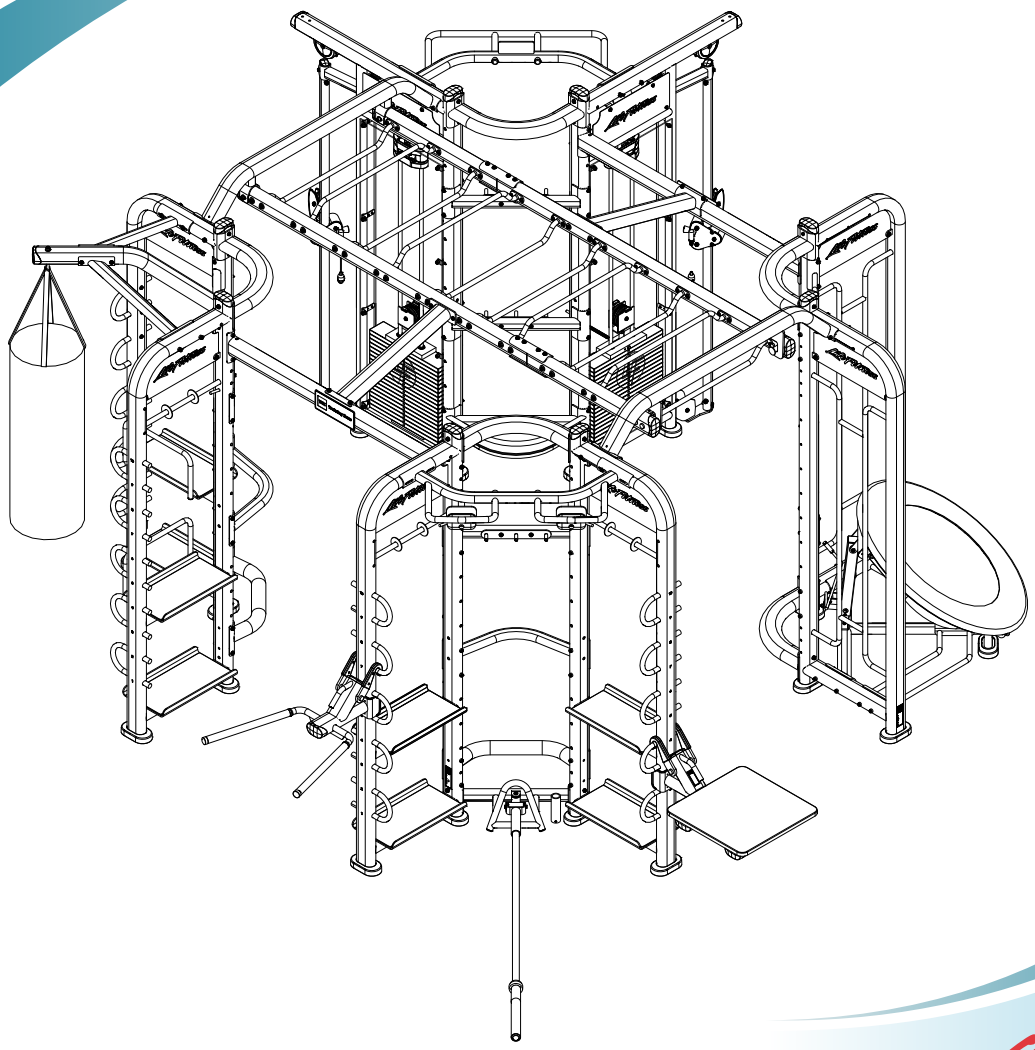
Synrgy360XL

FXTF-CC
FXTF-CLU
FXTF-CORE
FXTF-CRU
FXTF-RB
FXTF-UU

Parts List



LifeFitness
WHAT WE LIVE FOR

3/29/2019

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FRAME AND UPHOLSTERY COLORS

Strength Frame Colors

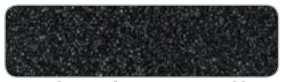

Platinum


White


Black


Electric Blue


Ice Blue Metallic


Midnight Metallic


Nickel


Hi-Wear Gray


Blue


Red


Yellow


Candy Apple Red

Note: Include frame color in pick-slip notes when ordering frame assemblies or weldments.

Strength Upholstery Colors


American Beauty Red 07


Azure 20


Black 01


Cranberry 04


Graphite 22


Hunter Green 13


Regimental Blue 14


Royal Blue 02


Slate 03


Wheat 21


Burgundy 29


Candy Apple Red 28


Chestnut 34

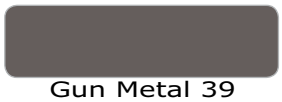

Concord 16


Crocus 19


Dove Gray 37


Emerald 27


Grotto 25


Gun Metal 39


Imperial Blue 33


Jade 26


Navy 32


Northwoods Green 05


Paprika 35


Plum 30


Putty 38


Space Blue 06


Suede 08

Terra Cotta 36

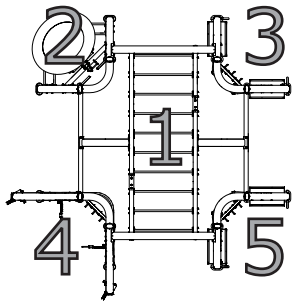
Turquoise 17

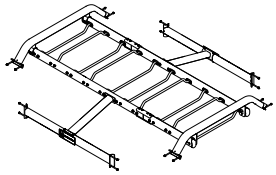
Note: Replace XX with above color suffix when ordering pads (ie. 74123XX = 7412301 Black)
Use 99 suffix for custom upholstery.

Synergy360 XL

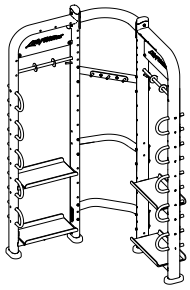
SPACE SELECTIONS:

SPACE 1	**SPACE 2**	**SPACE 3**	**SPACE 4**	**SPACE 5**
Suspension Zone (FXTF-CORE)	Versa Space (FXTF-UU)	Versa Space (FXTF-UU)	Versa Space (FXTF-UU)	Versa Space (FXTF-UU)
	Cable Motion Space (FXTF-CC)	Cable Motion Space (FXTF-CC)	Cable Motion Space (FXTF-CC)	Cable Motion Space (FXTF-CC)
	Rebounder Space (FXTF-RB)	Rebounder Space (FXTF-RB)	Rebounder Space (FXTF-RB)	Rebounder Space (FXTF-RB)
	Versa Cable Left Space (FXTF-CLU)	Versa Cable Left Space (FXTF-CLU)	Versa Cable Left Space (FXTF-CLU)	Versa Cable Left Space (FXTF-CLU)
	Versa Cable Right Space (FXTF-CRU)	Versa Cable Right Space (FXTF-CRU)	Versa Cable Right Space (FXTF-CRU)	Versa Cable Right Space (FXTF-CRU)

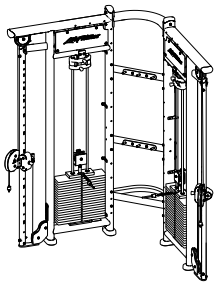




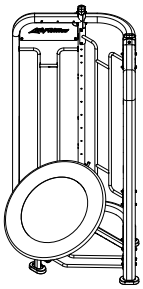
Suspension Zone (FXTF-CORE)



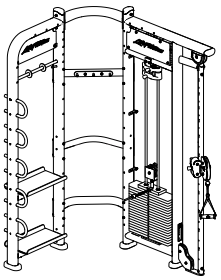
Versa Space (FXTF-UU)



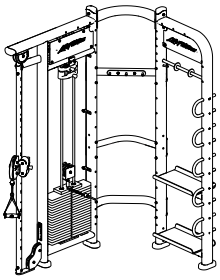
Cable Motion Space (FXTF-CC)



Rebounder Space (FXTF-RB)



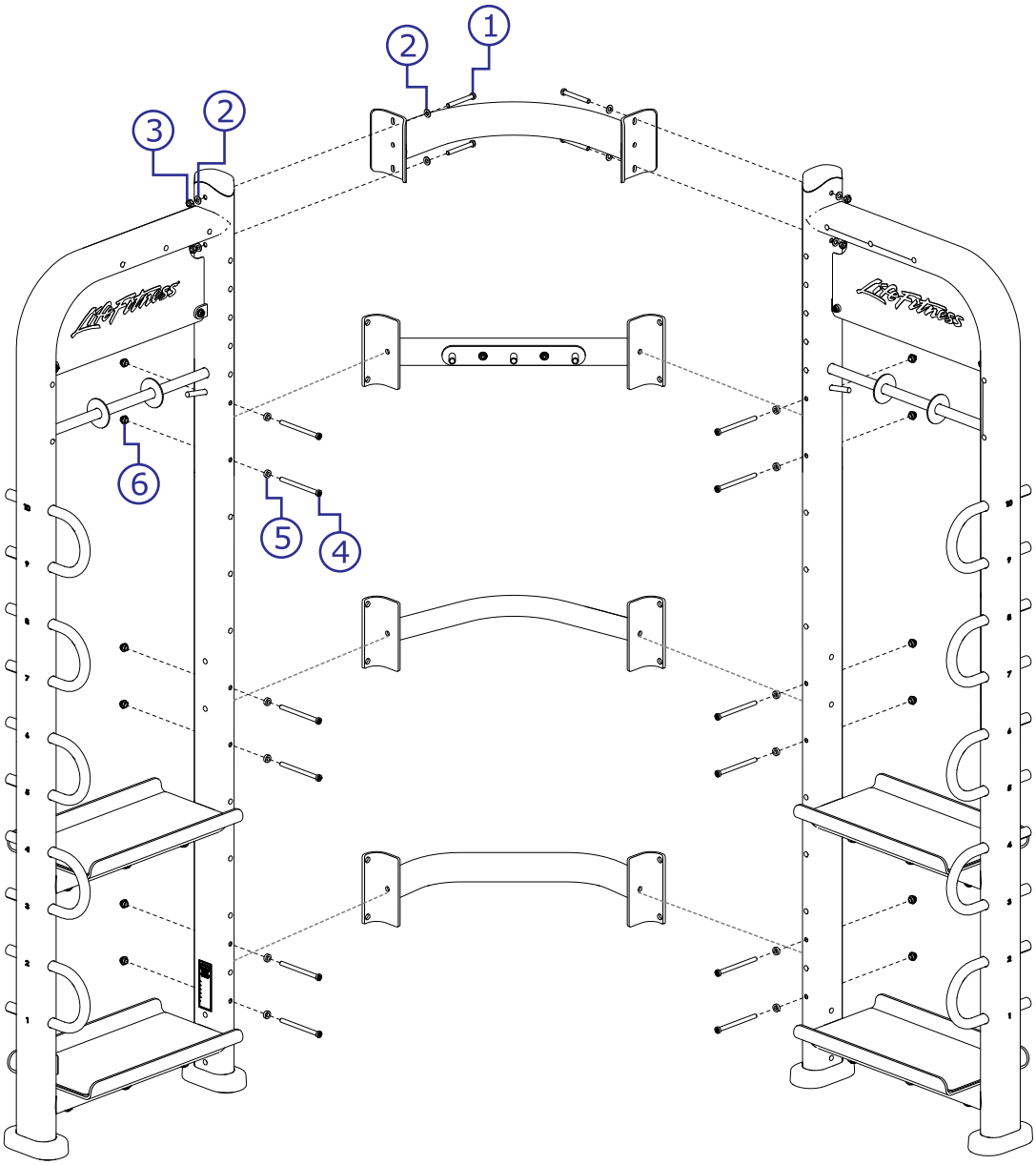
Versa Cable Left Space (FXTF-CLU)



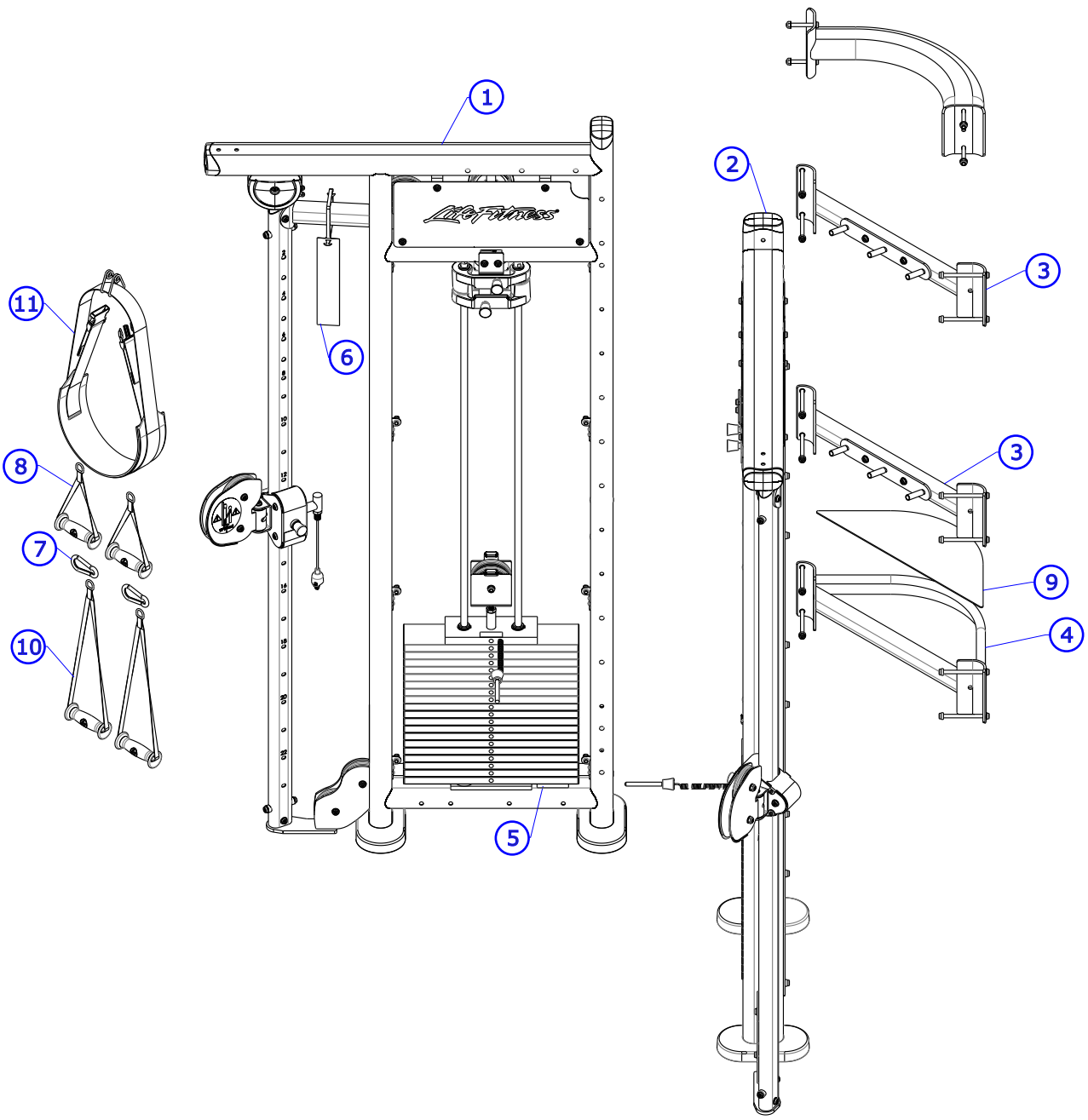
Versa Cable Right Space (FXTF-CRU)

BOOM FEATURES						
	FXTF-CORE	FXTF-UU	FXTF-CC	FXTF-RB	FXTF-CLU	FXTF-CRU
Suspension Chin Handle	-	X	X	-	X	X
Suspension Chin Handle with TRX Suspension Trainer	-	X	X	-	X	X
Rock-Grip Chin Handle	-	X	X	-	X	X
Punching Bag Connector	-	X	-	-	-	-

OPTIONAL ATTACHMENTS						
Power Pivot	X	X	X	-	X	X
Step-Up FXT-STP	-	X	-	-	X	X
Dip Handle FXT-DIP	-	X	-	-	X	X



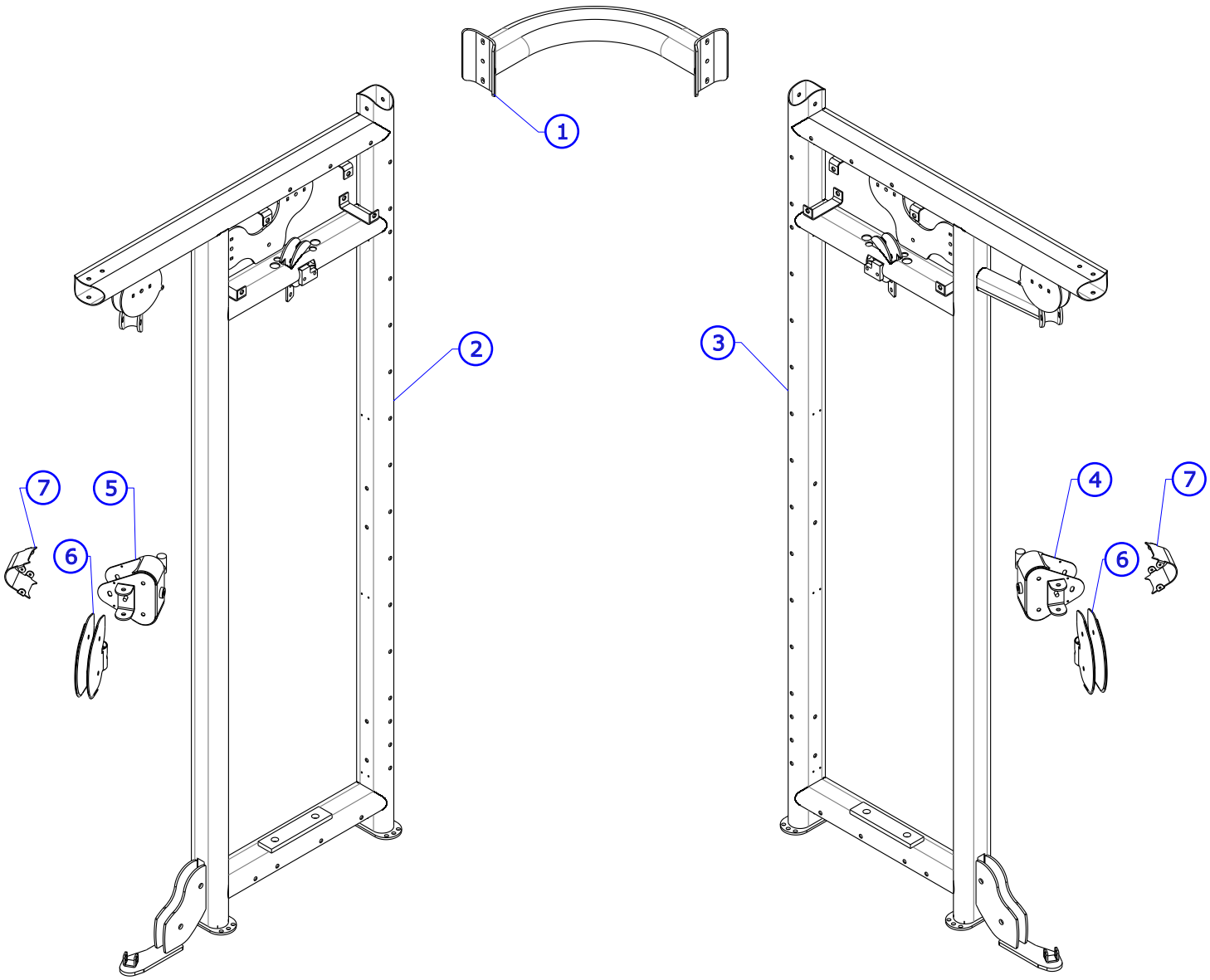
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	4	3236214	M10 X 1.5 X 85 SHCS, LOW HEAD
2	8	3236601	WASHER, 3/8 SAE SS
3	4	3236801	NUT, NYLOCK M10 X 1.5 SS
4	12	3236220	M10 X 1.5 X 130 SHCS, LOW HEAD
5	12	7385201	SPACER, .406 X .750 X .250 SS
6	12	7335401	NUT, M10 X 1.5 SOCKET HEAD



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	SEE PAGE 36	ASSY, FXT CC RH TOWER	ANY
2	1	SEE PAGE 30	ASSY, FXT CC LH TOWER	ANY
3	2	9106401	ASSY, FTS, PEG STORAGE	HW GRY
4	1	9009093	WLDMT, FXT, STORAGE, CORNER	HW GRY
5	1	7571301	LABEL, SERIAL NUMBER, BLANK	-
6	1	8343101	TAG, BOLT TO FLOOR	-
7	1	3250201	SNAP LINK, 3/8" DIA	-
8	1	8219601	HANDLE, CM/MJ, SHORT STRAP	-
9	1	9055501	PAINT GUARD, FXT, CORNER	-
10	2	8219701	HANDLE, CM/MJ, LONG STRAP	-
11	1	8929101	BELT, CMDAP	-

FXTF-CC

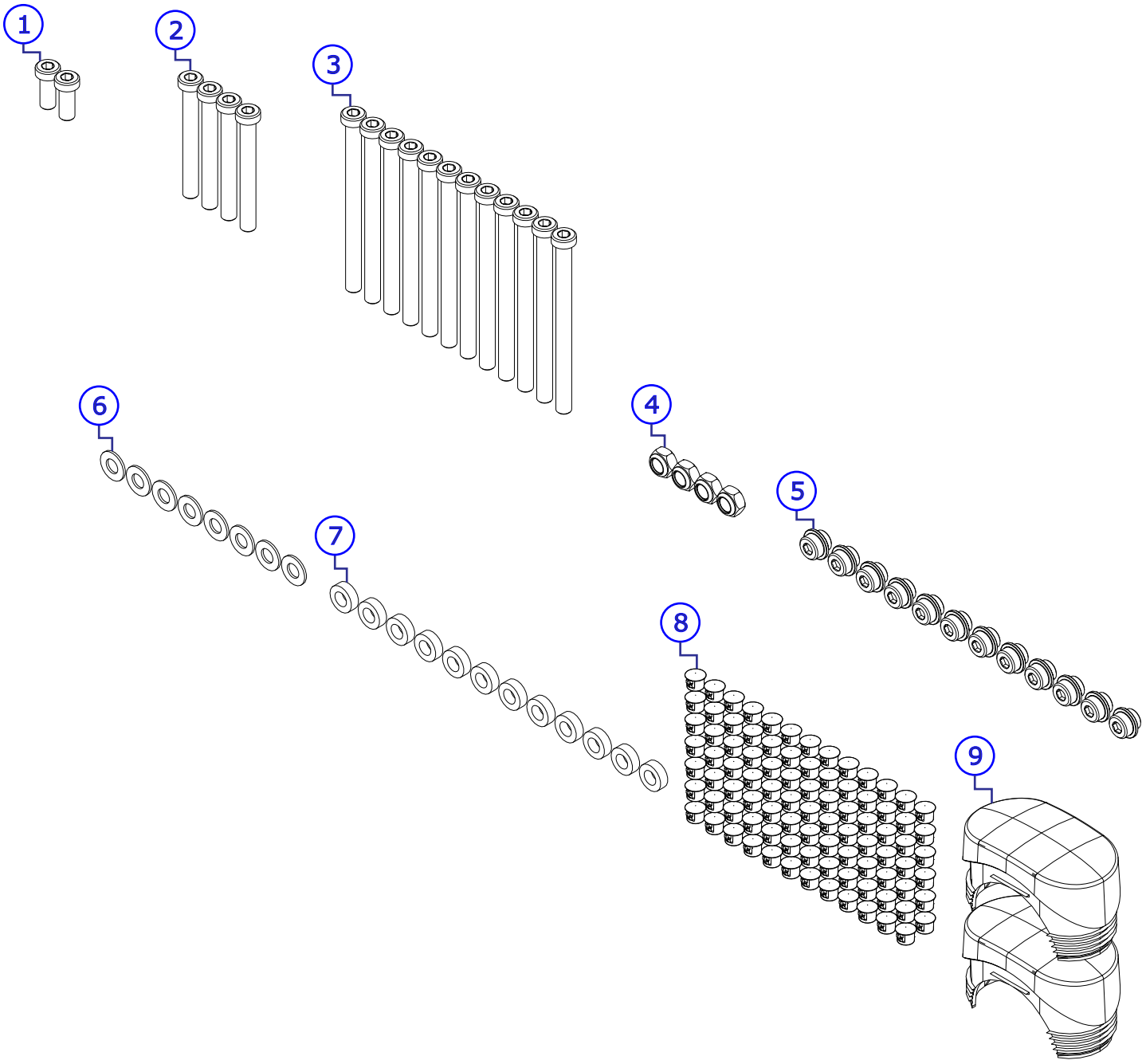
PAINTED WELDMENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9001600	WLDMT, FXT, 90 DEG	ANY
2	1	9002300	WLDMT, FXT, CABLE COLUMN, RH	ANY
3	1	9002600	WLDMT, FXT, CABLE COLUMN, LH	ANY
4	1	8346701	WLDMT, CMDAP LH CARRIAGE	ANY
5	1	8346901	WLDMT, CMDAP RH CARRIAGE	ANY
6	2	7633301	WLDMT, CM/MJ, SWIVEL PULLEY	ANY
7	2	7631801	BRKT, CM/MJ, CARRIAGE SHROUD	ANY

