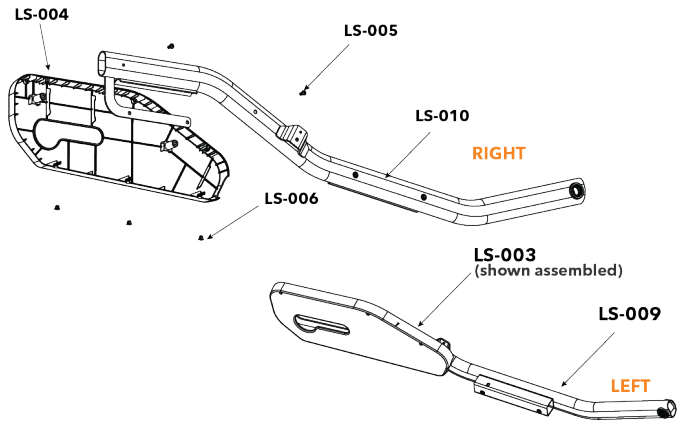


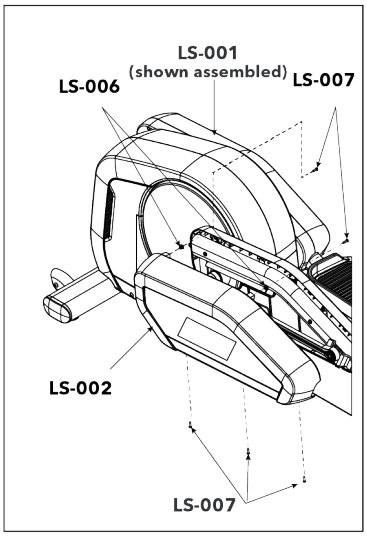
Parts List

Item	Alpha Code	Part Number	Description (Quantity)
DS-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002573-2400	SHROUD: DEADSHAFT, A, CHARCOAL GREY (2)
DS-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002574-2400	SHROUD: DEADSHAFT, B, CHARCOAL GREY (2)
DS-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1796	M4.2X0.7-6g6gX 19 DIN PHL PAN (6)
DS-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00042-1147	GROMMET: NYLON; SCREW (6)
DS-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002578-2400	SHROUD: CONSOLE, BACK, CHARCOAL GREY
DS-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1012962-0001	ASSEMBLY: REAR SHROUD W/DECAL
DS-007	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1650	SCREW: VMI 6-19X 6 PHL PAN PLT ST BZ B (4)

