MATRIX
Strong • Smart • Beautiful



OWNERS MANUAL

ULTRA Single-Station Strength
G7-S13 Chest Press

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IMPORTANT SAFETY INFORMATION

It is the sole responsibility of the purchaser of Matrix products to instruct all individuals, whether they are the end user or supervising personnel on proper usage of the equipment.

It is recommended that all users of Matrix exercise equipment be informed of the following information prior to its use.

PROPER USAGE

Do not use any equipment in any way other than designed or intended by the manufacturer. It is imperative that Matrix equipment be used properly to avoid injury.

Keep hands and feet clear at all times from moving parts to avoid injury.

CHECK FOR DAMAGED PARTS

1. DO NOT use any equipment that is damaged and or has worn or broken parts. Use only replacement parts supplied by your country's local Matrix dealer.

2. MAINTAIN LABELS AND NAMEPLATES: Do not remove labels for any reason. They contain important information. If unreadable or missing, contact your Matrix dealer for a replacement.

3. SECURING EQUIPMENT: All equipment MUST be secured to the floor to stabilize and eliminate rocking or tipping over. This must be performed by a licensed contractor.

4. MAINTAIN ALL EQUIPMENT: Preventative maintenance is the key to smooth operating equipment as well as keeping your liability to a minimum. Equipment needs to be inspected at regular intervals.

5. Ensure that any person(s) making adjustments or performing maintenance or repair of any kind is qualified to do so. Matrix dealers will provide service and maintenance training at our corporate facility upon request.

IMPORTANT SAFETY INSTRUCTIONS

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

WARNING: SERIOUS INJURY CAN OCCUR ON THIS EQUIPMENT. FOLLOW THESE PRECAUTIONS TO AVOID INJURY!

1. Never allow children on strength training equipment. Teenagers must be supervised at all times while using this equipment.
2. All warnings and instructions should be read and proper instruction obtained prior to use.
3. Use this equipment for its intended purposes only.
4. NEVER allow resistance straps, ropes or other means be attached to this equipment, as this may result in serious injury.
5. NEVER use this equipment for support during stretching, as this may result in serious injury.
6. Cease exercise if you feel faint or dizzy. Obtain a medical exam before beginning an exercise program.
7. Keep body, hair, clothing and accessories free and clear of all moving parts.
8. Inspect the machine before use. DO NOT use machine if it appears damaged or inoperable.
9. Check to see that the selector pin is completely inserted into the weight stack.
10. NEVER use this machine with the weight stack pinned in an elevated position.
11. NEVER use dumbells or other means to incrementally increase the weight resistance. Only use the means provided directly from the manufacturer.
12. This equipment should only be used in supervised areas where access and control are regulated by the owner.

EXERCISE PLACARD



PRODUCT SPECIFICATIONS

TECH SPECS	
Maximum User Weight	136 kg / 300 lbs.
Maximum Training Weight	109 kg / 240 lbs.
Product Weight	297 kg / 656 lbs.
Overall Dimensions (L x W x H)	149.9 x 146.2 x 129.6 cm / 59" x 57.6" x 51"

WARRANTY (Valid in USA only)	
Frame (not coatings)	10 years
Weight stacks	5 years
Pulleys	5 years
Pivot bearings	5 years
Any items not specified	3 years
Labor (excluding upholstery/cables/grips)	3 years
Upholstery/cables/grips/springs	1 year
Accessories	6 months

MAINTENANCE CHECKLIST

ACTION	FREQUENCY
Clean Upholstery	Daily
Inspect Cables	Daily
Clean Guide Rods	Monthly
Inspect Hardware	Monthly
Inspect Frame	Bi-Annually
Clean Machine	As Needed
Clean Grips	As Needed
Lubricate Guide Rods	As Needed

Upholstery & Grips should be cleaned with a non-ammonia based cleaner or a mild soap and water. Guide rods should be lubricated with Teflon based lubricant. Apply the lubricant to a cotton cloth and then apply up and down the guide rods.

UNPACKING

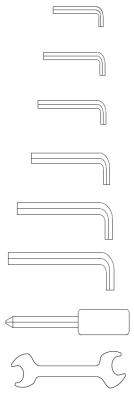
Thank you for purchasing a Matrix product. This machine is an EN957-1 and EN957-2 compliant Class S product. Your Matrix product is inspected before it is packaged. It is shipped in multiple pieces to facilitate the compact packaging of the machine. Prior to assembly, confirm all the components by matching them with the exploded diagrams. Carefully unpack the unit from this box and dispose of the packing materials in accordance with your local laws.

CAUTION

The weight of the product is 656 lbs. (298 kg) not including the weight stack. The weight stack for this machine is 240 lbs. (109 kg). To avoid injury to yourself and prevent damage to the frame components, be sure to have proper assistance removing the frame pieces from this box. Please be sure to install the equipment on a stable base, properly level the machine and leave at least two feet of clearance to enter and exit the machine. Maximum user weight for this machine is 300 lbs.

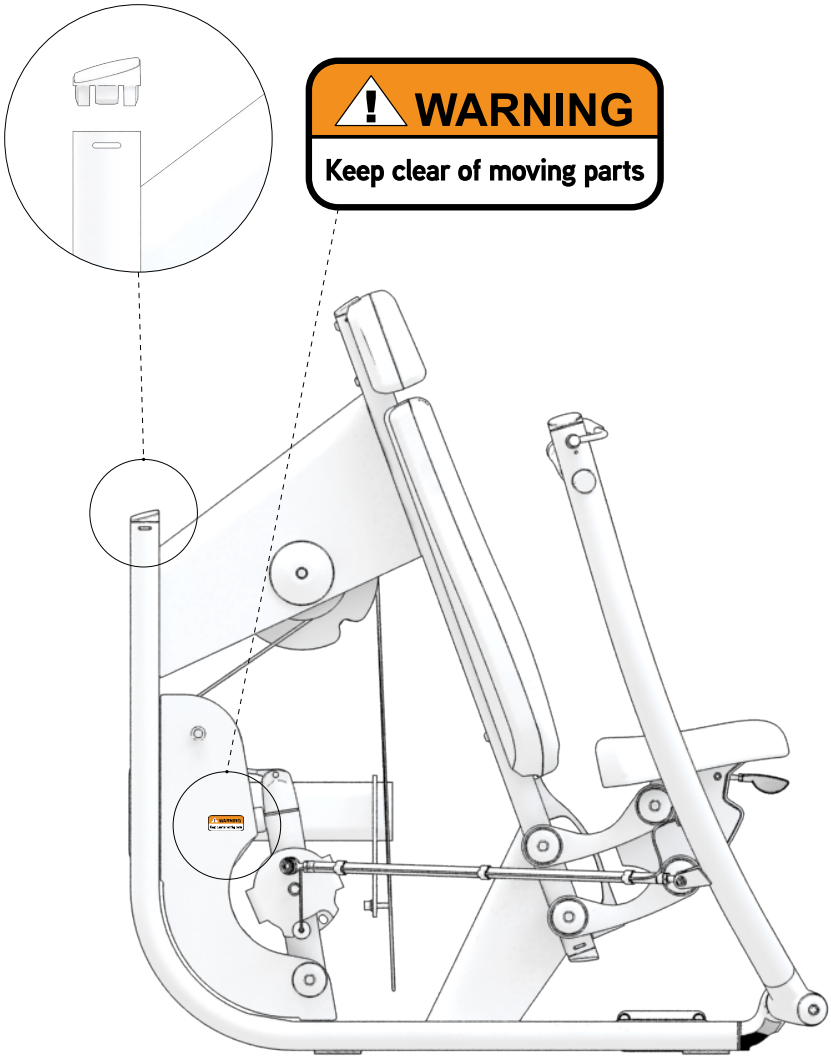
TOOLS REQUIRED FOR ASSEMBLY

3MM L-Shaped Allen Wrench
4MM L-Shaped Allen Wrench
5MM L-Shaped Allen Wrench
6MM L-Shaped Allen Wrench
8MM L-Shaped Allen Wrench
10MM L-Shaped Allen Wrench
Phillips & Standard Screwdrivers
8MM Open-End Wrench
13MM Open-End Wrench
17MM Open-End Wrench.
19MM Open-End Wrench
Adjustable Wrench



Blue Locktite 242 must be used on all fasteners that are not assembled with Nylock Nuts.