FXTF-CC-HDWR

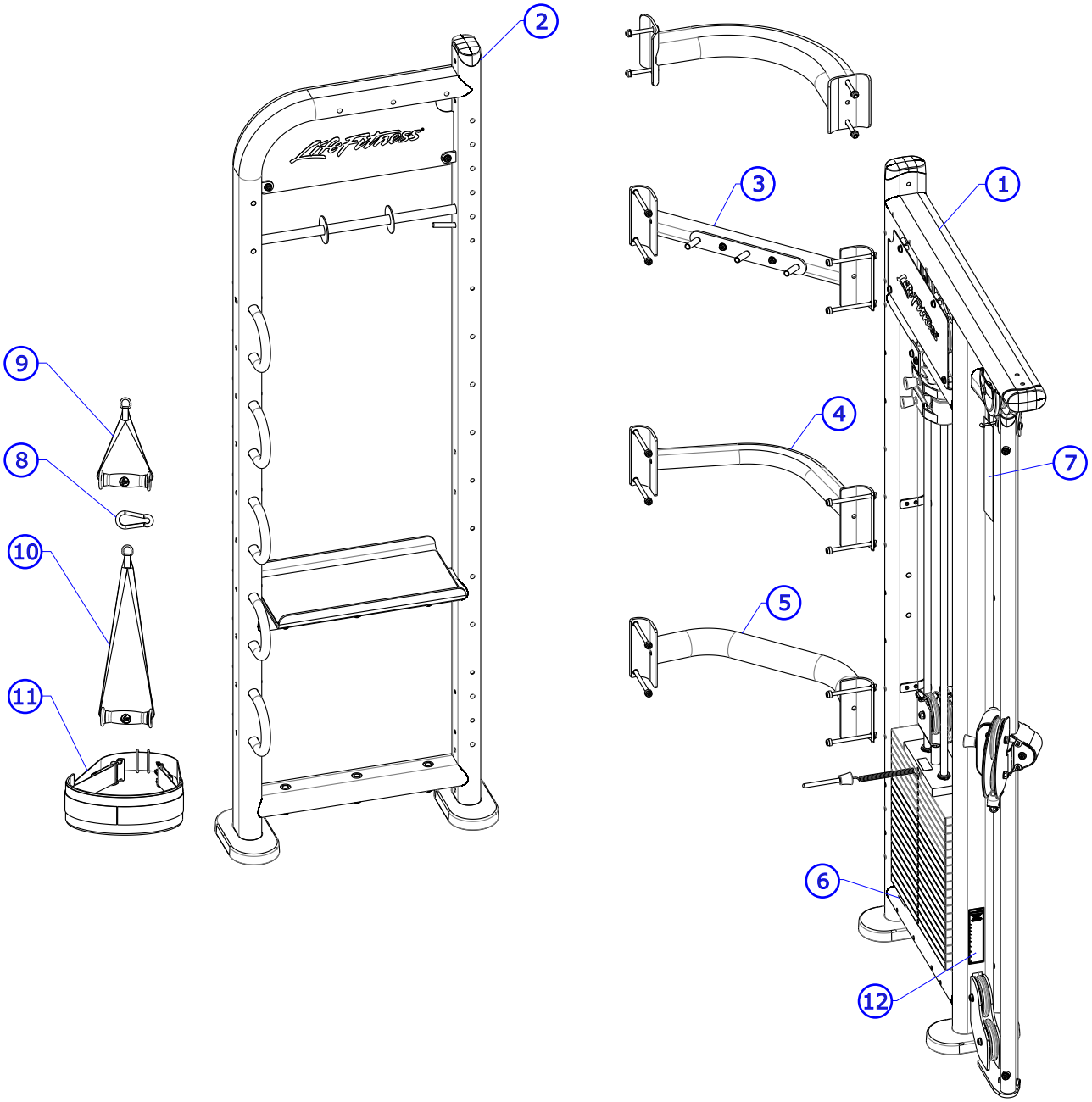
HARDWARE KIT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	3236202	SCREW, M10 X1.5 25MM
2	4	3236214	SCREW, M10 X1.5 85MM
3	12	3236220	SCREW, M10 X1.5 130MM
4	4	3236801	NUT, M10 HEX NYLOCK SS
5	12	7335401	NUT, M10 X 1.5 SOCKET HEAD
6	8	3236601	WASHER, 3/8 SAE SS
7	12	7385201	SPACER, .406 X .750 X .250
8	90	3237401	PLUG, 7/16" HOLE
9	2	7333901	CAP, LARGE FLOV- END

FXTF-CLU

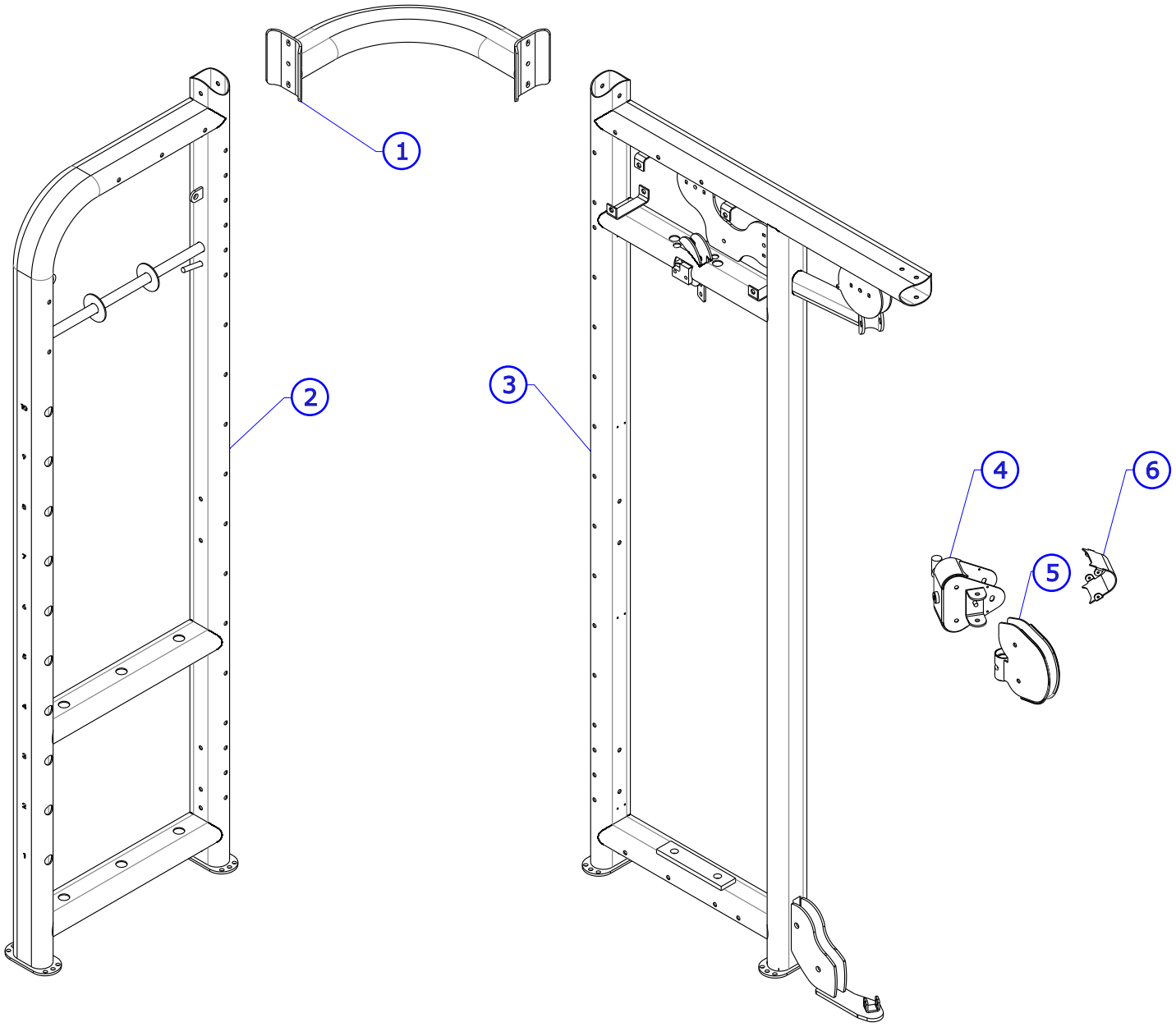
COMPONENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	SEE PAGE 30	ASSY, FXT CC LH TOWER	ANY
2	1	SEE PAGE 26	ASSY, FXT, UNIVERSAL STATION	ANY
3	1	9106401	ASSY, FTS, PEG STORAGE	HW GRY
4	1	9103593	WLDMT, FXT, BAND PEG HWG	HW GRY
5	1	9055101	WLDMT, FXT, BATTLE ROPE, PLATED	CHROME
6	1	7571301	LABEL, SERIAL NUMBER, BLANK	-
7	1	8343101	TAG, BOLT TO FLOOR	-
8	1	3250201	SNAP LINK, 3/8" DIA	-
9	1	8219601	HANDLE, CM/MJ, SHORT STRAP	-
10	1	8219701	HANDLE, CM/MJ, LONG STRAP	-
11	1	8929101	BELT, CMDAP	-
12	1	82200XX	LABEL, ASTM, SELECT VERT	-

FXTF-CLU

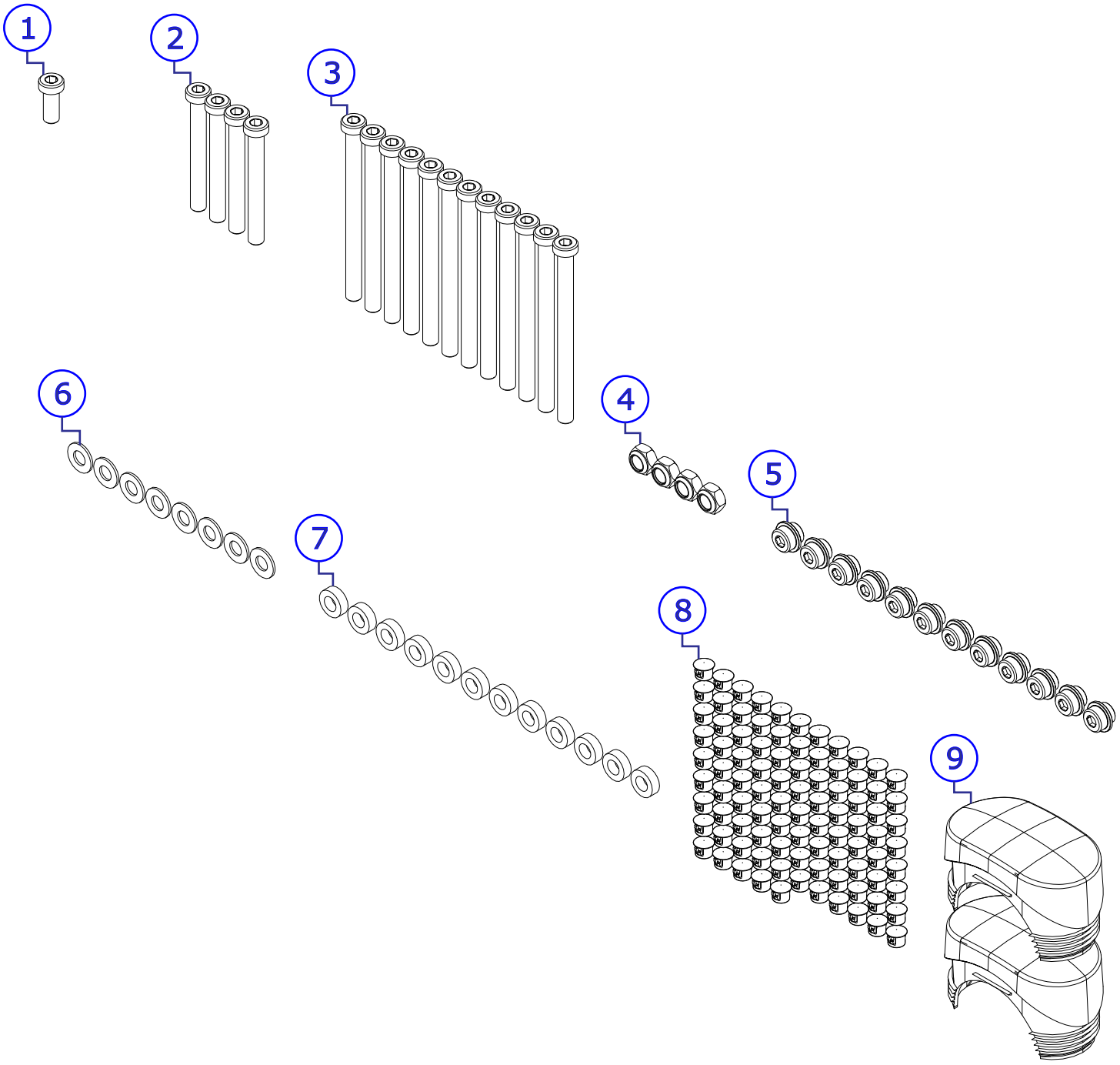
PAINTED WELDMENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9001600	WLDMT, FXT, 90 DEG	ANY
2	1	9001800	WLDMT, FXT, UNIVERSAL	ANY
3	1	9002600	WLDMT, FXT, CABLE COLUMN, LH	ANY
4	1	8346701	WLDMT, CMDAP LH CARRIAGE	ANY
5	1	7633301	WLDMT, CM/MJ, SWIVEL PULLEY	ANY
6	1	7631801	BRKT, CM/MJ, CARRIAGE SHROUD	ANY

FXTF-CLU-HDWR

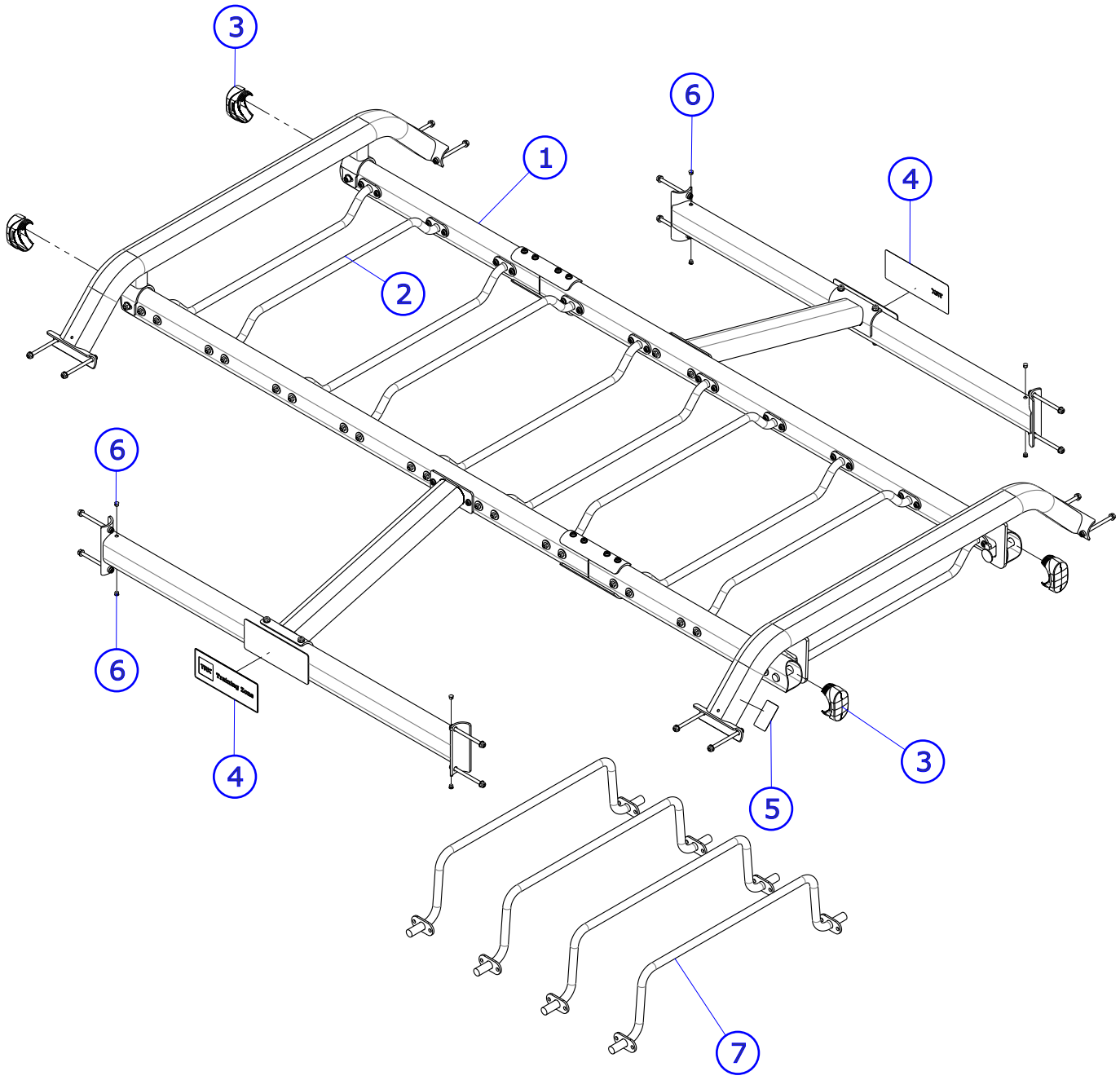
HARDWARE KIT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236202	SCREW, M10 X1.5 25MM
2	4	3236214	SCREW, M10 X1.5 85MM
3	12	3236220	SCREW, M10 X1.5 130MM
4	4	3236801	NUT, M10 HEX NYLOCK SS
5	12	7335401	NUT, M10 X 1.5 SOCKET HEAD
6	8	3236601	WASHER, 3/8 SAE SS
7	12	7385201	SPACER, .406 X .750 X .250
8	93	3237401	PLUG, 7/16" HOLE
9	2	7333901	CAP, LARGE FLOV- END

FXTF-CORE

COMPONENTS



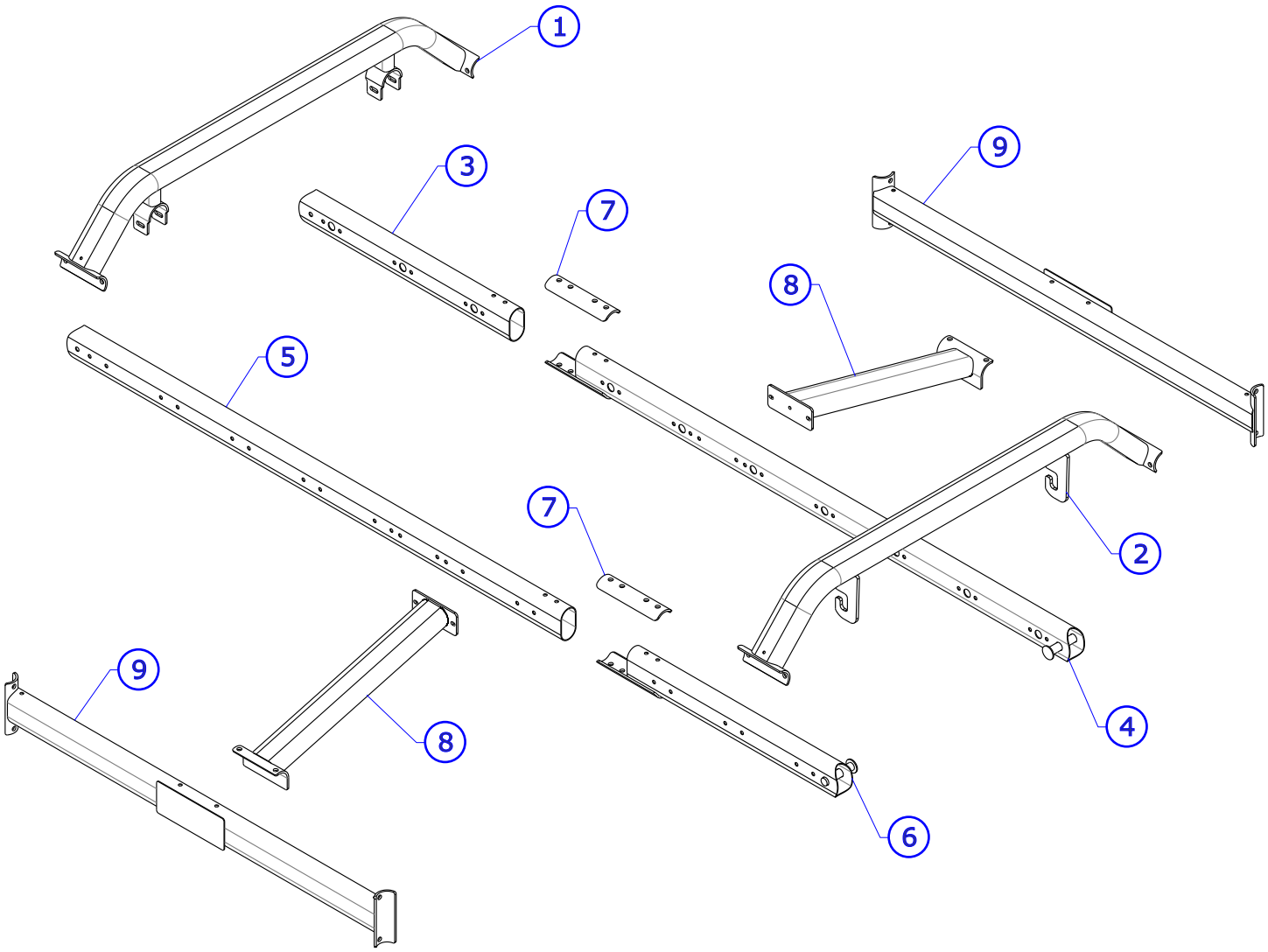
ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	SEE PAGE 13	PTD ASSY, FXTF-CORE HWG	HW GRY
2	10	9103193	WLDMT, FXT, MONKEY BAR RUNG, HWG	HW GRY
3	4	7333901	CAP, LARGE FLOV- END	-
4	2	9138001	LABEL, TRX, LARGE	-
5	1	7571301	LABEL, SERIAL NUMBER, BLANK	-
6	8	3237401	PLUG, 7/16" HOLE	-

OPTIONAL

7	4	9182593	WLDMT, FXT, 9IN MONKEY BAR, HWG	HW GRY

FXTF-CORE

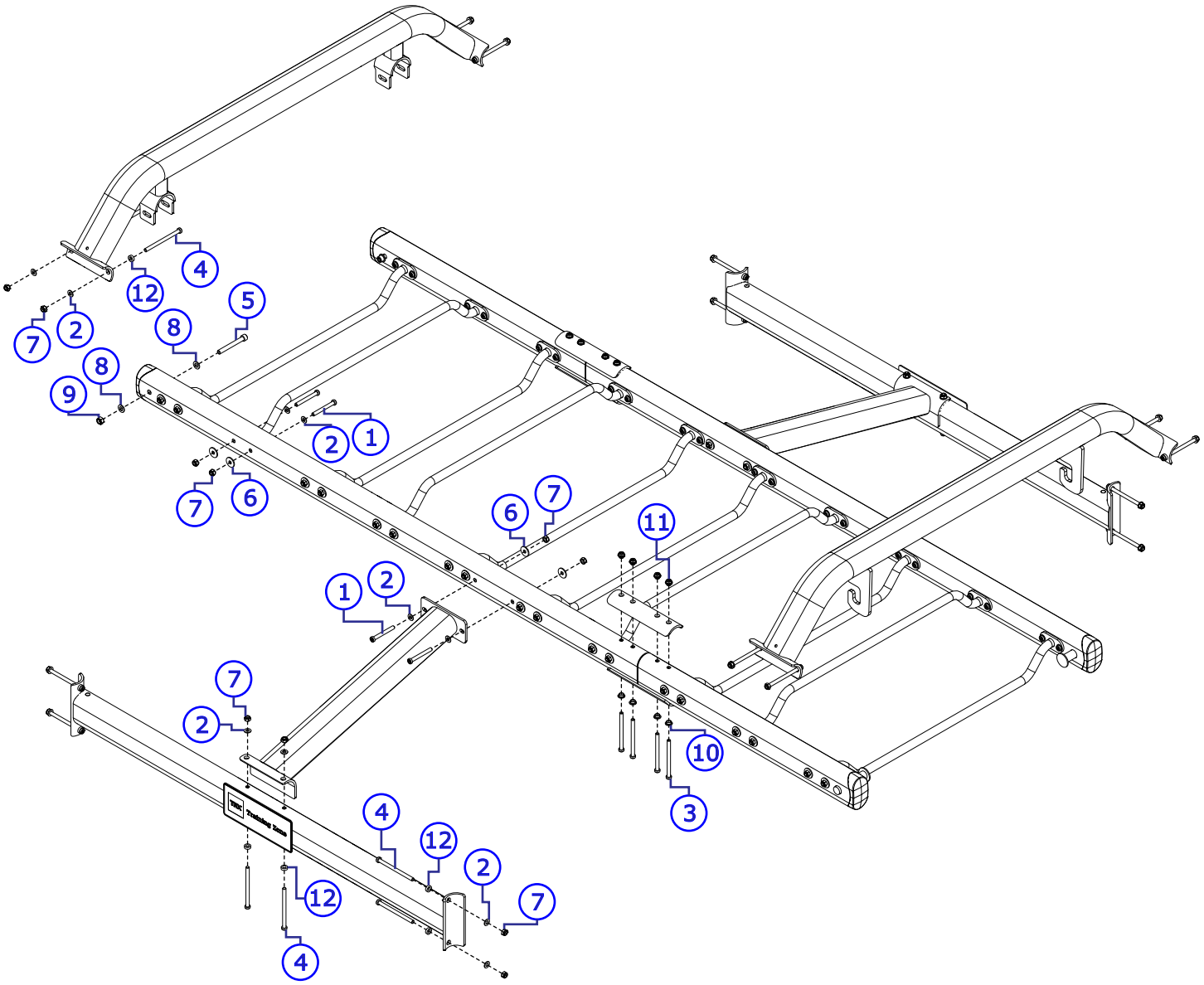
PAINTED WELDMENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9123400	WLDMT, FXTF, CORE, STIRRUP BOOM	HW GRY
2	1	9122200	WLDMT, FXTF, CORE, PLATE BOOM	HW GRY
3	1	9098801	TUBE, FXT, 2.50 X 4.49 FLOV	HW GRY
4	1	9123800	WLDMT, FXTF, CORE, PIN	HW GRY
5	1	9123901	TUBE, FXT, 2.50 X 4.49 FLOV	HW GRY
6	1	9125700	WLDMT, FXTF, CORE, PIN, SHORT	HW GRY
7	4	9013701	BRKT, FXT, MONKEY BAR CONNECTOR	HW GRY
8	2	9122800	WLDMT, FXTF, CORE, SUPPORT	HW GRY
9	2	9003500	WLDMT, FXTF, CORE, CROSS BRACE	HW GRY