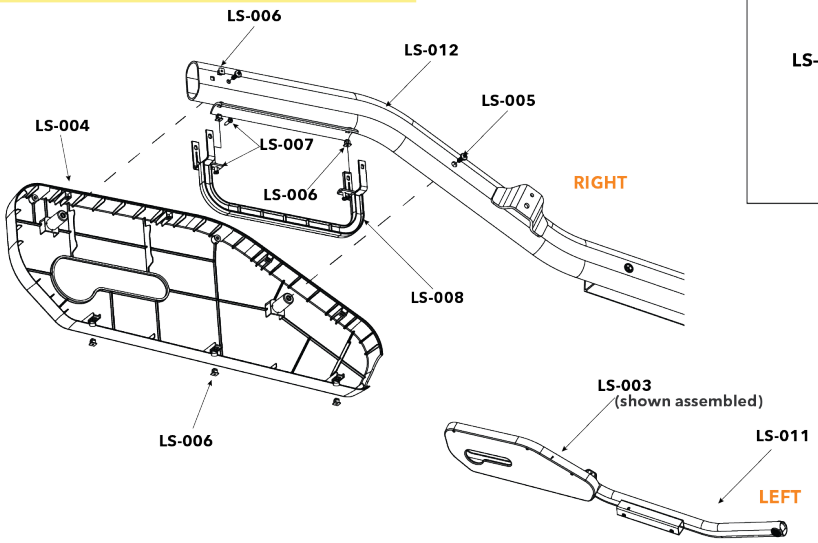
Link Shrouds & Pedal Levers

Link Shroud without Lift Guard Bracket





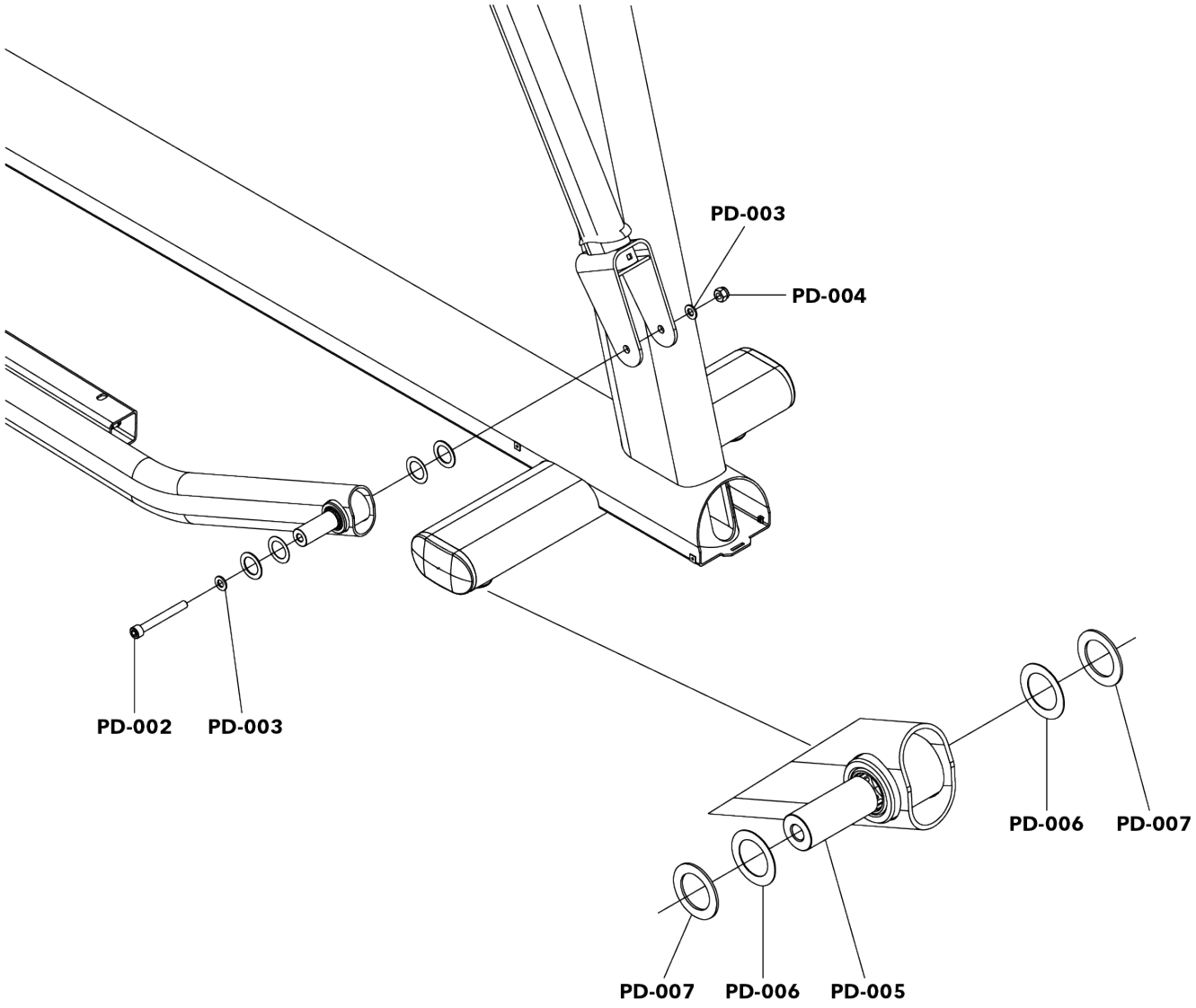
Link Shroud with Lift Guard Bracket



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LS-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1012957-0001	ASSEMBLY: SHROUD W/DECAL, OUTER, LEFT, CHARCOAL GREY
LS-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1012958-0001	ASSEMBLY: SHROUD W/DECAL OUTER, RIGHT, CHARCOAL GREY
LS-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002589-2400	SHROUD: LINK, INNER, LEFT, CHARCOAL GREY
LS-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002588-2400	SHROUD: LINK, INNER, RIGHT, CHARCOAL GREY
LS-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2138	M6x1.0x16 DIN PHL PAN MS ST ZB (4)
LS-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00042-1147	GROMMET: NYLON; SCREW (6)
LS-007	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1796	M4.2X0.7-6g6gX 19 DIN PHL PAN (6)
LS-008	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1013134-0001	LIFT GUARD BRACKET
LS-009	HXX, CHC, HXE, HDX, CHE	1001096-7400	ASSEMBLY: PEDAL LEVER, LEFT W/HARDWARE, CHARCOAL GREY ROBUST
	PDX, PHC	1001096-5800	ASSEMBLY: PEDAL LEVER, LEFT W/HARDWARE, PURPLE ROBUST
LS-010	HXX, CHC, HXE, HDX, CHE	1001097-7400	ASSEMBLY: PEDAL LEVER, RIGHT W/HARDWAR CHARCOAL GREY ROBUST
	PDX, PHC	1001097-5800	ASSEMBLY: PEDAL LEVER, RIGHT W/HARDWARE, PURPLE ROBUST
LS-011	HXX, CHC, HXE, HDX, CHE	1015237-5300	ASSEMBLY: PEDAL LEVER, LEFT W/HARDWARE, CHARCOAL GREY ROBUST
	PDX, PHC	1015237-5800	ASSEMBLY: PEDAL LEVER, LEFT W/ HARDWARE, PURPLE ROBUST
LS-012	HXX, CHC, HXE, HDX, CHE	1015236-5300	ASSEMBLY: PEDAL LEVER, RIGHT W/HARDWAR CHARCOAL GREY ROBUST
	PDX, PHC	1015236-5800	ASSEMBLY: PEDAL LEVER, RIGHT W/HARDWARE, PURPLE ROBUST

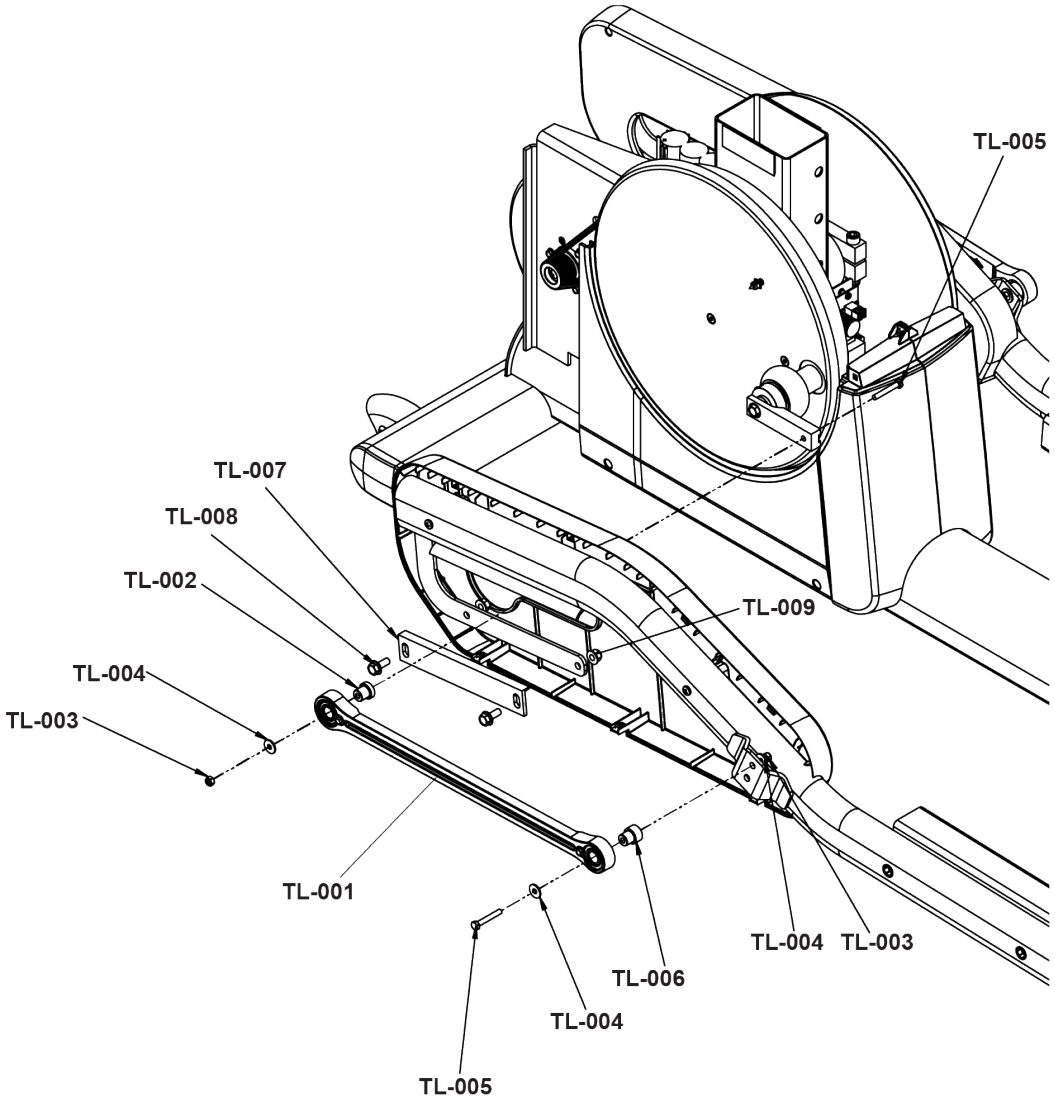
Pedal Levers Hardware



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
PD-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1000721-0001	SCREW: M10X1.5X85 SHCS (2)
PD-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00104-0470	WSH:M 10.50X 20.00X 2.00 DIN D FLAT (4)
PD-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00103-0334	NUT M 10X1.50-6H6H DIN L LOCKNUT ST ZB B (2)
PD-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K69-01075-0000	SHAFT: ROCKER; FRONT; PURCH (2)
PD-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K69-01190-0000	WASHER: THRUST; STEEL (4)
PD-007	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K47-01104-0000	WASHER: SPECIAL; THRUST (4)