WARNING LABEL LOCATIONS



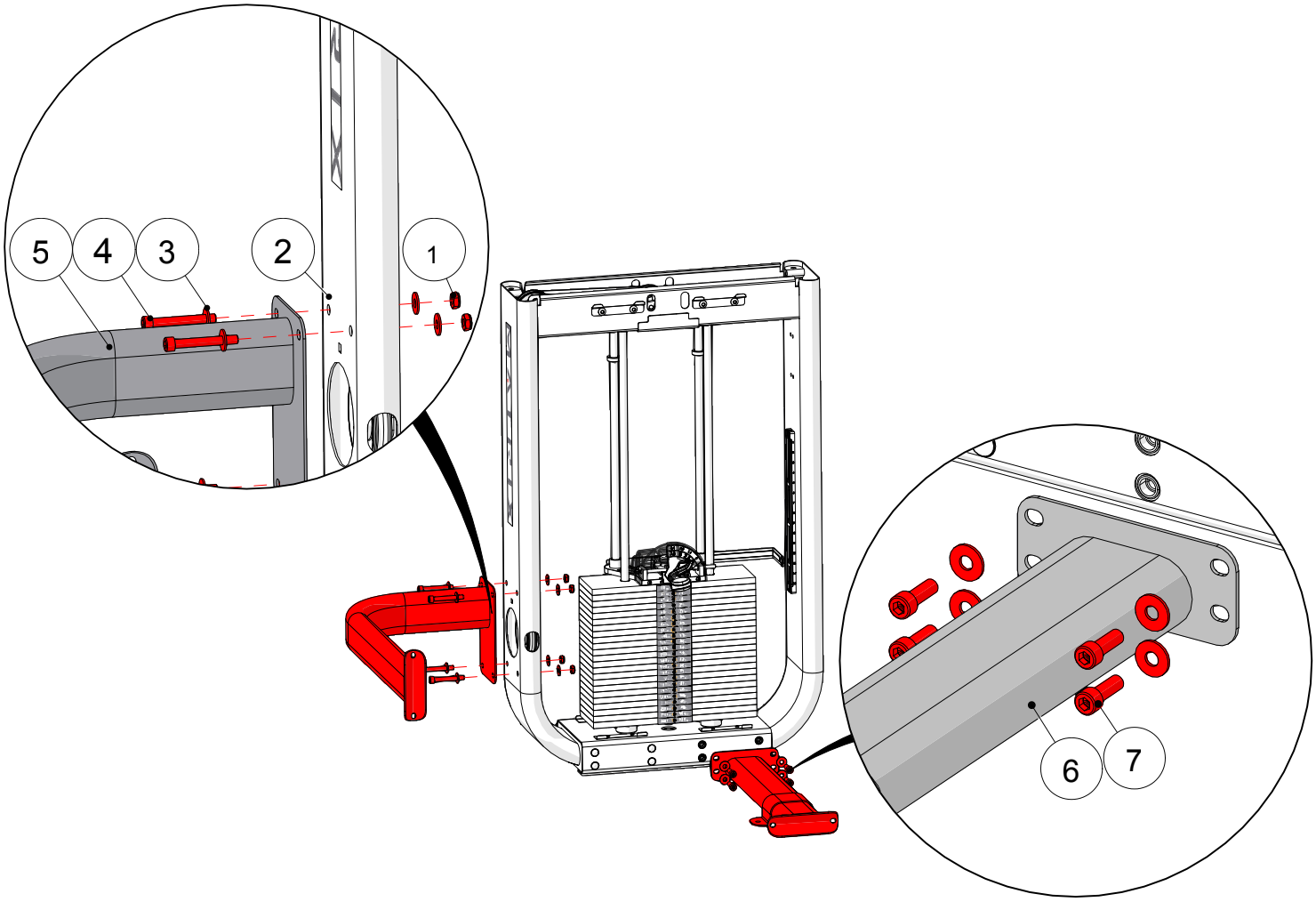
Parts List

ID	DESCRIPTION	QTY
1	M10 Nylock Nut	7
2	Weight Stack	1
3	M10 Flat Washer	16
4	M10 X 75L Socket Head Cap Screw	4
5	Upper Connecting Tube	1
6	Lower Connecting Tube	1
7	M10 X 30L Socket Head Cap Screw	12
8	M10 Saddle Washer	4
9	User Frame	1
10	M10 X 45L Socket Head Cap Screw	1
11	Pulley	1
12	Weight Stack Cable	1
13	Pivot Block Assembly	1
14	CAM	1
15	Large Pivot Cap	1
16	M10 X 105L Socket Head Cap Screw	2
17	Swingarm	1
18	Medium Pivot Cap	9
19	M6 Nylock Nut	3
20	User Frame Cable (Pre-assembled on CAM)	1
21	M6 Shoulder Bolt	1
22	M8 X 25L Socket Head Cap Screw	8
23	Seat Link	4
24	Axle	4
25	Spring	2
26	Seat	1
27	M6 X 12L Socket Head Cap Screw Seat	2
28	M6 Flat Washer	6
29	Tie Rod	2
30	Right Arm	1
31	M10 X 15L Socket Head Cap Screw	2

ID	DESCRIPTION	QTY
32	Small Pivot Cap	2
33	Snap Ring	2
34	Wave (Spring) Washer	2
35	Left Arm	1
36	M6 X 60L Socket Head Cap Screw	2
37	Sleeve	2
38	Head Rest Assembly	1
39	M10 X 75L Button Head Cap Screw	4
40	Back Pad Assembly	1
41	Pad	1
42	M10 X 20L Hex Bolt	4
43	Left Front Shroud	1
44	Right Front Shroud	1
45	Rear Shroud	1
46	M8 X 60L Socket Head Cap Screw	4
47	Top Cap	1

STEP 1 | USER FRAME INSTRUCTIONS & NOTES

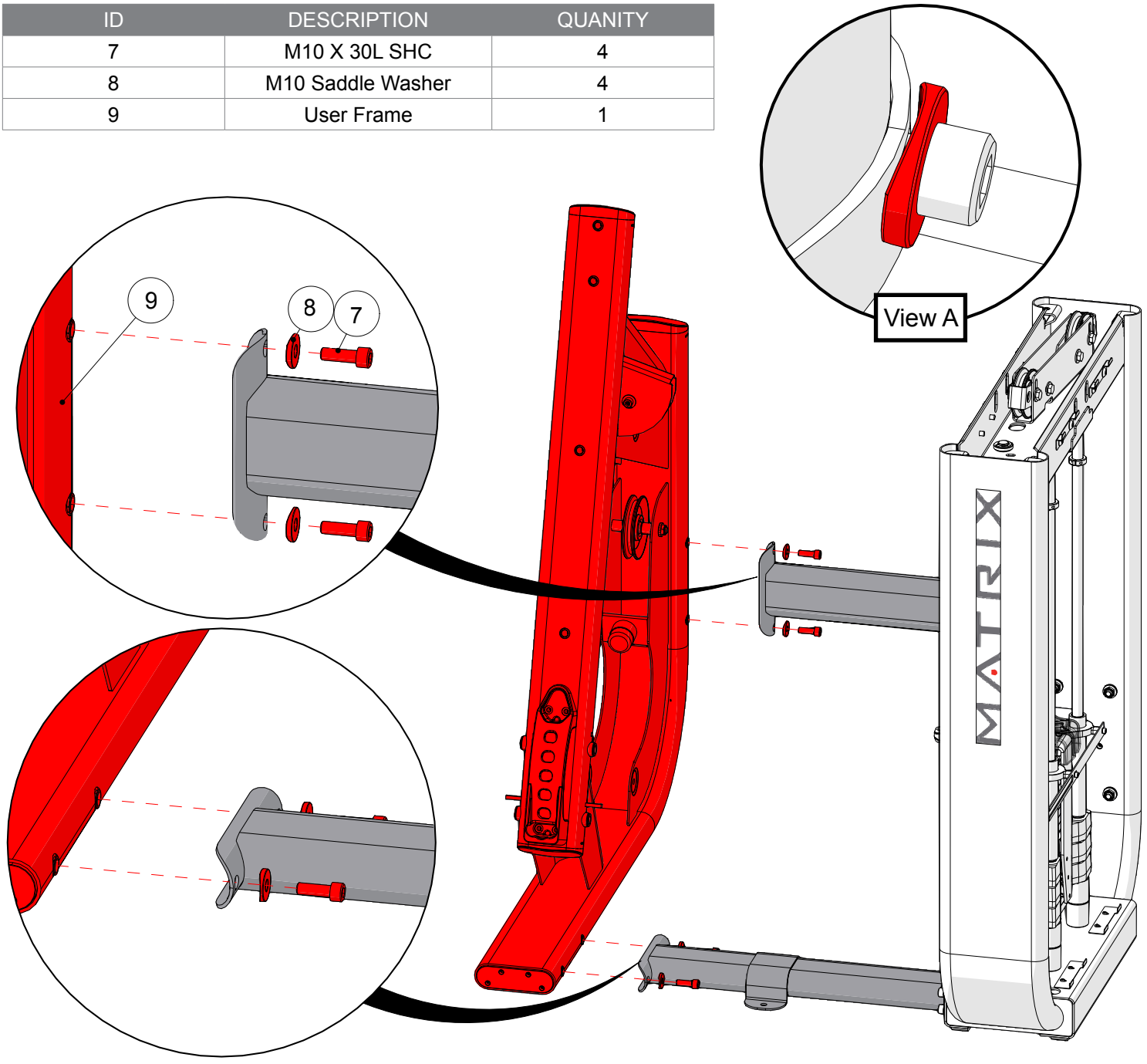
ID	DESCRIPTION	QUANITY
1	M10 Nylock Nut	4
2	Weight Stack	1
3	M10 Flat Washer	12
4	M10 X 75L SHC	4
5	Upper Connecting Tube	1
6	Lower Connecting Tube	1
7	M10 X 30L SHC	4



Install the user frame hardware as shown, but DO NOT FULLY TIGHTEN .

STEP 2 | USER FRAME INSTRUCTIONS & NOTES

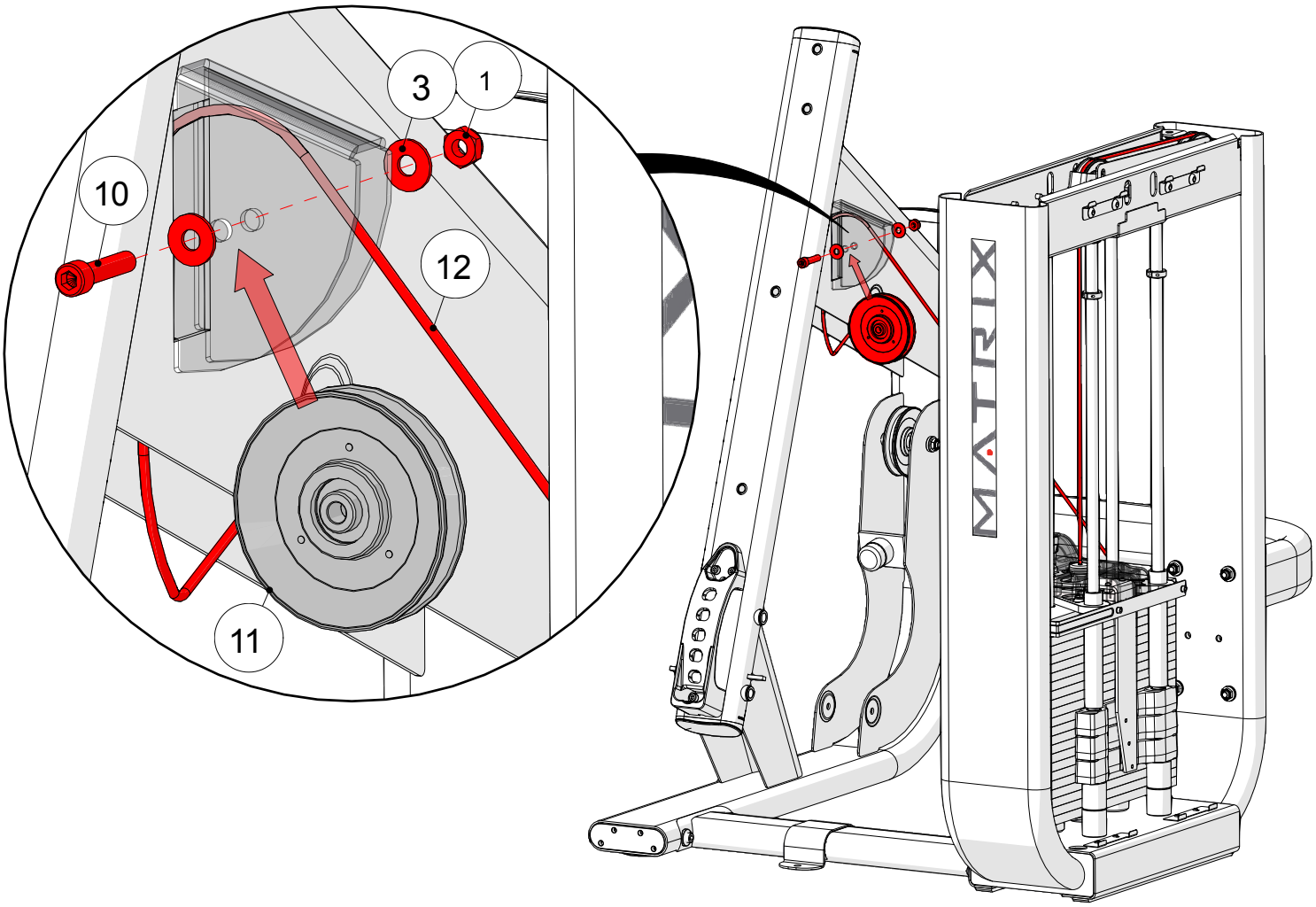
ID	DESCRIPTION	QUANITY
7	M10 X 30L SHC	4
8	M10 Saddle Washer	4
9	User Frame	1



- Install the user frame hardware as shown, being sure to orient the saddle washer as shown in View A.
- Ensure that the frame is level and that all floor pads contact the floor equally,
- Torque all M10 Frame Hardware on pages 10 & 11 to: 77 N-m/57 ft-lbs.