FXTF-CORE

CONNECTING HARDWARE

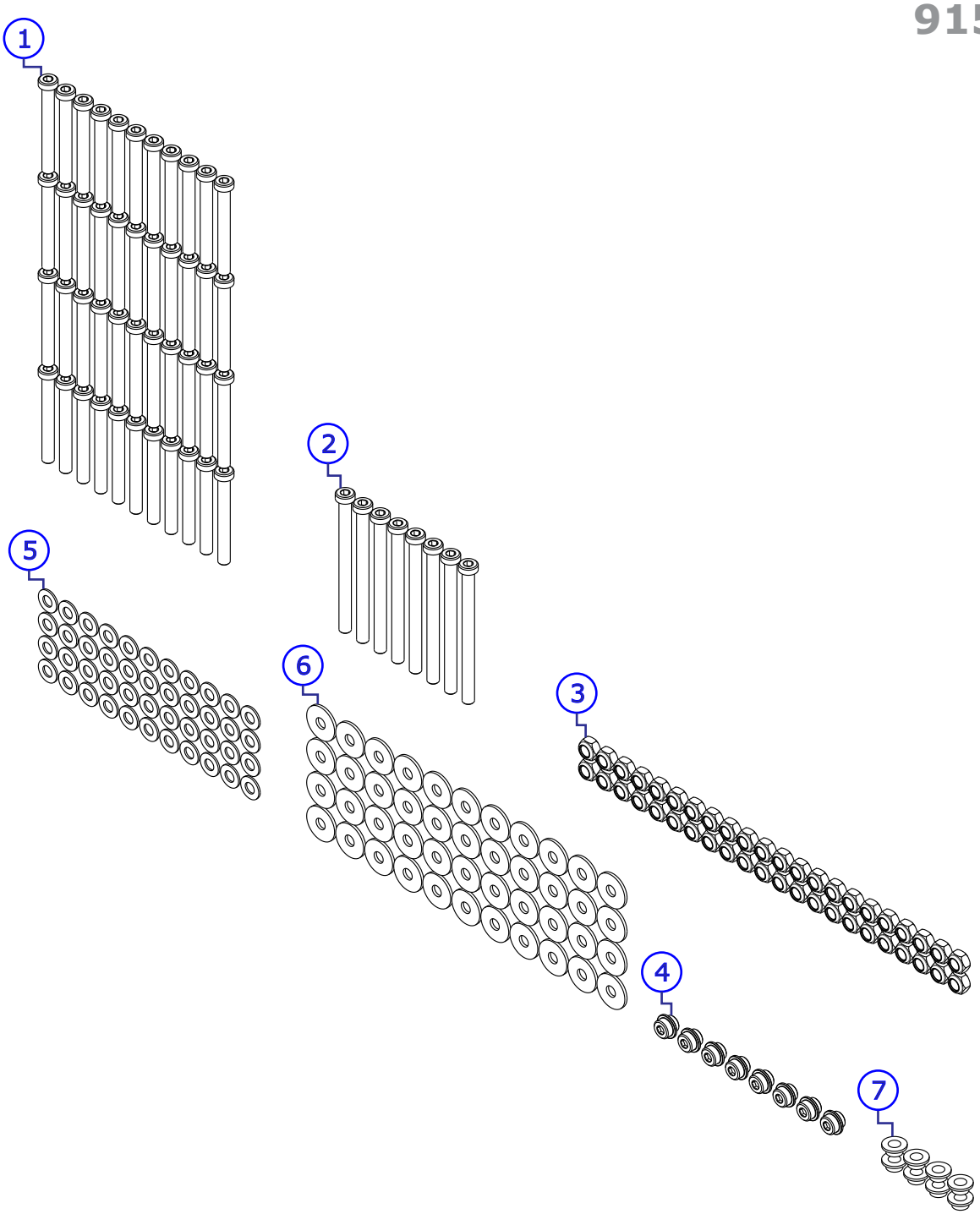


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	44	3236214	SCREW, M10 X1.5 85MM
2	66	3236601	WASHER, 3/8 SAE SS
3	8	3236220	SCREW, M10 X1.5 130MM
4	20	3236221	SCREW, M10 X1.5 140MM
5	2	3241317	SCREW, M12 X1.75 100MM
6	44	3236602	WASHER, 3/8 ID X 1.25 OD SS
7	64	3236801	NUT, M10 HEX NYLOCK SS
8	4	3241401	WASHER, FLAT 12MM SS
9	2	3236803	NUT, M12 HEX NYLOCK SS
10	8	7630101	RETAINER, CM/MJ, PULLEY
11	8	7335401	NUT, M10 X 1.5 SOCKET HEAD
12	20	7385201	SPACER, .406 X .750 X .250

FXTF-CORE-HDWR

HARDWARE KIT 1

9153801

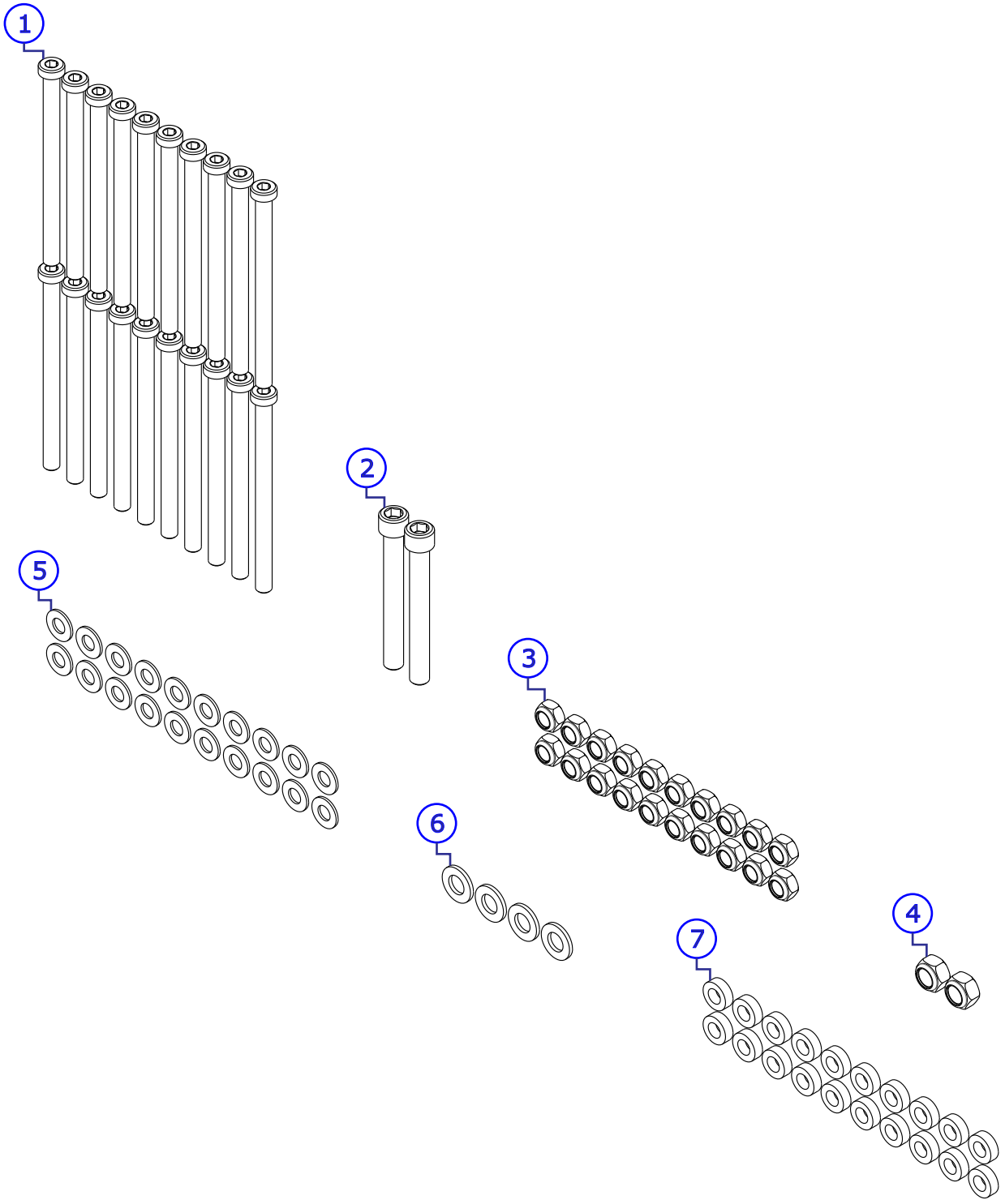


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	44	3236214	SCREW, M10 X1.5 85MM
2	8	3236220	SCREW, M10 X1.5 130MM
3	44	3236801	NUT, M10 HEX NYLOCK SS
4	8	7335401	NUT, M10 X 1.5 SOCKET HEAD
5	44	3236601	WASHER, 3/8 SAE SS
6	44	3236602	WASHER, 3/8 ID X 1.25 OD SS
7	8	7630101	RETAINER, CM/MJ, PULLEY

FXTF-CORE-HDWR

HARDWARE KIT 2

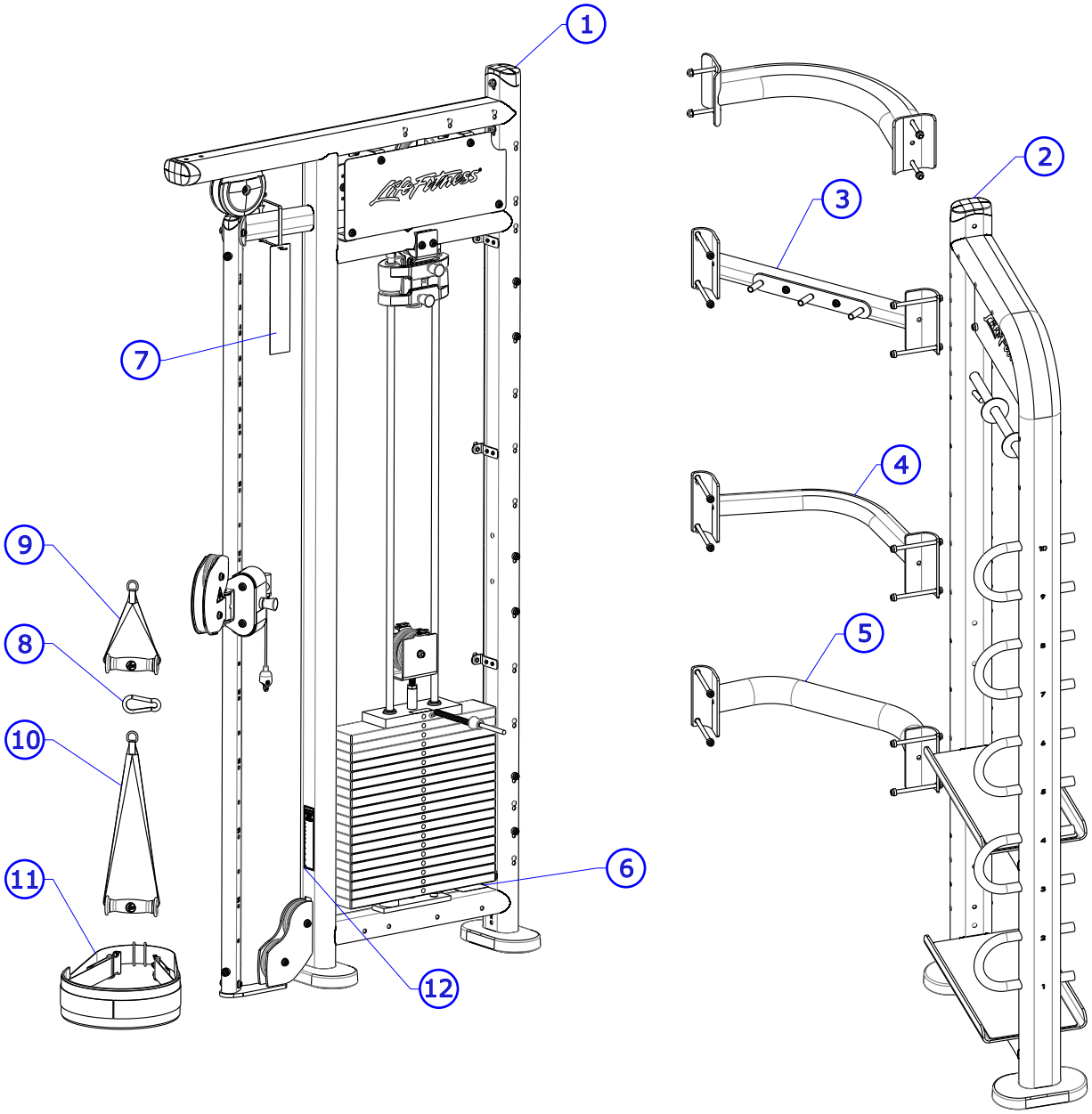
9153901



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	20	3236221	SCREW, M10 X1.5 140MM
2	2	3241317	SCREW, M12 X1.75 100MM
3	20	3236801	NUT, M10 HEX NYLOCK SS
4	2	3236803	NUT, M12 HEX NYLOCK SS
5	20	3236601	WASHER, 3/8 SAE SS
6	4	3241401	WASHER, FLAT 12MM SS
7	20	7385201	SPACER, .406 X .750 X .250

FXTF-CRU

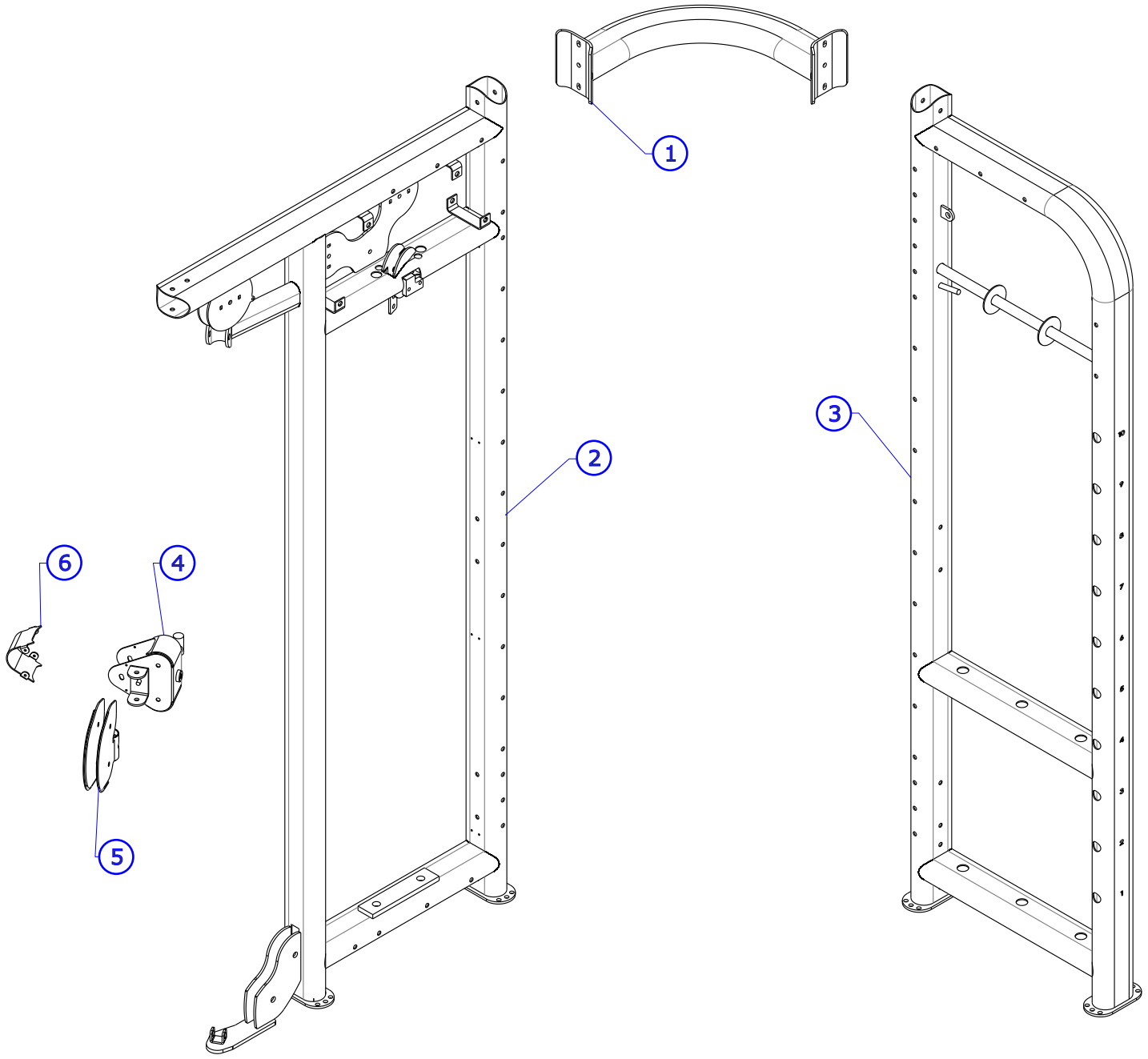
COMPONENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	SEE PAGE 36	ASSY, FXT CC RH TOWER	ANY
2	1	SEE PAGE 26	ASSY, FXT, UNIVERSAL STATION	ANY
3	1	9106401	ASSY, FTS, PEG STORAGE	HW GRY
4	1	9103593	WLDMT, FXT, BAND PEG HWG	HW GRY
5	1	9055101	WLDMT, FXT, BATTLE ROPE, PLATED	CHROME
6	1	7571301	LABEL, SERIAL NUMBER, BLANK	-
7	1	8343101	TAG, BOLT TO FLOOR	-
8	1	3250201	SNAP LINK, 3/8" DIA	-
9	1	8219601	HANDLE, CM/MJ, SHORT STRAP	-
10	1	8219701	HANDLE, CM/MJ, LONG STRAP	-
11	1	8929101	BELT, CMDAP	-
12	1	82200XX	LABEL, ASTM, SELECT VERT	-

FXTF-CRU

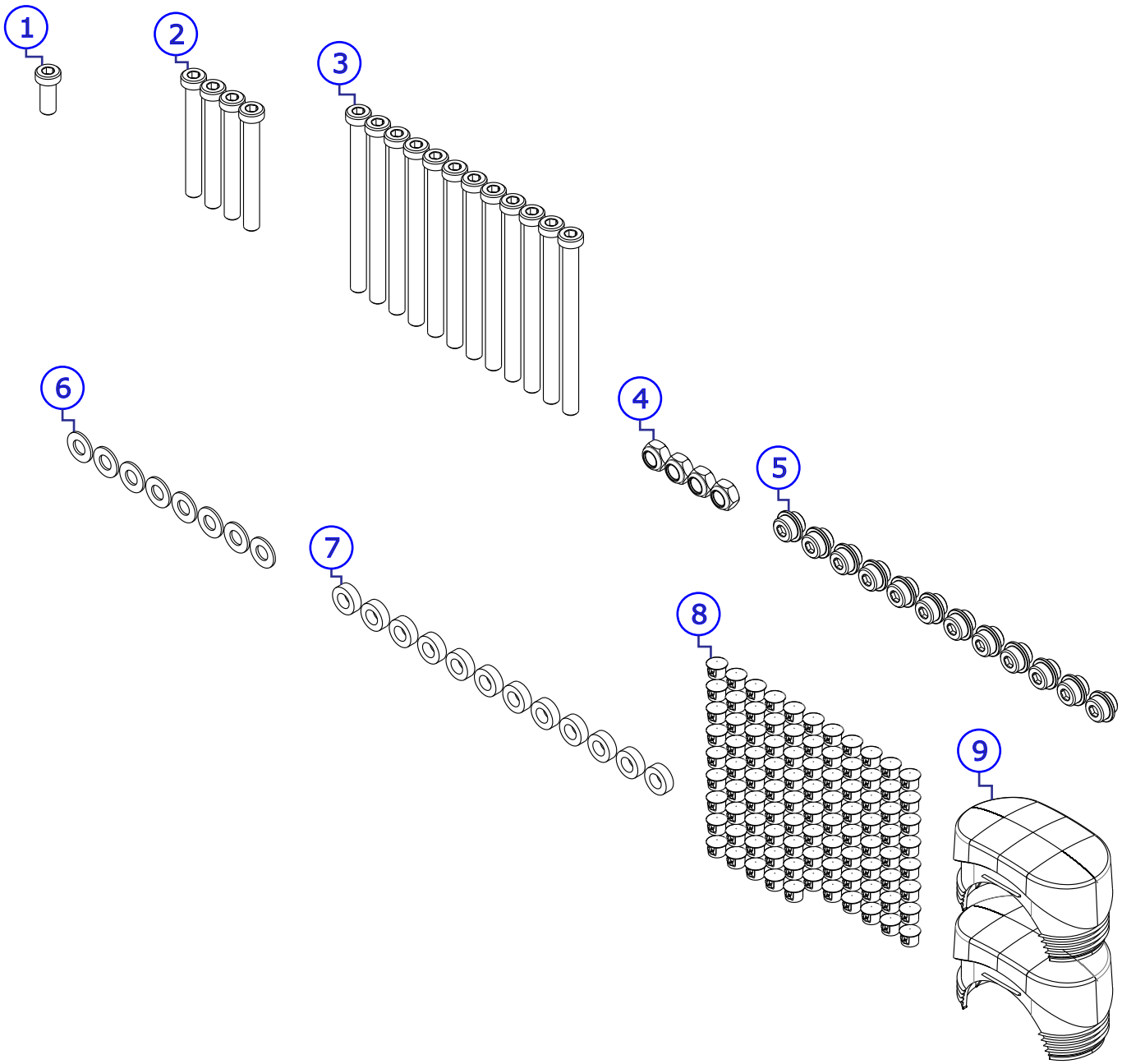
PAINTED WELDMENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9001600	WLDMT, FXT, 90 DEG	ANY
2	1	9002300	WLDMT, FXT, CABLE COLUMN, RH	ANY
3	1	9001800	WLDMT, FXT, UNIVERSAL	ANY
4	1	8346901	WLDMT, CMDAP RH CARRIAGE	ANY
5	1	7633301	WLDMT, CM/MJ, SWIVEL PULLEY	ANY
6	1	7631801	BRKT, CM/MJ, CARRIAGE SHROUD	ANY