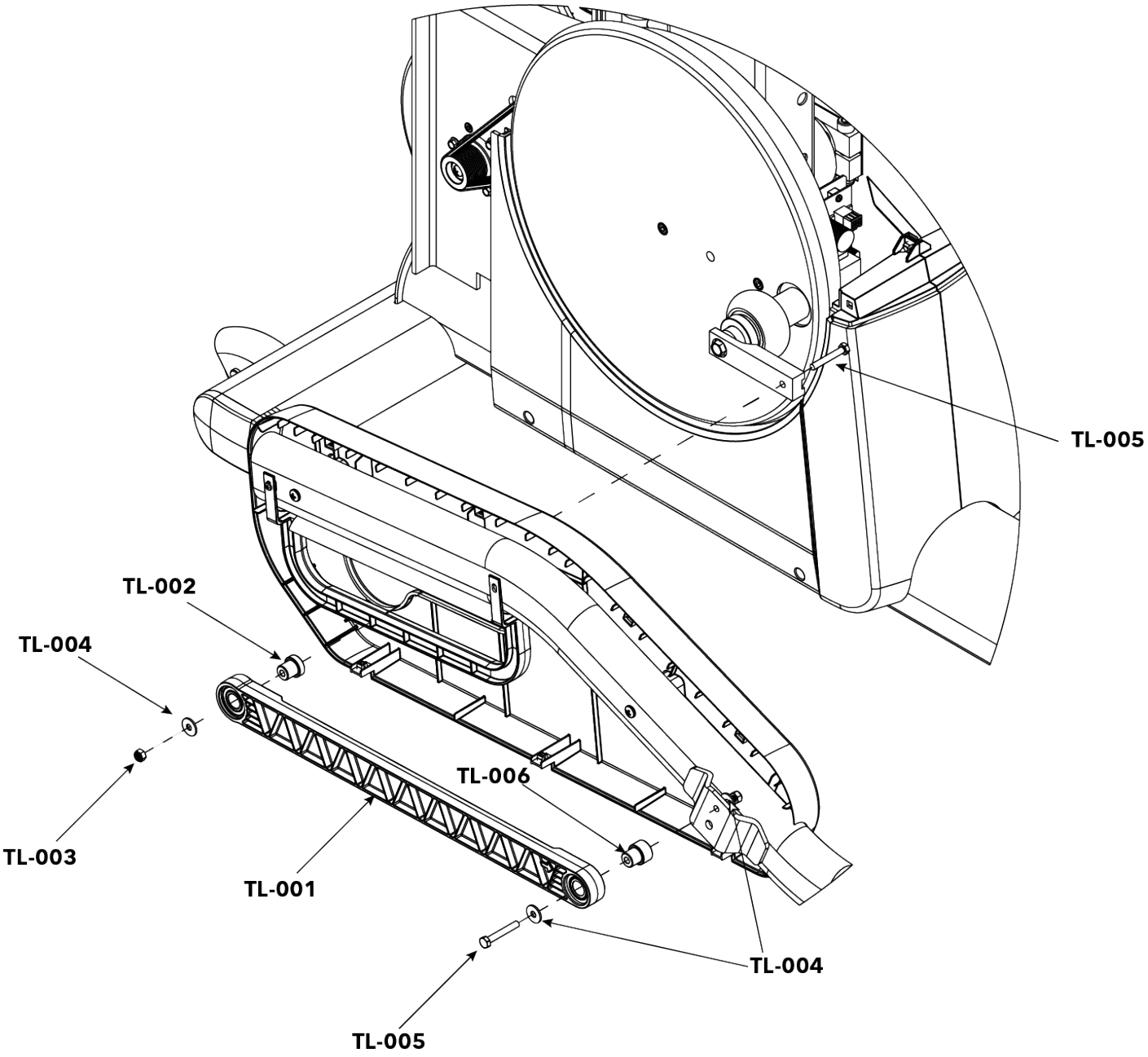
Timing Link - *Aluminum Tie Rod*



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
TL-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1012501-0001	ASSEMBLY: TIE ROD W/SELF-ALIGN BEARING(2)
TL-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003903-0001	BUSHING: BEARING, TIMING LINK (2)
TL-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00103-0378	NUT: M6X1-6H6H DIN L LOCKNUT ST ZN (4)
TL-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00104-0468	WSH:M6.40X 18.00X1.60 DIN D FLAT (6)
TL-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2064	SCREW:M6, 1.0, 40MM, HSX, CAP, STEEL, Zinc (4)
TL-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1004789-0001	BUSHING: BEARING, TIMING LINK (2)
TL-007	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1007593-0001	BRACKET: GAP CONTROL (2)
TL-008	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2150	SCREW: M8 X 1.25 X6GGH X 20 UNS HXW CS ST ZB (4)
TL-009	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003388-0001	NUT: M8 X 1.25-6H DIN UNF HEX LOCKNUT (4)

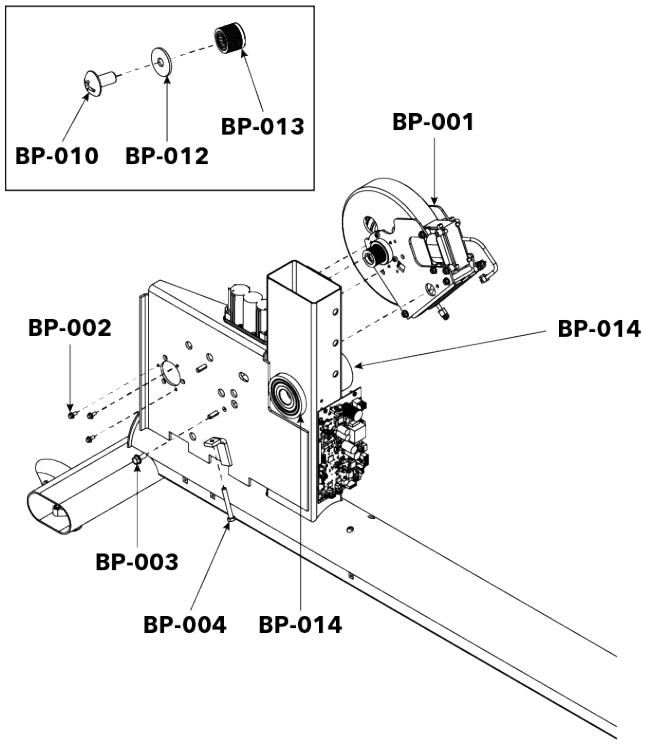
Timing Link - *Plastic Anti-Lift Bracket*

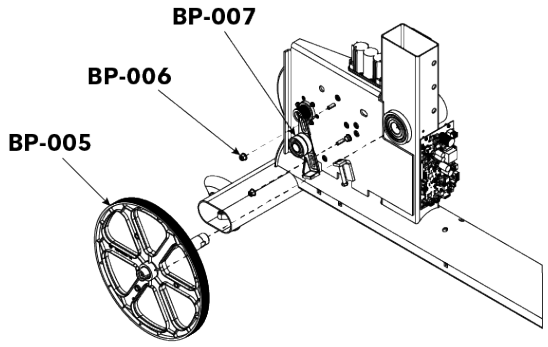


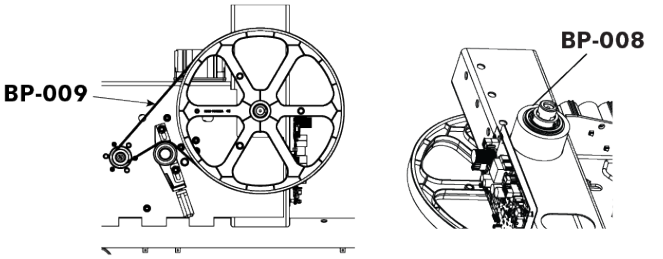
Parts List

Item	Alpha Code	Part Number	Description (Quantity)
TL-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1012417-0001	ASSEMBLY: TIE ROD W/BEARINGS (2)
TL-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1017737-0001	BUSHING: BEARING, TIMING LINK (2)
TL-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00103-0378	NUT: M6X1-6H6H DIN L LOCKNUT ST ZN (4)
TL-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00104-0468	WSH:M6.40X 18.00X1.60 DIN D FLAT (6)
TL-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2064	SCREW:M6, 1.0, 40MM, HSX, CAP, STEEL, ZINC (4)
TL-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1017736-0001	BUSHING: BEARING, TIMING LINK (2)