STEP 3 | WEIGHT STACK CABLE INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
1	M10 Nylock Nut	1
3	M10 Flat Washer	2
10	M10 X 45L SHC	1
11	Pulley	1
12	Weight Stack Cable	1

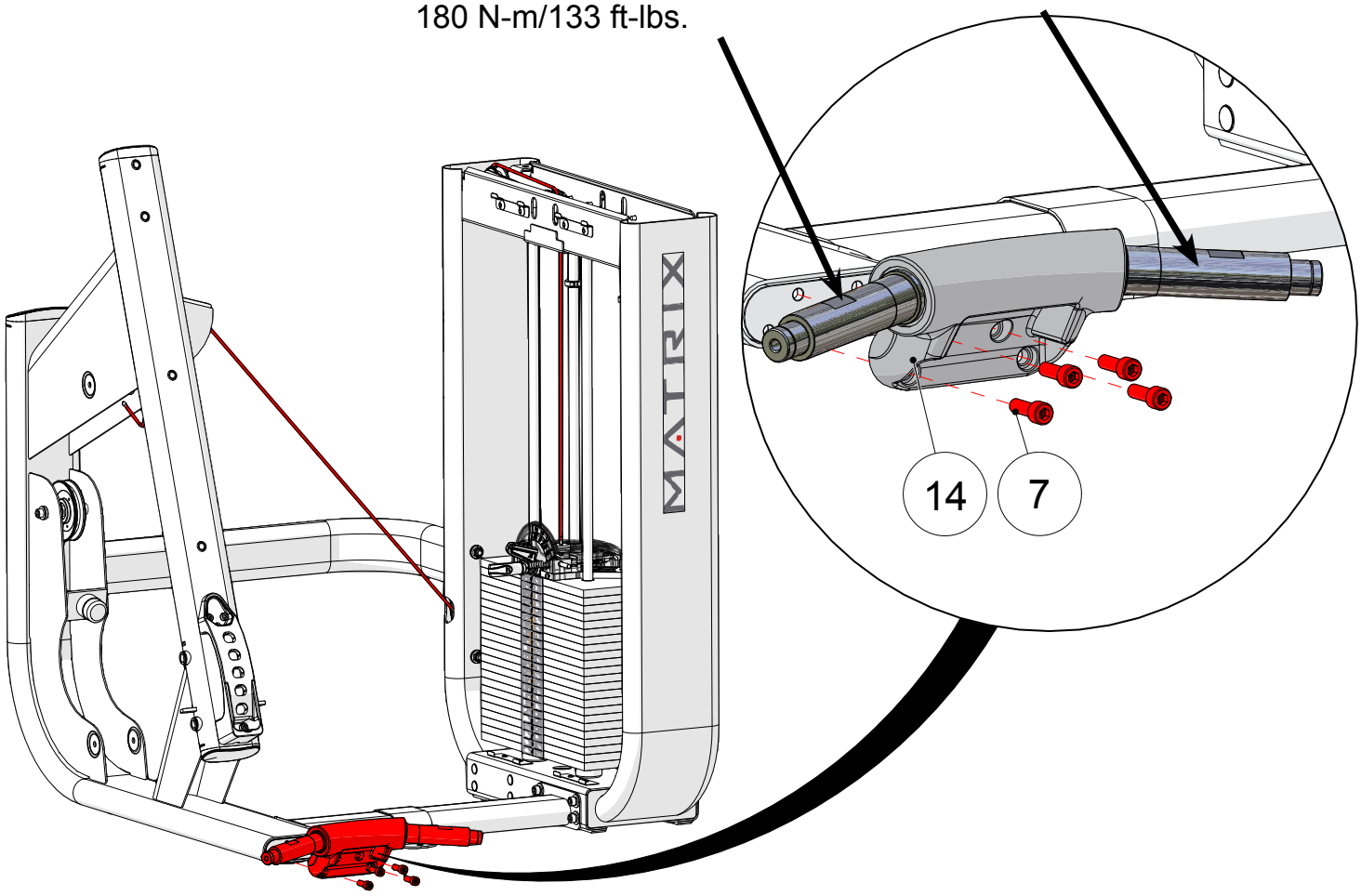


Torque to: 77 N-m/57 ft-lbs.

STEP 4 | PIVOT BLOCK ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
7	M10 X 30L SHC	4
13	Pivot Block Assembly	1

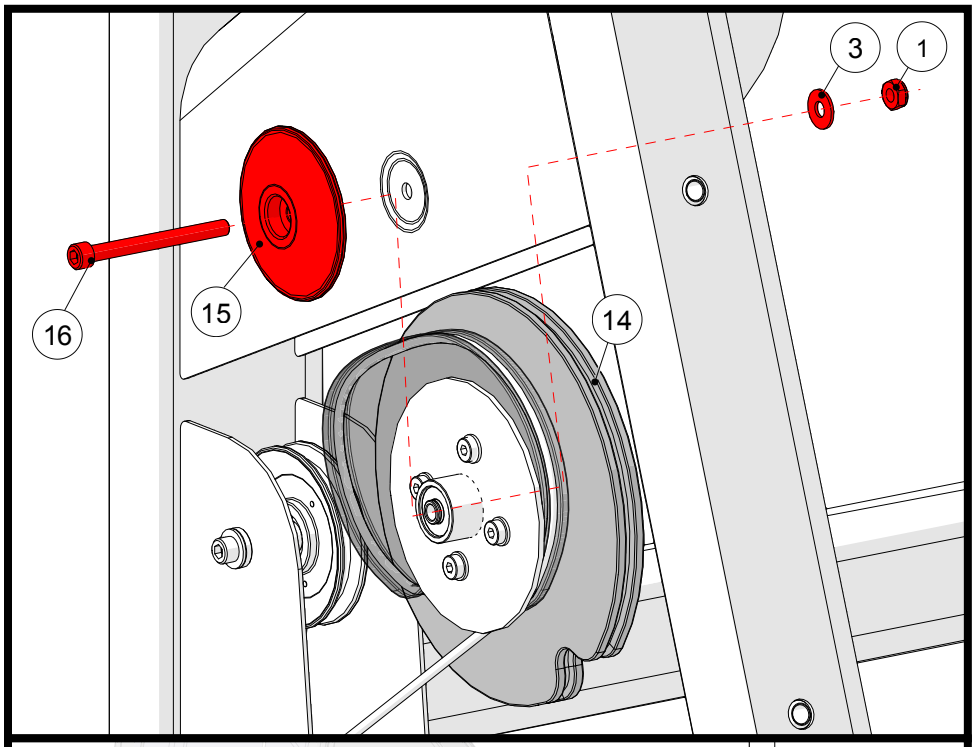
Axles must be red Loctited (Loctite 272) and torqued to:
180 N-m/133 ft-lbs.



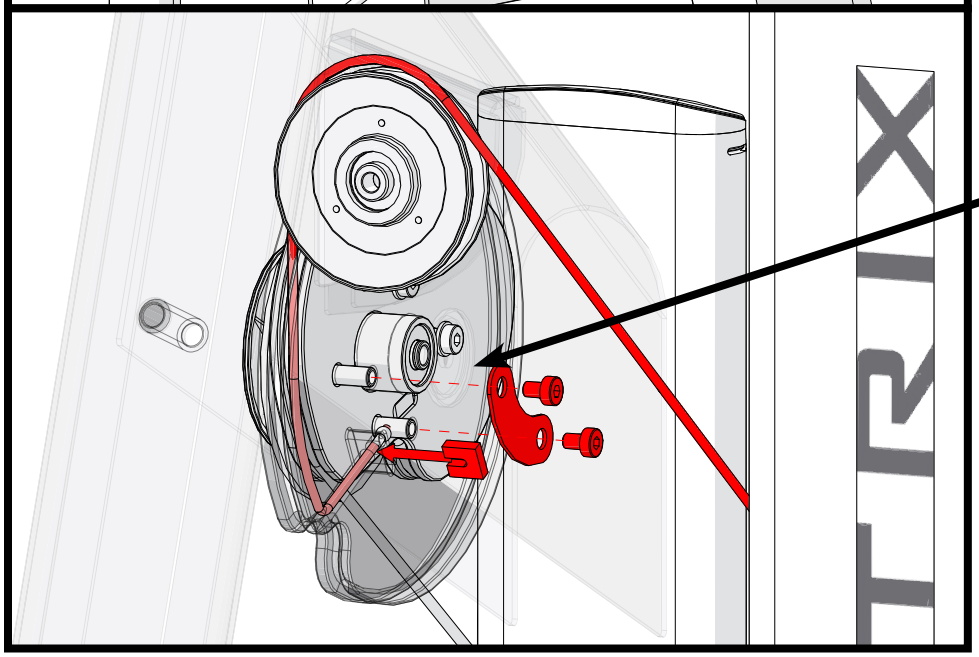
Hand thread M10 bolts and leave loose

STEP 1 | CAM & CABLE ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
1	M10 Nylock Nut	1
3	M10 Flat Washer	1
14	CAM	1
15	Large Pivot Cap	1
16	M10 X 105L SHC	1