FXTF-CRU-HDWR

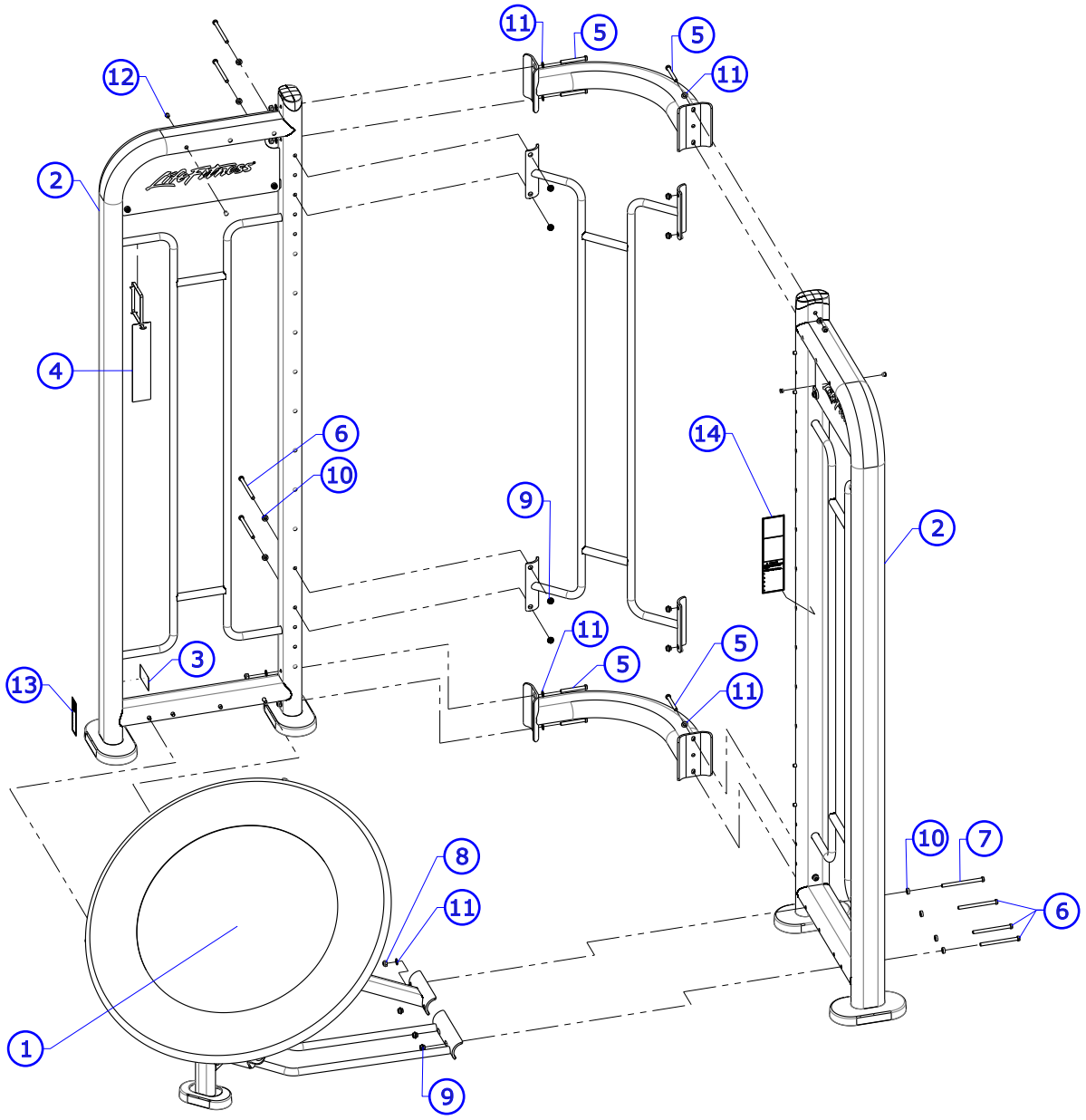
HARDWARE KIT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236202	SCREW, M10 X1.5 25MM
2	4	3236214	SCREW, M10 X1.5 85MM
3	12	3236220	SCREW, M10 X1.5 130MM
4	4	3236801	NUT, M10 HEX NYLOCK SS
5	12	7335401	NUT, M10 X 1.5 SOCKET HEAD
6	8	3236601	WASHER, 3/8 SAE SS
7	12	7385201	SPACER, .406 X .750 X .250
8	93	3237401	PLUG, 7/16" HOLE
9	2	7333901	CAP, LARGE FLOV- END

FXTF-RB

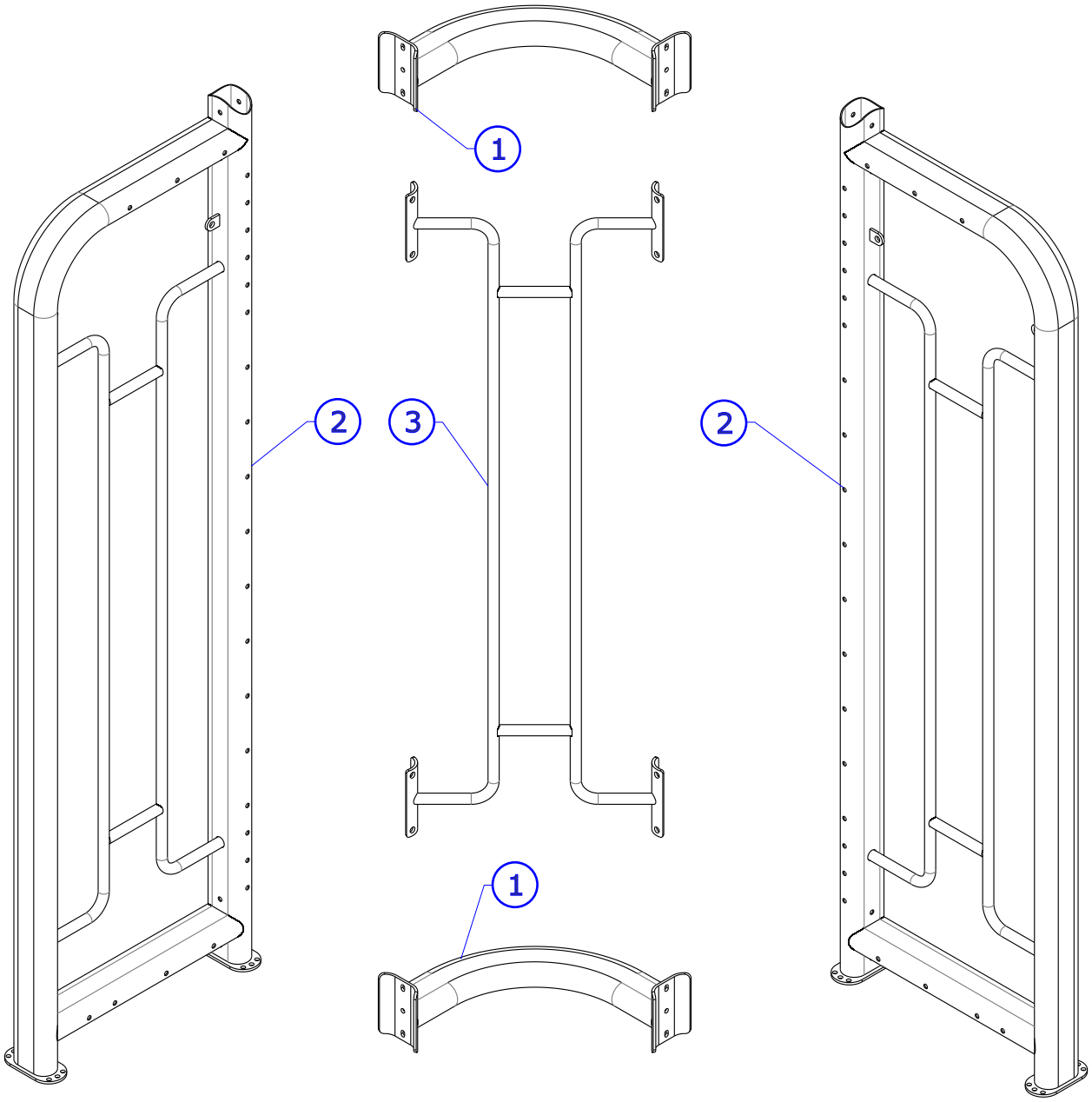
COMPONENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	SEE PAGE 29	ASSY, FTS, REBOUNDER	ANY
2	2	SEE PAGE 28	ASSY, FXT, REBOUNDER STATION	ANY
3	1	7571301	LABEL, SERIAL NUMBER, BLANK	-
4	1	8343101	TAG, BOLT TO FLOOR	-
5	8	3236214	SCREW, M10 X1.5 85MM	-
6	14	3236220	SCREW, M10 X1.5 130MM	-
7	2	3236221	SCREW, M10 X1.5 140MM	-
8	10	3236801	NUT, M10 HEX NYLOCK SS	-
9	14	7335401	NUT, M10 X 1.5 SOCKET HEAD	-
10	16	7385201	SPACER, .406 X .750 X .250	-
11	18	3236601	WASHER, 3/8 SAE SS	-
12	4	3237401	PLUG, 7/16" HOLE	-
13	1	89265XX	LABEL, ASTM, OLY VERT	-
14	1	92265XX	LABEL, FXT, REBOUNDER	-

FXTF-RB

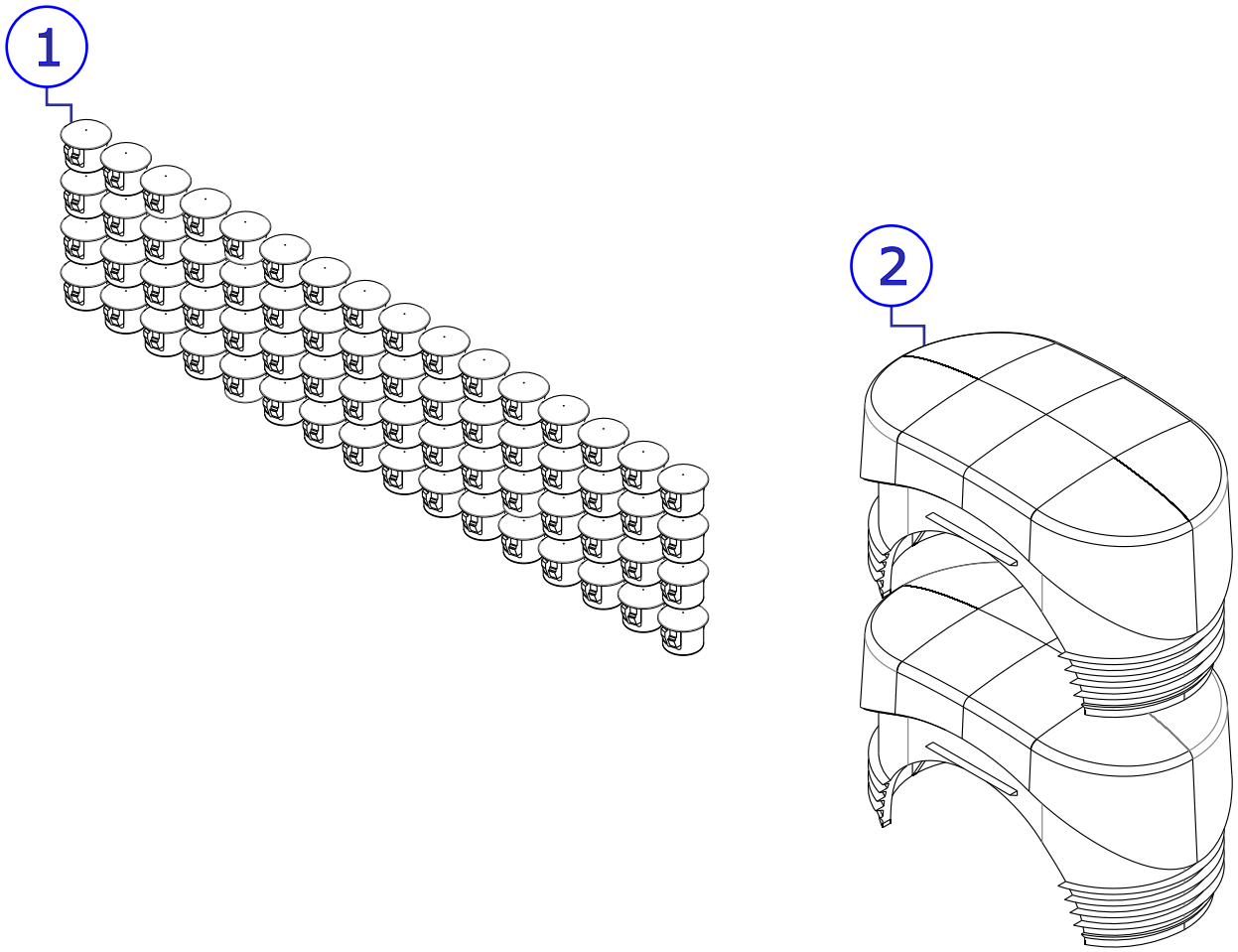
PAINTED WELDMENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	2	9001600	WLDMT, FXT, 90 DEG	ANY
2	2	9205600	WLDMT, FXT RB FRAME	ANY
3	1	9180500	WLDMT, FXT RB GUARD, CENTER	ANY

FXTF-RB-HDWR

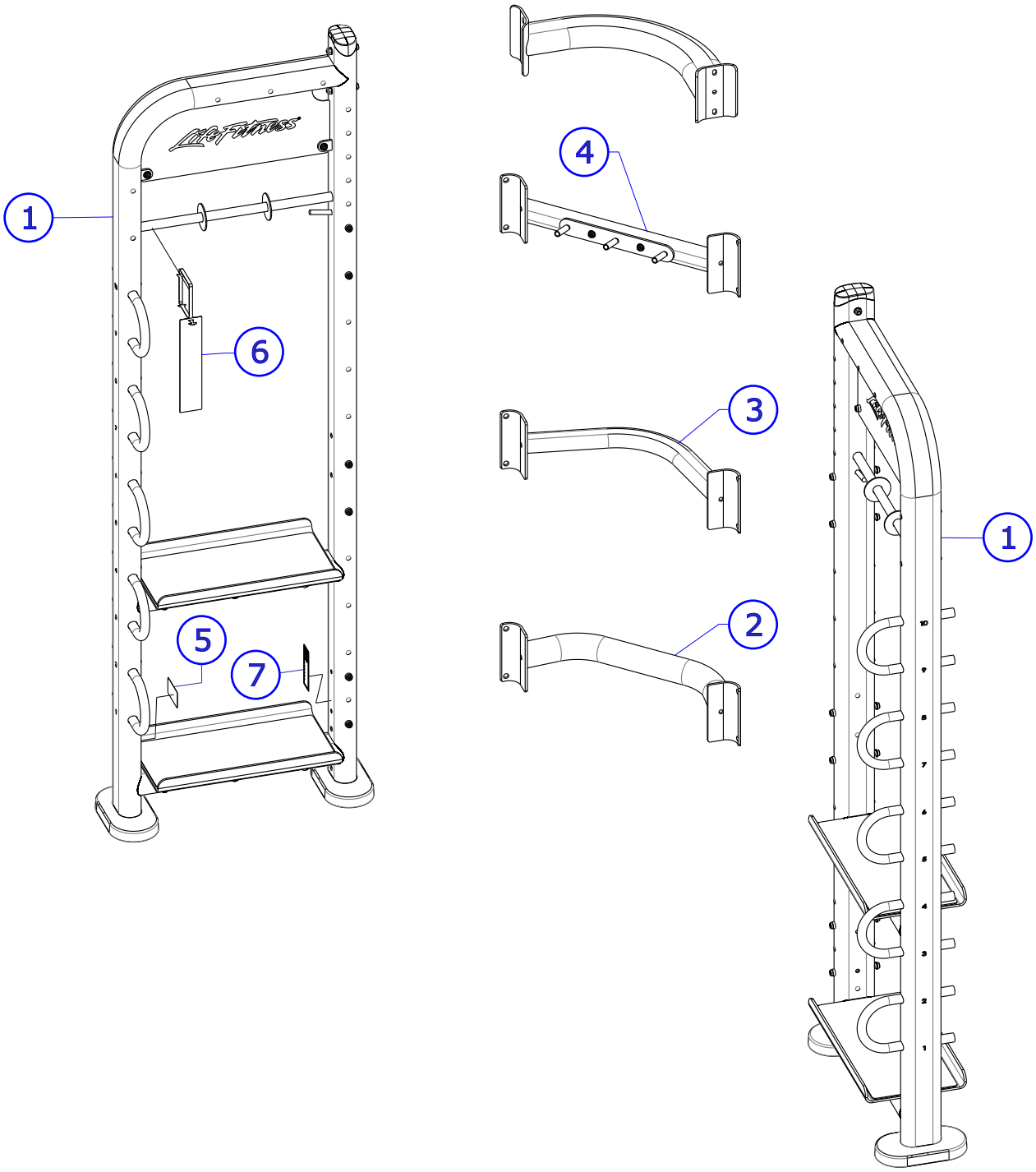
HARDWARE KIT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	64	3237401	PLUG, 7/16" HOLE
2	2	7333901	CAP, LARGE FLOV- END

FXTF-UU

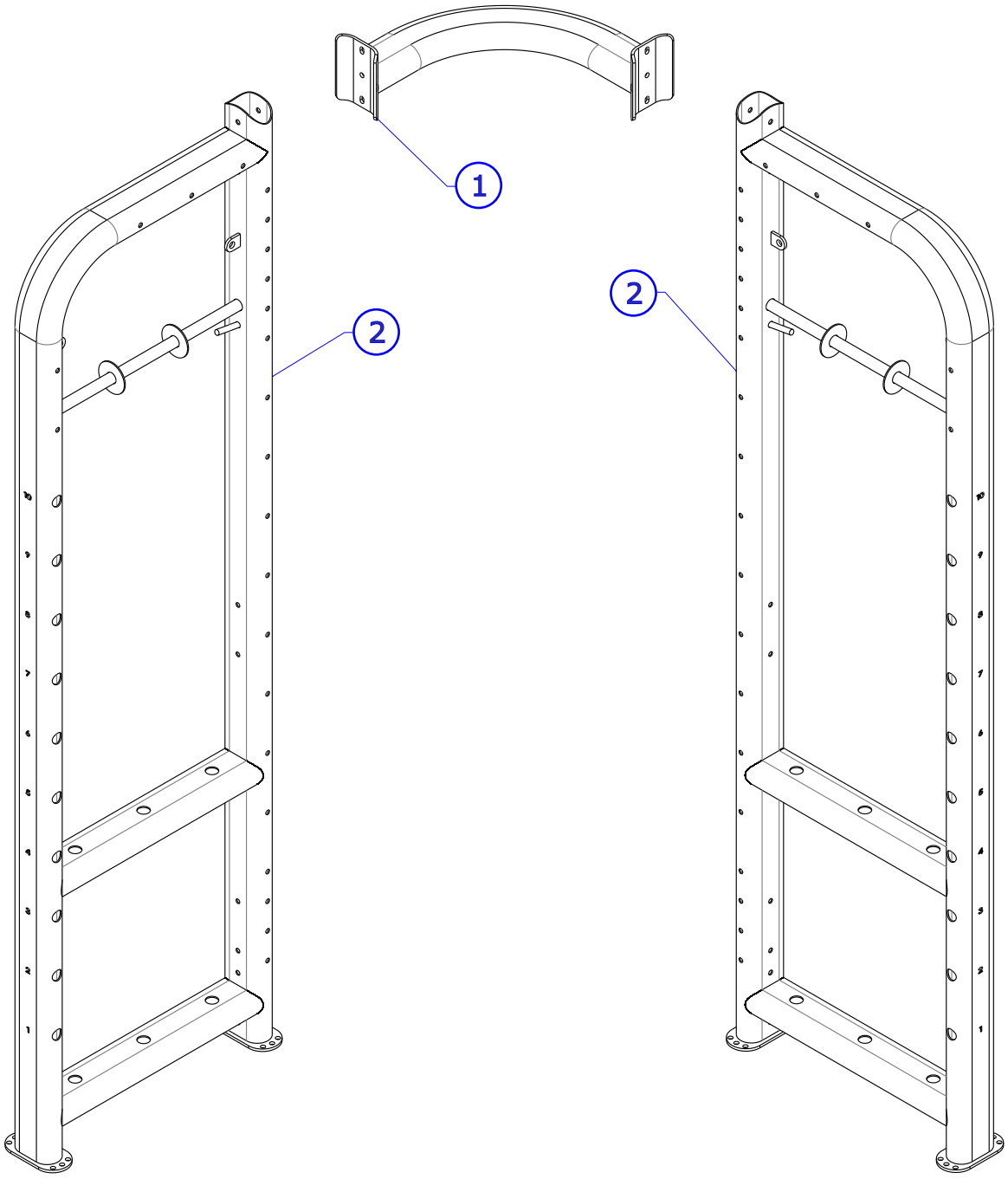
COMPONENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	2	SEE PAGE 26	ASSY, FXT, UNIVERSAL STATION	ANY
2	1	9055101	WLDMT, FXT, BATTLE ROPE, PLATED	CHROME
3	1	9103593	WLDMT, FXT, BAND PEG HWG	HW GRY
4	1	9106401	ASSY, FTS, PEG STORAGE	HW GRY
5	1	7571301	LABEL, SERIAL NUMBER, BLANK	-
6	1	8343101	TAG, BOLT TO FLOOR	-
7	2	89265XX	LABEL, ASTM, OLY VERT	-

FXTF-UU

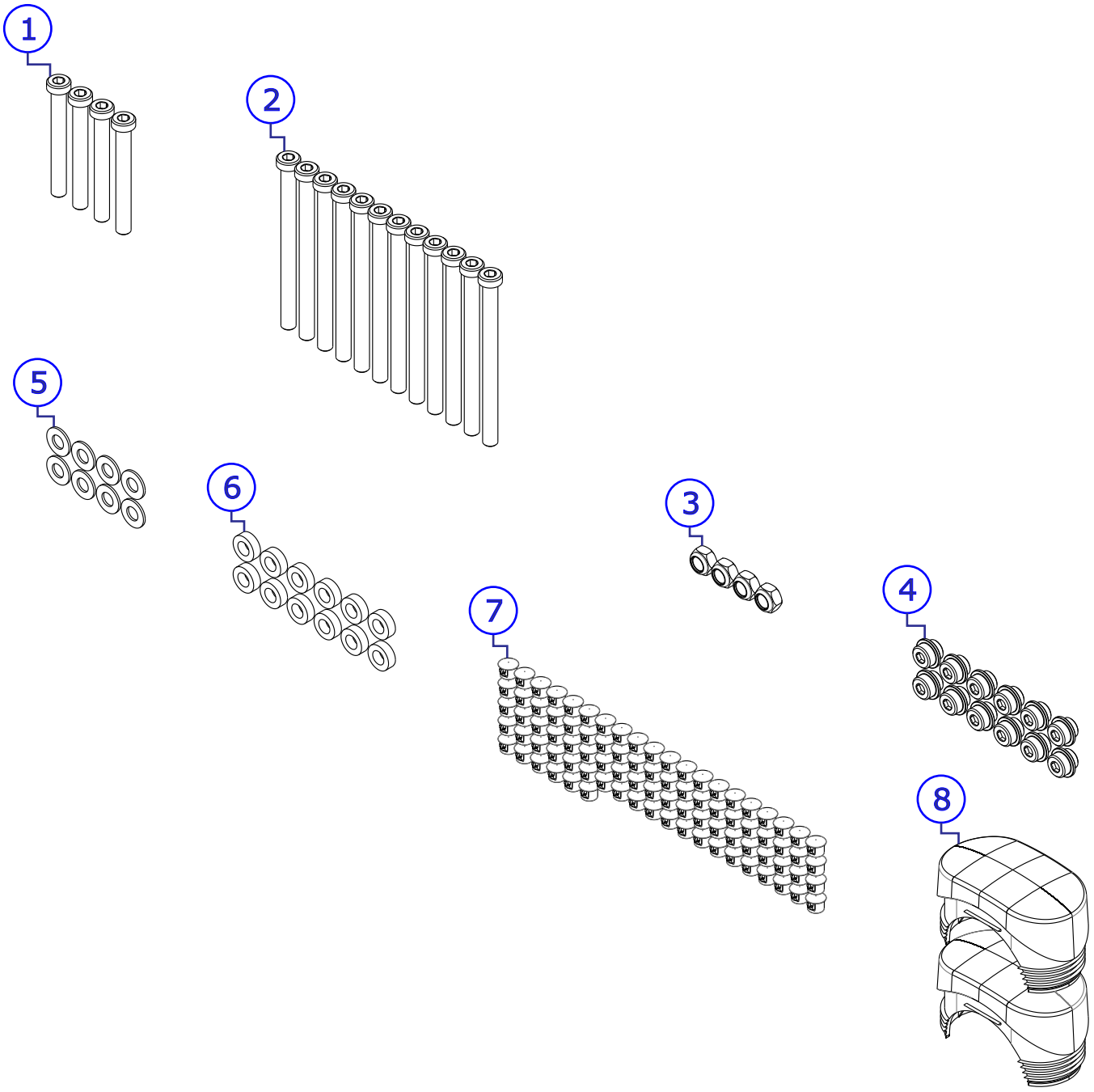
PAINTED WELDMENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9001600	WLDMT, FXT, 90 DEG	ANY
2	2	9001800	WLDMT, FXT, UNIVERSAL	ANY