Brake, Pulley & Idler



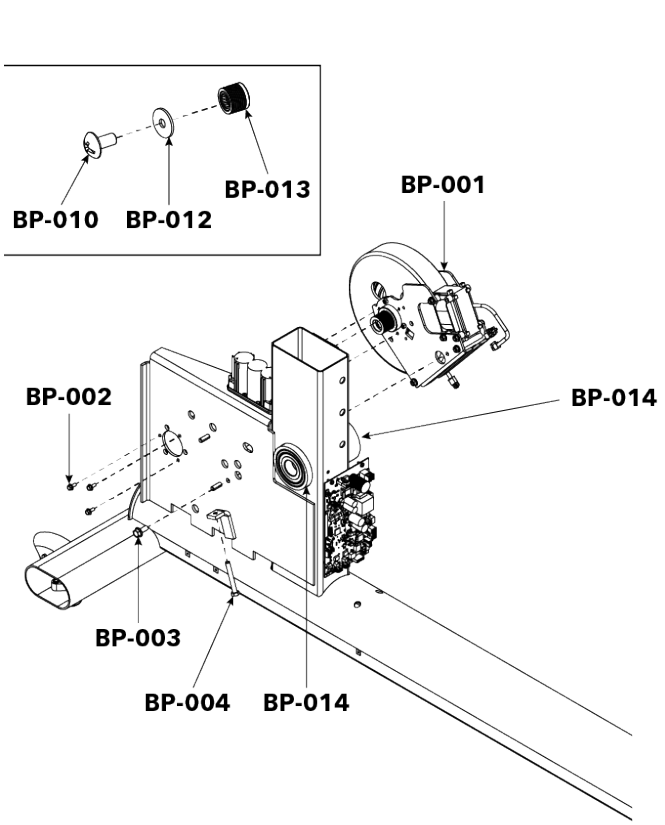


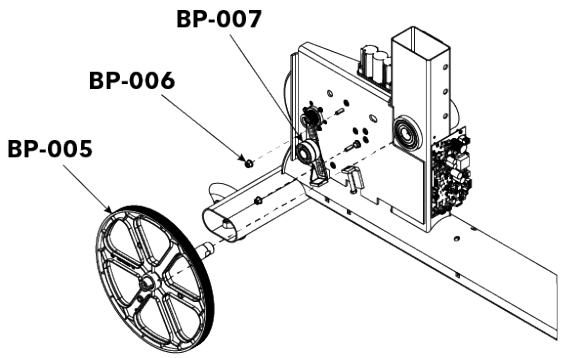


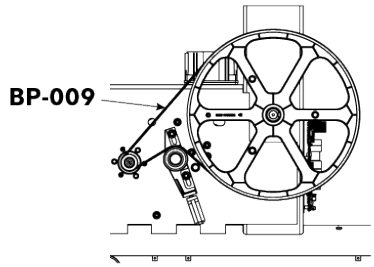
Parts List

Item	Alpha Code	Part Number	Description (Quantity)
BP-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003401-0001	GEN/BRAKE: W/O CLUTCH; 10 RIB PULLEY
BP-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2151	M5 X 1.25 X 6G6G X 12 FLANGE HEAD CAP SCREW (3)
BP-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2150	M8 X 1.25 x 6G6G X 20 FLANGE HEAD CAP SCREW
BP-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2002	M8 x 1.25-6G6G x 60 DIN UNS HEX CS G5 CD
BP-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002566-0000	PULLEY: OVERMOLD
BP-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003388-0001	NUT: M8x1.25-6H DIN UNF HEX LOCKNUT (2)
BP-007	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001619-0001	ASSEMBLY: IDLER
BP-008	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001022-0001	BEARING: BALL; INSERT; 62 X 30
BP-009	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002564-0001	BELT: POLY-V, 550 J10
BP-010	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K66-01129-0000	SCREW: PULLEY
BP-012	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K66-01130-0000	WASHER: PULLEY
BP-013	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K69-01193-0001	PULLEY
BP-014	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001108-0001	BEARING: 30 MM X 72, SINGLE ROW, DG

Brake, Pulley & Idler (Plastic Crank Cover)



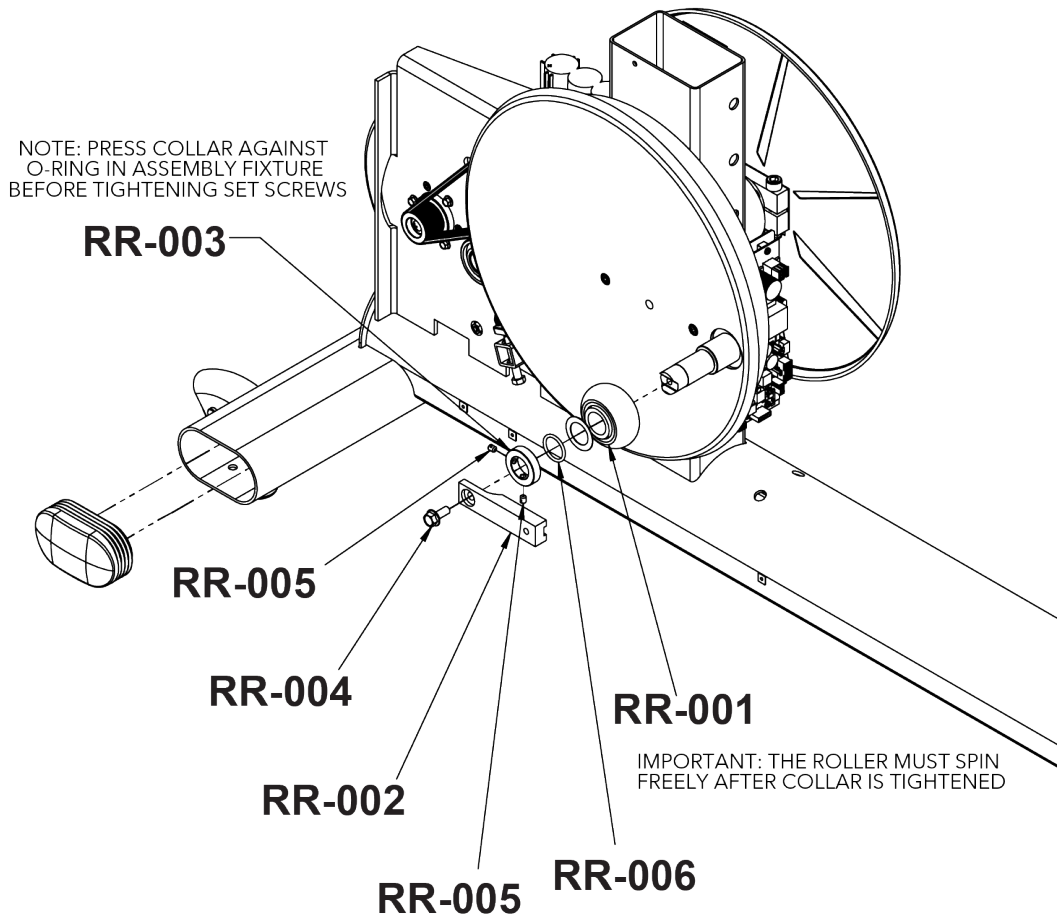




Parts List

Item	Alpha Code	Part Number	Description (Quantity)
BP-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003401-0001	GEN/BRAKE: W/O CLUTCH; 10 RIB PULLEY
BP-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2151	M5 X 1.25 X 6G6G X 12 FLANGE HEAD CAP SCREW (3)
BP-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2150	M8 X 1.25 x 6G6G X 20 FLANGE HEAD CAP SCREW
BP-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2002	M8 x 1.25-6G6G x 60 DIN UNS HEX CS G5 CD
BP-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1012942-0000	PULLEY: OVERMOLD, SHAFT
BP-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003388-0001	NUT: M8x1.25-6H DIN UNF HEX LOCKNUT (2)
BP-007	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001619-0001	ASSEMBLY: IDLER
BP-009	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002564-0001	BELT: POLY-V, 550 J10
BP-010	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K66-01129-0000	SCREW: PULLEY
BP-012	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K66-01130-0000	WASHER: PULLEY
BP-013	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K69-01193-0001	PULLEY
BP-014	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1012808-0001	BEARING: 30 MM X 72, SINGLE ROW, DG (2)