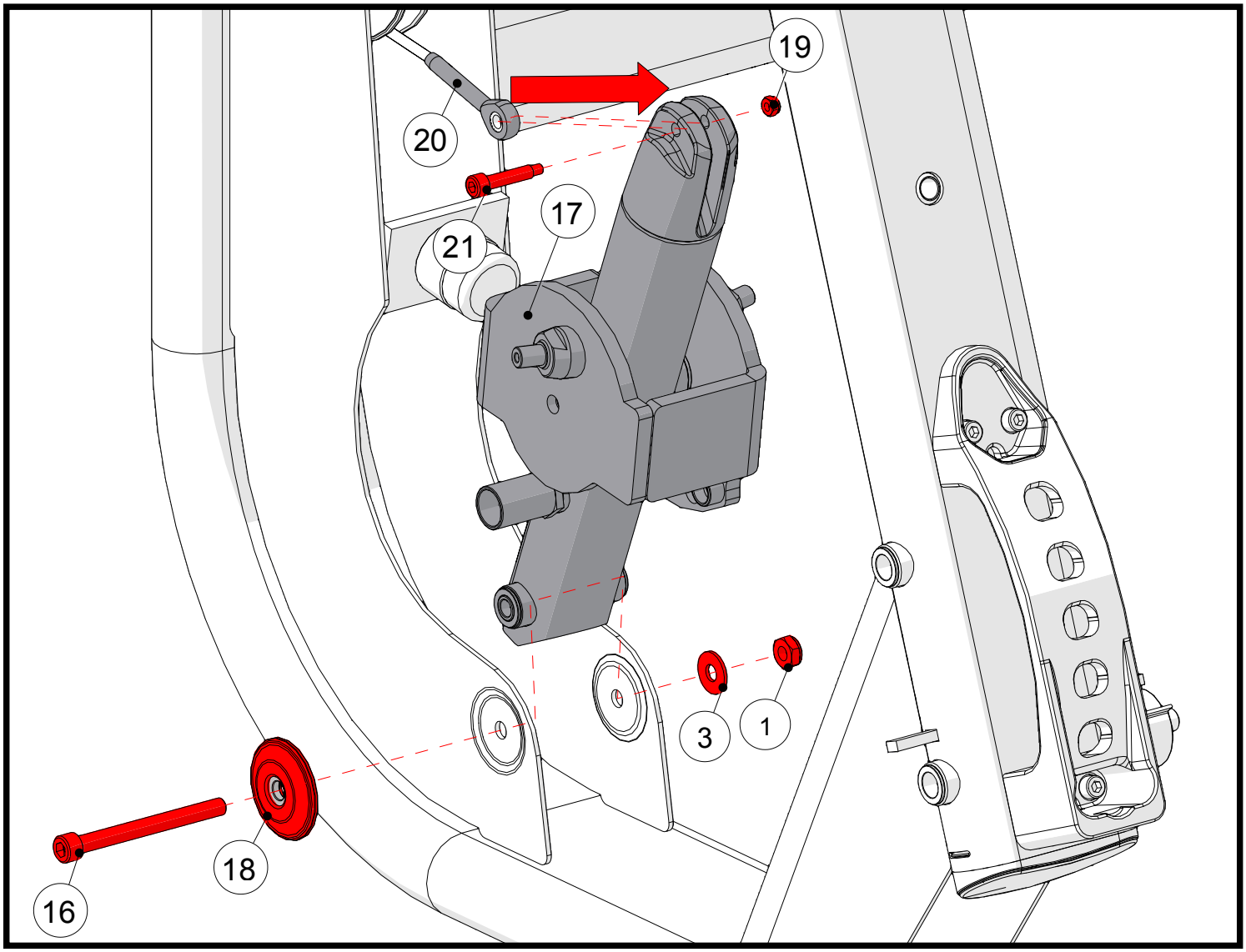
Assemble CAM as shown, locating the large CAM towards the weight stack. Tighten to 77 N-m/57 ft-lbs.



Separate CAM to assemble weight stack cable as shown. Capture cable with forked clip and orient as shown. Tighten to 16 N-m/142 in-lbs.

STEP 2 | SWINGARM ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
1	M10 Nylock Nut	1
3	M10 Flat Washer	1
16	M10 X 105L SHC	1
17	Swingarm	1
18	Medium Pivot Cap	1
19	M6 Nylock Nut	1
20	User Frame Cable (Pre-assembled to CAM)	1
21	M6 Shoulder Bolt	1



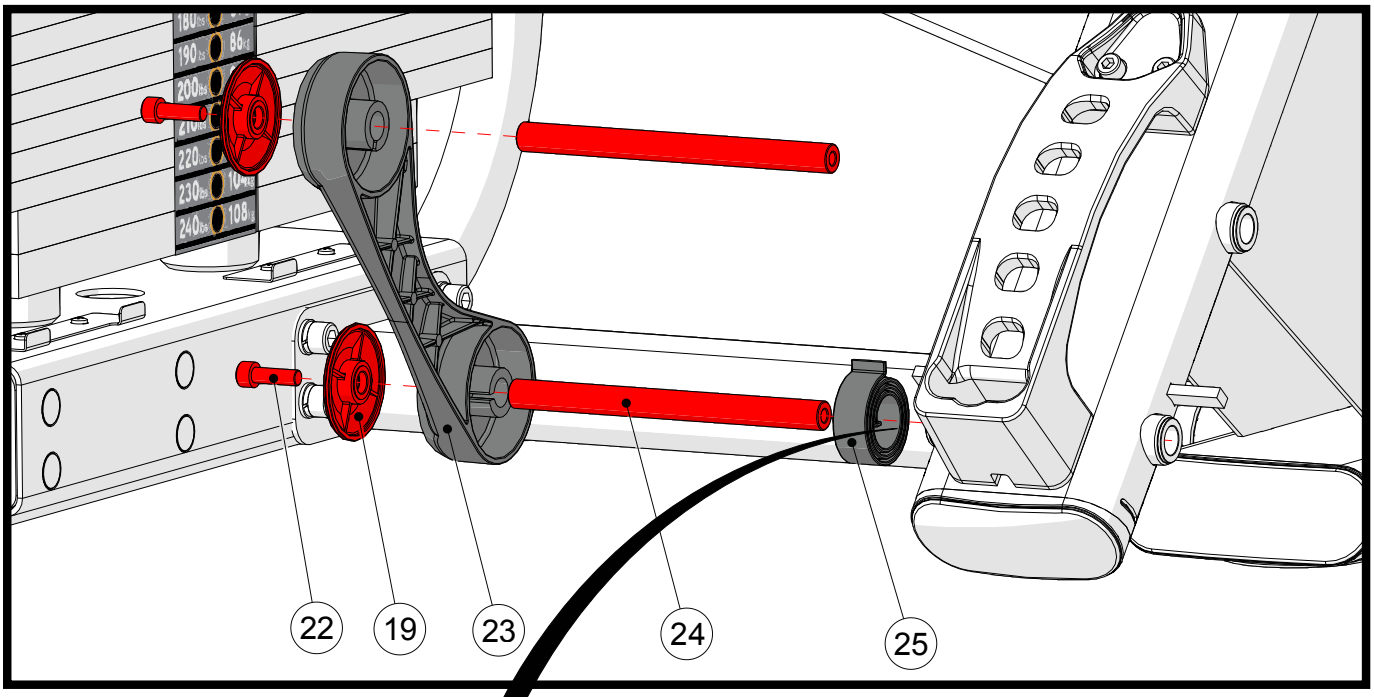
Tighten M10 to 77 N-m/57 ft-lbs.

Assemble cable into swingarm and tighten M6 to 16 N-m/142 in-lbs.

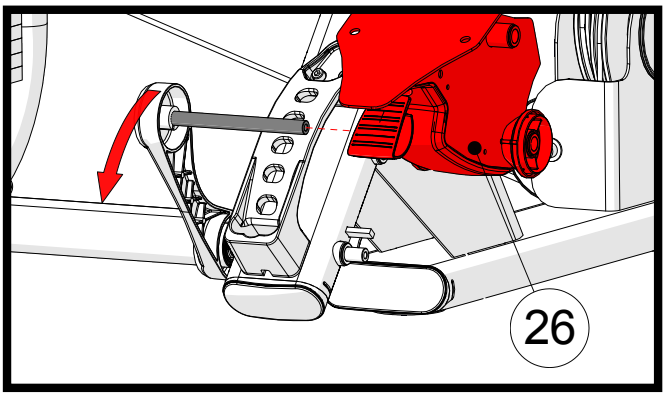
STEP 1 | SEAT LINK ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
19	Medium Pivot Cap	2
22	M8 X 25L SHC	2
23	Seat Link	1
24	Axle	2
25	Spring	1
26	Seat	1

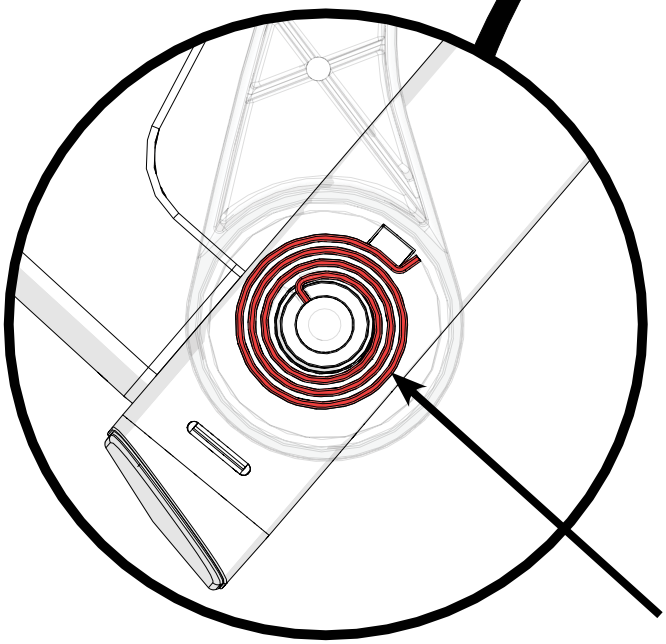
*Note: Shoulder Press seat assembly is shown - but steps and components are identical for the Chest Press



Tighten to 39 N-m/29 ft-lbs.



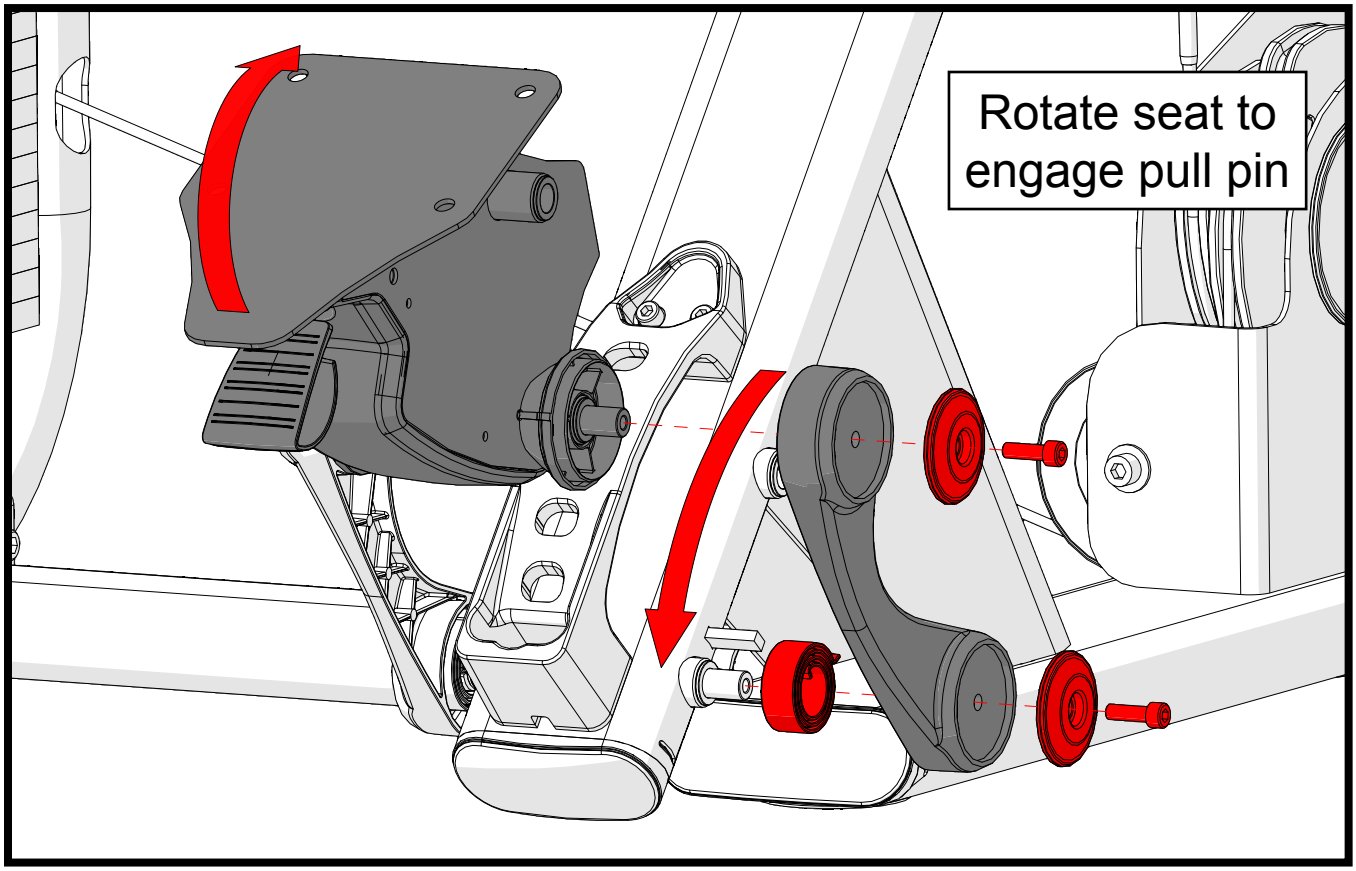
Ensure bottom links are assembled correctly by testing spring tension