FXTF-UU-HDWR

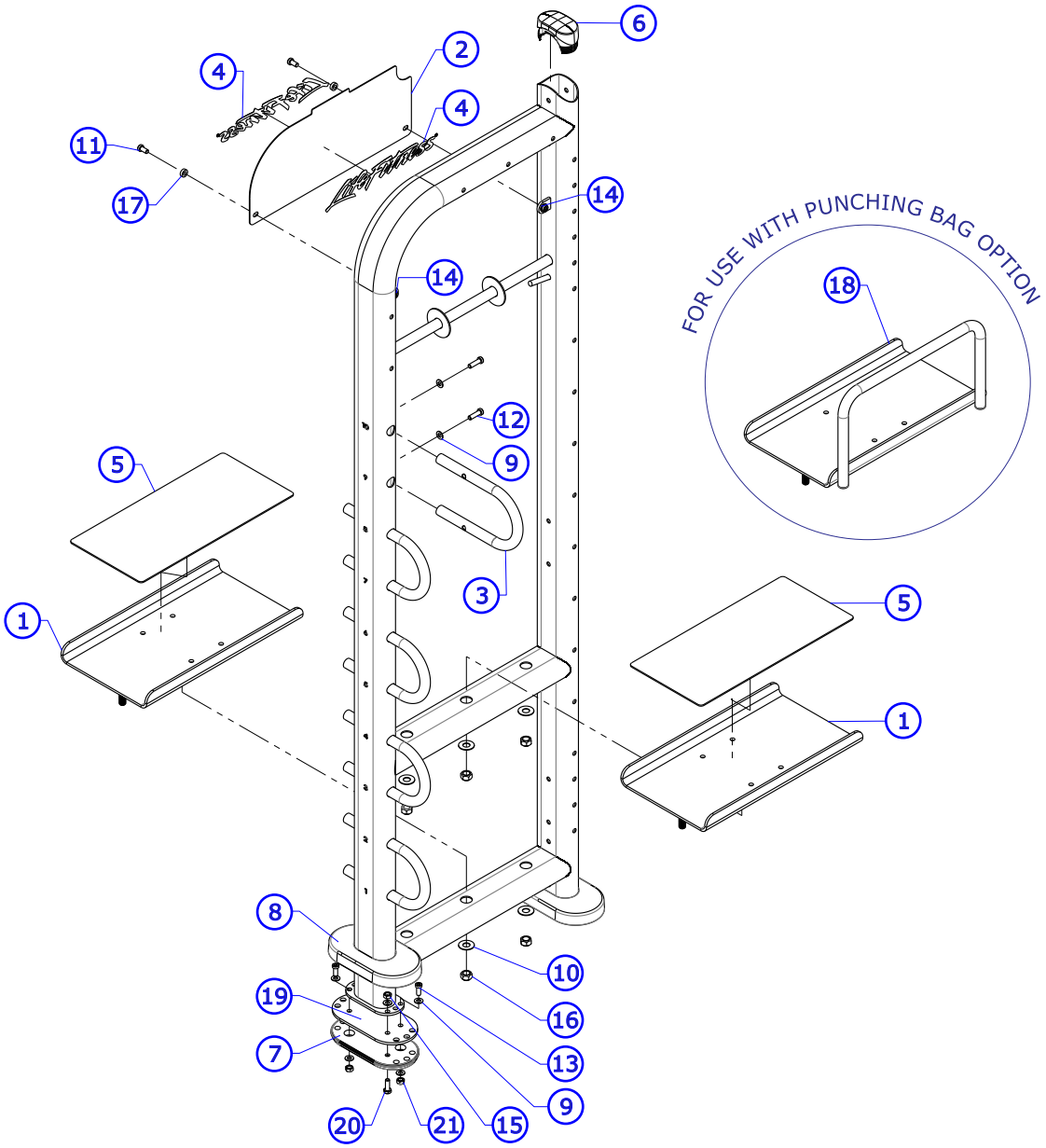
HARDWARE KIT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	4	3236214	SCREW, M10 X1.5 85MM
2	12	3236220	SCREW, M10 X1.5 130MM
3	4	3236801	NUT, M10 HEX NYLOCK SS
4	12	7335401	NUT, M10 X 1.5 SOCKET HEAD
5	8	3236601	WASHER, 3/8 SAE SS
6	12	7385201	SPACER, .406 X .750 X .250
7	86	3237401	PLUG, 7/16" HOLE
8	2	7333901	CAP, LARGE FLOV- END

FXTF

UNIVERSAL STATION

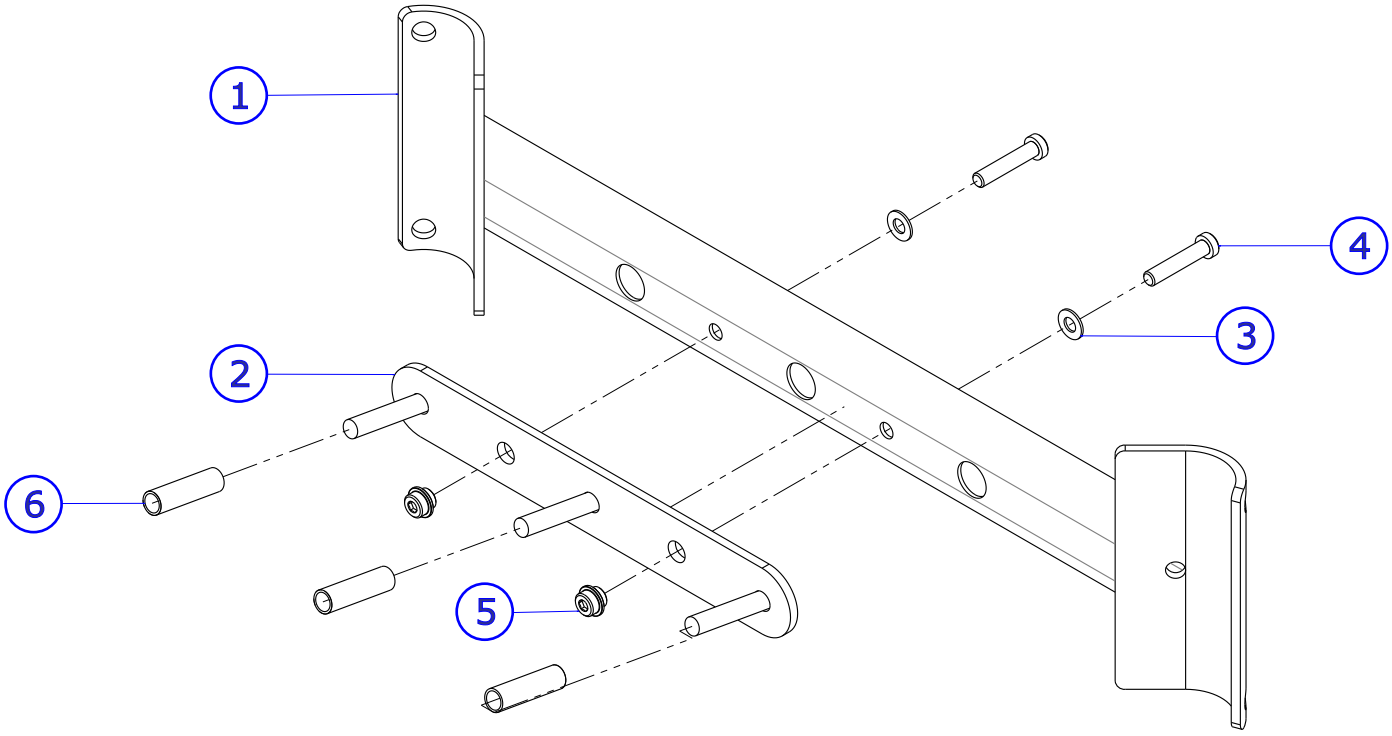


ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	2	9103993	WLDMT, FXT, STORAGE, UNIVERSAL HWG	HW GRY
2	1	9107593	FLAG, FXT UNIVERSAL	-
3	5	9013801	BROUND, FXT, U-HOOK	-
4	2	9120401	LABEL, LIFE FITNESS, WHITE	-
5	2	9126001	PAINT GUARD, FXT, UNIVERSAL	-
6	1	7333901	CAP, LARGE FLOV- END	-
7	2	9199101	FOOT, FXT FLOV - LARGE	-
8	2	9169201	COVER, FXT FOOT - LARGE	-
9	22	3236601	WASHER, 3/8 SAE SS	-
10	6	3236603	WASHER, 11/16 SAE SS	-
11	2	3236201	SCREW, M10 X1.5 20MM	-
12	10	3236204	SCREW, M10 X1.5 35MM	-
13	4	3236202	SCREW, M10 X1.5 25MM	-
14	2	7335401	NUT, M10 X 1.5 SOCKET HEAD	-
15	4	3254703	NUT, M10 X 1.5 HEX ZINC	-
16	6	3236804	NUT, M16 HEX NYLOCK SS	-
17	2	7385201	SPACER, .406 X .750 X .250	-
18	1	9216893	ASSY, FXT, STORAGE, PUNCHING BAG	HW GRY
19	2	9173101	PLATE, FXT FOOT - LARGE	-
20	4	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN	-
21	4	3236801	NUT, M10 HEX NYLOCK SS	-

FXTF

PEG STORAGE

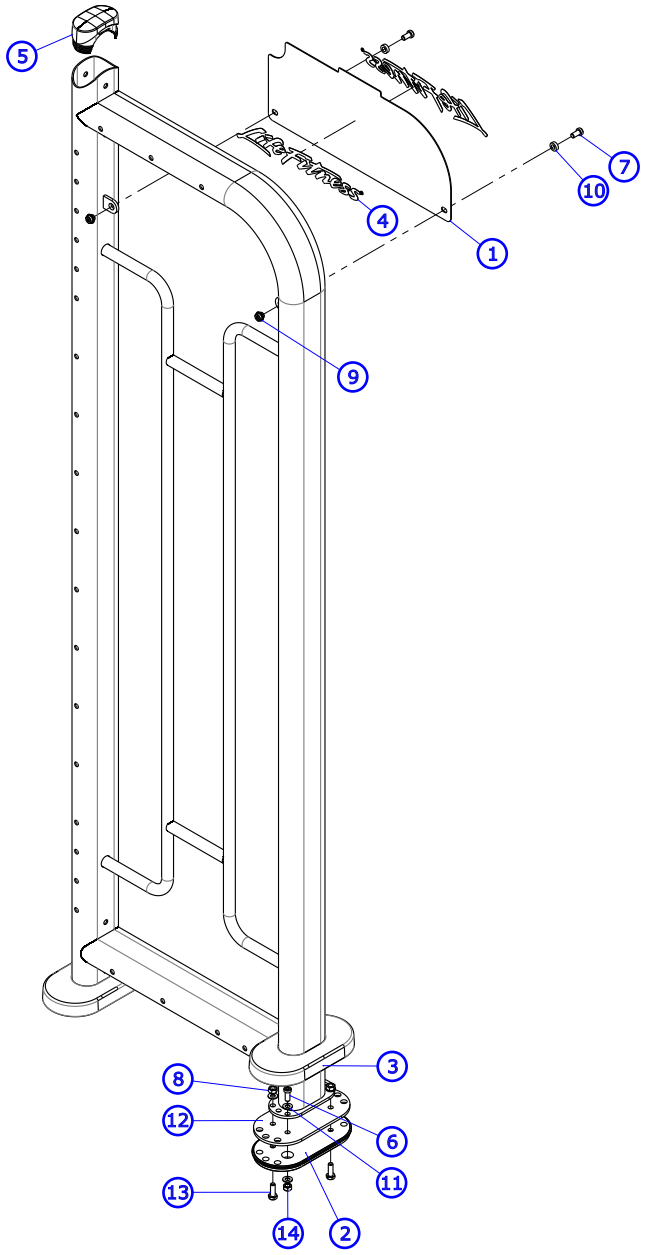
9106401
(DOES NOT SHIP WITH PUNCHING BAG OPTION)



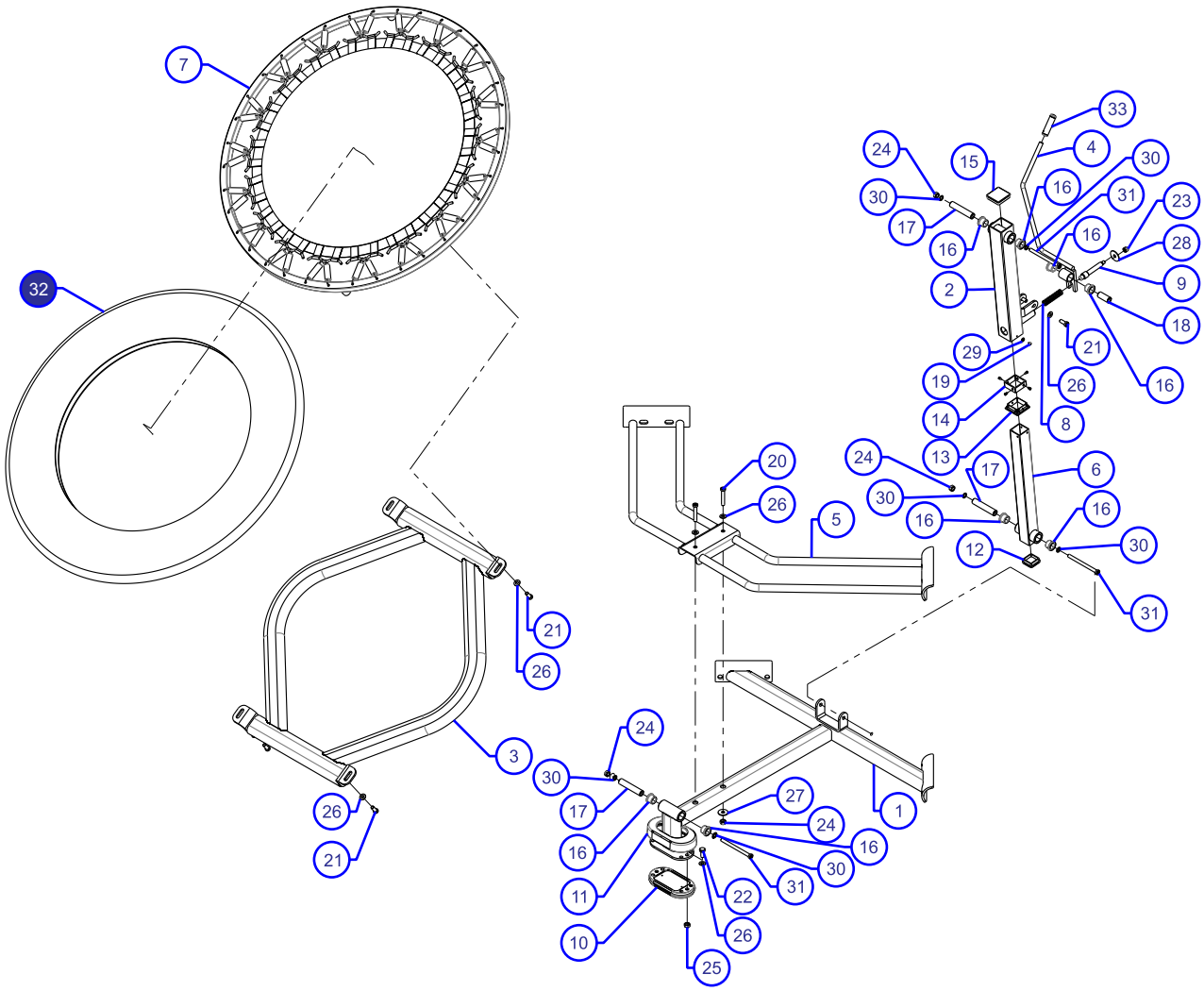
ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9106593	WLDMT, FXT, PEG STORAGE	HW GRY
2	1	7644893	WLDMT, CM ACC RACK, HWG	HW GRY
3	2	3236601	WASHER, 3/8 SAE SS	-
4	2	3236207	SCREW, M10 X1.5 50MM	-
5	2	7335401	NUT, M10 X 1.5 SOCKET HEAD	-
6	3	7749601	SLEEVE, .50" ID X 2.25"	-

FXTF

REBOUNDER STATION

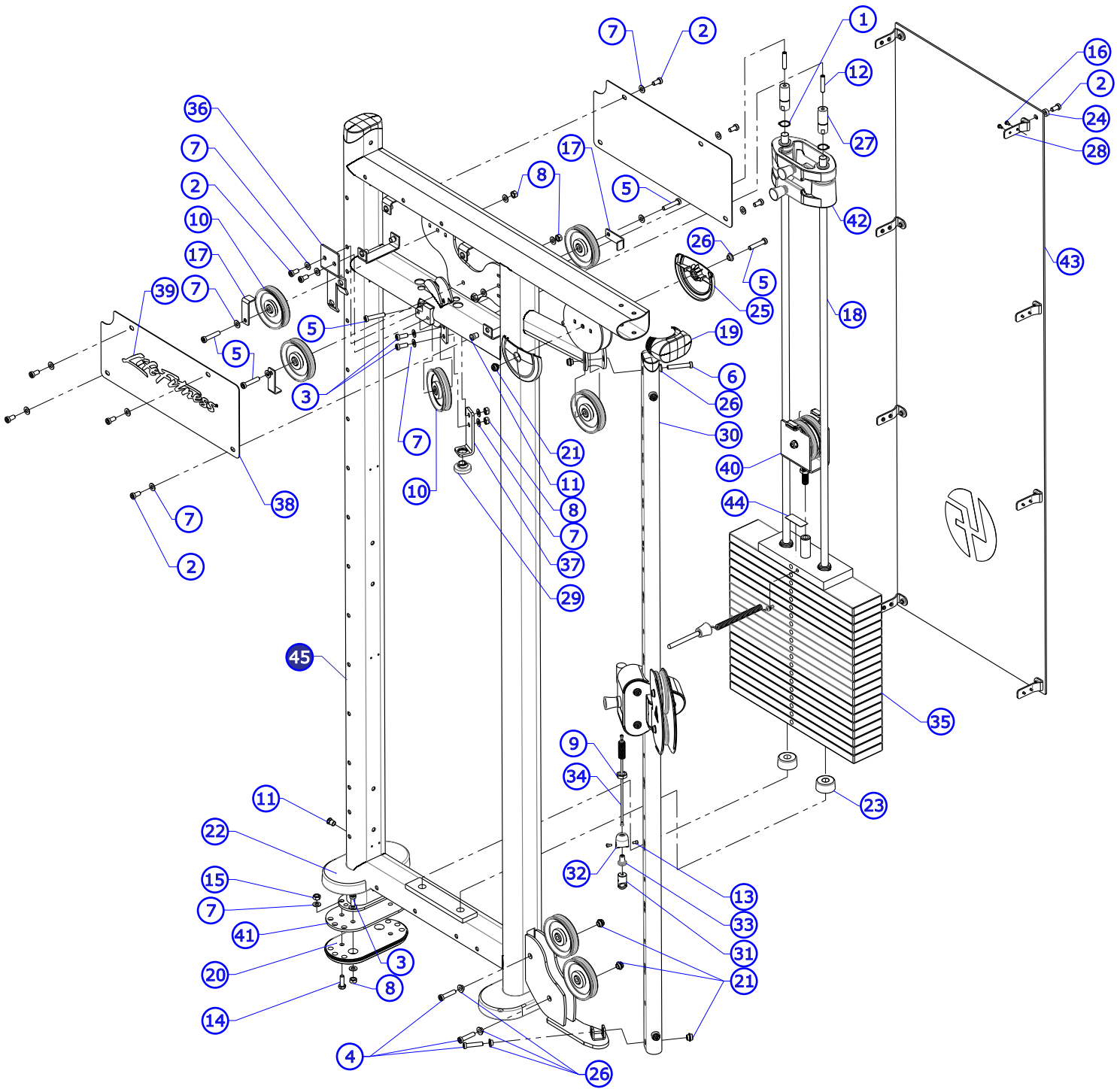


ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9107593	FLAG, FXT UNIVERSAL	-
2	2	9199101	FOOT, FXT FLOV - LARGE	-
3	2	9169201	COVER, FXT FOOT - LARGE	-
4	2	9120401	LABEL, LIFE FITNESS, WHITE	-
5	1	7333901	CAP, LARGE FLOV- END	-
6	4	3236202	SCREW, M10 X1.5 25MM	-
7	2	3236201	SCREW, M10 X1.5 20MM	-
8	4	3254703	NUT, M10 X 1.5 HEX ZINC	-
9	2	7335401	NUT, M10 X 1.5 SOCKET HEAD	-
10	2	7385201	SPACER, .406 X .750 X .250	-
11	12	3236601	WASHER, 3/8 SAE SS	-
12	2	9173101	PLATE, FXT FOOT - LARGE	-
13	4	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN	-
14	4	3236801	NUT, M10 HEX NYLOCK SS	-



ITEM NO.	QTY.	PART NO.	DESCRIPTION	COLOR
1	1	9454393	WLDMT, FXT, REBOUNDER, BASE	HW GRAY
2	1	9230293	WLDMT, FXT, REBOUNDER, RECEIVER HWG	HW GRAY
3	1	9454493	WLDMT, FXT, REBOUNDER, BACK FRAME HWG	HW GRAY
4	1	9057793	WLDMT, FXT, REBOUNDER, HANDLE HWG	HW GRAY
5	1	9104393	WLDMT, FXT, REBOUNDER, RACK HWG	HW GRAY
6	1	9230501	WLDMT, FXT, REBOUNDER, ADJUST SLIDE	-
7	1	9053001	ASSY, FXT, REBOUNDER TRAMPOLINE	HW GRAY
8	1	7748701	SPRING, PULL PIN - STRONG	-
9	1	7351301	PIN, PULL X 4.375	-
10	1	7334001	FOOT, 2.50 X 4.49 FLOV	-
11	1	7340201	COVER, FOOT - STRAIGHT	-
12	1	7477501	CAP, END, 1-3/4 SQ, 11GA SGR	-
13	1	7660101	INSERT: FWMAB PLASTIC SEAT 2 X 2	-
14	1	7662301	BUSHING, FWMAB SLIDE	-
15	1	7689901	CAP, END 2.25 X 2.25	-
16	8	3104901	.75" ID 1.00" OD BRONZE BUSHING	-
17	3	9447601	TUBE, 0.75 DIA X 3.83	-
18	1	7324802	SHAFT, TAPPED 0.75 DIA X 1.800	-
19	2	3270604	SCREW, #10-32 X .25 TRX PAN ST BZ	-
20	2	3236209	SCREW, M10 X1.5 60MM	-
21	2	3236202	SCREW, M10 X1.5 25MM	-
22	2	3251202	SCREW, M10 X1.5 X 25MM UNS HEX CS ST ZN	-
23	1	3102802	NUT, NYLOCK 3/8-16	-
24	5	3236801	NUT, M10 HEX NYLOCK SS	-
25	2	3254703	NUT, M10 X 1.5 HEX ZINC	-
26	6	3236601	WASHER, 3/8 SAE SS	-
27	2	3236602	WASHER, 3/8 ID X 1.25 OD SS	-
28	1	3236701	WASHER, FENDER 3/8" ID X 1.5" OD SS	-
29	2	3114407	WASHER, SAE #10	-
30	6	3239503	WSH, .375 IN-D ST ZN	-
31	3	3236220	SCREW, M10 X1.5 130MM	-
32	1	91049XX	COVER, FXT REBOUNDER	ANY
33	1	7681901	HANDLE, REMOTE, SHADOW GRAY	-
		7681903	HANDLE, REMOTE, YELLOW	