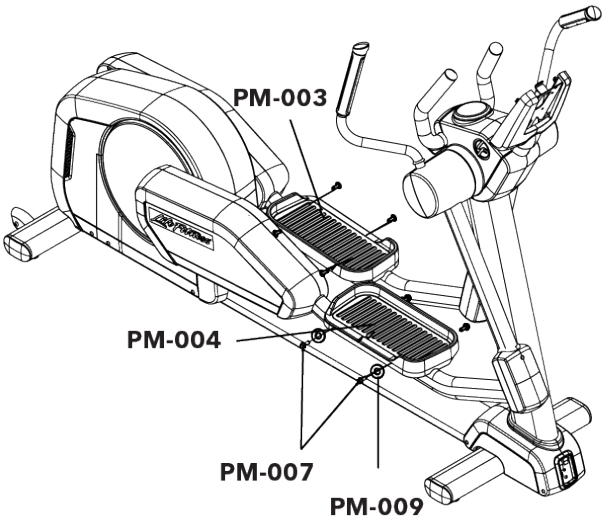
Roller



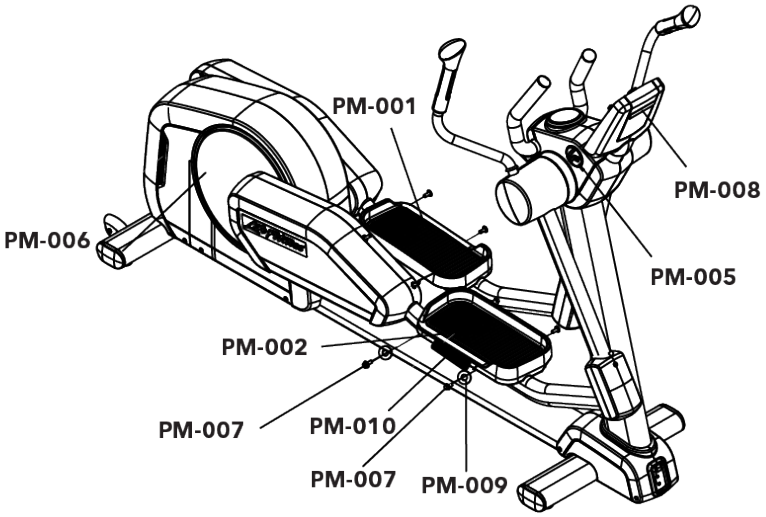
Parts List

Item	Alpha Code	Part Number	Description (Quantity)
RR-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	AK61-00063-0000	ROLLER W/SLEEVE ASSY: MFG. B (2)
RR-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001015-0001	BAR: EXTENSION ARM (2)
RR-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1009112-0001	SHAFT: COLLAR (2)
RR-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-2150	M8 X 1.25 x 6G6G X 20 FLANGE HEAD CAP SCREW (2)
RR-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1009209-0001	SCREW: M6-1.0 X 8 CUP POINT SET SCREW (2)
RR-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1023236-0001	O-RING: 25MM ID X 3MM (2)

Pedals & Miscellaneous



Simple

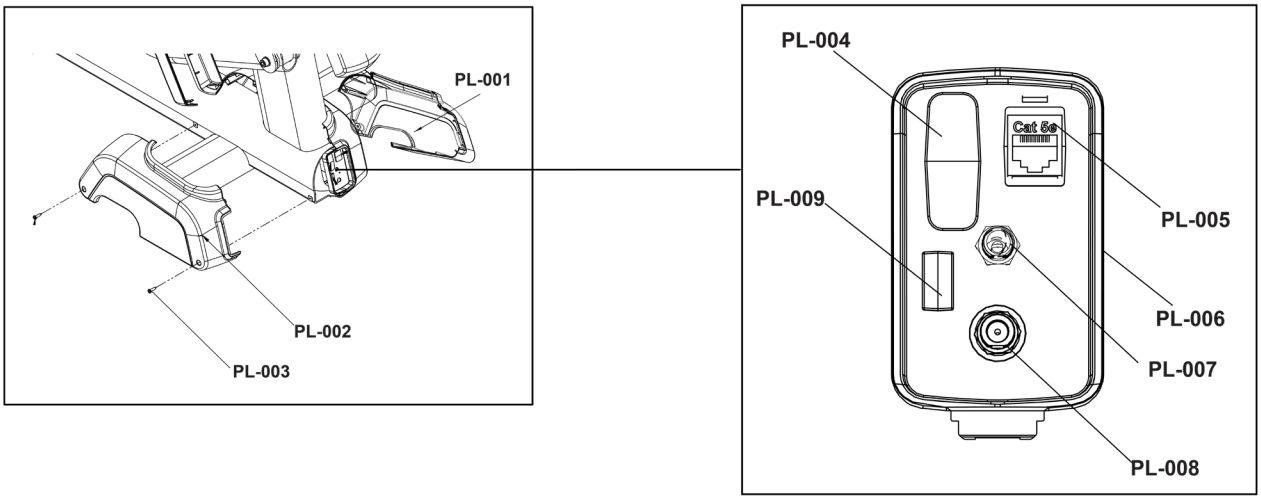


Featured

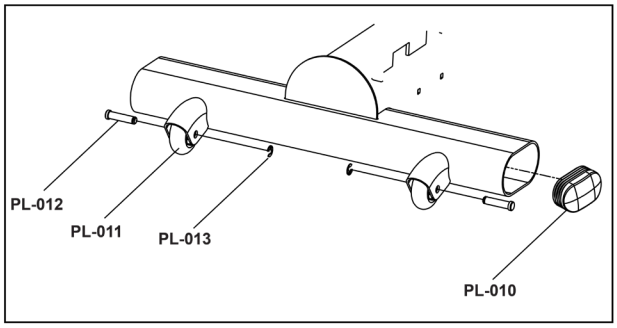
Parts List

Item	Alpha Code	Part Number	Description (Quantity)
PM-001	HXX, CHC, HDX, CHE	1008296-0001	PEDAL ASSEMBLY WITH LABEL, LEFT
PM-002	HXX, CHC, HDX, CHE	1008297-0001	PEDAL ASSEMBLY WITH LABEL, RIGHT
PM-003	HXX, PDX, PHC, HXE	1002559-0700	PEDAL: LEFT, BLACK, SIMPLE
PM-004	HXX, PDX, PHC, HXE	1002560-0700	PEDAL: RIGHT, BLACK, SIMPLE
PM-005	HXX, CHC, HDX, CHE	AK58-00245-XXXX	MEDALLION; "BUG"; PURCH
PM-006	HXX, CHC, HDX, CHE	1005455-0001	DECAL: REAR SHROUD VENT, CROSSTRAINER
PM-007	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1929	SCREW: M8 X 1.25-6G6G X 25, DIN, HEX, BUT, CS, ST ***(4 per pedal)***
PM-008	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0K69-01251-0000	DECAL: LOGO; CONSOLE
PM-009	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00104-0510	WASHER: M8.4 X 19.0 X1.6 DIN FLAT ST ZB (8)
PM-010	HXX, PDX, PHC, CHE	1006871-0001	LABEL: FLEXFORM PEDAL LOGO, SILVER
	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1940	SCREW: M5 X 0.8 X 14, PHL, PAN, MS, ST, ZN (5) ***(for mounting console)*** **NOT SHOWN**