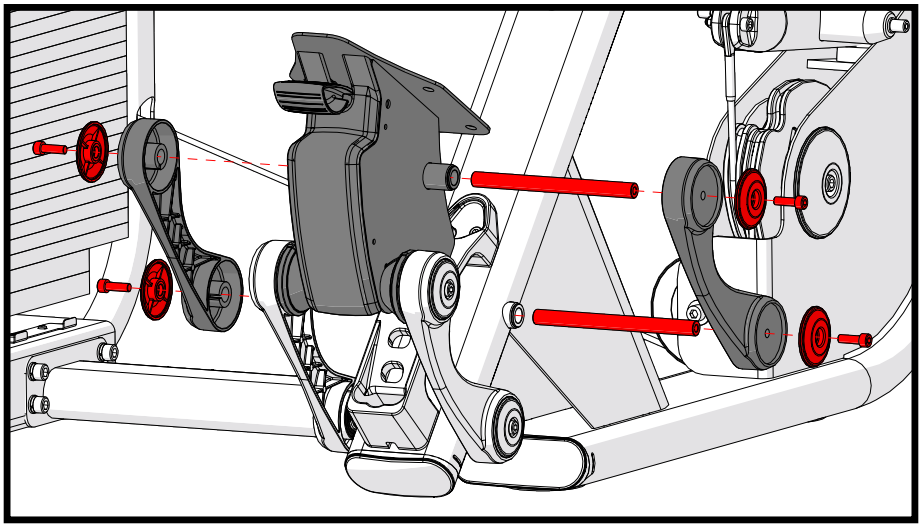
Outer tab of spring must be secured behind frame reaction bar

STEP 2 | SEAT ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
19	Medium Pivot Cap	6
22	M8 X 25L SHC	6
23	Seat Link	3
24	Axle	2
25	Spring	1



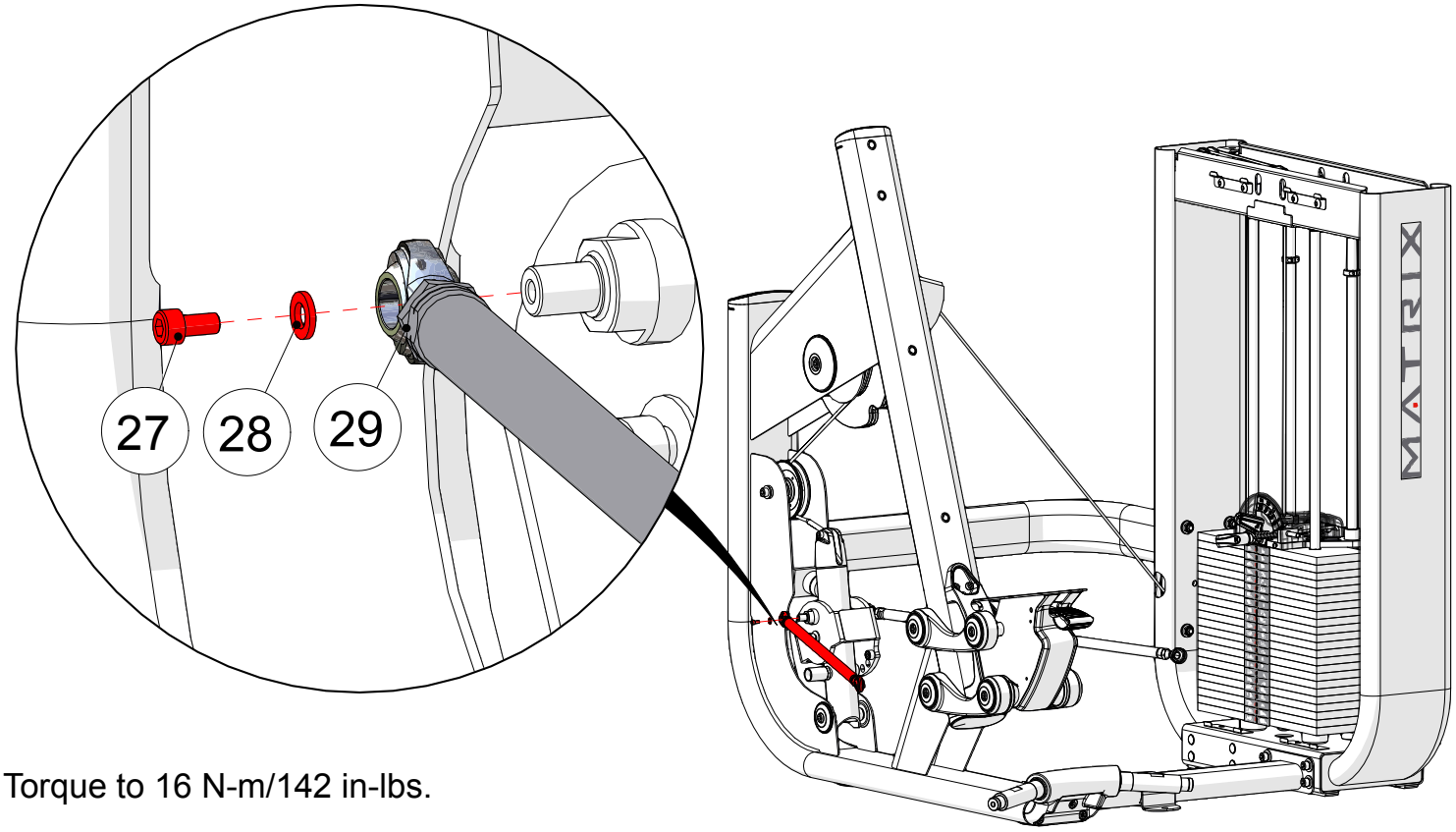
Assemble upper axles, links and pivot caps



Tighten to 39 N-m/29 ft-lbs.

STEP 1 | TIE ROD TO SWINGARM ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
27	M6 X 12L SHC (Left Side Not Shown)	2
28	M6 Flat Washer (Left Side Not Shown)	2
29	Tie Rod (Left Side Not Shown)	2

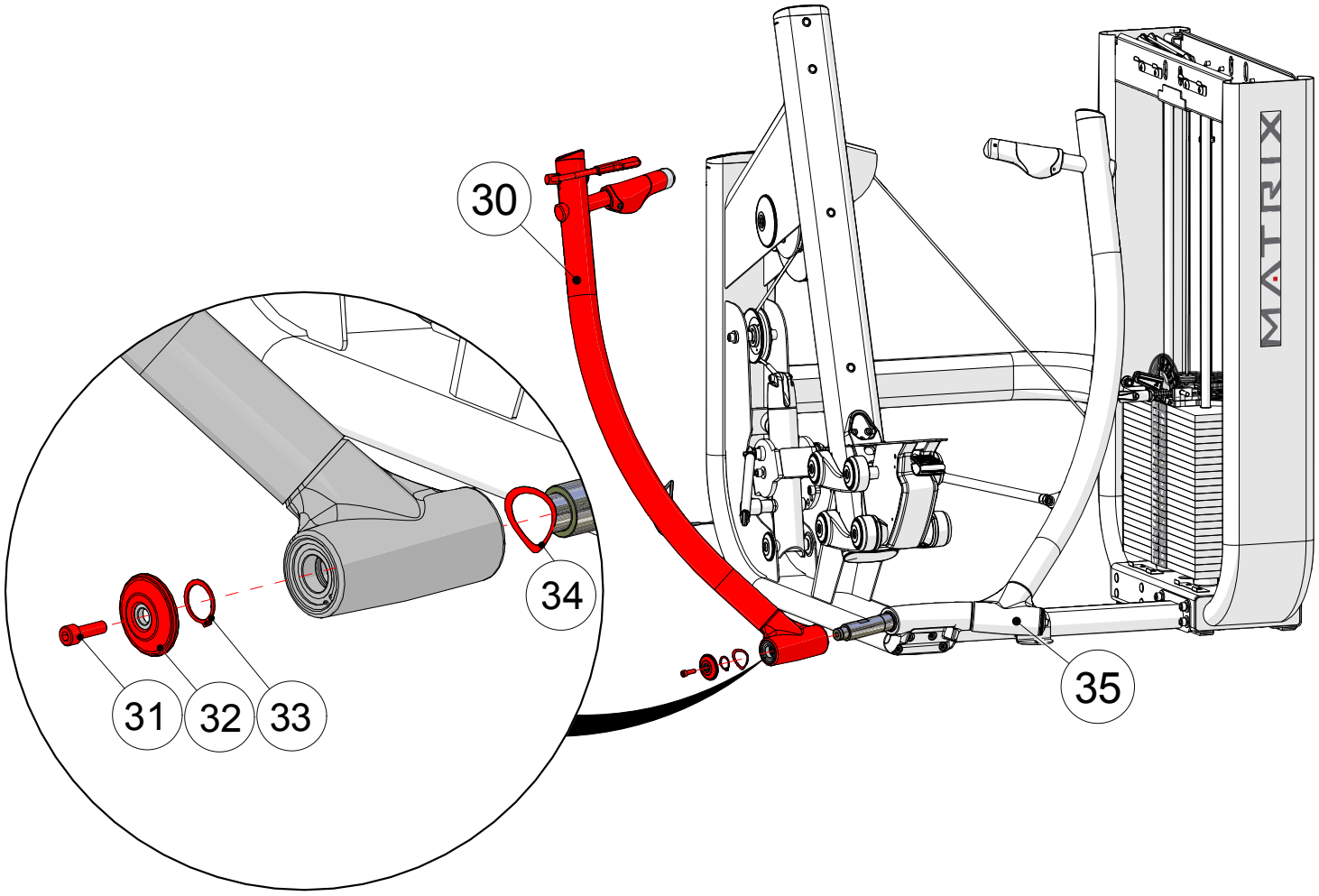


Torque to 16 N-m/142 in-lbs.