LEFT HAND CABLE TOWER

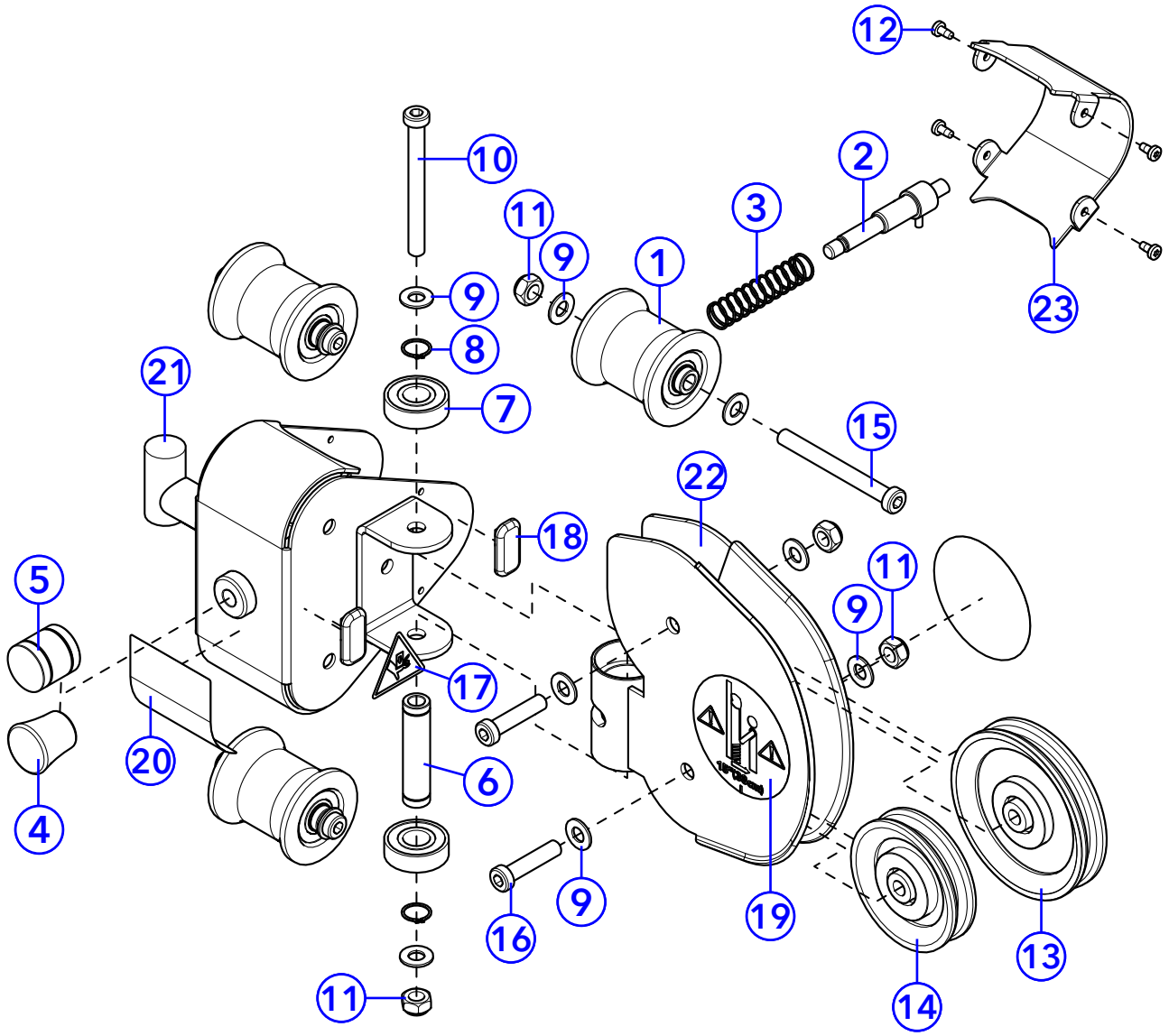


SEE PAGE 31 FOR LEGEND

ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	2	3232421	RING, BRE .940, 5100-100 ST PP B	-
2	18	3236201	SCREW, M10 X1.5 20MM	-
3	6	3236202	SCREW, M10 X1.5 25MM	-
4	3	3236206	SCREW, M10 X1.5 45MM	-
5	5	3236207	SCREW, M10 X1.5 50MM	-
6	1	3236209	SCREW, M10 X1.5 60MM	-
7	32	3236601	WASHER, 3/8 SAE SS	-
8	9	3236801	NUT, M10 HEX NYLOCK SS	-
9	1	3236902	NUT, HEX JAM M16 X 2 SS	-
10	7	3237801	PULLEY, 4.5" OD	-
11	9	3238601	M10X1.5 BLIND THREADED INSERT (HEX)	-
12	2	3240502	M10 X 1.5 X 50 HXS NO CUP ST BO	-
13	2	3250002	M5 X 0.8 HXS SOC CS ST BZ X 8	-
14	4	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN	-
15	4	3254703	NUT, M10 X 1.5 HEX ZINC	-
16	16	3270601	SCREW, #10-32 TRX PAN ST BZ	-
17	3	6757701	CLIP, CABLE 2-7/8 X 1 X 1	-
18	2	7328618	GUIDE ROD, .75 OD SOLID 71.50	-
19	1	7333901	CAP, LARGE FLOV- END	-
20	2	9199101	FOOT, FXT FLOV - LARGE	-
21	5	7335401	NUT, M10 X 1.5 SOCKET HEAD	-
22	2	9169201	COVER, FXT FOOT - LARGE	-
23	2	7352101	CUSHION, WEIGHT STACK	-
24	8	7385201	SPACER, .406 X .750 X .250	-
25	2	7630001	COVER, PULLEY BOLTED PARTIAL	-
26	5	7630101	RETAINER, CM/MJ, PULLEY	-
27	2	7634401	RETAINER, CM/MJ, GUIDEROD	-
28	8	7642095	BRKT, CM/MJ, REAR SHROUD SG	SHD GRY
29	1	7642301	BUMPER, CM/MJ, PLUG	-
30	1	7708401	ASSY, CM/MJ, ADJ PLLY COLUMN	-
31	1	8943601	LINK, CM/MJ, CABLE END	-
32	1	8943701	HSNG, CM/MJ, CABLE END	-
33	1	8943801	INSERT, CM/MJ, CABLE END	-
34	1	8946908	CABLE, CMDAP	-
35	1	SEE PAGE 34	ASSY, 390LB STACK W/O PIN	-
36	1	9035601	STRIKER PLATE, INCR. WGT.	-
37	1	9102895	BRKT, STACK BUMPER MOUNT SGR	-
38	2	9107193	FLAG, FXT CC HWG	HW GRY
39	2	9120401	LABEL, LIFE FITNESS, WHITE	-
40	1	9128495	ASSY, CMDAP STACK PULLEYS -SGY	SHD GRY
41	2	9173101	PLATE, FXT FOOT - LARGE	-
42	2	9102601	ASSY, INCREMENT WGT.	SHD GRY
43	1	8353201	SHROUD, CM/MJ REAR	-
44	1	77445XX	LABEL, WEIGHT AT HANDLE	-
45	1	9002600	WLDMT, FXT, CABLE COLUMN, LH	ANY

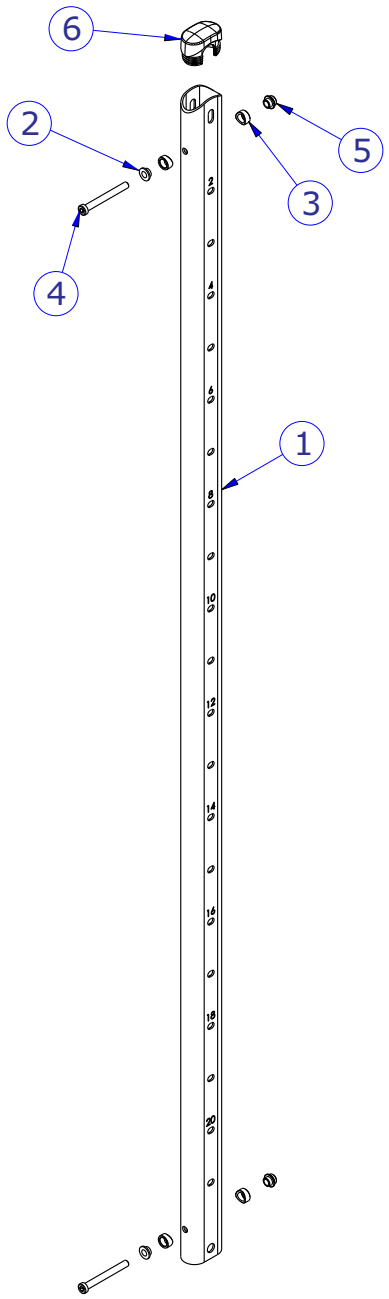
FXTF

LEFT HAND CARRIAGE ASSY.



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	3	7637901	ASSY, ROLLER-CONCAVE	-
2	1	1002880-0001	ASSY, CM/MJ PIN-PULL, BEVEL NOSE	-
3	1	7351501	SPRING, PULL PIN LARGE	-
4	1	7351501	KNOB, TULIP STYLE	-
5		7424803	KNOB, POP PIN, YELLOW	-
6	1	7645401	SHAFT, CM/MJ, 6203 BRNG	-
7	2	3245901	BEARING, 6203	-
8	2	3232413	RING, BRE .631, 5100-66, ST PP B	-
9	12	3236601	WASHER, 3/8 SAE SS	-
10	1	3236217	SCREW, M10 X1.5 100MM	-
11	6	3236801	NUT, M10 HEX NYLOCK SS	-
12	4	3270601	SCREW, #10-32 X 3/8 TRX PAN ST BZ	-
13	1	3237801	PULLEY, 1/4 IN CABLE (T3), 4.5 IN OD	-
14	1	3245701	PULLEY, 3.5" OD, 10MM ID	-
15	3	3236216	SCREW, M10 X1.5 95MM	-
16	2	3236206	SCREW, M10 X1.5 45MM	-
17	1	8039501	LABEL, WARNING, TRIANGLE, 10-0099-067, BNR	-
18	2	7570801	GUARD, PAINT 1.25 x .75 x .25	-
19	2	1011299-0001	LABEL: WARNING, ADJ CARRIAGE	-
20	1	7821001	LABEL, WARNING ADJ CARRIAGE	-
21	1	8346701	WLDMT, CMDAP LH CARRIAGE	ANY
22	1	7633301	WLDMT, CM/MJ, SWIVEL PULLEY	ANY
23	1	7631801	BRKT, CM/MJ, CARRIAGE SHROUD	ANY

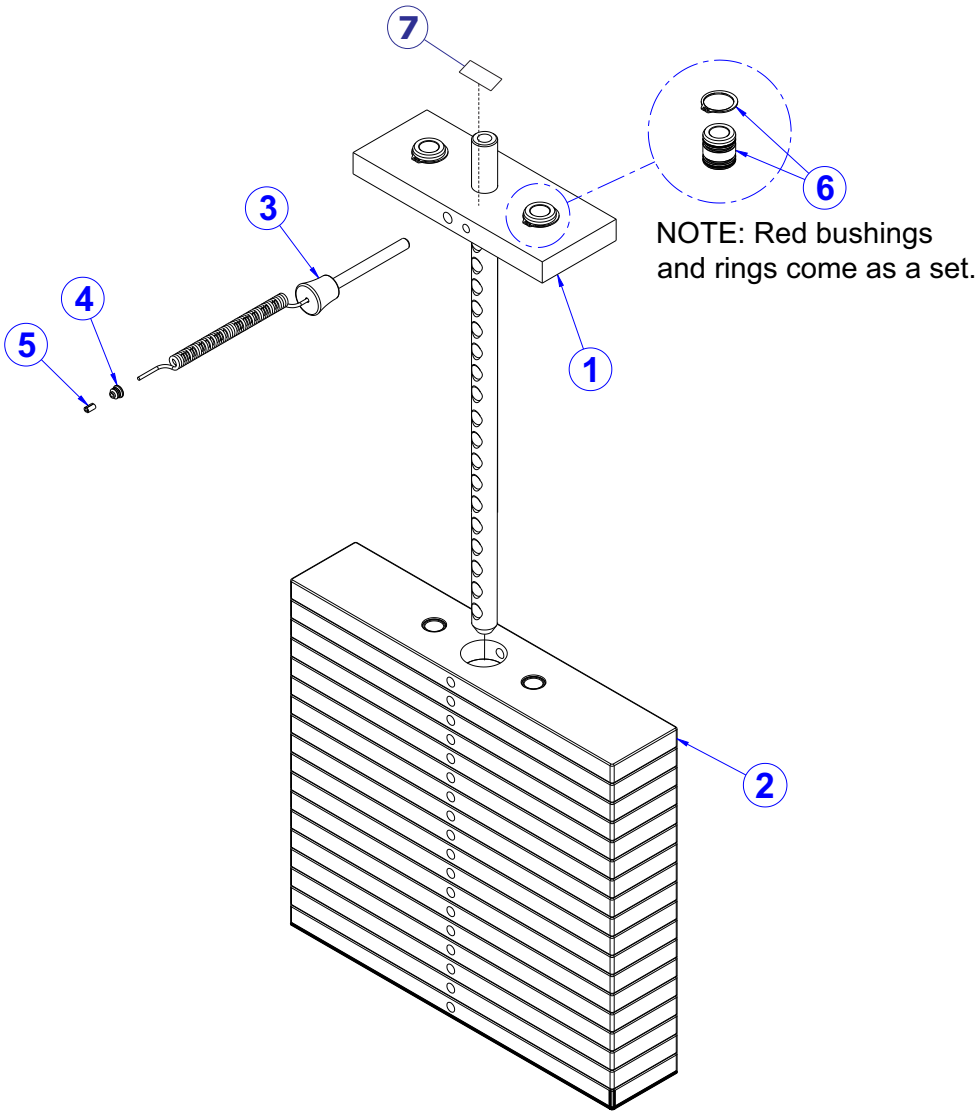
ADJ. PULLEY COLUMN



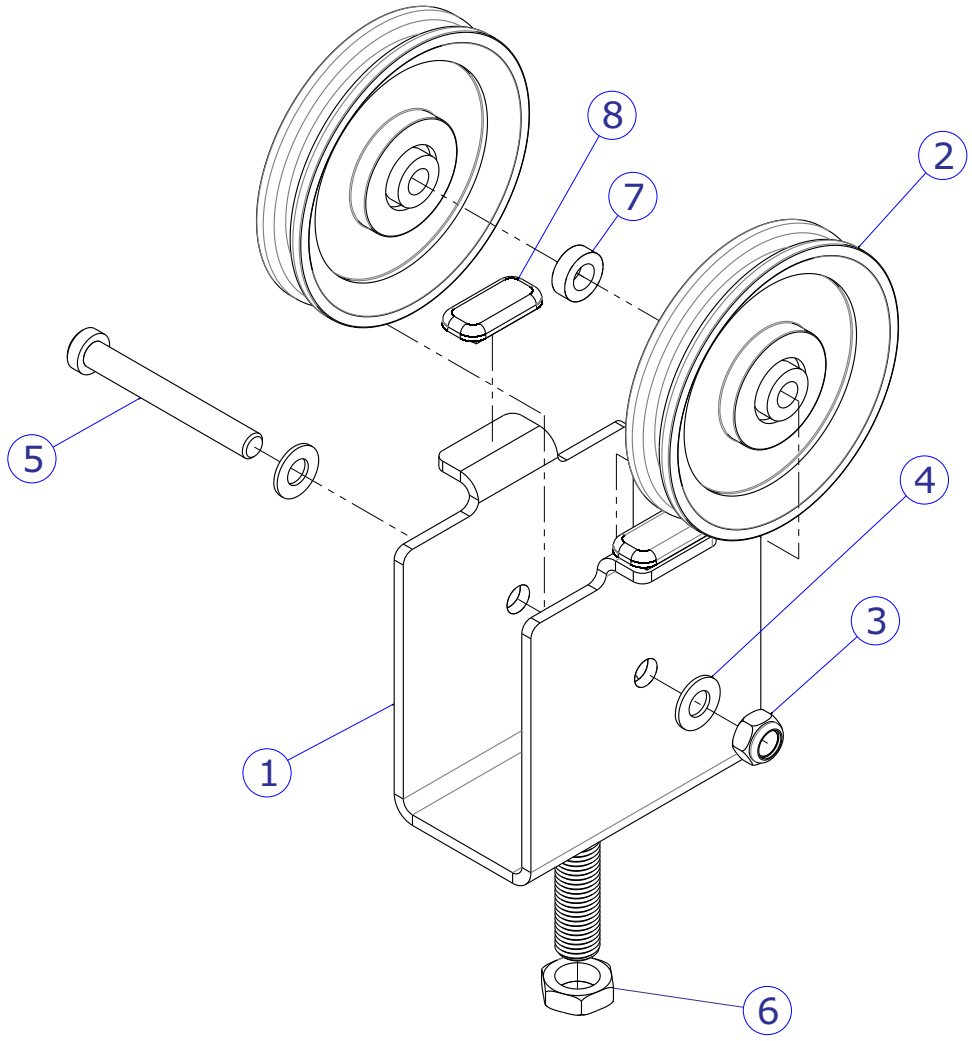
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8264101	TUBE, CM/MJ ADJ COLUMN
2	4	7645501	SPACER, CM/MJ, SM FLOV CONCAVE
3	2	7630101	RETAINER, CM/MJ, PULLEY
4	2	3236215	SCREW, M10 X1.5 90MM
5	2	7335401	NUT, M10 X 1.5 SOCKET HEAD
6	1	7333801	CAP, SMALL FLOV- END

WEIGHT PLATE LABELS

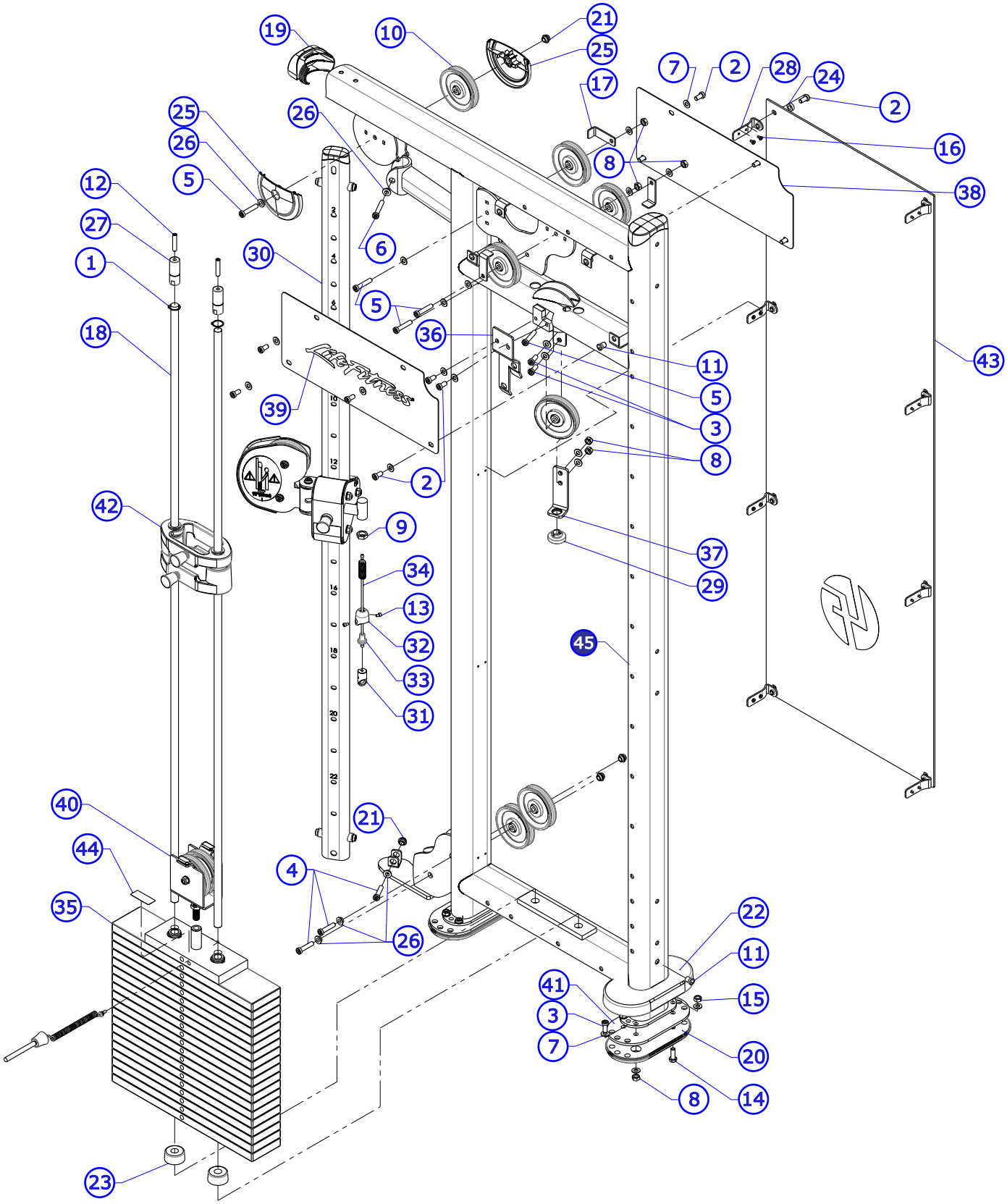
PART NO.	DESCRIPTION
9138101	LABEL, WGHT STK, 97.5 LBS
9138201	LABEL, WGHT STK, 48.75 KG



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8920201	19 HOLE HEAD PLATE/BAYONET SER. KIT ASSY
2	19	7328401	WEIGHT PLATE, 20 LB
3	1	7353001	ASSY, SELECTOR PIN
		8981903	ASSY, WT STACK SELECTOR PIN, SRT - YEL
4	1	7356501	PLUG, LANYARD ATTACHMENT
5	1	7523601	CRIMP, CABLE
6	2	7338001	BUSHING, HEADPLATE
7	1	7744501	LABEL, WEIGHT AT HANDLE-ENG
		7744502	LABEL, WEIGHT AT HANDLE-GER
		7744503	LABEL, WEIGHT AT HANDLE-FRN
		7744504	LABEL, WEIGHT AT HANDLE-SPN
		7744505	LABEL, WEIGHT AT HANDLE-ITL
		7744506	LABEL, WEIGHT AT HANDLE-DUT
		7744507	LABEL, WEIGHT AT HANDLE-JAP
		7744508	LABEL, WEIGHT AT HANDLE-POR
		7744510	LABEL, WEIGHT AT HANDLE-RUS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9036295	WLDMT, FLOATING PULLEY	SHADOW GRAY
2	2	3237801	PULLEY, 4.5" OD	-
3	1	3236801	NUT, M10 HEX NYLOCK SS	-
4	2	3236601	WASHER, 3/8 SAE SS	-
5	1	3236213	SCREW, M10 X1.5 80MM	-
6	1	3236902	NUT, HEX JAM M16 X 2 SS	-
7	1	7385201	SPACER, .406 X .750 X .250	-
8	2	7570801	GUARD, PAINT 1.25"x.75"x.25"	-