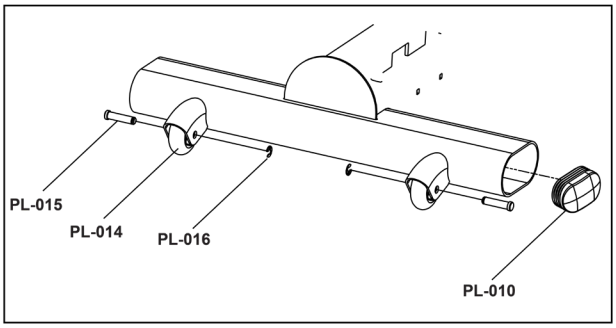
Front Rollers & Communication Port



Serial Numbers up to 299999



Serial Numbers 300000 AND ABOVE

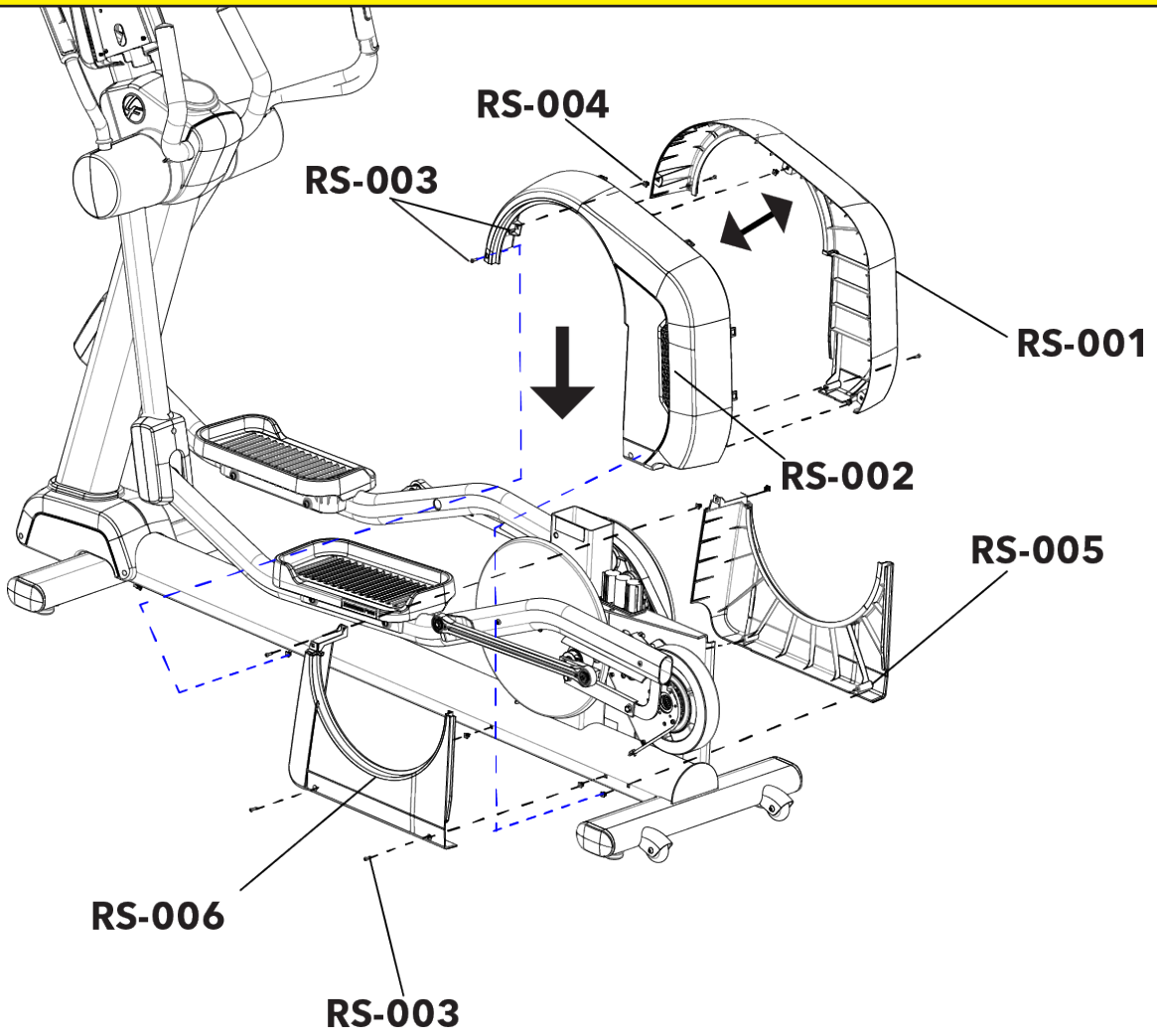


Parts List

Item	Alpha Code	Part Number	Description (Quantity)
PL-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002581-2400	SHROUD: MONOCOLUMN, LOWER LEFT CHARCOAL GRAY
PL-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002582-2400	SHROUD: MONOCOLUMN, LOWER RIGHT, CHARCOAL GRAY
PL-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1796	SCREW: M4.2 X 0.7 6G6G X 19, DIN, PHL, PAN, AB, ST, ZB (2)
PL-004	HXX, CHC, PDX	1005393-0700	PLUG: HDMI, BLACK
PL-005	HXX, CHC, PDX, PHC	1004601-0001	PLUG: RJ45 RECEPTACLE ***(NOT SHOWN)***
	HDX, HXE, CHE	0017-00021-3195	COUPLER CAT5E, SHIELDED RJ45
PL-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002587-2400	COMMUNICATION CUP, CHARCOAL GREY
PL-007	PDX, HXE, HDX, CHC, HXX, PHC, CHE	1003521-0003	POWER, RCB TO PANEL CABLE
PL-008	HXX, CHC, PDX, PHC, HXE HDX, CHE	0017-00021-2846	CONNECTOR COAX, PANEL MOUNT
PL-009	HXX, CHC, PDX	1005470-0700	PLUG: IR PORT, BLACK
PL-010	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002166-0700	ENDCAP: LARGE FLOV, BLACK (4)
PL-011	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1005421-0000	ASSEMBLY: FRONT ROLLER (2)
PL-012	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001038-0001	CLEVIS PIN (2)
PL-013	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1001628-0001	E-RING (2)
PL-014	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1010977-0001	WHEEL: NON TREAD (2)
PL-015	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1011048-0001	CLEVIS PIN (2)
PL-016	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1011049-0001	E -RING (2)