STEP 2 | LEFT AND RIGHT* ARM ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
30	Right Arm (Contains ROM pullpin)	1
31	M10 X15L SHC	2
32	Small Pivot Cap	2
33	Snap Ring	2
34	Wave (Spring) Washer	2
35	Left Arm	1

*Only right arm is shown

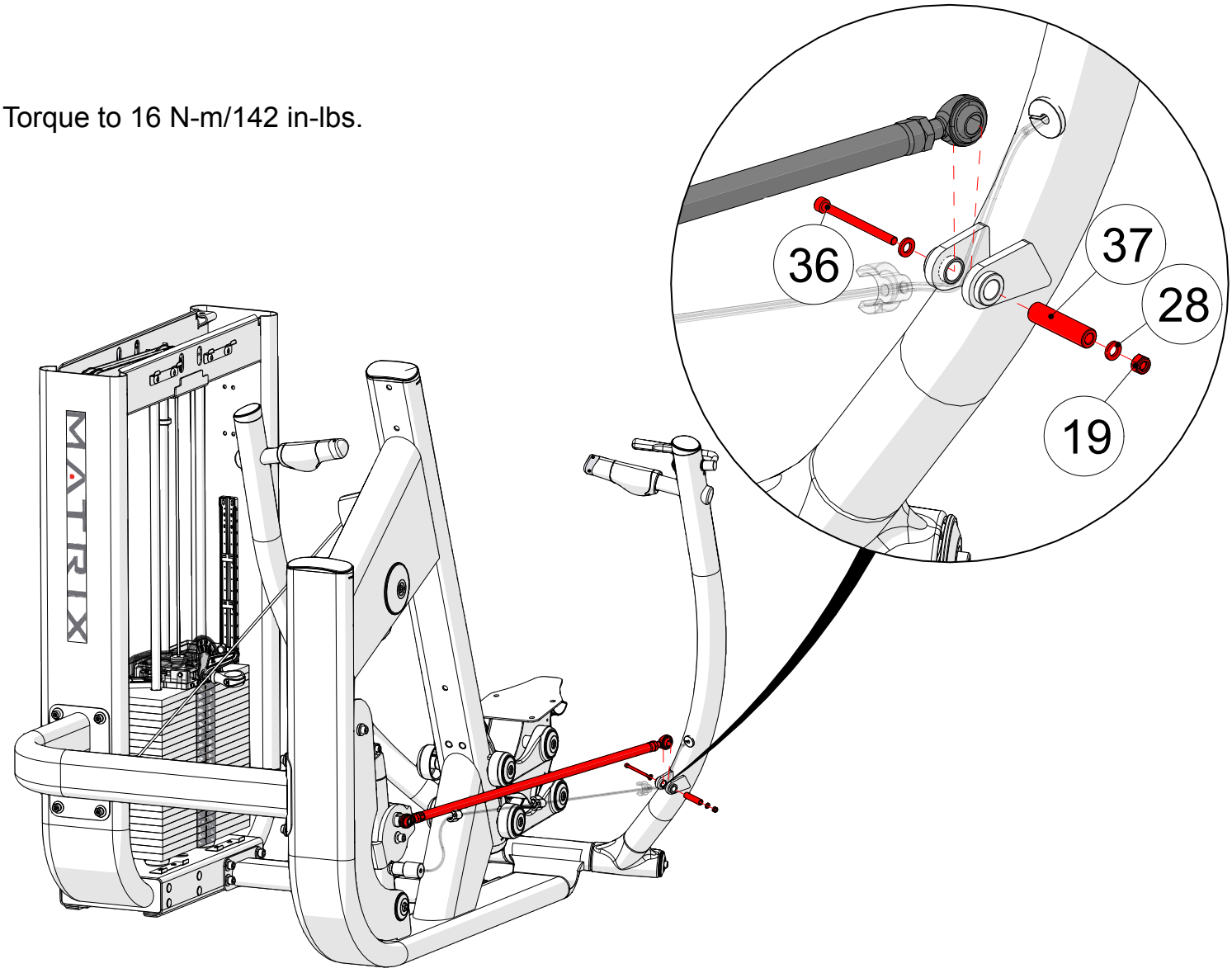


Apply blue Loctite 242 and tighten to 77 N-m/57 ft-lbs.

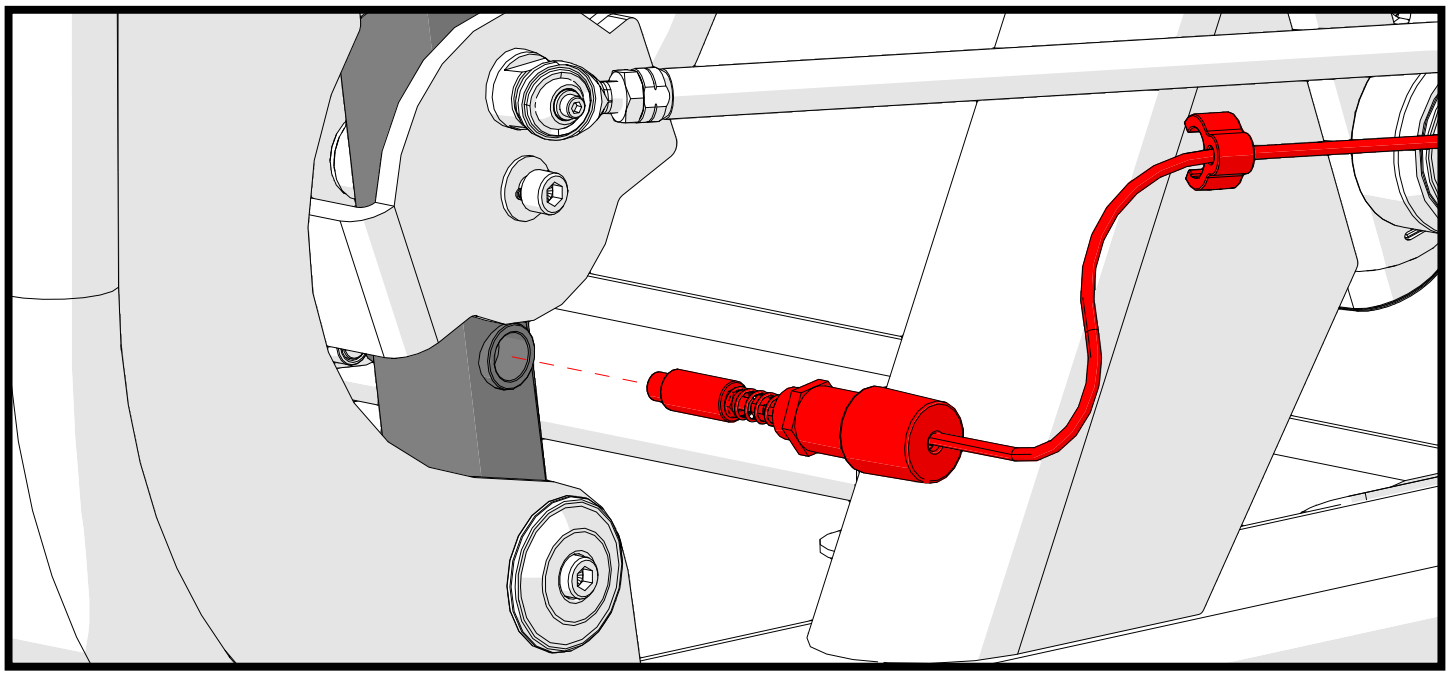
STEP 3 | TIE ROD TO ARM ASSEMBLY INSTRUCTIONS & NOTES

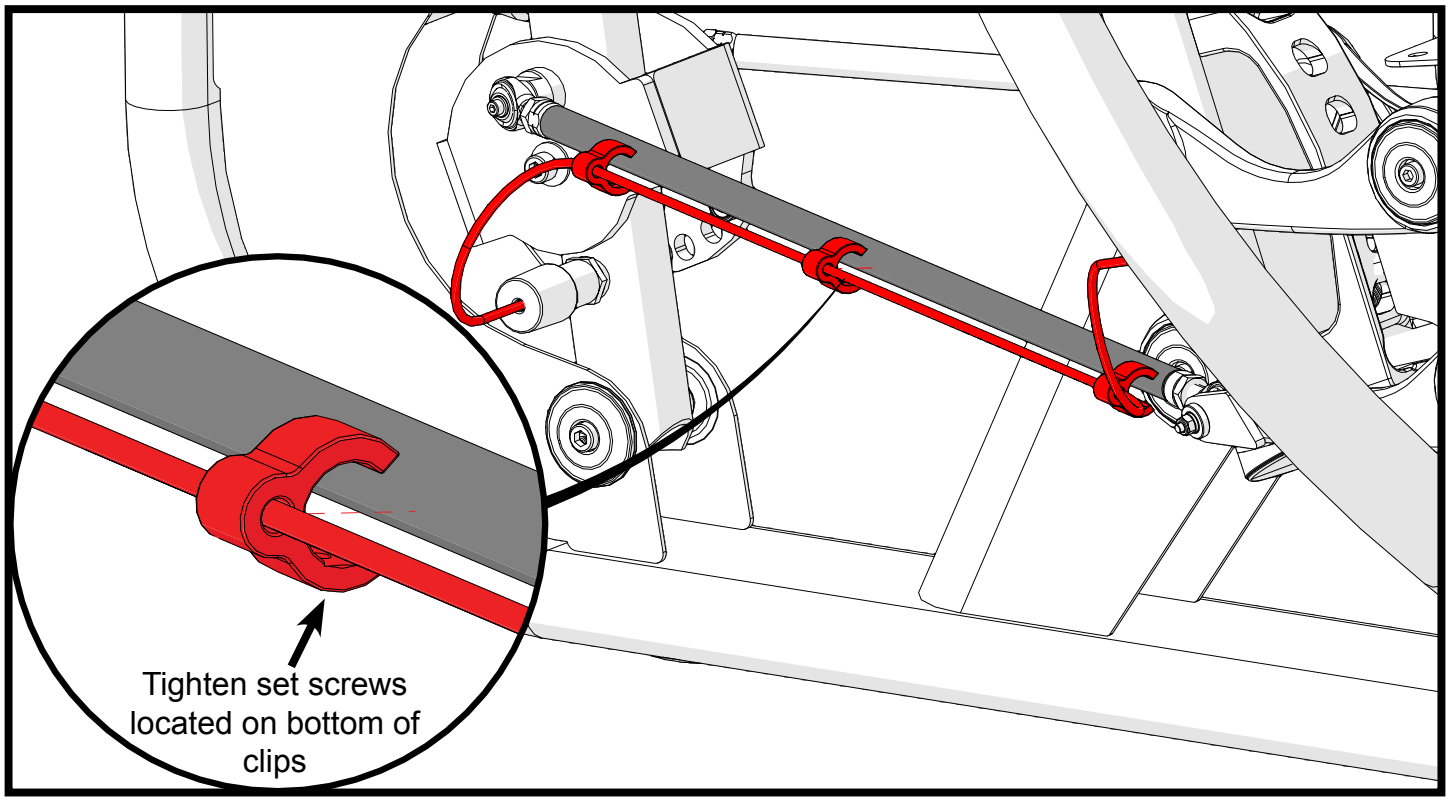
ID	DESCRIPTION	QUANITY
19	M6 Nylock Nut (Left Side Not Shown)	2
28	M6 Flat Washer	4
36	M6 X 60L SHC (Left Side Not Shown)	2
37	Sleeve (Left Side Not Shown)	2

Torque to 16 N-m/142 in-lbs.