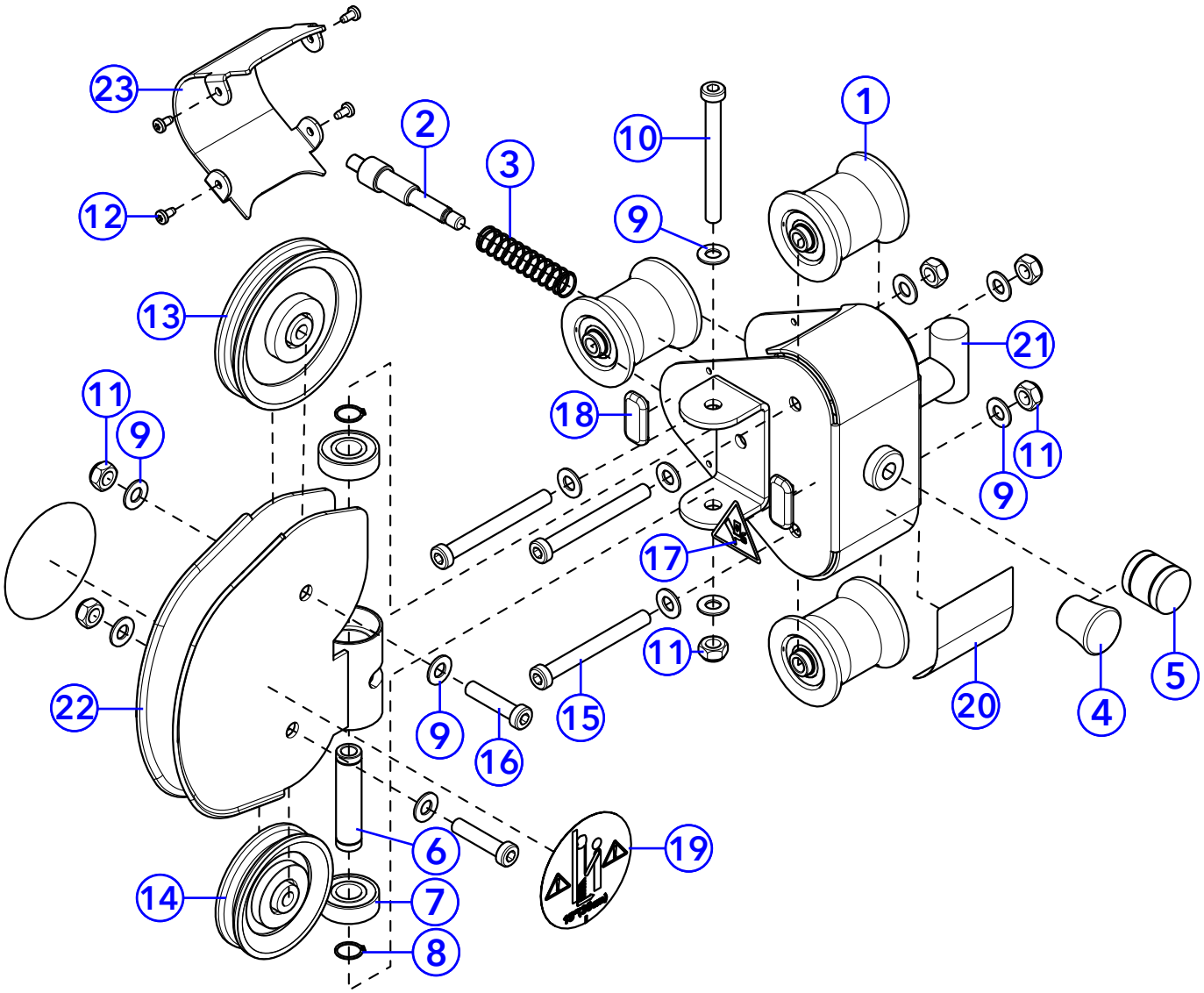


SEE PAGE 37 FOR LEGEND

ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	2	3232421	RING, BRE .940, 5100-100 ST PP B	-
2	18	3236201	SCREW, M10 X1.5 20MM	-
3	6	3236202	SCREW, M10 X1.5 25MM	-
4	3	3236206	SCREW, M10 X1.5 45MM	-
5	5	3236207	SCREW, M10 X1.5 50MM	-
6	1	3236209	SCREW, M10 X1.5 60MM	-
7	32	3236601	WASHER, 3/8 SAE SS	-
8	9	3236801	NUT, M10 HEX NYLOCK SS	-
9	1	3236902	NUT, HEX JAM M16 X 2 SS	-
10	7	3237801	PULLEY, 4.5" OD	-
11	9	3238601	M10X1.5 BLIND THREADED INSERT (HEX)	-
12	2	3240502	M10 X 1.5 X 50 HXS NO CUP ST BO	-
13	2	3250002	M5 X 0.8 HXS SOC CS ST BZ X 8	-
14	4	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN	-
15	4	3254703	NUT, M10 X 1.5 HEX ZINC	-
16	16	3270601	SCREW, #10-32 TRX PAN ST BZ	-
17	3	6757701	CLIP, CABLE 2-7/8 X 1 X 1	-
18	2	7328618	GUIDE ROD, .75 OD SOLID 71.50	-
19	1	7333901	CAP, LARGE FLOV- END	-
20	2	9199101	FOOT, FXT FLOV - LARGE	-
21	5	7335401	NUT, M10 X 1.5 SOCKET HEAD	-
22	2	9169201	COVER, FXT FOOT - LARGE	-
23	2	7352101	CUSHION, WEIGHT STACK	-
24	8	7385201	SPACER, .406 X .750 X .250	-
25	2	7630001	COVER, PULLEY BOLTED PARTIAL	-
26	5	7630101	RETAINER, CM/MJ, PULLEY	-
27	2	7634401	RETAINER, CM/MJ, GUIDEROD	-
28	8	7642095	BRKT, CM/MJ, REAR SHROUD SG	SHD GRY
29	1	7642301	BUMPER, CM/MJ, PLUG	-
30	1	7708401	ASSY, CM/MJ, ADJ PLLY COLUMN	-
31	1	8943601	LINK, CM/MJ, CABLE END	-
32	1	8943701	HSNG, CM/MJ, CABLE END	-
33	1	8943801	INSERT, CM/MJ, CABLE END	-
34	1	8946908	CABLE, CMDAP	-
35	1	SEE PAGE 34	ASSY, 390LB STACK W/O PIN	-
36	1	9035601	STRIKER PLATE, INCR. WGT.	-
37	1	9102895	BRKT, STACK BUMPER MOUNT SGR	SHD GRY
38	2	9107193	FLAG, FXT CC HWG	HW GRY
39	2	9120401	LABEL, LIFE FITNESS, WHITE	
40	1	9128495	ASSY, CMDAP STACK PULLEYS -SGY	SHD GRY
41	2	9173101	PLATE, FXT FOOT - LARGE	
42	2	9102601	ASSY, INCREMENT WGT.	SHD GRY
43	1	8353201	SHROUD, CM/MJ REAR	-
44	1	77445XX	LABEL, WEIGHT AT HANDLE	-
45	1	9002300	WLDMT, FXT, CABLE COLUMN, RH	ANY

FXTF

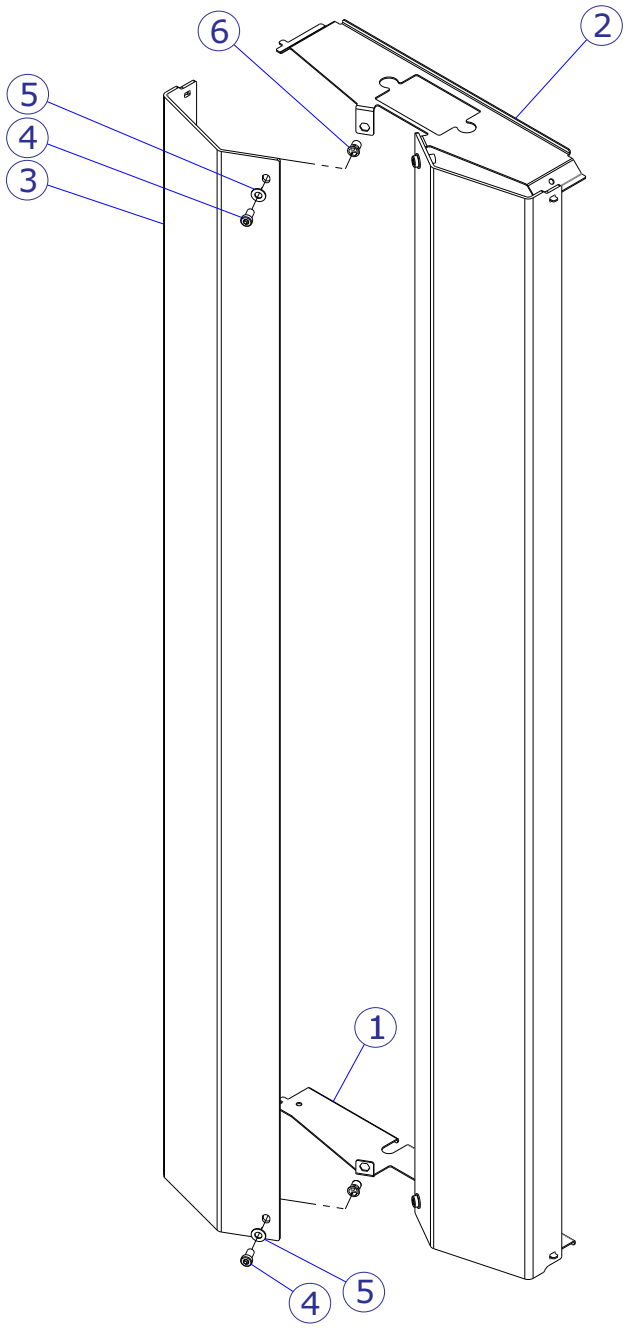
RIGHT HAND CARRIAGE ASSY.



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	3	7637901	ASSY, ROLLER-CONCAVE	-
2	1	1002880-0001	ASSY, CM/MJ PIN-PULL, BEVEL NOSE	-
3	1	7351501	SPRING, PULL PIN LARGE	-
4	1	7351501	KNOB, TULIP STYLE	-
5		7424803	KNOB, POP PIN, YELLOW	-
6	1	7645401	SHAFT, CM/MJ, 6203 BRNG	-
7	2	3245901	BEARING, 6203	-
8	2	3232413	RING, BRE .631, 5100-66, ST PP B	-
9	12	3236601	WASHER, 3/8 SAE SS	-
10	1	3236217	SCREW, M10 X1.5 100MM	-
11	6	3236801	NUT, M10 HEX NYLOCK SS	-
12	4	3270601	SCREW, #10-32 X 3/8 TRX PAN ST BZ	-
13	1	3237801	PULLEY, 1/4 IN CABLE (T3), 4.5 IN OD	-
14	1	3245701	PULLEY, 3.5" OD, 10MM ID	-
15	3	3236216	SCREW, M10 X1.5 95MM	-
16	2	3236206	SCREW, M10 X1.5 45MM	-
17	1	8039501	LABEL, WARNING, TRIANGLE, 10-0099-067, BNR	-
18	2	7570801	GUARD, PAINT 1.25 x .75 x .25	-
19	2	1011299-0001	LABEL: WARNING, ADJ CARRIAGE	-
20	1	7821001	LABEL, WARNING ADJ CARRIAGE	-
21	1	8346901	WLDMT, CMDAP RH CARRIAGE	ANY
22	1	7633301	WLDMT, CM/MJ, SWIVEL PULLEY	ANY
23	1	7631801	BRKT, CM/MJ, CARRIAGE SHROUD	ANY

OPTIONS

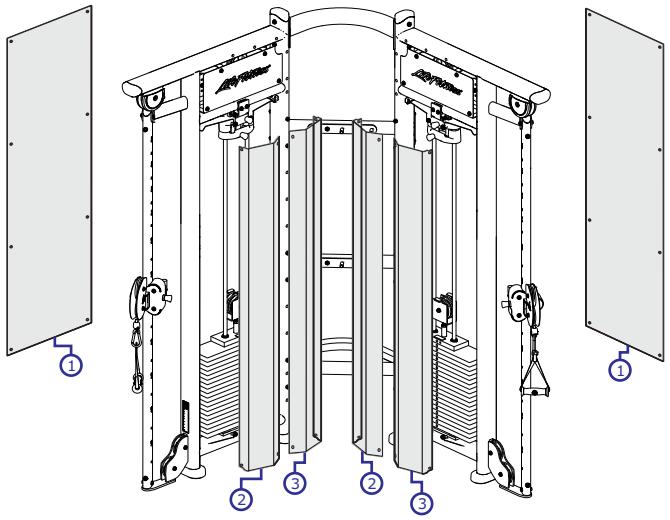
FRONT SHROUD OPTION



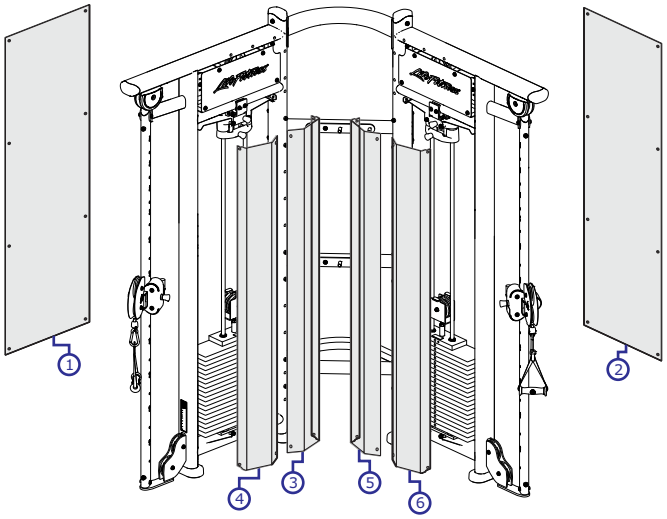
ITEM NO.	PART NO.	QTY.	DESCRIPTION	FRAME COLOR
1	9035995	1	BRKT, SHROUD, CMDAP, BOTTOM, SG	SHADOW GRAY
2	9035795	1	BRKT, SHROUD, CMDAP, TOP, SG	SHADOW GRAY
3	9035801	2	SHROUD, CM/MJ FRONT	-
4	3236201	4	M10 X 1.5 X 20 SHCS, LOW HEAD	
5	3236601	4	WASHER,3/8 SAE STAINLESS STEEL	
6	3238601	4	M10X1.5 BLIND THRD INSERT(HEX)	

OPTIONS

SHROUD STACK WRAPS



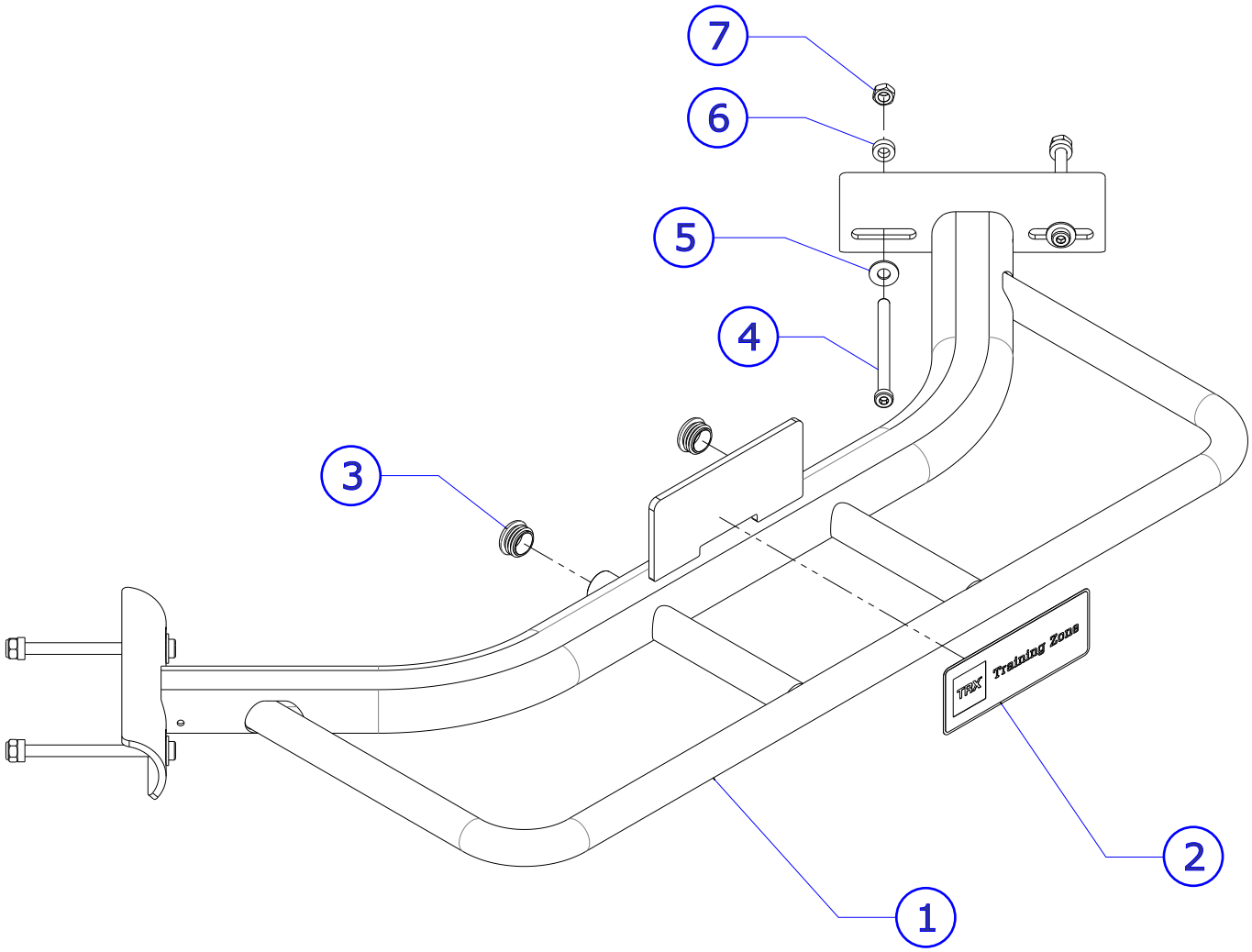
	ITEM NO.	QTY.	PART NO.	DESCRIPTION
BAMBOO	1	2	8951401	SHROUD, CM/MJ, REAR -BAMBOO
	2	2	9147801	SHROUD, FNT, LT -BAMBOO
	3	2	9147701	SHROUD, CM/MJ, FNT, RT -BAMBOO
BRONZE	1	2	8951801	SHROUD, CM/MJ, REAR -BRONZE
	2	2	9148701	SHROUD, FNT, LT -BRONZE
	3	2	9148601	SHROUD, FNT, RT -BRONZE
ROSEWOOD	1	2	8952201	SHROUD, CM/MJ, REAR -ROSEWOOD
	2	2	9149601	SHROUD, FNT, LT -ROSEWOOD
	3	2	9149501	SHROUD, FNT, RT -ROSEWOOD
STAINLESS STEEL	1	2	8952401	SHROUD, CM/MJ, REAR -STAINLESS STEEL
	2	2	9149901	SHROUD, FNT, LT -STAINLESS STEEL
	3	2	9149801	SHROUD, FNT, RT -STAINLESS STEEL



	ITEM NO.	QTY.	PART NO.	DESCRIPTION
SKY	1	1	8951602	SHROUD, CM/MJ, RT TOWER, REAR -SKY
	2	1	8951601	SHROUD, CM/MJ, LT TOWER, REAR -SKY
	3	1	9148101	SHROUD, RT TOWER, FNT, LT -SKY
	4	1	9148001	SHROUD, RT TOWER, FNT, RT -SKY
	5	1	9148102	SHROUD, LT TOWER, FNT, LT -SKY
	6	1	9148002	SHROUD, LT TOWER FNT, RT -SKY
STEM	1	1	8952001	SHROUD, CM/MJ, RT TOWER, REAR -STEM
	2	1	8952002	SHROUD, CM/MJ, LT TOWER, REAR -STEM
	3	1	9149302	SHROUD, RT TOWER, FNT, LT -STEM
	4	1	9149202	SHROUD, RT TOWER, FNT, RT -STEM
	5	1	9149301	SHROUD, CM/MJ, LT TOWER, FNT, LT -STEM
	6	1	9149201	SHROUD, CM/MJ, LT TOWER, FNT, RT -STEM

OPTIONS

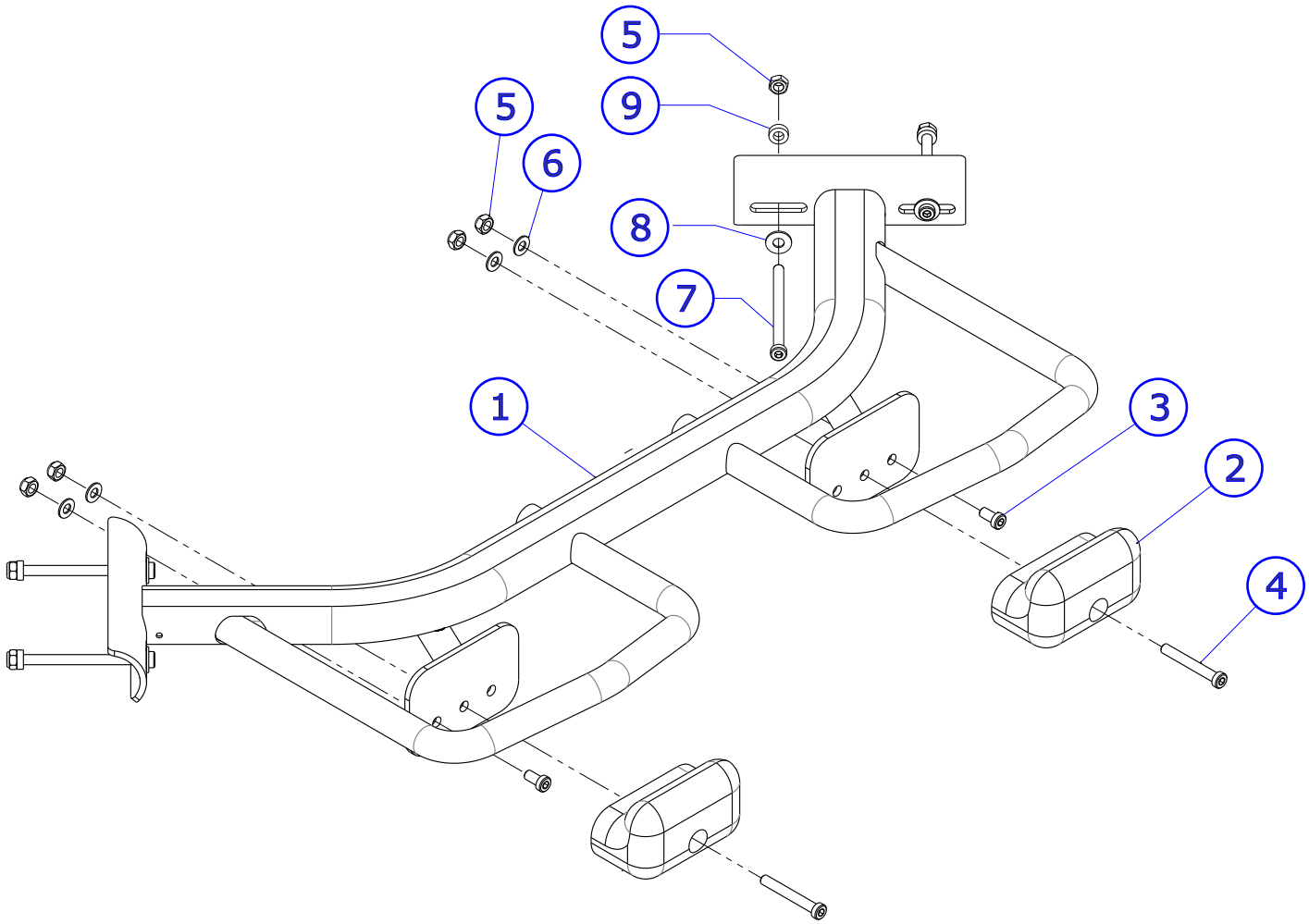
SUSPENSION PULL UP



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9178593	WLDMT, FXT, CHIN UP HWG	HW GRY
2	1	9137901	LABEL, TRX, SMALL	-
3	2	3119303	CAP, END 1.25 DIA RD 10-14 GA	-
4	4	3236221	M10 X 1.5 X 140 SHCS, LOW HEAD	-
5	4	3273303	WASHER, 3/8, THRU-HARDENED	-
6	4	7385201	SPACER, .406 X .750 X .250 SS	-
7	4	3236801	NUT, NYLOCK M10 X 1.5 SS	-

OPTIONS

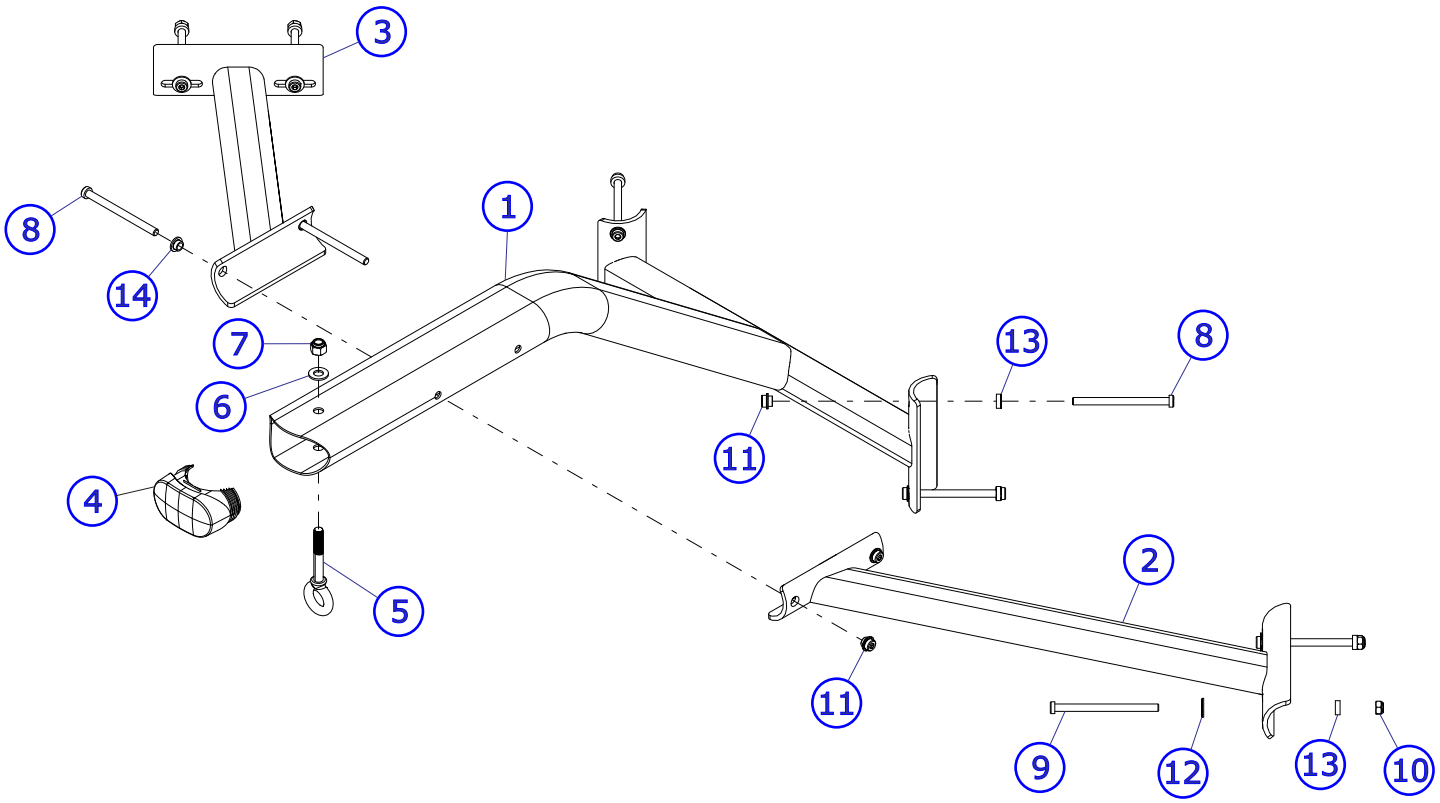
ROCK GRIP PULL UP



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9217993	WLDMT, FXT, ROCK CHIN UP, HWG	HW GRY
2	2	9218801	ROCK, FXT, ROCK CHIN UP	-
3	2	3236201	M10 X 1.5 X 20 SHCS, LOW HEAD	-
4	2	3236212	M10 X 1.5 X 75 SHCS, LOW HEAD	-
5	8	3236801	NUT, NYLOCK M10 X 1.5 SS	-
6	4	3236601	WASHER,3/8 SAE STAINLESS STEEL	-
7	4	3236221	M10 X 1.5 X 140 SHCS, LOW HEAD	-
8	4	3273303	WASHER, 3/8, THRU-HARDENED	-
9	4	7385201	SPACER, .406 X .750 X .250 SS	-