Rear Shrouds

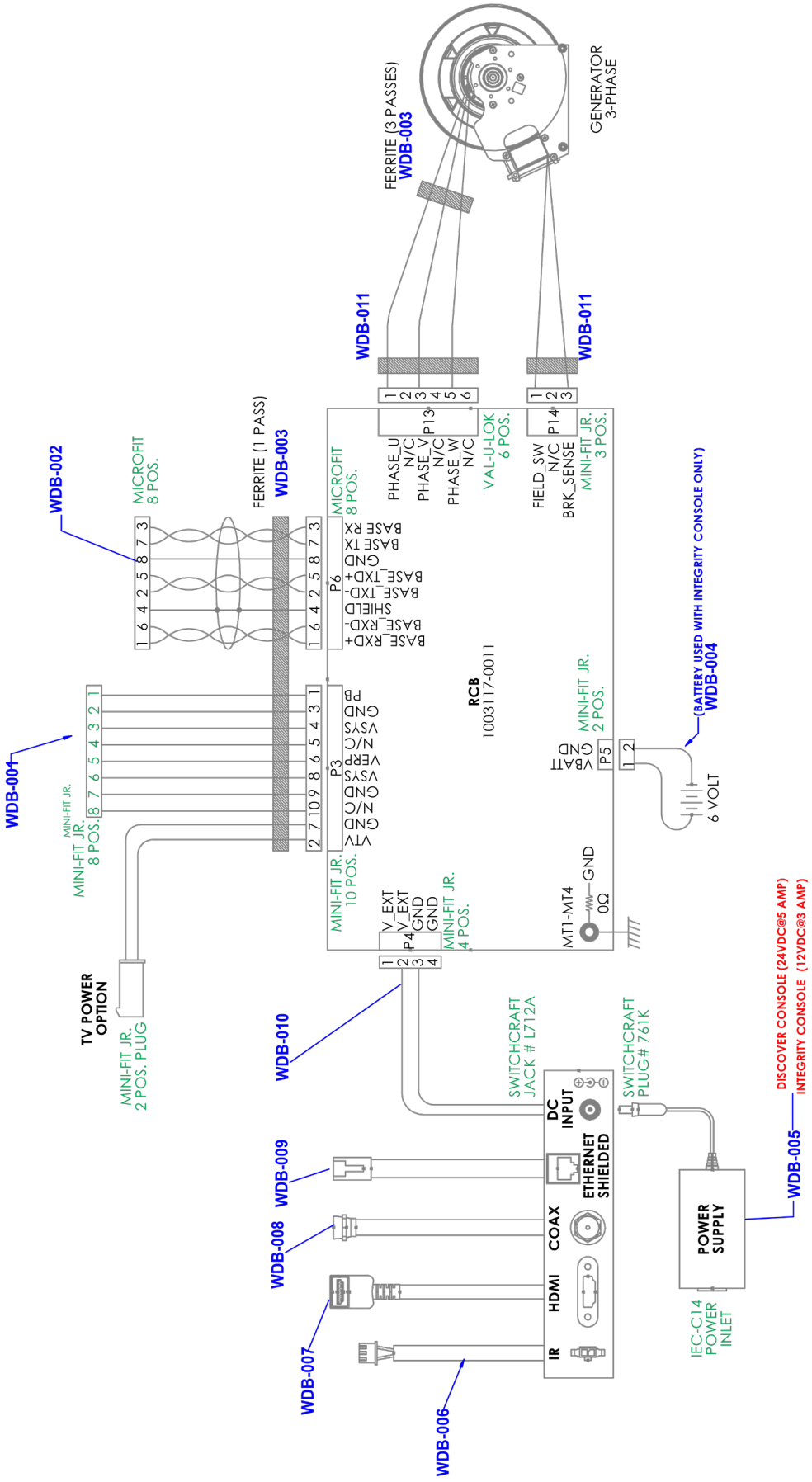
Attach the rear upper shrouds together. Then place upper shrouds over lower shrouds.



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
RS-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002583-2400	SHROUD: REAR, UPPER, RIGHT
RS-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002584-2400	SHROUD: REAR, UPPER, LEFT
RS-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00101-1796	SCREW: M4.2 X 0.7 6g6g X 19 DIN PHL PAN AB ST ZB (12)
RS-004	HXX, CHC, PDX, PHC, HXE, HDX, CHE	0017-00042-1147	GROMMET: SCREW; 8 OR 10 (12)
RS-005	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002585-2400	SHROUD: REAR, LOWER, RIGHT
RS-006	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002586-2400	SHROUD: REAR, LOWER, LEFT

Wiring Diagram - *Base*



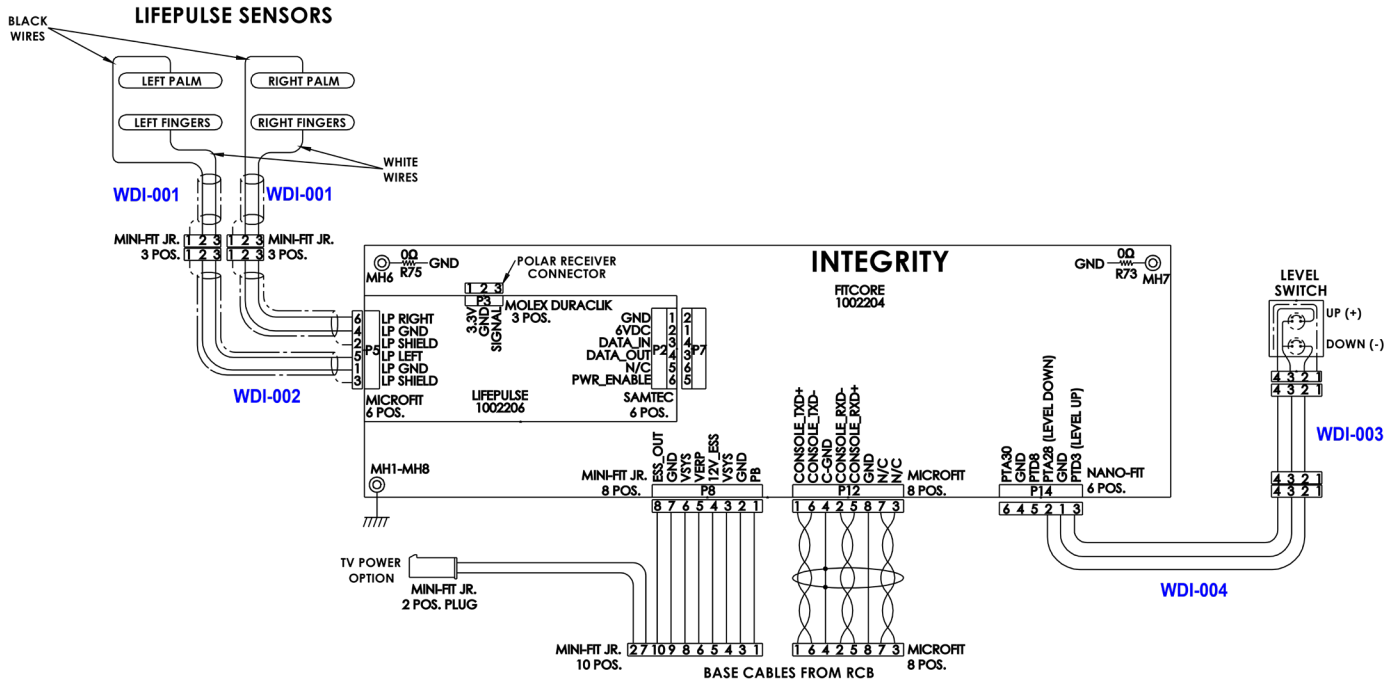
Wiring Diagram - *Base*

Parts List

Item	Alpha Code	Part Number	Description (Quantity)
WDB-001	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002258-0003	CABLE: CONSOLE TO BASE, POWER, CROSSTRAINER
WDB-002	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1002239-0003	CABLE: CONSOLE TO BASE, SIGNAL, CROSSTRAINER
WDB-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	121E-00001-0023	CORE: FERRITE; SUPPRESSION B
WDB-004	HXX, CHC, PDX, PHC	AK69-00106-0000	CABLE ASSY: BATTERY, NON-TREADS, 26 INCH ***(USED FOR INTEGRITY CONSOLES)***
WDB-005	HXX, CHC, PHC	1001517-0001	POWER SUPPLY: 12 VDC, 3A ***(USED FOR INTEGRITY CONSOLES)***
	PDX, HXE, HDX, CHE	1004808-0001	POWER SUPPLY,100-240VAC TO 24VDC,5A,2.5MM PLUG ***(USED FOR DISCOVER CONSOLE)***
WDB-006	PDX, HXE, HDX, CHE	1001671-0003	CABLE: IR, CONSOLE TO PANEL, UPRIGHT BIKE ***(FEATURED BASE ONLY)***
WDB-007	HXE, HDX, CHE	1001653-0003	CABLE ASSEMBLY: HDMI, PANEL MOUNT, RIGHT, CROSSTRAINER ***(FEATURED BASE ONLY)***
WDB-008	HXX, CHC, PDX, PHC, HXE, HDX, CHE	AK65-00062-0000	COAX ASSY: RG6; BASE
WDB-009	PDX, PHC, HXE, HDX, CHE	AK70-00092-0000	CABLE ASSEMBLY CAT-5E
WDB-010	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003521-0003	CABLE: POWER, RCB TO PANEL, 5A, CROSSTRAINERCBL-014
WDB-011	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1007096-0001	FERRITE: ROUND CABLE SNAP, 240 OHM @ 250MHZ

NOTE: MUST USE the 12VDC power supply with Integrity X or C Console. DO NOT USE a 24VDC power supply!