STEP 3 | PULL PIN TO SWINGARM ASSEMBLY INSTRUCTIONS & NOTES



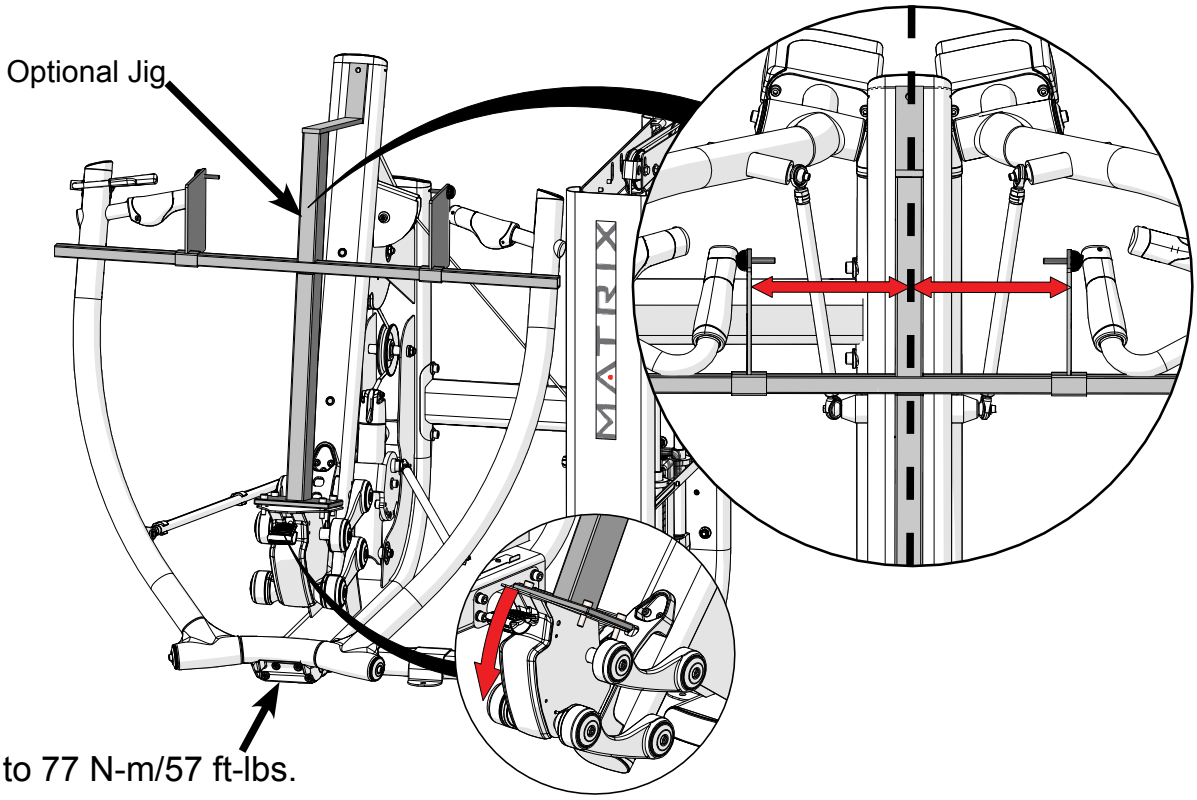


1. Assemble ROM pin from right arm into swingarm as shown in top view.
2. Snap cable to right side tie-rod

STEP 5 | ARM POSITIONING INSTRUCTIONS & NOTES

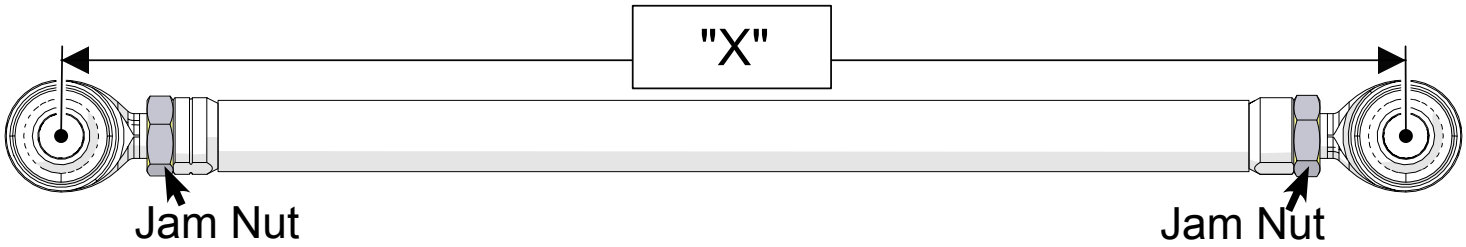
ID	DESCRIPTION	QUANITY
Option	Arm Leveling & Positioning fixture	1

Before fully tightening the pivot block, ensure that the arms are symmetrical about the centerline of the machine. The left and right hand grips should be at the same distance fore & aft to each other and be equidistant to the centerline of the user.



Tighten pivot block to 77 N-m/57 ft-lbs.

Tighten four bolts of pivot block, and then back out one bolt to apply red Loctite 272, replace bolt to proper torque. Repeat steps for three remaining bollts



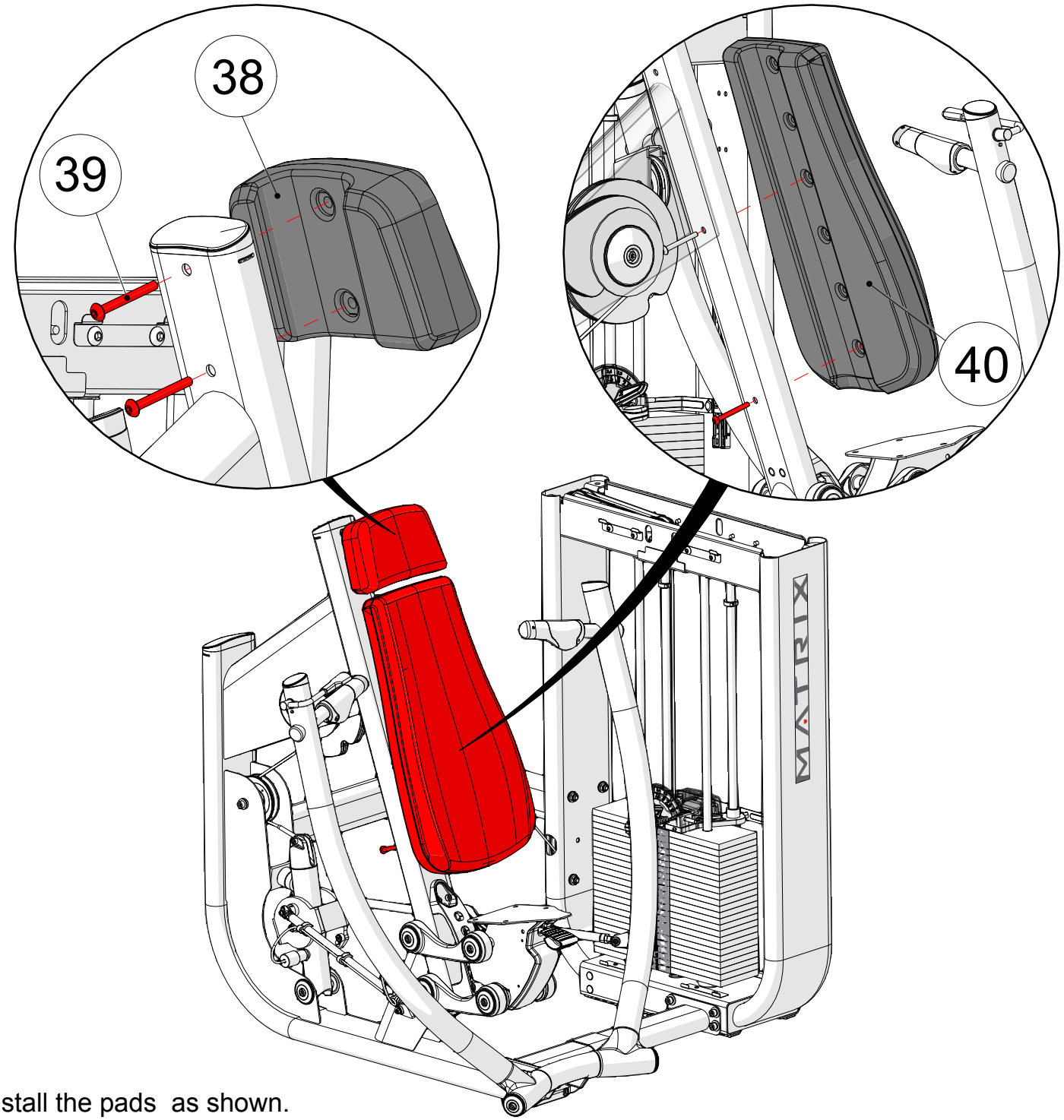
To adjust length: loosen jam nuts, turn center rod, tighten jam nuts.

Machine	Tie Rod Length (“X”)
Chest Press	722.5 mm (28.4”)
Shoulder Press	360.0 mm (14.2”)
Lat Pulldown	555.0 mm (21.9”)
Seated Row	350.0 mm (13.8”)

Tie Rod lengths must be adjusted according to machine.