OPTIONS

PUNCHING BAG CONNECTOR



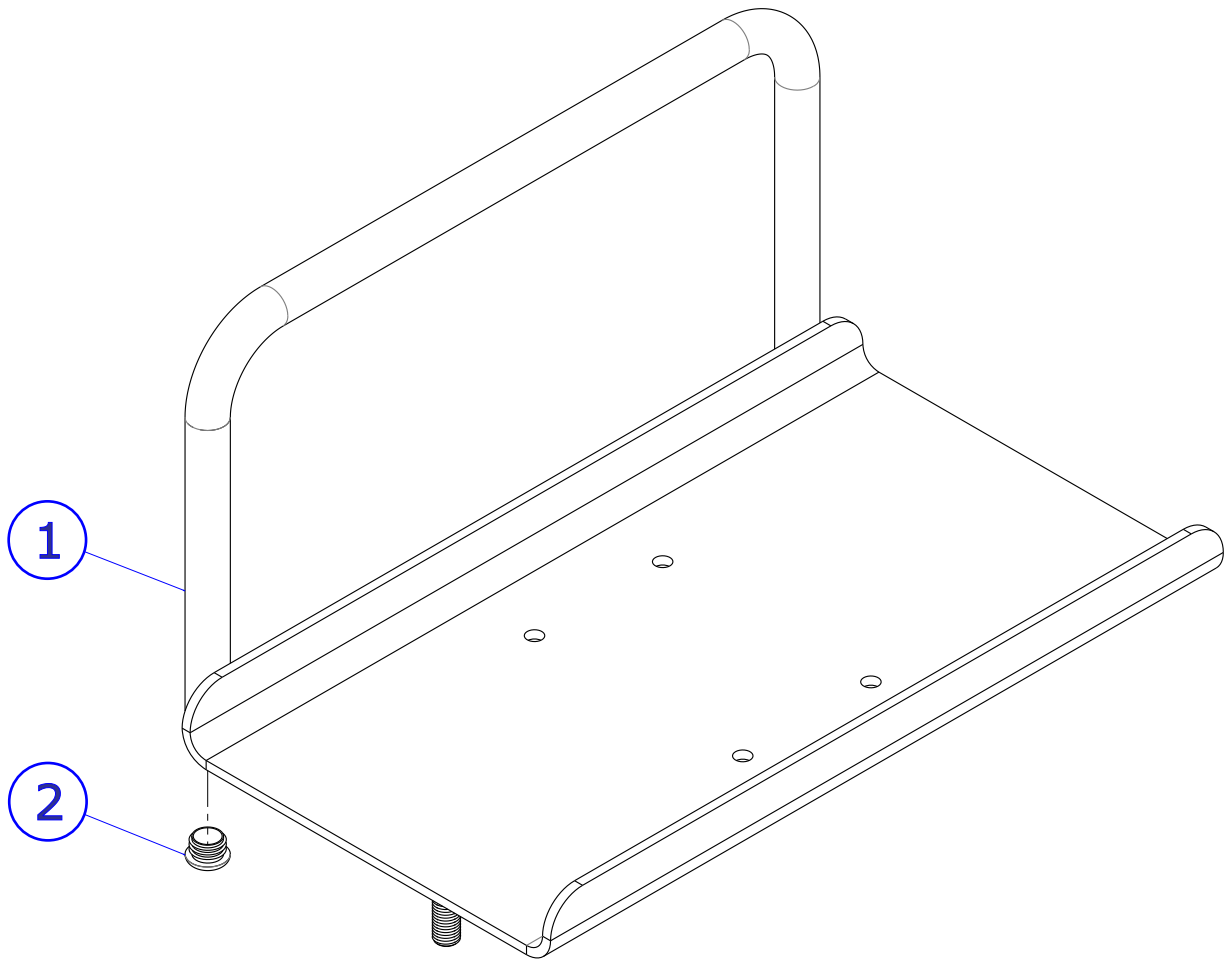
ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9152993	WLDMT, FXT, PUNCHING CENTER, HWG	HW GRY
2	1	9153193	WLDMT, FXT, PUNCHING RIGHT, HWG	HW GRY
3	1	9153393	WLDMT, FXT, PUNCHING LEFT, HWG	HW GRY
4	1	7333901	CAP, LARGE FLOV-END	-
5*	1	9120901	EYE BOLT, FXT, PUNCHING BAG	-
6	1	3102507	WSH, FLAT 1/2 ID SAE ZN	-
7	1	3102801	NUT, NYLOCK 1/2-13	-
8	6	3236220	M10 X 1.5 X 130 SHCS, LOW HEAD	-
9	4	3236221	M10 X 1.5 X 140 SHCS, LOW HEAD	-
10	4	3236801	NUT, NYLOCK M10 X 1.5 SS	-
11	6	7335401	NUT, SOCKET HEAD M10 X 1.5 SS	-
12	4	3273303	WASHER, 3/8, THRU-HARDENED	-
13	8	7385201	SPACER, .406 X .750 X .250 SS	-
14	2	7630101	RETAINER, CM/MJ, PULLEY	-

***IF REPLACING ITEM #5, PLEASE INSPECT TO INSURE ITEM #5 IS PROPERLY INSTALLED AND DOES NOT SHOW SIGNS OF WEAR**

OPTIONS

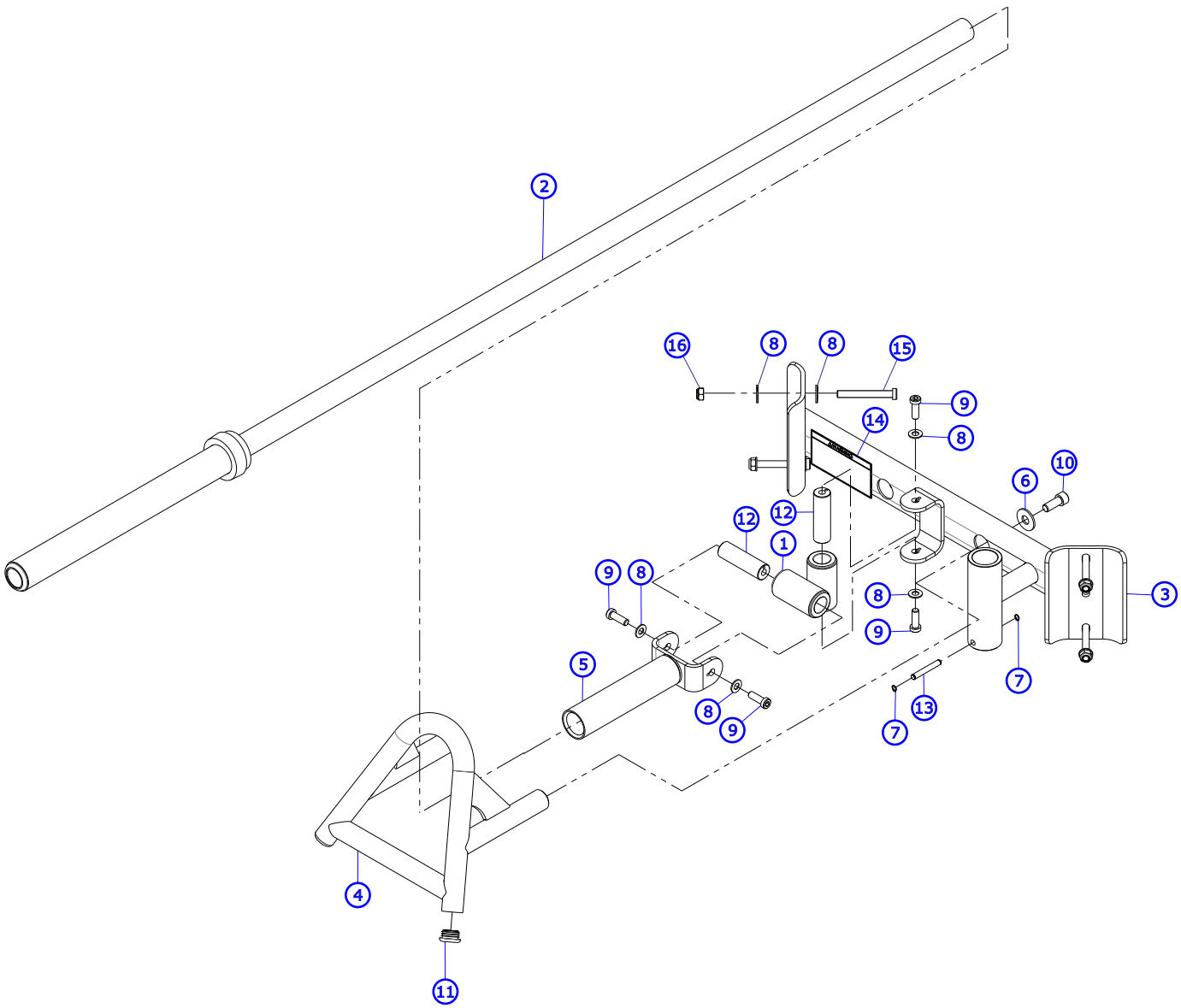
PUNCHING BAG COMPONENTS

STORAGE TRAY



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9193493	WLDMT, FXT, STORAGE, UNIVERSAL -HWG	HW GRY
2	2	3119304	CAP, END 1.00 DIA RD 10-12 GA	-

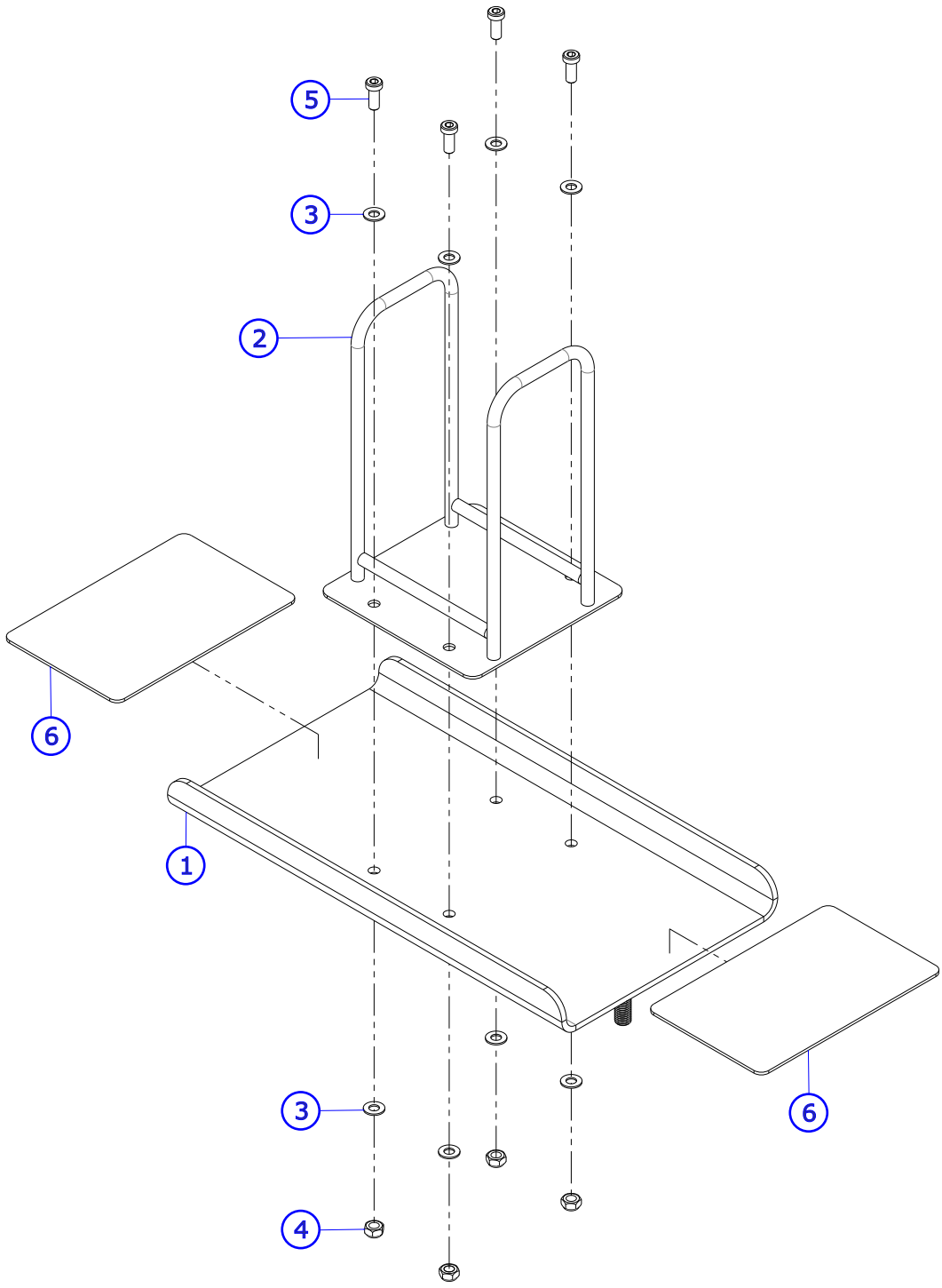
OPTIONS



ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9224401	ASSY, FXT, POWER PIVOT KNUCKLE	HW GRY
2	1	9224501	ASSY, FXT, POWER PIVOT BAR	-
3	1	9219493	WLDMT, FXT, POWER PIVOT FRAME -HWG	HW GRY
4	1	9219515	WLDMT, FXT, POWER PIVOT GUARD -YEL	YELLOW
5	1	9219701	WLDMT, FXT, POWER PIVOT WA	-
6	10	3102502	WASHER, TYPE A PLAIN ZN	-
7	2	3232403	RING, RETAINING, EXTERNAL	-
8	4	3236601	WASHER, 3/8 SAE SS	-
9	4	3236203	SCREW, M10 X1.5 30MM	-
10	2	3241303	SCREW, M12 X1.75 30MM	-
11	2	3119303	CAP, END 1.25 DIA RD 10-14 GA	-
12	2	7324901	SHAFT, TAPPED 1 DIA X 3.330	-
13	1	8047801	SHAFT, MJHAR BAR HOLDER	-
14	1	9226601	LABEL, FXT, POWER PIVOT, WARNING SHEET	-
15	4	3236206	M10 X 1.5 X 45 SHCS, LOW HEAD	-
16	4	3236801	NUT, NYLOCK M10 X 1.5 SS	-

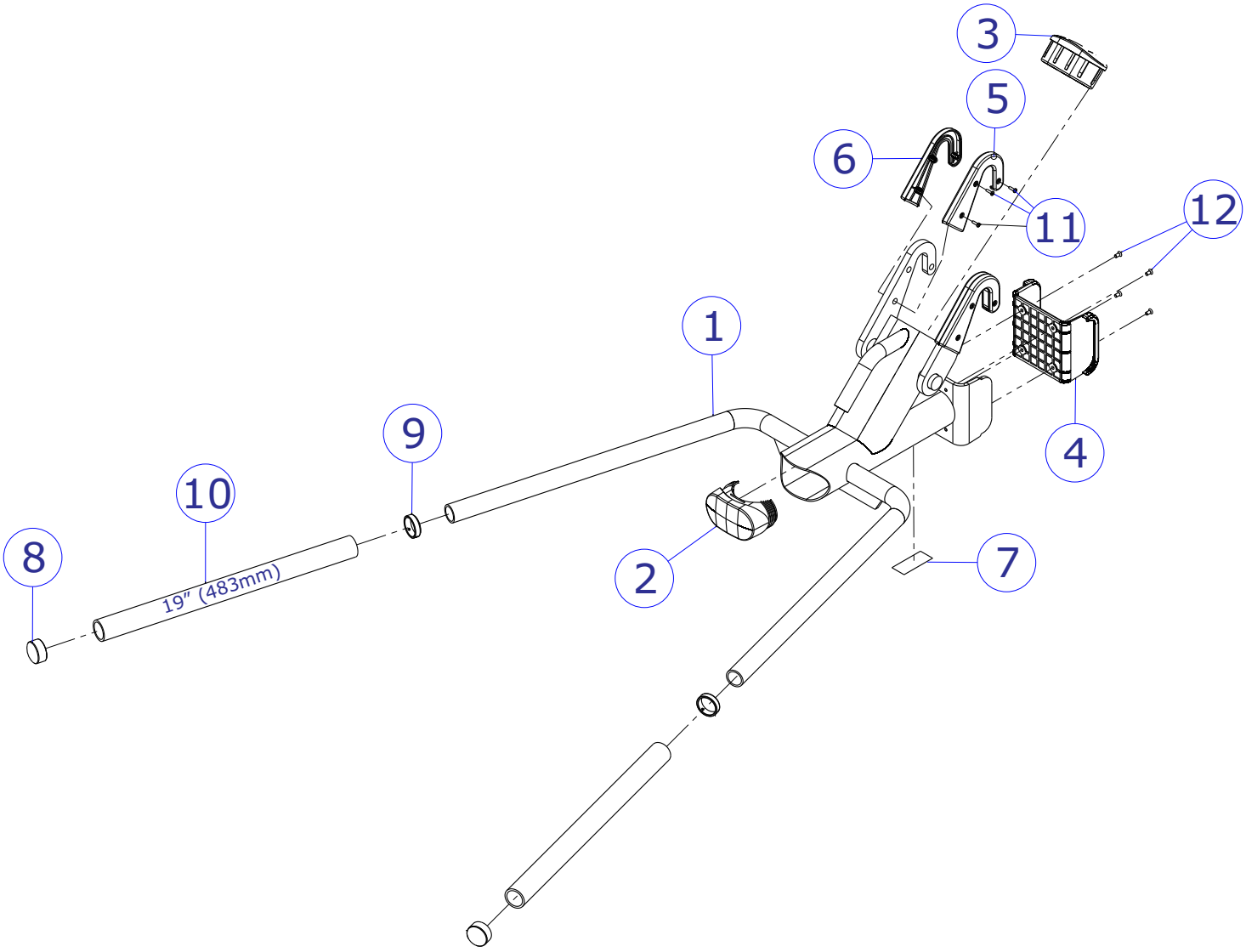
OPTIONS

POWER PIVOT SHELF



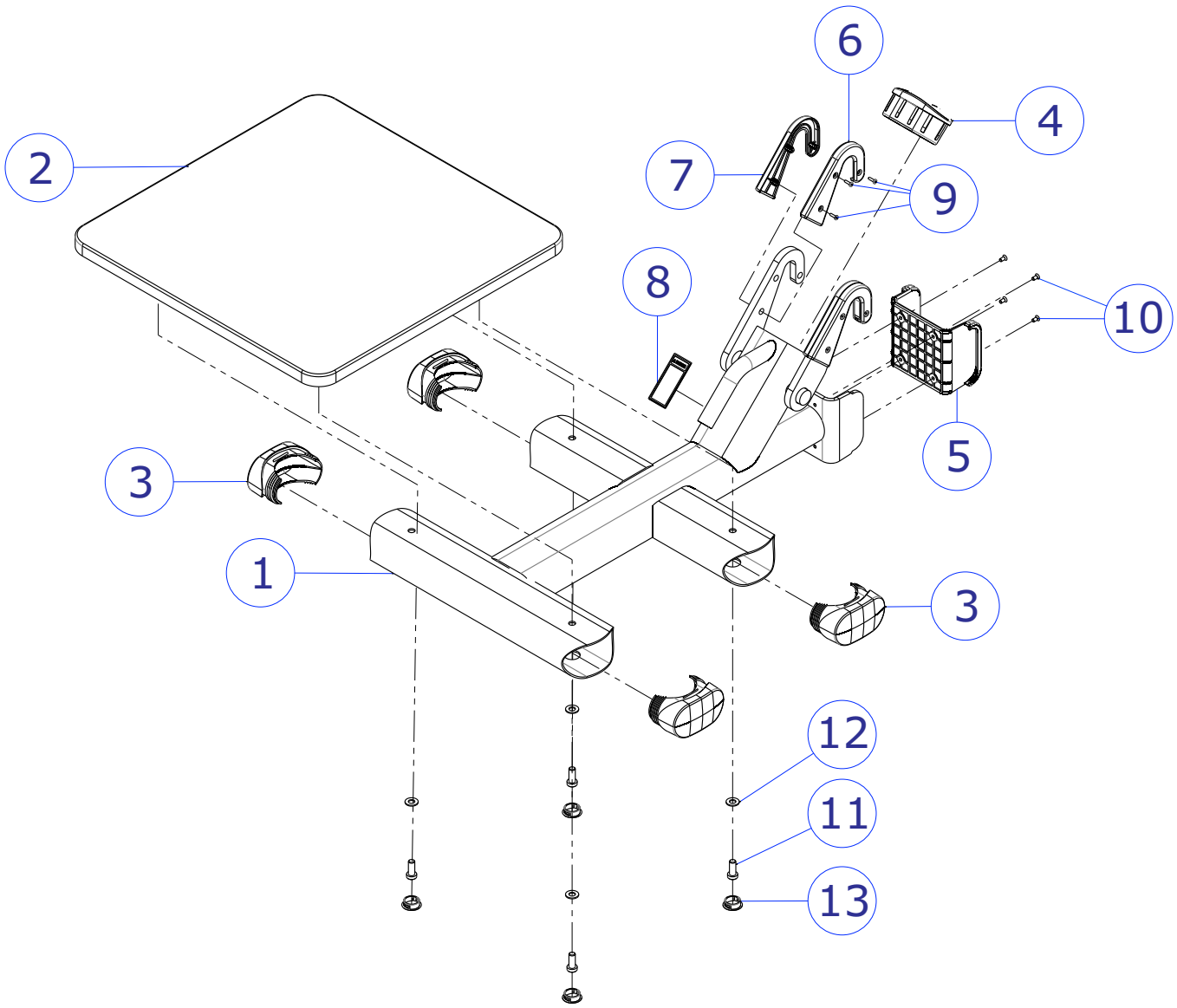
ITEM NO.	QTY.	PART NO.	DESCRIPTION	FRAME COLOR
1	1	9103993	WLDMT, FXT, STORAGE, UNIVERSAL HWG	HW GRY
2	1	9223693	WLDMT, FXT, POWER PIVOT SHELF -HWG	HW GRY
3	8	3236601	WASHER, 3/8 SAE SS	-
4	4	3236801	NUT, M10 HEX NYLOCK SS	-
5	4	3236202	SCREW, M10 X1.5 25MM	-
6	2	9224201	PAINT GUARD, FXT, POWER PIVOT SHELF	-

OPTIONS FXT-DIP DIP HANDLE ATTACHMENT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9015193	WLDMT, FXT, DIP HWG
2	1	7333901	CAP, LARGE FLOV- END
3	1	7800401	CAP, LRG FLOV END
4	1	9123001	COVER, FXT BRACKET
5	2	9123201	COVER, FXT HOOK
6	2	9123301	COVER, FXT HOOK W/BOSS
7	1	7571301	LABEL, SERIAL NUMBER, BLANK
8	2	8259401	CAP, GRIP 1.50 OD X 1.27 ID
9	2	8259501	RING, GRIP 1.52 OD X 1.30 ID
10	2	3235803	GRIP, 1.50 OD X .14 WALL OPEN END
11	6	3226003	SCREW, 6-20 X 8 PHL PAN PLT BZ
12	4	3260903	SCREW, M5X.8X10 PHL FLT MS ST BZ

OPTIONS FXT-STP STEP-UP ATTACHMENT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9003693	WLDMT, FXT, STEP UP HWG
2	1	9058501	FOOT PLATE, FXT, STEP UP
3	4	7333901	CAP, LARGE FLOV- END
4	1	7800401	CAP, LRG FLOV END
5	1	9123001	COVER, FXT BRACKET
6	2	9123201	COVER, FXT HOOK
7	2	9123301	COVER, FXT HOOK W/BOSS
8	1	7571301	LABEL, SERIAL NUMBER, BLANK
9	6	3226003	SCREW, 6-20 X 8 PHL PAN PLT BZ
10	4	3260903	SCREW, M5X.8X10 PHL FLT MS ST BZ
11	4	3236202	SCREW, M10 X1.5 25MM
12	4	3236601	WASHER, 3/8 SAE SS
13	4	3237403	PLUG, 1" HOLE