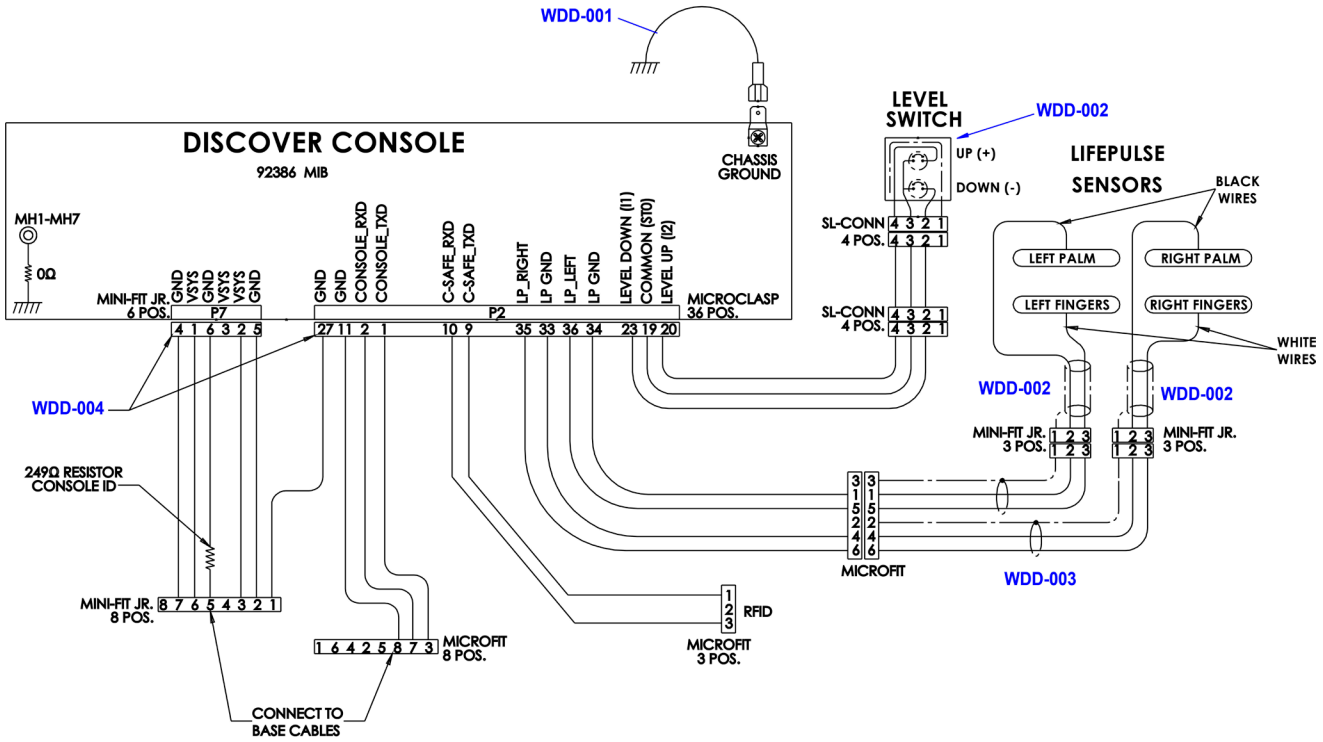
Wiring Diagram - *Integrity X & C Consoles*



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
WDI-001	HXX, CHC, PDX	1003871-0002	CABLE: LIFEPULSE ELECTRODES
WDI-002	HXX, CHC, PDX, HXE, CHE	1003838-0002	CABLE: LIFEPULSE TO ELECTRODE
WDI-003	HXX, CHC	1004559-0001	CABLE: KEYPAD EXTENSION
WDI-004	HXX, CHC	1006912-0001	CABLE: CONSOLE TO BASE KEYPAD, CROSSTRAINER

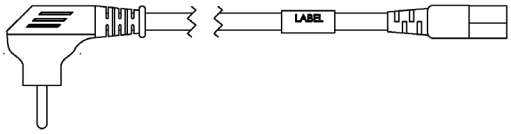
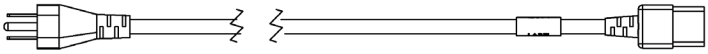
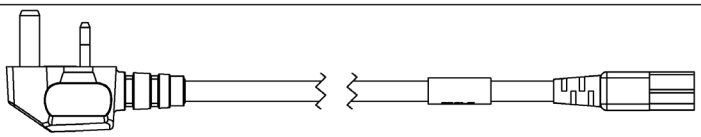
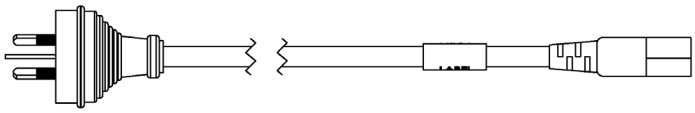
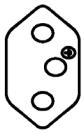
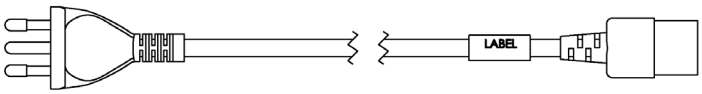
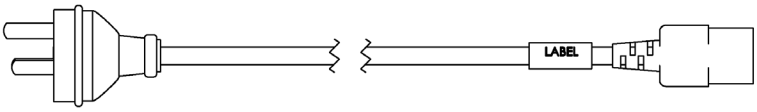
Wiring Diagram - *Discover*



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
WDD-001	-	AK65-00103-0001	CBL ASSY: GROUND ESD
WDD-002	HXX, CHC, PDX, PHC	1003871-0002	CABLE: LIFEPULSE ELECTRODES, CROSSTRAINER
WDD-003	HXX, CHC, PDX, PHC, HXE, HDX, CHE	1003838-0002	CABLE: LIFEPULSE TO ELECTRODE - CROSSTRAINER
WDD-004	PDX, HXE, HDX, CHE	1006811-0001	CABLE: DISCOVER TO HERCULES ADAPTOR, CROSSTRAINER

Power Cords

LC-001		
LC-002		
LC-003		
LC-004		
LC-005		
LC-006		

Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LC-001	CHC, HDX, HXE, HXX, PDX, PHC, CHE	0017-00003-0691	LINE-CORD: CON 10A 250V
LC-002		0017-00003-0704	LINE-CORD: DOM. 10A 125V
LC-003		0017-00003-0889	LINE-CORD: 10A; U.K
LC-004		0017-00003-0918	LINE-CORD: AUSTRALIA
LC-005		0017-00003-1053	LINE-CORD: BRAZIL, IEC-C13
LC-006		0017-00003-1067	LINE-CORD: ARGENTINA, IRAM 2073, IEC-C13