STEP 1 | BACK PAD ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
38	Head Rest Assembly	1
39	M10 X 75L BHC	4
40	Back Pad Assembly	1

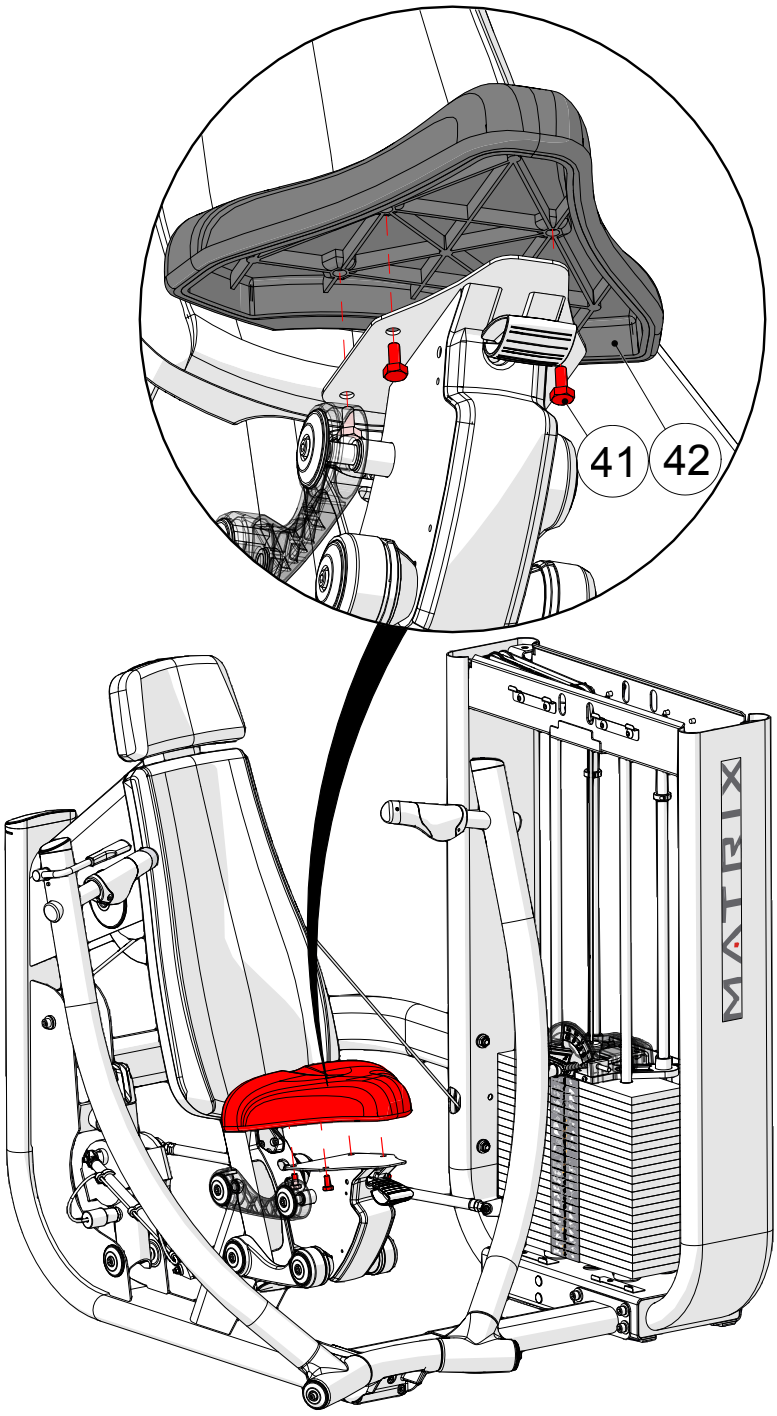


Install the pads as shown.
Tighten to 27 N-m/20 ft-lbs.

STEP 2 | BOTTOM PAD ASSEMBLY INSTRUCTIONS & NOTES

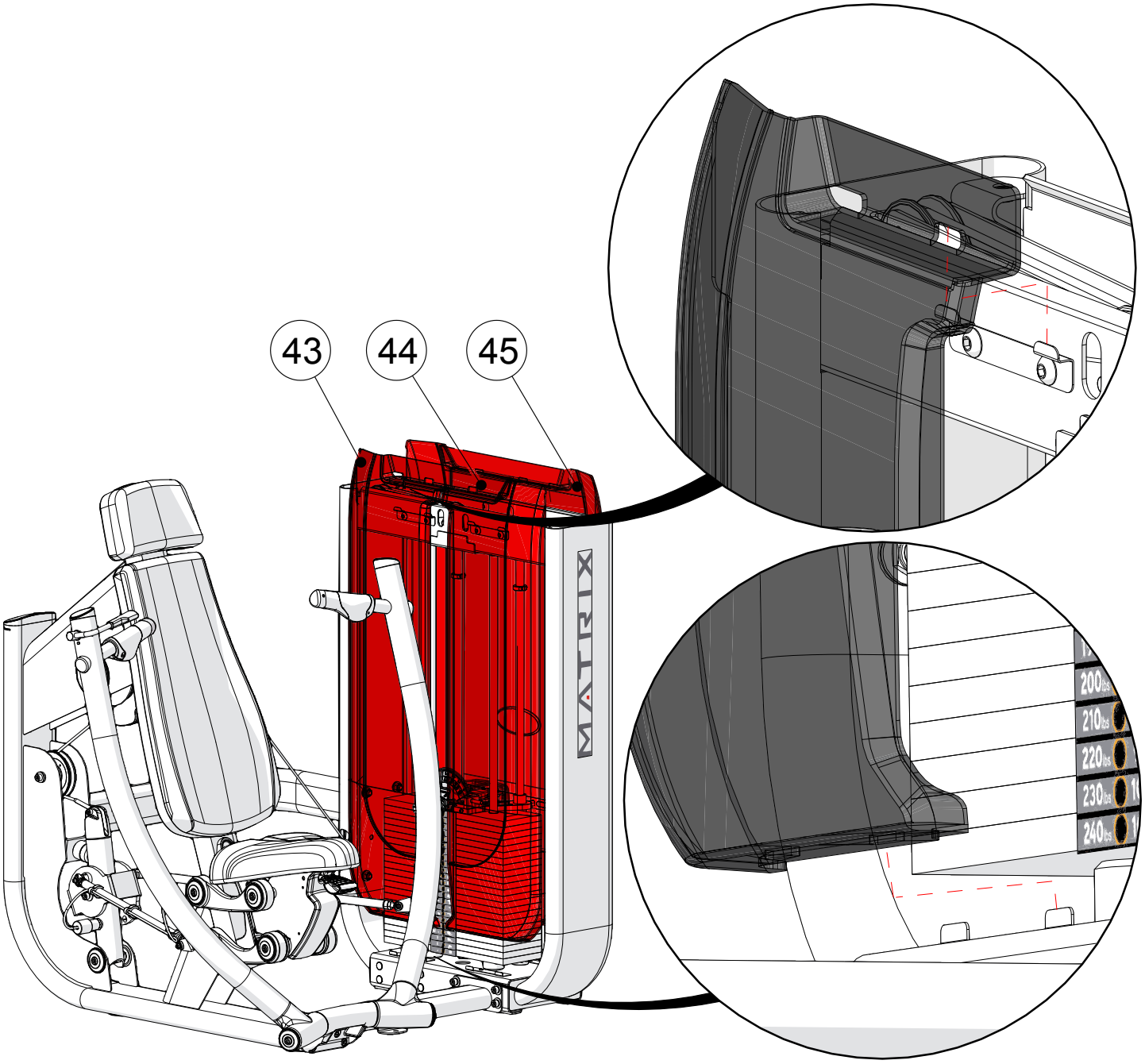
ID	DESCRIPTION	QUANITY
41	Pad	1
42	M10 X 20L Hex Bolt	4

Install pad as shown.
Tighten to 27 N-m/20 ft-lbs.



STEP 1 | SHROUD ASSEMBLY ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
43	Left Front Shroud	1
44	Right Front Shroud	1
45	Rear Shroud	1



Install the weight stack shrouds as shown.

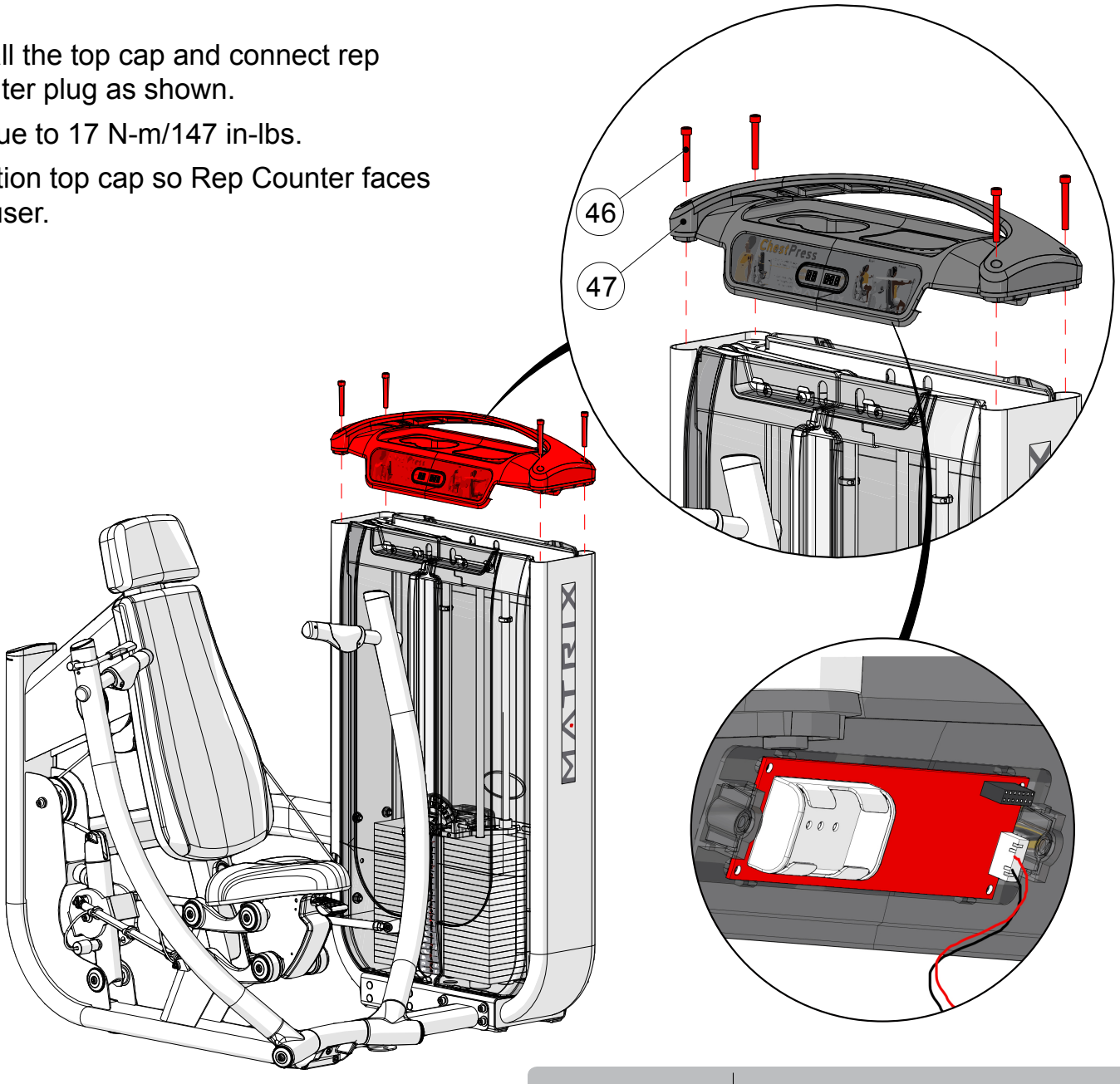
STEP 2 | TOP CAP ASSEMBLY INSTRUCTIONS & NOTES

ID	DESCRIPTION	QUANITY
46	M8 X 60L SHC	4
47	Top Cap	1

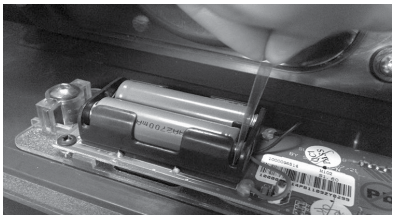
Install the top cap and connect rep counter plug as shown.

Torque to 17 N-m/147 in-lbs.

Position top cap so Rep Counter faces the user.



MATRIX® | IMPORTANT NOTICE



PLEASE NOTE:

Be sure to remove the insulating sheet when installing the Rep Counter.

MATRIX

Strong • Smart • Beautiful

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